



COVERED

EVERY STEP OF THE WAY

TRADE CATALOG - 2018



MADE TO WEAR

PRODUCTS 2018



FEET FIRST

That's how every customer walks into a Red Wing Store, and that's how we should approach them.

Instead of asking how they use their boots, we should ask them how they use their feet. Do you crouch a lot or reach a lot? Do you work on hard, flat surfaces or rough, uneven surfaces? Are you putting strain on your achilles or stress on your toes? To send them off with the right boots, let's start off on the right foot.





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CLEAR SELECTION PATH: FINDING THE RIGHT FOOTWEAR

To help you quickly and confidently specify the best work boot for each customer's needs, we've organized this catalog by the following decision-making steps for narrowing the options to one.

BOOT CONSTRUCTION CATEGORIES



01. CHOOSE A BOOT CONSTRUCTION CATEGORY

The purpose-built focus begins with choosing one of seven construction categories to achieve a specific balance of three key measurements: flexibility, stability and performance.

(see next page)

PRODUCT FAMILIES

02. CHOOSE A PRODUCT FAMILY

Within each construction category, boots are further organized into product families that share a common technology or platform.

SPECIFIC FEATURES

03. IDENTIFY SPECIFIC FEATURES WITHIN A FAMILY

Individual styles allow further customization of features, such as safety toe protection, waterproofing, height preference and more.

OFFER THE IDEAL SOLUTION FOR ALL WALKS OF WORK, EVERY TIME.





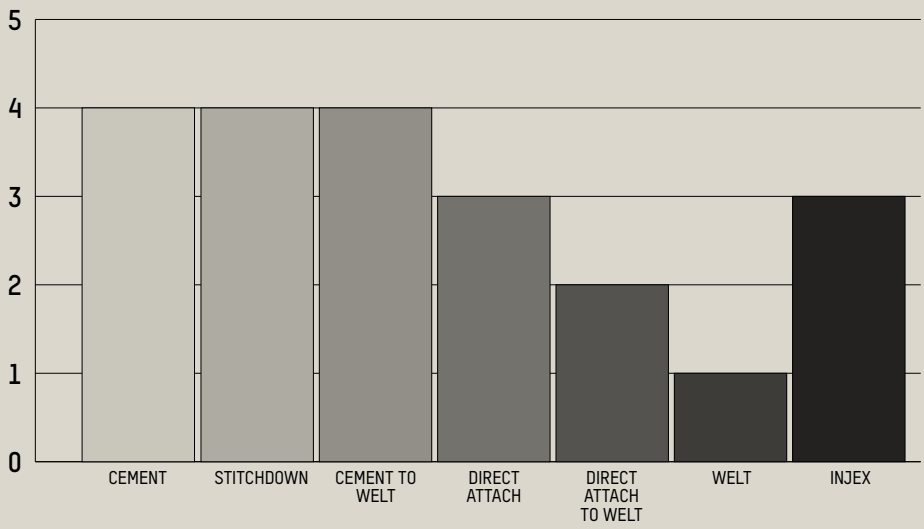
HOW EACH BOOT CONSTRUCTION CATEGORY MEASURES UP

The three key measurements of flexibility, stability and performance are built into every Red Wing work boot. However, each construction category enhances certain measurements compared to the other categories, resulting in footwear that is more suitable for specific types of work environments.



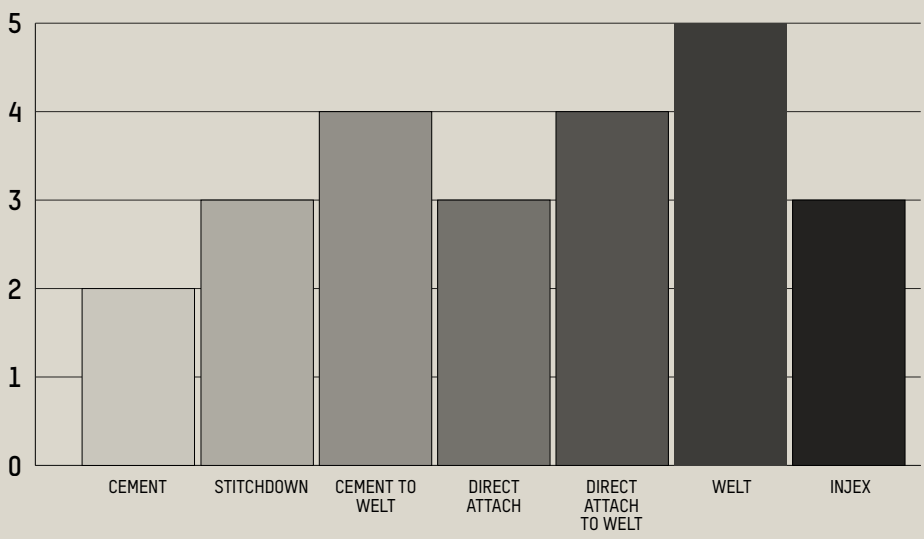
FLEXIBILITY for bending and crawling

Demands: Work that requires constant motion and frequent crouching, climbing or pivoting
Environments: Warehousing, landscaping, food service, light industry



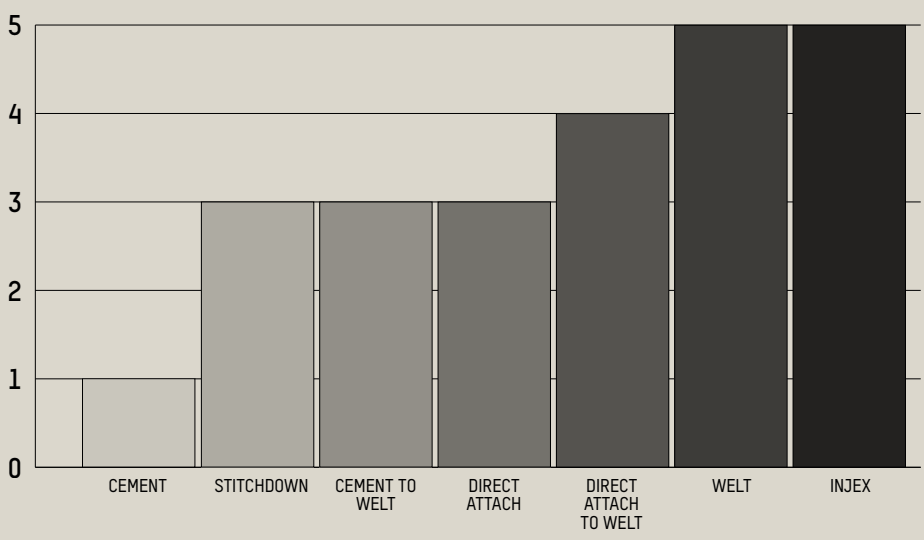
STABILITY on uneven surfaces

Demands: Work for which surefootedness and underfoot feel are a must
Environments: Construction, manufacturing, ironworking, logging



PERFORMANCE in tough environments

Demands: Work that subjects boots to heavy use and abuse in extreme elements
Environments: Oil and gas, welding, heavy industry, ranching





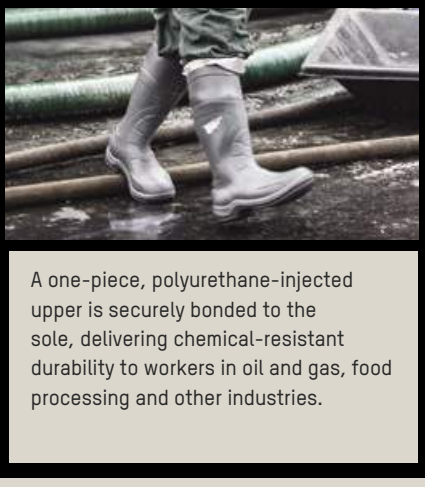
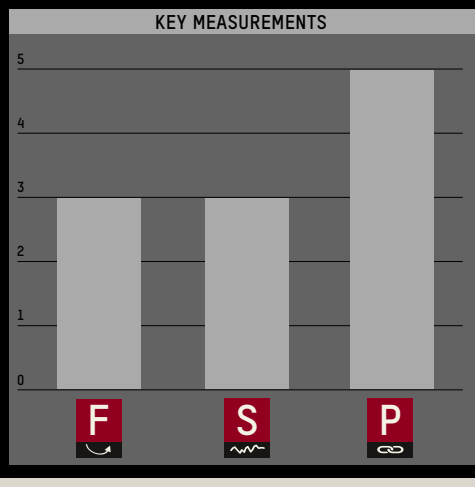
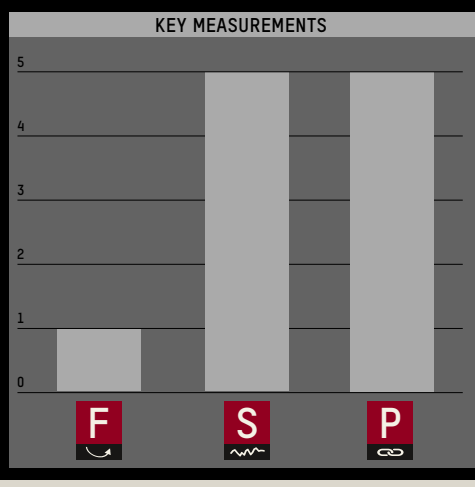
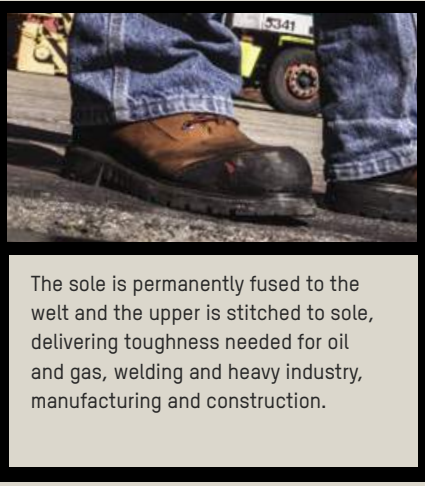
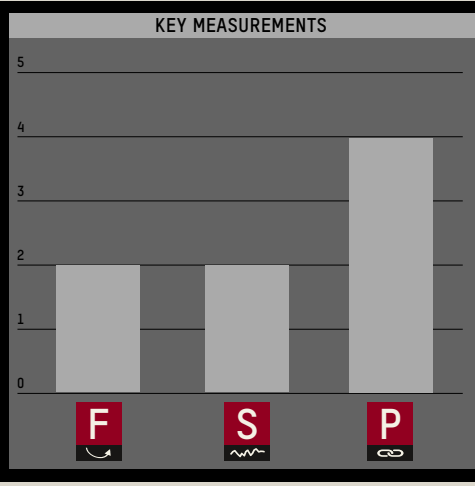
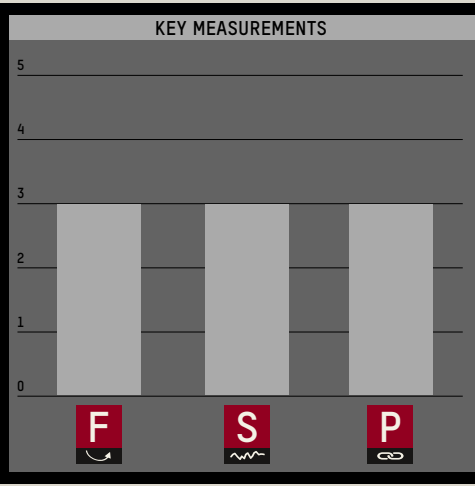
Boot construction is the process of attaching the bottom to the upper.

BOOT CONSTRUCTION CATEGORIES: WHERE PURPOSE-BUILT BEGINS

How a work boot is manufactured dictates its relative degree of flexibility, stability and performance, which in turn determines intended purpose. That's why we've reorganized Red Wing and WORX product lines into seven sections in this catalog, separated by construction category.

WHICH CONSTRUCTION CATEGORY BEST MATCHES YOUR CUSTOMER'S NEEDS?

Construction Category	Visual Components	Key Measurements (F, S, P)	Application									
CEMENT CONSTRUCTION		<table border="1"> <thead> <tr> <th colspan="3">KEY MEASUREMENTS</th> </tr> <tr> <th>F</th> <th>S</th> <th>P</th> </tr> </thead> <tbody> <tr> <td>4</td> <td>2</td> <td>1</td> </tr> </tbody> </table>	KEY MEASUREMENTS			F	S	P	4	2	1	<p>The sole is cemented directly to the upper through a lightweight, flexible fastening process, keeping workers fast on their feet in warehousing, landscaping and light industry.</p>
KEY MEASUREMENTS												
F	S	P										
4	2	1										
STITCHDOWN CONSTRUCTION		<table border="1"> <thead> <tr> <th colspan="3">KEY MEASUREMENTS</th> </tr> <tr> <th>F</th> <th>S</th> <th>P</th> </tr> </thead> <tbody> <tr> <td>4</td> <td>3</td> <td>3</td> </tr> </tbody> </table>	KEY MEASUREMENTS			F	S	P	4	3	3	<p>The sole and upper are cemented and bound by stitching, offering stability, flexibility and comfort for construction, landscaping and factory work.</p>
KEY MEASUREMENTS												
F	S	P										
4	3	3										
CEMENT TO WELT CONSTRUCTION		<table border="1"> <thead> <tr> <th colspan="3">KEY MEASUREMENTS</th> </tr> <tr> <th>F</th> <th>S</th> <th>P</th> </tr> </thead> <tbody> <tr> <td>4</td> <td>4</td> <td>3</td> </tr> </tbody> </table>	KEY MEASUREMENTS			F	S	P	4	4	3	<p>A cemented forefoot stays lightweight and agile while a welted and stitched heel offers stability. Ideal for construction, transportation, mechanics and manufacturing.</p>
KEY MEASUREMENTS												
F	S	P										
4	4	3										



RED WING CONSTRUCTION CATEGORIES AND THEIR FAMILIES

CEMENT CONSTRUCTION

COMFORT PRO
Style and comfort, office to floor.
PAGE 12

TRBO
Fast, lightweight and comfortable.
PAGE 16

ATHLETICS
Feel like running shoes, built for work.
PAGE 18

TRUHIKER
Durability, comfort, ankle-high support.
PAGE 21

CEMENT TO WELT CONSTRUCTION

FLEXFORCE®
Great underfoot stability and comfort.
PAGE 26

DIRECT ATTACH CONSTRUCTION

KING TOE® ADC
Premium all-day comfort, extra toe room.
PAGE 30

KING TOE®
Flexible and comfortable, extra toe room.
PAGE 34


FUSE FX
Performance without the bulk.
PAGE 40

CRV™
Matches foot's shape for comfort.
PAGE 42

FLEXBOND
Agility, durability for all job types.
PAGE 44

DIRECT ATTACH TO WELT CONSTRUCTION

BRNR XP
Advanced protection and slip resistance.



PAGE 48

DYNAFORCE®
Shock-absorbing comfort and stability.



PAGE 51

SUPERSOLE® 2.0
Cushioned comfort, long-lasting outsole.



PAGE 54

SUPERSOLE®
Stable footing and extra durability.



PAGE 59

MAXBOND
Tough, stable and durable.



PAGE 64

WELT CONSTRUCTION

TRACTION TRED
Flat sole for underfoot feel.



PAGE 68

LOGGERMAX
Aggressive lug soles optimize traction.



PAGE 70

TRUWELT
Extra-strength double stitching.



PAGE 72

NAILSEAT
Pull-on boots, nailed-on heels



PAGE 75

INJECTION CONSTRUCTION

INJEX™
Durable, long-lasting PU material.



PAGE 76

CEMENT
COMFORTPRO
TRBO
ATHLETICS
TRUHIKER

CEMENT TO WELT
FLEXFORCE®

DIRECT ATTACH
KING TOE® ADC
KING TOE®
FUSE FX
CRV™
FLEXBOND

DIRECT ATTACH TO WELT
BRNR XP
DYNAFORCE®
SUPERSOLE® 2.0
SUPERSOLE®
MAXBOND

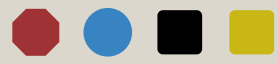
WELT
TRACTION TRED
LOGGERMAX
TRUWELT
NAILSEAT

INJECTION
INJEX™



RED WING FOOTWEAR FAMILIES - TABLE OF CONTENTS

RED WING FOOTWEAR



The icons used for identifying protection and features of Red Wing and WORX products have been updated. Please review this detailed information available on page 128.

CEMENT CONSTRUCTION

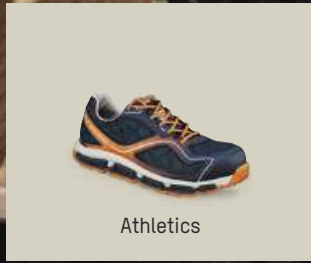
FAST AND FLEXIBLE
ON YOUR FEET

COMFORTPRO

TRBO

ATHLETICS

TRUHIKER



HOW IT'S BUILT:

A simple construction process solidly cements the sole directly to the upper using the lightest weight, most flexible fastening solution available - no weight added!

BOTTOMING STEPS



- 01 – Leather upper and insole are attached to the last
- 02 – Leather upper is formed over last and stretched to insole
The last is a foot-shaped mold that determines exact size, width and volume of the boot, ensuring the same fit in every shoe
- 03 – Upper is prepped for cement by roughing and heating the area that will be fastened to the sole
This roughed area provides a perfect surface for creating strong adhesion
- 04 – Midsole/outsole combination is cemented to the upper
Footwear using this process is lighter and more flexible because no mechanical fasteners are used

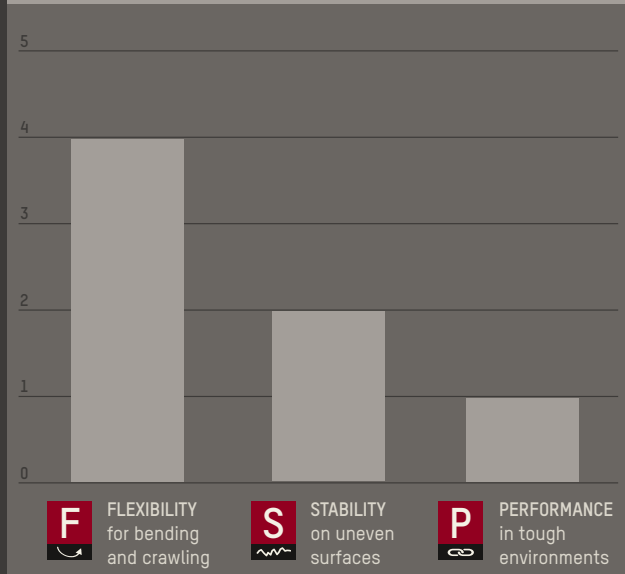
COMFORTPRO

TRBO

ATHLETICS

TRUIKER

KEY MEASUREMENTS



CEMENT CONSTRUCTION RESULTS:

All-day comfort and flexibility that conforms to the job in a lightweight design that's built for speed without fatigue in warehouses and other light-duty environments.



COMFORTPRO

Casual Style. Serious Comfort.

- Dual density EVA midsole maximizes rebound and underfoot comfort.
- Slip-resistant BLVD Sole.
- Great for office-to-floor environments and light manufacturing.

COMFORTPRO

6708 MEN'S OXFORD



COMFORTPRO

TRBO

ATHLETICS

TRUHIKER



SPECS:

- 01 – LINING FOR AIR CIRCULATION
- 02 – ON-TREND STYLING
- 03 – METAL FREE UPPER
- 04 – NANO COMPOSITE TOE CAP
- 05 – OIL & SLIP RESISTANT BLVD SOLE
- 06 – NEW DUAL DENSITY EVA MIDSOLE WITH STROBEL EVA
- 07 – PU FOOTBED

NEW COMFORTPRO Men's Slip-On
6706 **NT** **EH**

UPPER: Full Grain Black Rosetto Leather
FOOTBED: Nylon Covered Polyurethane
SHANK: Non-metallic
LAST: 224
CONSTRUCTION: Cement
RATING: ASTM F2413-11, M/1/75/C/75, EH
CARE: Leather Cleaner, Leather Protector
SIZES: D 7-12,13,14,15 EE 8-12,13 H 8-12,13



SOLE RESISTANCE CHART

Dual Density BLVD

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN VIETNAM

NEW COMFORTPRO Men's Slip-On
6705 **NT** **SD** **8705** **SD**

UPPER: Full Grain Brown Rosseto Leather
FOOTBED: Nylon Covered Polyurethane SD
SHANK: Non-metallic
LAST: (6705) 224 (8705) 225
CONSTRUCTION: Cement
RATING: (6705) ASTM F2413-11, M/1/75/C/75, SD (8705) ASTM F2892-11, SD
CARE: Leather Cleaner, Leather Protector
SIZES: D 7-12,13,14,15 EE 8-12,13 H 8-12,13



SOLE RESISTANCE CHART

Dual Density BLVD

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN VIETNAM

NEW COMFORTPRO Men's Slip-On
8706 **SD**

UPPER: Full Grain Black Leather
FOOTBED: Nylon Covered Polyurethane SD
SHANK: Non-metallic
LAST: 225
CONSTRUCTION: Cement
RATING: ASTM F2892-11, SD
CARE: Black Shoe Cream
SIZES: D 7-12,13,14,15 EE 8-12,13 H 8-12,13



SOLE RESISTANCE CHART

Dual Density BLVD

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN VIETNAM

NEW COMFORTPRO Men's Oxford
6709 **NT** **EH**

UPPER: Full Grain Black Rosetto Leather
FOOTBED: Nylon Covered Polyurethane
SHANK: Non-metallic
LAST: 224
CONSTRUCTION: Cement
RATING: ASTM F2413-11, M/1/75/C/75, EH
CARE: Leather Cleaner, Leather Protector
SIZES: D 7-12,13,14,15 EE 8-12,13 H 8-12,13



SOLE RESISTANCE CHART

Dual Density BLVD

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN VIETNAM



NEW **COMFORTPRO Men's Oxford 6708** **NT** **SD**
UPPER: Full Grain Brown Rosseto Leather
FOOTBED: Non-Woven SD
SHANK: Non-metallic
LAST: 224
CONSTRUCTION: Cement
RATING: ASTM F2413-11, M/1/75/C/75, SD
CARE: Leather Cleaner, Leather Protector
SIZES: D 7-12,13,14,15 EE 8-12,13 H 8-12,13



SOLE RESISTANCE CHART

Dual Density BLVD

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes

MADE IN VIETNAM



NEW **COMFORTPRO Men's Oxford 6712** **NT** **SD** **8712** **SD**
UPPER: Full Grain Black Leather
FOOTBED: Nylon Covered Polyurethane SD
SHANK: Non-metallic
LAST: 224
CONSTRUCTION: Cement
RATING: (6712) ASTM F2413-11, M/1/75/C/75, SD (8712) ASTM F2892-11, SD
CARE: Black Shoe Cream, Leather Protector
SIZES: D 7-12,13,14,15 EE 8-12,13 H 8-12,13



SOLE RESISTANCE CHART

Dual Density BLVD

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes

MADE IN VIETNAM



NEW **COMFORTPRO Men's 6-inch Romeo 6710** **NT** **EH**
UPPER: Full Grain Black Rosetto Leather
FOOTBED: Nylon Covered Polyurethane
SHANK: Non-metallic
LAST: 226
CONSTRUCTION: Cement
RATING: ASTM F2413-11, M/1/75/C/75, EH
CARE: Leather Cleaner, Leather Protector
SIZES: D 7-12,13,14,15 EE 8-12,13 H 8-12,13



SOLE RESISTANCE CHART

Dual Density BLVD

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes

MADE IN VIETNAM



NEW **COMFORTPRO Men's 6-inch Romeo 6711** **NT** **SD**
UPPER: Full Grain Brown Rosseto Leather
FOOTBED: Nylon Covered Polyurethane SD
SHANK: Non-metallic
LAST: 226
CONSTRUCTION: Cement
RATING: ASTM F2413-11, M/1/75/C/75, SD
CARE: Leather Cleaner, Leather Protector
SIZES: D 7-12,13,14,15 EE 8-12,13 H 8-12,13



SOLE RESISTANCE CHART

Dual Density BLVD

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes

MADE IN VIETNAM

ST Steel Toe
Puntera de Acero

AT Aluminum Toe
Puntera de Aluminio

NT Non-Metallic Toe
Puntera No Metálica

Waterproof
Impermeable

Insulated
Con Aislamiento

NEW COMFORTPRO Women's Slip-On
2306 **NT** **SD**
UPPER: Full Grain Sage Rosseto Leather
FOOTBED: Nylon Covered Polyurethane SD
SHANK: Non-metallic
LAST: 302
CONSTRUCTION: Cement
RATING: ASTM F2413-11, F/I/75/C/75, SD
CARE: Leather Cleaner, Leather Protector
SIZES: B 5-10,11 D 5-10 EE 5-10



WOMENS
←FIT→ **HR**

SOLE RESISTANCE CHART

Dual Density BLVD

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes

MADE IN VIETNAM

NEW COMFORTPRO Women's Slip-On
2308 **NT** **SD**
UPPER: Full Grain Nutmeg Frisco Leather
FOOTBED: Nylon Covered Polyurethane SD
SHANK: Non-metallic
LAST: 302
CONSTRUCTION: Cement
RATING: ASTM F2413-11, F/I/75/C/75, SD
CARE: Leather Cleaner, Leather Protector
SIZES: B 5-10,11 D 5-10 EE 5-10



WOMENS
←FIT→ **HR**

SOLE RESISTANCE CHART

Dual Density BLVD

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes

MADE IN VIETNAM

NEW COMFORTPRO Women's Oxford
2307 **NT** **SD**
UPPER: Full Grain Sage Rosseto Leather
FOOTBED: Nylon Covered Polyurethane SD
SHANK: Non-metallic
LAST: 302
CONSTRUCTION: Cement
RATING: ASTM F2413-11, F/I/75/C/75, SD
CARE: Leather Cleaner, Leather Protector
SIZES: B 5-10,11 D 5-10 EE 5-10



WOMENS
←FIT→ **HR**

SOLE RESISTANCE CHART

Dual Density BLVD

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes

MADE IN VIETNAM

NEW COMFORTPRO Women's Oxford
2309 **NT** **SD**
UPPER: Full Grain Nutmeg Frisco Leather
FOOTBED: Nylon Covered Polyurethane SD
SHANK: Non-metallic
LAST: 302
CONSTRUCTION: Cement
RATING: ASTM F2413-11, F/I/75/C/75, SD
CARE: Leather Cleaner, Leather Protector
SIZES: B 5-10,11 D 5-10 EE 5-10



WOMENS
←FIT→ **HR**

SOLE RESISTANCE CHART

Dual Density BLVD

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes

MADE IN VIETNAM

COMFORTPRO

TRBO

ATHLETICS

TRUIKER

PR Puncture Resistant
Resistente a las Perforaciones

MT Metatarsal Guard
Protector del Metatarso

EH Electrical Hazard
Peligro Eléctrico

SD Static-Dissipative
Disipador de Estática

1.800.328.9453
redwingshoes.com



TRBO

Supercharged to walk all over long days on the job.

- Traverse sole uses innovative lug design with best-in-class slip-resistance.
- Great for landscaping, construction, warehousing and light manufacturing.

COMFORTPRO

TRBO 5-INCH HIKER

6603 MEN'S 5" HIKER



TRBO

ATHLETICS

TRUHIKER



SPECS:

- 01 – PREMIUM, HANDCRAFTED LEATHER
- 02 – ADDITIONAL PROTECTIVE LAYER OVER TOE, HEEL AND VAMP
- 03 – FLEXIBLE CEMENT CONSTRUCTION
- 04 – DURABLE POLYURETHANE MIDSOLE
- 05 – SHOCK-ABSORBING REMOVABLE PU FOOTBED
- 06 – TRAVERSE RUBBER SOLE WITH INNOVATIVE LUG DESIGN
- 07 – NANO COMPOSITE TOE CAP



NEW TRBO Men's 5-inch Hiker Boot
6608

UPPER: Waterproof Split Black Leather
 FOOTBED: Removable Polyurethane
 SHANK: TPU
 LAST: 231
 CONSTRUCTION: Cement

RATING: ASTM F2413-11, M/1/75/C/75, EH
 CARE: Leather Protector, NaturSeal™
 SIZES: D 6-12,13,14,15,16 EE 6-12,13,14,15 H 8-12,13,14



SOLE RESISTANCE CHART

Traverse

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes

MADE IN VIETNAM



NEW TRBO Men's 5-inch Hiker Boot
6605

UPPER: Waterproof Split Brown Leather
 FOOTBED: Removable Polyurethane
 LAST: 231
 CONSTRUCTION: Cement

RATING: ASTM F2413-11, M/1/75/C/75, EH
 CARE: Leather Protector, NaturSeal™
 SIZES: D 6-12,13,14,15,16 EE 6-12,13,14,15 H 8-12,13,14



SOLE RESISTANCE CHART

Traverse

Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes

MADE IN VIETNAM



NEW TRBO Men's 5-inch Hiker Boot
6603

UPPER: Waterproof Split Gray Basalt Leather and Abrasion Resistant Mesh
 FOOTBED: Removable Polyurethane
 LAST: 231
 CONSTRUCTION: Cement

RATING: ASTM F2413-11, M/1/75/C/75, EH
 CARE: Leather Protector, NaturSeal™
 SIZES: D 6-12,13,14,15,16 EE 6-12,13,14,15 H 8-12,13,14



SOLE RESISTANCE CHART

Traverse

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes

MADE IN VIETNAM



NEW TRBO Men's 5-inch Hiker Boot
8603

UPPER: Waterproof Split Gray Basalt Leather and Abrasion Resistant Mesh
 FOOTBED: Removable Polyurethane
 LAST: 231
 CONSTRUCTION: Cement

RATING: ASTM F2892-11, SD
 CARE: Leather Protector, NaturSeal™
 SIZES: D 6-12,13,14,15,16 EE 6-12,13,14,15 H 8-12,13,14



SOLE RESISTANCE CHART

Traverse

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes

MADE IN VIETNAM



ATHLETICS

Inspired by the fast, flexible, energetic styling of athletic shoes, but built for on-the-job comfort.

- Exceptional out-of-the-box comfort.
- Lightweight construction with superb flexibility.
- Long wear with less fatigue.
- Great for warehousing and light manufacturing.



ATHLETICS Men's Athletic 6330 **AT** **EH**
UPPER: Abrasion Resistant Mono-Mesh
FOOTBED: Nylon Covered Open Cell Foam
SHANK: Nylon
LAST: 305
CONSTRUCTION: Cement
RATING: ASTM F2413-11, M/I/75/C/75, EH
SIZES: D 7-12,13,14,15 EE 7-12,13,14,15 H 8-12,13

SOLE RESISTANCE CHART	
Rubber-EVA Stealth	
Slip	Best
Oil/Gas	Better
Chemicals	Best
Abrasions	Best
Heat	Better
Non-Marking	Yes



MADE IN CHINA



ATHLETICS Men's Athletic 6334 **AT** **EH**
UPPER: Abrasion Resistant Mono-Mesh
FOOTBED: Nylon Covered Open Cell Foam
SHANK: Nylon
LAST: 305
CONSTRUCTION: Cement
RATING: ASTM F2413-11, M/I/75/C/75, EH
SIZES: D 7-12,13,14,15 EE 7-12,13,14,15 H 8-12,13

SOLE RESISTANCE CHART	
Rubber-EVA Stealth	
Slip	Best
Oil/Gas	Better
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes



MADE IN CHINA



ST Steel Toe
Puntera de Acero

AT Aluminum Toe
Puntera de Aluminio

NT Non-Metallic Toe
Puntera No Metálica

Waterproof
Impermeable

Insulated
Con Aislamiento



ATHLETICS Men's Athletic

6338 **AT** **EH**

UPPER: Abrasion Resistant Mono-Mesh
FOOTBED: Nylon Covered Open Cell Foam
SHANK: Nylon
LAST: 305
CONSTRUCTION: Cement
RATING: ASTM F2413-11, M/1/75/C/75, EH
SIZES: D 7-12,13,14,15 EE 7-12,13,14,15 H 8-12,13



SOLE RESISTANCE CHART

Rubber-EVA Stealth

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CHINA



ATHLETICS Men's Athletic

6342 **AT** **EH**

UPPER: Abrasion Resistant Mono-Mesh
FOOTBED: Nylon Covered Open Cell Foam
SHANK: Nylon
LAST: 305
CONSTRUCTION: Cement
RATING: ASTM F2413-11, M/1/75/C/75, EH
SIZES: D 7-12,13,14,15 EE 7-12,13,14,15 H 8-12,13

SOLE RESISTANCE CHART

Rubber-EVA Stealth

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes



MADE IN CHINA



ATHLETICS Men's Athletic

6337 **AT** **SD**

8337 **SD**

UPPER: Full Grain Black Leather
FOOTBED: Removable Polyurethane-SD
SHANK: TPU
LAST: 228
CONSTRUCTION: Cement
RATING: (6337) ASTM F2413-11, M/1/75/C/75, SD (8337) ASTM F2892-11, SD
CARE: Leather Protector, Shoe Cream
SIZES: B 10-12,13,14 D 6-12,13,14,15,16 EE 8-12,13,14 H 8-12,13



SOLE RESISTANCE CHART

Rubber-EVA Viper

Slip	Best
Oil/Gas	Better
Chemicals	Best
Abrasions	Best
Heat	Better
Non-Marking	No



MADE IN CHINA



ATHLETICS Men's Athletic

6640 **ST** **EH**

UPPER: Full Grain Black Leather
FOOTBED: Nylon Covered Polyurethane
SHANK: TPU
LAST: 882
CONSTRUCTION: Cement
RATING: ASTM F2413-11, M/1/75/C/75, EH
CARE: Leather Protector, Shoe Cream
SIZES: D 7-12,13,14,15 EE 7-12,13,14 H 8-12,13



SOLE RESISTANCE CHART

Vibram® Galactic TC-4 Plus

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CHINA



ATHLETICS Women's Athletic
2338 **AT** **EH**

UPPER: Abrasion Resistant Mono-Mesh
FOOTBED: Nylon Covered Open Cell Foam
SHANK: Nylon
LAST: 305
CONSTRUCTION: Cement
RATING: ASTM F2413-11, F/175/C/75, EH
SIZES: B 6-10,11 D 6-10,11

CORE **WOMENS**
STYLE **←FIT→**

SOLE RESISTANCE CHART

Rubber-EVA Stealth

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Better
Non-Marking	Yes



MADE IN CHINA



ATHLETICS Women's Athletic
2339 **AT** **EH**

UPPER: Abrasion Resistant Mono-Mesh
FOOTBED: Nylon Covered Open Cell Foam
SHANK: Nylon
LAST: 305
CONSTRUCTION: Cement
RATING: ASTM F2413-11, F/175/C/75, EH
SIZES: B 6-10,11 D 6-10,11

WOMENS **HRO**
←FIT→

SOLE RESISTANCE CHART

Rubber-EVA Stealth

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CHINA

TRUHIKER

Built in the true spirit of a lightweight, flexible hiking boot with ankle height design for protection and support.

- Exceptionally lightweight and flexible.
- Just the right mid-height for support and comfort.



CEMENT
PEGADO

COMFORTPRO

TRBO

ATHLETICS

TRUHIKER

TRUHIKER Men's 3-inch Hiker Boot

6672 AT EH 8672 EH

UPPER: Full Grain, Waterproof Hazelnut Tramper Leather

FOOTBED: Nylon Covered Polyurethane

SHANK: Steel

LAST: (6672) 221 (8672) 223

CONSTRUCTION: Cement

RATING: (6672) ASTM F2413-11, M/1/75/C/75, EH (8672) ASTM F2892-11, EH

CARE: Leather Protector, NaturSeal™

SIZES: B 10-12,13,14 D 7-12,13,14,15 EE 8-12,13,14



SOLE RESISTANCE CHART

Vibram® Summit
TC-4 Plus

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CHINA

TRUHIKER Men's 3-inch Hiker Boot

3503 ST PR EH

UPPER: Full Grain Gacho Crazy Horse Leather

FOOTBED: Removable EVA

SHANK: Nylon

LAST: 220

CONSTRUCTION: Cement

RATING: ASTM F2413-11, M/1/75/C/75, EH, CSA Grade 1, ESR Rated, PR

CARE: Leather Protector

SIZES: D 8-12,13,14 EE 8-12,13



SOLE RESISTANCE CHART

Rubber-EVA Xplorer

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Better
Heat	Best
Non-Marking	Yes



MADE IN CHINA

TRUHIKER Men's 5-inch Hiker Boot

6681 NT EH

UPPER: Full Grain, Waterproof Red Roan Leather

FOOTBED: Nylon Covered Polyurethane

SHANK: TC-Tech

LAST: 697

CONSTRUCTION: Strobel Stitched - Cement

RATING: ASTM F2413-11, M/1/75/C/75, EH

CARE: Leather Protector, NaturSeal™, Shoe Cream

SIZES: B 9-12,13,14,15 D 6-12,13,14,15 EE 6-12,13,14 H 8-12,13



SOLE RESISTANCE CHART

Extensy™ Rubber

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes



ASSEMBLED IN THE USA W/IMPORTED COMPONENTS

PR Puncture Resistant
Resistente a las Perforaciones

MT Metatarsal Guard
Protector del Metatarso

EH Electrical Hazard
Peligro Eléctrico

SD Static-Dissipative
Disipador de Estática

1.800.328.9453
redwingshoes.com



TRUIKER Men's 5-inch Hiker Boot

3541 **ST** **PR** **EH**

UPPER: Full Grain Gaucho Crazy Horse Leather
FOOTBED: Removable Polyurethane
SHANK: Nylon
LAST: 220

CONSTRUCTION: Cement

RATING: ASTM F2413-11, M/1/75/C/75, EH, CSA Grade 1, ESR Rated, PR
CARE: Leather Protector, NaturSeal™
SIZES: D 8-12,13,14 EE 8-12,13



SOLE RESISTANCE CHART

Rubber-EVA Xplorer

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Better
Heat	Best
Non-Marking	Yes

MADE IN CHINA



TRUIKER Men's 5-inch Hiker Boot

6692 **AT** **EH** **8692** **EH**

UPPER: Full Grain Gaucho Crazy Horse Leather
FOOTBED: Removable Polyurethane
SHANK: Nylon
LAST: 228

CONSTRUCTION: Cement

RATING: (6692) ASTM F2413-11, M/1/75/C/75, EH (8692) ASTM F2892-11, EH
CARE: Leather Protector, NaturSeal™
SIZES: D 8-12,13 EE 8-12,13



SOLE RESISTANCE CHART

Rubber Ranger

Slip	Best
Oil/Gas	Good
Chemicals	Best
Abrasions	Best
Heat	Better
Non-Marking	Yes

MADE IN CHINA



TRUIKER Men's 6-inch Hiker Boot

3561 **ST** **Waterproof** **PR** **EH**

UPPER: Suede, Waterproof Gray Leather
FOOTBED: Removable EVA
SHANK: Nylon
LAST: 220

CONSTRUCTION: Cement

RATING: ASTM F2413-11, M/1/75/C/75, EH, CSA Grade 1, ESR Rated, PR
CARE: Leather Protector, NaturSeal™
SIZES: D 8-12,13,14 EE 8-12,13



SOLE RESISTANCE CHART

Rubber-EVA Xplorer

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Better
Heat	Best
Non-Marking	Yes

MADE IN CHINA



TRUIKER Men's 6-inch Hiker Boot

6670 **ST** **Waterproof** **EH** **8670** **Waterproof** **EH**

UPPER: Suede, Waterproof Gray Leather
FOOTBED: Removable EVA
SHANK: Nylon
LAST: (6670) 220 (8670) 223

CONSTRUCTION: Cement

RATING: (6670) ASTM F2413-11, M/1/75/C/75, EH (8670) ASTM F2892-11, EH
CARE: Leather Protector, NaturSeal™
SIZES: D 8-12,13,14 EE 8-12,13



SOLE RESISTANCE CHART

Rubber-EVA Xplorer

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Better
Heat	Best
Non-Marking	Yes

MADE IN CHINA

ST Steel Toe
Puntera de Acero

AT Aluminum Toe
Puntera de Aluminio

NT Non-Metallic Toe
Puntera No Metálica

Waterproof
Impermeable

Insulated
Con Aislamiento



TRUHIKER Men's 6-inch Hiker Boot
6674 **8675**
UPPER: Full Grain, Waterproof Hazelnut Tramper Leather
FOOTBED: Nylon Covered Polyurethane
SHANK: Steel
LAST: (6674) 221 (8675) 223
CONSTRUCTION: Cement

RATING: (6674) ASTM F2413-11, M/1/75/C/75, EH (8675) ASTM F2892-11, EH
CARE: Leather Protector, NaturSeal™
SIZES: (6674) B 10-12,13,14 D 7-12,13,14,15 EE 8-12,13,14
 (8675) D 7-12,13,14,15 EE 8-12,13,14



SOLE RESISTANCE CHART

Vibram® Summit TC-4 Plus

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CHINA



TRUHIKER Men's 6-inch Hiker Boot
6690 **8690**
UPPER: Full Grain, Waterproof Black Star Leather
FOOTBED: Nylon Covered Polyurethane
SHANK: Steel
LAST: (6690) 221 (8690) 223
CONSTRUCTION: Cement

RATING: (6690) ASTM F2413-11, M/1/75/C/75, EH (8690) ASTM F2892-11, EH
CARE: Leather Protector, NaturSeal™, Shoe Cream
SIZES: D 7-12,13,14,15 EE 8-12,13,14



SOLE RESISTANCE CHART

Vibram® Summit TC-4 Plus

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CHINA



TRUHIKER Men's 6-inch Hiker Boot
2205
UPPER: Full Grain Mocha Crazy Horse Leather
FOOTBED: Removable EVA
SHANK: Nylon
LAST: 221
CONSTRUCTION: Cement

RATING: ASTM F2413-11, M/1/75/C/75, EH
CARE: Leather Protector
SIZES: D 8-12,13,14 EE 8-12,13



SOLE RESISTANCE CHART

Rubber-EVA Xplorer

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Better
Heat	Best
Non-Marking	Yes



MADE IN CHINA



TRUHIKER Men's 6-inch Hiker Boot
8683
UPPER: Full Grain, Waterproof Red Roan Leather
FOOTBED: Nylon Covered Polyurethane
SHANK: TC-Tech
LAST: 698
CONSTRUCTION: Strobel Stitched - Cement

RATING: ASTM F2892-11, EH
CARE: Leather Protector, NaturSeal™, Shoe Cream
SIZES: B 10-12,13,14,15 D 7-12,13,14,15 EE 7-12,13,14 H 8-12,13



SOLE RESISTANCE CHART

Extensy™ Rubber

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CHINA

CEMENT TO WELT CONSTRUCTION

ROCK SOLID FLEXIBILITY

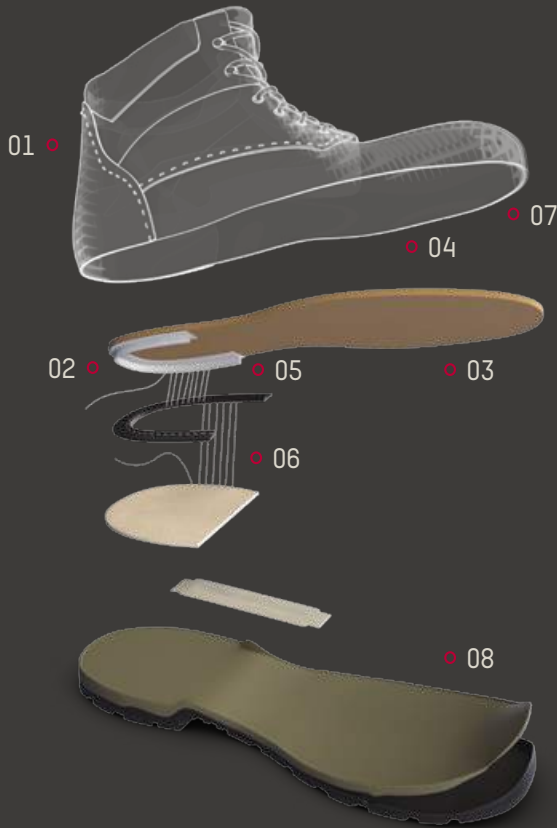


FlexForce®



HOW IT'S BUILT:

Simple cement forefoot construction keeps the boot lightweight and agile up front, then advanced heel construction completes the rear of the boot with an extra stable welted heel that is finished with durable double stitching.



BOTTOMING STEPS

- 01 - Leather upper is completed.
- 02 - Partial plyrib is attached only to the heel area of the insole.
Provides a durable frame for attaching the upper
- 03 - Leather upper and insole are attached to last.
The last is a foot-shaped mold that determines the exact size, width and volume of the boot
- 04 - Leather upper is formed over last, then side-stitched to plyrib.
This process ensures that each boot built on this last fits exactly the same
- 05 - Partial welt is side-stitched to partial plyrib.
- 06 - Partial Doubler is glued to welt, then stitched down to welt.
A stable platform is created under the heel
- 07 - Forefoot of upper is roughed up for cement attachment.
Ensures that cement holds well to upper
- 08 - Forefoot upper and bottom are both cemented, combined and heat-activated.
Heated cement creates a durable connection between upper and bottom

KEY MEASUREMENTS



CEMENT TO WELT CONSTRUCTION RESULTS:

Versatility is built in with a cemented forefoot that delivers superior flexibility designed for bending, twisting, and crawling, while a double-stitched, welted heel offers rugged stability that is crafted to last.



FLEXFORCE®

A superior dual-construction process combines increased forefoot flexibility with a very stable heel.

- Welted heel provides extra stability on uneven terrain.
- Cement forefoot construction bends and flexes.
- DynaForce® insoles reduce underfoot pressure.



FLEXFORCE® Men's 5-inch Hiker Boot 6671

AT  EH

UPPER: Full Grain, Waterproof Black Frontier Leather

FOOTBED: Nylon Covered Polyurethane

SHANK: Non-metallic

LAST: 157

CONSTRUCTION: Cement - Welt

RATING: ASTM F2413-11, M/1/75/C/75, EH

CARE: Leather Protector, NaturSeal™

SIZES: B 9-12,13,14 D 7-12,13,14 EE 8-12,13,14 H 8-12,13,14



SOLE RESISTANCE CHART

Vibram® Rubber-PU
XClaim TC-4 Plus

Slip	Best
Oil/Gas	Best
Chemicals	Better
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CHINA



FLEXFORCE® Men's 5-inch Hiker Boot 6675

AT  EH

UPPER: Full Grain, Waterproof Beeswax Frontier Leather

FOOTBED: Nylon Covered Polyurethane

SHANK: Non-metallic

LAST: 157

CONSTRUCTION: Cement - Welt

RATING: ASTM F2413-11, M/1/75/C/75, EH

CARE: Leather Protector, NaturSeal™

SIZES: B 9-12,13,14 D 7-12,13,14 EE 8-12,13,14 H 8-12,13,14



SOLE RESISTANCE CHART

Vibram® Rubber-PU
XClaim TC-4 Plus

Slip	Best
Oil/Gas	Best
Chemicals	Better
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CHINA



FLEXFORCE® Men's 6-inch Boot
2401 AT **401**

UPPER: Full Grain, Waterproof Brown Taos Leather
FOOTBED: Nylon Covered Polyurethane
SHANK: Non-metallic
LAST: (2401) 157 (401) 156
CONSTRUCTION: Cement - Welt
RATING: (2401) ASTM F2413-11, M/1/75/C/75, EH (401) ASTM F2892-11, EH
CARE: Leather Protector, NaturSeal™
SIZES: (2401) B 9-12,13,14 D 7-12,13,14,15 EE 8-12,13,14 H 8-12,13,14
SIZES: (401) D 7-12,13,14,15 EE 8-12,13,14 H 8-12,13,14



SOLE RESISTANCE CHART

Vibram® Rubber-PU XClaim TC-4 Plus

Slip	Best
Oil/Gas	Best
Chemicals	Better
Abrasions	Best
Heat	Best
Non-Marking	Yes

MADE IN CHINA



FLEXFORCE® Men's 8-inch Boot
2409 AT

UPPER: Full Grain, Waterproof Brown Taos Leather
FOOTBED: Nylon Covered Polyurethane
SHANK: Non-metallic
LAST: 157
CONSTRUCTION: Cement - Welt
RATING: ASTM F2413-11, M/1/75/C/75, EH
CARE: Leather Protector, NaturSeal™
SIZES: D 7-12,13,14,15 EE 8-12,13,14 H 8-12,13,14



SOLE RESISTANCE CHART

Vibram® Rubber-PU XClaim TC-4 Plus

Slip	Best
Oil/Gas	Best
Chemicals	Better
Abrasions	Best
Heat	Best
Non-Marking	Yes

MADE IN CHINA

FLEXFORCE®



FLEXFORCE® Men's 11-inch Pull-On Boot
4448 AT

UPPER: Full Grain, Waterproof Brown Taos Leather
FOOTBED: Nylon Covered Polyurethane
SHANK: Non-metallic
LAST: 230
CONSTRUCTION: Cement - Welt
RATING: ASTM F2413-11, M/1/75/C/75, EH
CARE: Leather Protector, NaturSeal™
SIZES: B 9-12,13,14 D 7-12,13,14,15 EE 8-12,13,14 H 8-12,13,14



SOLE RESISTANCE CHART

Vibram® Rubber-PU XClaim TC-4 Plus

Slip	Best
Oil/Gas	Best
Chemicals	Better
Abrasions	Best
Heat	Best
Non-Marking	Yes

MADE IN CHINA

DIRECT ATTACH CONSTRUCTION

**BONDED
FOR STRENGTH
AND
FLEXIBILITY**

KING TOE® ADC

KING TOE®

FUSE FX

CRV™

FLEXBOND



King Toe® ADC



King Toe®



Fuse FX



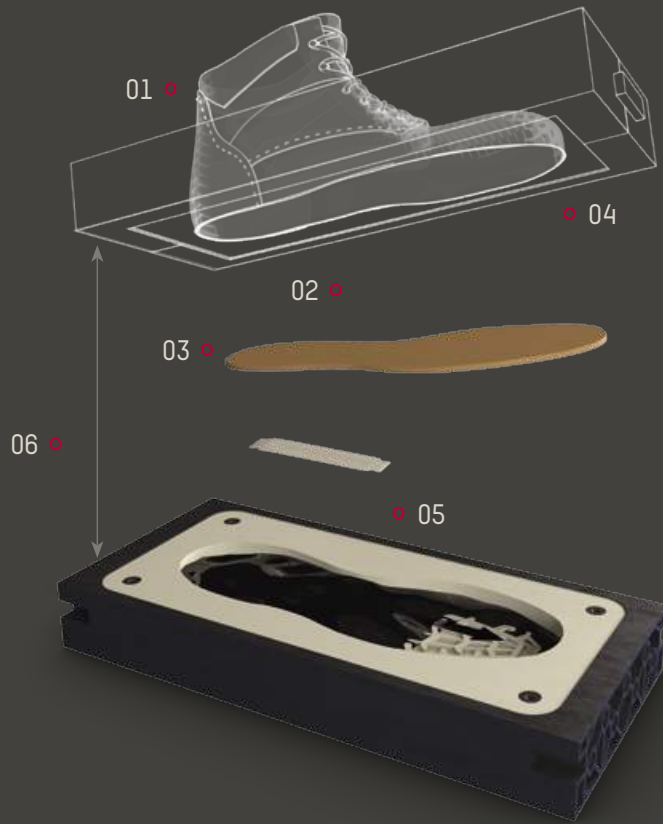
CrV™



FlexBond

HOW IT'S BUILT:

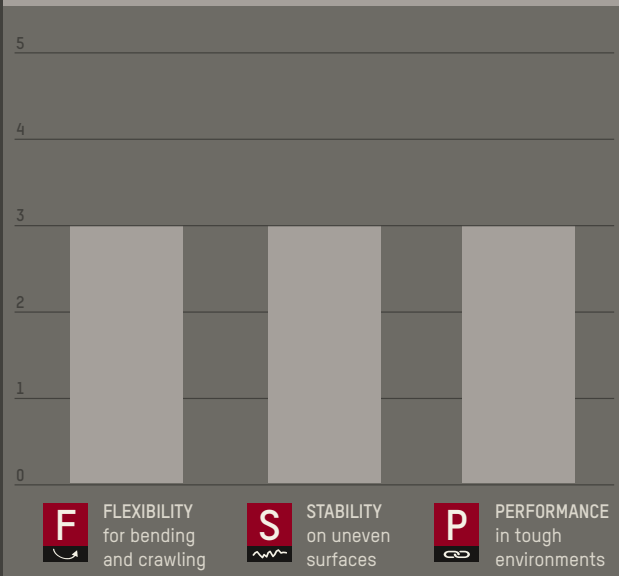
Teaming solid bonded strength with proven flexibility throughout to provide the perfect solution for bending, climbing, crawling while performing demanding work.



BOTTOMING STEPS

- 01 - Leather upper is completed
- 02 - Leather upper and insole are attached to last
 The last is a foot-shaped mold that determines the exact size, width and volume of the boot
- 03 - Leather upper is formed over last and insole
 This process ensures that each boot built on this last fits exactly the same
- 04 - Upper loaded into top mold (holder)
- 05 - Special mix urethane is shot into bottom mold to create the sole
 A durable one-piece outsole is created
- 06 - Top mold (holder) snaps onto bottom sole mold
 Chemical reaction of the urethane in the sole causes solution to rise and connect to bottom of the Upper in the top mold.
 This creates a durable yet flexible bond between upper and bottom that requires no mechanical fasteners

KEY MEASUREMENTS



DIRECT ATTACH CONSTRUCTION RESULTS:

By directly bonding the upper to the sole, the boot retains its toughness while remaining light and agile. The strong bond requires no additional fasteners, retaining exceptional flexibility.



KING TOE® ADC

Built to surround your feet with durability, stability, and protection throughout the workday.

- Best-in-class, all-day comfort.
- 44% more toe room.
- Rubber outsole with innovative lug design.

KING TOE ADC

4402 MEN'S 6" BOOT



KING TOE® ADC

KING TOE®

FUSE FX

CRV™

FLEXBOND



SPECS:

- 01 – BREATHABLE LINING
- 02 – MEMORY FOAM
- 03 – QUADREX 4-LAYER FOOTBED
- 04 – POLYURETHANE MIDSOLE
- 05 – TRUARCH SUPPORT
- 06 – RUBBER OUTSOLE WITH INNOVATIVE LUG DESIGN
- 07 – NANO COMPOSITE TOE CAP
- 08 – KING TOE® TECHNOLOGY

KING TOE® ADC TECHNOLOGY

BUILT FROM THE GROUND UP TO SURROUND YOUR FEET WITH ABSOLUTE DURABILITY, COMFORT, STABILITY AND PROTECTION.



QUADREX - FOUR-LAYER FOOTBED SYSTEM

- 01 – GEL PAD
Enhances heel strike
- 02 – MOLDED ARCH PROTECTION
- 03 – POLYURETHANE BASE
Provides durability
- 04 – SLOW RECOVERY FOAM
Instant comfort underfoot

TRILUX - THREE-LAYER SOLE PLATFORM

- 05 – POLYURETHANE MIDSOLE
Underfoot comfort, durability and chemical resistance
- 06 – SHANK AND TRUARARCH SUPPORT
Co-molded to outsole for stability and protection
- 07 – RUBBER OUTSOLE WITH INNOVATIVE LUG DESIGN
Non-loading, oil, slip and heat resistant



NEW

KING TOE® ADC Men's 6-inch Boot
3513 **NT** **Water** **Insulated** **PR** **EH**

UPPER: Full Grain, Waterproof Brown Rosseto Leather
FOOTBED: Quadrex Four-Layer System
SHANK: Non-metallic
LAST: 800
CONSTRUCTION: Direct Attach Non-Welt
RATING: ASTM F2413-11, M/1/75/C/75, EH, CSA Grade 1, ESR Rated, PR
CARE: Leather Protector, NaturSeal™
SIZES: D 7-12,13,14,15 EE 7-12,13,14 H 8-12,13,14



SOLE RESISTANCE CHART

Rubber VariLug

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CAMBODIA



KING TOE® ADC Men's 6-inch Boot
2407 **NT** **Water** **EH**

UPPER: Full Grain, Waterproof Black Yukon Leather
FOOTBED: Quadrex Four-Layer System
SHANK: TPU Torsion Control Plate
LAST: 800
CONSTRUCTION: Direct Attach Non-Welt
RATING: ASTM F2413-11, M/1/75/C/75, EH
CARE: NaturSeal™
SIZES: B 10-12,13,14 D 7-12,13,14,15 EE 7-12,13,14 H 8-12,13,14



SOLE RESISTANCE CHART

Rubber VariLug

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CAMBODIA



KING TOE® ADC Men's 6-inch Boot
4402 **NT** **Water** **EH**

UPPER: Full Grain, Waterproof Gaucho Leather
FOOTBED: Quadrex Four-Layer System
SHANK: TPU Torsion Control Plate
LAST: 800
CONSTRUCTION: Direct Attach Non-Welt
RATING: ASTM F2413-11, M/1/75/C/75, EH
CARE: NaturSeal™
SIZES: B 10-12,13,14 D 7-12,13,14,15 EE 7-12,13,14 H 8-12,13,14



SOLE RESISTANCE CHART

Rubber VariLug

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CAMBODIA



NEW

KING TOE® ADC Men's 8-inch Boot
3552 **NT** **Water** **Insulated** **PR** **EH**

UPPER: Full Grain, Waterproof Brown Rosseto Leather
FOOTBED: Quadrex Four-Layer System
SHANK: Non-metallic
LAST: 800
CONSTRUCTION: Direct Attach Non-Welt
RATING: ASTM F2413-11, M/1/75/C/75, EH, CSA Grade 1, ESR Rated, PR
CARE: Leather Protector, NaturSeal™
SIZES: D 7-12,13,14,15 EE 7-12,13,14 H 8-12,13,14



SOLE RESISTANCE CHART

Rubber VariLug

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CAMBODIA



NEW

KING TOE® ADC Men's 8-inch Boot

3516 **NT** **PR** **MT** **EH**

UPPER: Full Grain, Waterproof Brown Rosseto Leather
FOOTBED: Quadrex Four-Layer System
SHANK: Non-metallic
LAST: 800

CONSTRUCTION: Direct Attach Non-Welt

RATING: ASTM F2413-11, M/1/75/C/75, Mt/75, EH, CSA Grade 1, ESR Rated, PR, M
CARE: Leather Protector, NaturSeal™
SIZES: D 7-12,13,14,15 EE 7-12,13,14 H 8-12,13,14



SOLE RESISTANCE CHART

Rubber VariLug

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CAMBODIA



KING TOE® ADC Men's 8-inch Boot

4427 **NT** **EH**

UPPER: Full Grain, Waterproof Gaucho Leather
FOOTBED: Quadrex Four-Layer System
SHANK: TPU Torsion Control Plate
LAST: 800

CONSTRUCTION: Direct Attach Non-Welt

RATING: ASTM F2413-11, M/1/75/C/75, EH
CARE: NaturSeal™
SIZES: B 10-12,13,14 D 7-12,13,14,15 EE 7-12,13,14 H 8-12,13,14



SOLE RESISTANCE CHART

Rubber VariLug

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CAMBODIA



KING TOE® ADC Men's 10-inch Pull-On Boot

4202 **NT** **EH**

UPPER: Full Grain, Waterproof Gaucho Leather
FOOTBED: Quadrex Four-Layer System
SHANK: TPU Torsion Control Plate
LAST: 800

CONSTRUCTION: Direct Attach Non-Welt

RATING: ASTM F2413-11, M/1/75/C/75, EH
CARE: NaturSeal™
SIZES: B 10-12,13,14 D 7-12,13,14,15 EE 7-12,13,14 H 8-12,13,14



SOLE RESISTANCE CHART

Rubber VariLug

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CAMBODIA

KING TOE®

On-the-job comfort is built in with a much larger toe box than our standard boots.

- Sole is directly bonded to the upper for flexibility and durability.
- Exceptional performance both indoors and outdoors.
- Designed for general utility work environments.



KING TOE® Men's Oxford
3533 **ST** **PR** **EH**

UPPER: Full Grain, Water-Resistant Black Yukon Leather
FOOTBED: Nylon Covered Polyurethane
SHANK: Non-metallic
LAST: 801
CONSTRUCTION: Direct Attach
RATING: ASTM F2413-11, M/1/75/C/75, EH, CSA Grade 1, ESR Rated, PR
CARE: Leather Protector, Shoe Cream
SIZES: D 6-12,13,14,15 EE 8-12,13,14



SOLE RESISTANCE CHART

TPU-PU Galaxy

Slip	Better
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes

MADE IN CHINA



KING TOE® Men's Oxford
6633 **ST** **EH** **133** **EH**

UPPER: Full Grain, Water-Resistant Black Yukon Leather
FOOTBED: Nylon Covered Polyurethane
SHANK: Non-metallic
LAST: 801
CONSTRUCTION: Direct Attach
RATING: (6633) ASTM F2413-11, M/1/75/C/75, EH (133) ASTM F2892-11, EH
CARE: Leather Protector, Shoe Cream
SIZES: (6633) D 7-12,13,14,15 EE 8-12,13,14
 (133) B 10-12,13,14 D 7-12,13,14,15 EE 8-12,13,14



SOLE RESISTANCE CHART

TPU-PU Galaxy

Slip	Better
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes

MADE IN CHINA




KING TOE® Men's Oxford
6634 **ST** **EH**
UPPER: Full Grain Hazelnut Tramper Leather
FOOTBED: Nylon Covered Polyurethane
SHANK: Non-metallic
LAST: 801
CONSTRUCTION: Direct Attach
RATING: ASTM F2413-11, M/1/75/C/75, EH
CARE: Leather Protector
SIZES: B 10-12,13,14 D 7-12,13,14,15 EE 8-12,13,14



SOLE RESISTANCE CHART

TPU-PU Galaxy

Slip	Better
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes



MADE IN CHINA




KING TOE® Men's 6-inch Boot
2260 **NT** **EH** **432** **EH**
UPPER: Full Grain, Waterproof Hazelnut Tramper Leather
FOOTBED: Nylon Covered Polyurethane
SHANK: Non-metallic
LAST: 800
CONSTRUCTION: Direct Attach
RATING: (2260) ASTM F2413-11, M/1/75/C/75, EH (432) ASTM F2892-11, EH
CARE: Leather Protector, NaturSeal™
SIZES: D 7-12,13,14,15 EE 7-12,13,14 H 8-12,13



SOLE RESISTANCE CHART

TPU-PU Galaxy

Slip	Better
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes



MADE IN CHINA




KING TOE® Men's 6-inch Boot
3506 **NT** **PR** **EH**
UPPER: Full Grain, Waterproof Mahogany Cider Leather
FOOTBED: Nylon Covered Polyurethane
SHANK: Non-metallic
LAST: 800
CONSTRUCTION: Direct Attach
RATING: ASTM F2413-11, M/1/75/C/75, EH, CSA Grade 1, ESR Rated, PR
CARE: Leather Protector, NaturSeal™
SIZES: D 7-12,13,14,15 EE 8-12,13,14 H 8-12,13



SOLE RESISTANCE CHART

Vibram® Galactic Fire and Ice

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CHINA




KING TOE® Men's 6-inch Boot
3536 **ST** **PR** **EH**
UPPER: Full Grain, Waterproof Hazelnut Tramper Leather
FOOTBED: Nylon Covered Polyurethane
SHANK: Non-metallic
LAST: 800
CONSTRUCTION: Direct Attach
RATING: ASTM F2413-11, M/1/75/C/75, EH, CSA Grade 1, ESR Rated, PR
CARE: Leather Protector, NaturSeal™
SIZES: D 7-12,13,14,15 EE 7-12,13,14



SOLE RESISTANCE CHART

TPU-PU Galaxy

Slip	Better
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes



MADE IN CHINA

PR Puncture Resistant
Resistente a las Perforaciones

MT Metatarsal Guard
Protector del Metatarso

EH Electrical Hazard
Peligro Eléctrico

SD Static-Dissipative
Disipador de Estática

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KING TOE® ADC

KING TOE®

FUSE FX

CRV™

FLEXBOND



KING TOE® Men's 6-inch Boot
2240 **NT** **W** **EH** **435** **W** **EH**
UPPER: Full Grain, Waterproof Hazelnut Trampler Leather
FOOTBED: Nylon Covered Polyurethane
SHANK: Non-metallic
LAST: 800
CONSTRUCTION: Direct Attach
RATING: (2240) ASTM F2413-11, M/1/75/C/75, EH (435) ASTM F2892-11, EH
CARE: Leather Protector, NaturSeal™
SIZES: (2240) B 10-12,13,14 D 7-12,13,14,15 EE 7-12,13,14 H 8-12,13
 (435) D 7-12,13,14,15 EE 7-12,13,14 H 8-12,13



SOLE RESISTANCE CHART

TPU-PU Galaxy

Slip	Better
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes



MADE IN CHINA



KING TOE® Men's 6-inch Boot
4456 **NT** **MT** **EH**
UPPER: Full Grain Poplar Frontier Leather
FOOTBED: Nylon Covered Polyurethane
SHANK: Non-metallic
LAST: 800
CONSTRUCTION: Direct Attach
RATING: ASTM F2413-11, M/1/75/C/75, Mt/75, EH
CARE: Leather Protector
SIZES: D 7-12,13,14,15 EE 8-12,13,14



SOLE RESISTANCE CHART

TPU-PU Galaxy

Slip	Better
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes



MADE IN CHINA



KING TOE® Men's 6-inch Boot
2234 **NT** **EH**
UPPER: Full Grain, Water-Resistant Black Yukon Leather
FOOTBED: Nylon Covered Polyurethane
SHANK: Non-metallic
LAST: 800
CONSTRUCTION: Direct Attach
RATING: ASTM F2413-11, M/1/75/C/75, EH
CARE: Leather Protector, NaturSeal™, Shoe Cream
SIZES: D 7-12,13,14,15 EE 8-12,13,14 H 8-12,13,14



SOLE RESISTANCE CHART

TPU-PU Galaxy

Slip	Better
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes



MADE IN CHINA



KING TOE® Men's 6-inch Boot
2235 **NT** **EH**
UPPER: Full Grain Poplar Frontier Leather
FOOTBED: Nylon Covered Polyurethane
SHANK: Non-metallic
LAST: 800
CONSTRUCTION: Direct Attach
RATING: ASTM F2413-11, M/1/75/C/75, EH
CARE: Leather Protector
SIZES: B 9-12,13,14,15 D 6-12,13,14,15,16 EE 7-12,13,14 H 8-12,13,14



SOLE RESISTANCE CHART

TPU-PU Galaxy

Slip	Better
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes



MADE IN CHINA




KING TOE® Men's 6-inch Boot
2241 **NT** **SD**
UPPER: Full Grain Hazelnut Tramper Leather
FOOTBED: Nylon Covered Polyurethane SD
SHANK: Non-metallic
LAST: 800
CONSTRUCTION: Direct Attach
RATING: ASTM F2413-11, M/1/75/C/75, SD
CARE: Leather Protector, NaturSeal™
SIZES: D 6-12,13,14 EE 8-12,13,14



SOLE RESISTANCE CHART

TPU-PU Galaxy

Slip	Better
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes



MADE IN CHINA




KING TOE® Men's 6-inch Romeo
3510 **NT** **PR** **EH**
UPPER: Full Grain, Water-Resistant Black Yukon Leather
FOOTBED: Nylon Covered Polyurethane
SHANK: Non-metallic
LAST: 800
CONSTRUCTION: Direct Attach
RATING: ASTM F2413-11, M/1/75/C/75, EH, CSA Grade 1, ESR Rated, PR
CARE: Leather Protector, Shoe Cream
SIZES: D 7-12,13,14,15 EE 8-12,13,14 H 8-12,13



SOLE RESISTANCE CHART

Vibram® Galactic Fire and Ice

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CHINA



KING TOE® Men's 8-inch Boot
3548 **NT** **Water** **Ice** **PR** **EH**
UPPER: Full Grain, Waterproof Mahogany Cider Leather
FOOTBED: Nylon Covered Polyurethane
SHANK: Non-metallic
LAST: 800
CONSTRUCTION: Direct Attach
RATING: ASTM F2413-11, M/1/75/C/75, EH, CSA Grade 1, ESR Rated, PR
CARE: Leather Protector, NaturSeal™
SIZES: D 7-12,13,14,15 EE 8-12,13,14 H 8-12,13



SOLE RESISTANCE CHART

Vibram® Galactic Fire and Ice

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CHINA




KING TOE® Men's 8-inch Boot
2244 **NT** **Water** **Ice** **EH**
UPPER: Full Grain, Waterproof Hazelnut Tramper Leather
FOOTBED: Nylon Covered Polyurethane
SHANK: Non-metallic
LAST: 800
CONSTRUCTION: Direct Attach
RATING: ASTM F2413-11, M/1/75/C/75, EH
CARE: Leather Protector, NaturSeal™
SIZES: D 7-12,13,14,15 EE 7-12,13,14 H 8-12,13



SOLE RESISTANCE CHART

TPU-PU Galaxy

Slip	Better
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes



MADE IN CHINA



Puncture Resistant
Resistente a las Perforaciones



Metatarsal Guard
Protector del Metatarso



Electrical Hazard
Peligro Eléctrico



Static-Dissipative
Disipador de Estática

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KING TOE® Men's 8-inch Boot
3530 **NT** **Waterproof** **PR** **MT** **EH**

UPPER: Full Grain, Waterproof Mahogany Cider Leather
FOOTBED: Nylon Covered Polyurethane
SHANK: Non-metallic
LAST: 800
CONSTRUCTION: Direct Attach

RATING: ASTM F2413-11, M/1/75/C/75, Mt/75, EH, CSA Grade 1, ESR Rated, PR, M
CARE: Leather Protector, NaturSeal™
SIZES: D 7-12,13,14,15 EE 8-12,13,14 H 8-12,13



SOLE RESISTANCE CHART

Vibram® Galactic Fire and Ice

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CHINA



KING TOE® Men's 8-inch Boot
3512 **NT** **Waterproof** **PR** **EH**

UPPER: Full Grain, Waterproof Black Yukon Leather
FOOTBED: Nylon Covered Polyurethane
SHANK: Non-metallic
LAST: 800
CONSTRUCTION: Direct Attach

RATING: ASTM F2413-11, M/1/75/C/75, EH, CSA Grade 1, ESR Rated, PR
CARE: Leather Protector, NaturSeal™
SIZES: D 7-12,13,14,15 EE 8-12,13,14 H 8-12,13



SOLE RESISTANCE CHART

Vibram® Galactic Fire and Ice

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CHINA



KING TOE® Men's 8-inch Boot
2280 **NT** **Waterproof** **EH**

UPPER: Full Grain, Waterproof Hazelnut Tramper Leather
FOOTBED: Nylon Covered Polyurethane
SHANK: Non-metallic
LAST: 800
CONSTRUCTION: Direct Attach


RATING: ASTM F2413-11, M/1/75/C/75, EH
CARE: Leather Protector, NaturSeal™
SIZES: D 7-12,13,14,15 EE 7-12,13,14 H 8-12,13



SOLE RESISTANCE CHART

TPU-PU Galaxy

Slip	Better
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes



MADE IN CHINA



KING TOE® Men's 8-inch Boot
1447 **Waterproof** **EH**

UPPER: Full Grain, Waterproof Hazelnut Tramper Leather
FOOTBED: Nylon Covered Polyurethane
SHANK: Non-metallic
LAST: 800
CONSTRUCTION: Direct Attach


RATING: ASTM F2892-11, EH
CARE: Leather Protector, NaturSeal™
SIZES: D 7-12,13,14,15 EE 7-12,13,14 H 8-12,13



SOLE RESISTANCE CHART

TPU-PU Galaxy

Slip	Better
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes



MADE IN CHINA



KING TOE® Men's 9-inch Pull-On Boot

4487 **NT** **MT** **EH**

UPPER: Full Grain Coffee Bean Cascade Leather

FOOTBED: Nylon Covered Polyurethane

SHANK: Non-metallic

LAST: 800

CONSTRUCTION: Direct Attach

RATING: ASTM F2413-11, M/1/75/C/75, Mt/75, EH

CARE: Leather Protector, NaturSeal™

SIZES: B 10-12,13,14 D 7-12,13,14,15 EE 7-12,13,14 H 8-12,13,14



SOLE RESISTANCE CHART

Vibram® Galactic Fire and Ice

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CHINA

DIRECT ATTACH
FIJACION DIRECTA



KING TOE® Women's 5-inch Boot

2340 **NT** **EH**

UPPER: Full Grain, Waterproof Hazelnut Tramper Leather

FOOTBED: Nylon Covered Polyurethane

SHANK: Non-metallic

LAST: 800

CONSTRUCTION: Direct Attach

RATING: ASTM F2413-11, F/1/75/C/75, EH

CARE: Leather Protector, NaturSeal™

SIZES: B 5-10,11 D 5-10 EE 6-10



SOLE RESISTANCE CHART

TPU-PU Galaxy

Slip	Better
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes



MADE IN CHINA

KING TOE® ADC

KING TOE®

FUSE FX

CRV™

FLEXBOND



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Resistente a las Perforaciones



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FUSE FX

Lightweight, comfortable work boots that blend performance and modern looks.

- Athletically inspired designs.
- All-around comfort.
- Good for light manufacturing and warehouse environments.

FUSE FX HIKER

6801 MEN'S 5" HIKER



SPECS:

- 01 – SLOW RECOVERY FOAM (COLLAR/TONGUE/GUSSET)
- 02 – FX MATRIX - TPU FRAME
- 03 – REMOVABLE PU FOOTBED WITH MEMORY FOAM
- 04 – POLYURETHANE MIDSOLE
- 05 – RUBBER OUTSOLE
- 06 – NANO COMPOSITE TOE CAP



FUZE FX Men's Oxford

6800 NT SD

UPPER: Abrasion Resistant Mono-Mesh
FOOTBED: Nylon Covered Open Cell Foam
SHANK: Non-metallic
LAST: 305
CONSTRUCTION: Direct Attach Non-Welt
RATING: ASTM F2413-11, M/1/75/C/75, SD
SIZES: D 6-12,13,14,15,16 EE 7-12,13,14 H 8-12,13,14



SOLE RESISTANCE CHART

Rubber OmniTrax

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CHINA

KING TOE® ADC



FUZE FX Men's 5-inch Hiker Boot

6601 NT EH

UPPER: Abrasion Resistant Mono-Mesh
FOOTBED: Nylon Covered Open Cell Foam
SHANK: Non-metallic
LAST: 305
CONSTRUCTION: Direct Attach Non-Welt
RATING: ASTM F2413-11, M/1/75/C/75, EH
SIZES: D 6-12,13,14,15,16 EE 7-12,13,14 H 8-12,13,14



SOLE RESISTANCE CHART

Rubber OmniTrax

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CHINA

KING TOE®



FUZE FX Men's 5-inch Hiker Boot

6606 NT EH

UPPER: Nubuck and Abrasion Resistant Mono-Mesh
FOOTBED: Nylon Covered Open Cell Foam
SHANK: Non-metallic
LAST: 305
CONSTRUCTION: Direct Attach Non-Welt
RATING: ASTM F2413-11, M/1/75/C/75, EH
SIZES: D 6-12,13,14,15,16 EE 7-12,13,14 H 8-12,13,14



SOLE RESISTANCE CHART

Rubber OmniTrax

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CHINA

FUZE FX



FUZE FX Men's 5-inch Hiker Boot

6801 NT EH

UPPER: Abrasion Resistant Mono-Mesh
FOOTBED: Nylon Covered Open Cell Foam
SHANK: Non-metallic
LAST: 305
CONSTRUCTION: Direct Attach Non-Welt
RATING: ASTM F2413-11, M/1/75/C/75, EH
SIZES: D 6-12,13,14,15,16 EE 7-12,13,14 H 8-12,13,14



SOLE RESISTANCE CHART

Rubber OmniTrax

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CHINA

CRV™

FLEXBOND

PR Puncture Resistant
Resistente a las Perforaciones

MT Metatarsal Guard
Protector del Metatarso

EH Electrical Hazard
Peligro Eléctrico

SD Static-Dissipative
Disipador de Estática

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CRV™

The anatomically designed curved front matches the shape of the foot for all-day comfort.

- Flexes and bends when you need it the most.
- Lightweight construction.
- Ideal for fast-paced work environments.



CRV™ Men's 6-inch Boot

2436 **AT** **Waterproof** **EH** **436** **Waterproof** **EH**

UPPER: Full Grain, Waterproof Brown Taos Leather

FOOTBED: Removable Polyurethane

SHANK: Fiberglass

LAST: 600

CONSTRUCTION: Direct Attach

RATING: (2436) ASTM F2413-11, M/1/75/C/75, EH (436) ASTM F2892-11, EH

CARE: Leather Protector, NaturSeal™

SIZES: B 9-12,13,14 D 7-12,13,14,15,16 EE 6-12,13,14,15 H 8-12,13,14



SOLE RESISTANCE CHART

Tempo

Slip	Good
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	No



MADE IN THE USA W/IMPORTED MATERIALS



CRV™ Men's 6-inch Boot

4423 **AT** **Waterproof** **EH** **423** **Waterproof** **EH**

UPPER: Full Grain, Waterproof Black Yukon Leather

SHANK: Fiberglass

LAST: 600

CONSTRUCTION: Direct Attach

RATING: (4423) ASTM F2413-11, M/1/75/C/75, EH (423) ASTM F2892-11, EH

CARE: Black Shoe Cream, Leather Protector, NaturSeal™

SIZES: B 9-12,13,14 D 7-12,13,14,15,16 EE 6-12,13,14,15 H 8-12,13,14



SOLE RESISTANCE CHART

Tempo

Slip	Good
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	No



MADE IN THE USA W/IMPORTED MATERIALS



CRV™ Men's 6-inch Boot

4409 **AT** **EH** **609** **EH**

UPPER: Full Grain Calico Leather

FOOTBED: Removable Polyurethane

SHANK: Fiberglass

LAST: 600

CONSTRUCTION: Direct Attach

RATING: (4409) ASTM F2413-11, M/1/75/C/75, EH (609) ASTM F2892-11, EH

CARE: Leather Protector

SIZES: B 9-12,13,14 D 7-12,13,14,15,16 EE 6-12,13,14,15 H 8-12,13,14



SOLE RESISTANCE CHART

Tempo

Slip	Good
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	No



MADE IN THE USA W/IMPORTED MATERIALS



CRV™ Men's 6-inch Boot

4412 **AT** **EH**

UPPER: Full Grain Black Hot Pocket Leather
FOOTBED: Removable Polyurethane
SHANK: Fiberglass
LAST: 600

CONSTRUCTION: Direct Attach

RATING: ASTM F2413-11, M/1/75/C/75, EH

CARE: Leather Protector

SIZES: B 9-12,13,14 D 7-12,13,14,15,16 EE 6-12,13,14,15 H 8-12,13,14



SOLE RESISTANCE CHART

Tempo

Slip	Good
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	No



MADE IN THE **USA** W/IMPORTED MATERIALS



CRV™ Men's 6-inch Boot

4426 **AT** **EH**

UPPER: Full Grain Gray Aged Buck Leather
FOOTBED: Removable Polyurethane
SHANK: Fiberglass
LAST: 600

CONSTRUCTION: Direct Attach

RATING: ASTM F2413-11, M/1/75/C/75, EH

CARE: Leather Protector

SIZES: B 9-12,13,14 D 7-12,13,14,15,16 EE 6-12,13,14,15 H 8-12,13,14



SOLE RESISTANCE CHART

Tempo

Slip	Good
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	No



MADE IN THE **USA** W/IMPORTED MATERIALS



CRV™ Men's 8-inch Boot

2438 **AT** **EH** **438** **EH**

UPPER: Full Grain, Waterproof Brown Taos Leather
FOOTBED: Removable Polyurethane
SHANK: Fiberglass
LAST: 600

CONSTRUCTION: Direct Attach

RATING: (2438) ASTM F2413-11, M/1/75/C/75, EH (438) ASTM F2892-11, EH

CARE: Leather Protector, NaturSeal™

SIZES: B 9-12,13,14 D 7-12,13,14,15,16 EE 6-12,13,14,15 H 8-12,13,14



SOLE RESISTANCE CHART

Tempo

Slip	Good
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	No



MADE IN THE **USA** W/IMPORTED MATERIALS



CRV™ Men's 11-inch Pull-On Boot

4239 **AT** **EH**

UPPER: Full Grain, Waterproof Brown Taos Leather
FOOTBED: Removable Polyurethane
SHANK: Fiberglass
LAST: 600

CONSTRUCTION: Direct Attach

RATING: ASTM F2413-11, M/1/75/C/75, EH

CARE: Leather Protector, NaturSeal™

SIZES: B 9-12,13,14 D 7-12,13,14,15,16 EE 6-12,13,14,15 H 8-12,13,14



SOLE RESISTANCE CHART

Tempo

Slip	Good
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	No



MADE IN THE **USA** W/IMPORTED MATERIALS



FLEXBOND

The durable direct bond between the upper and the sole ensures durability and flexibility.

- Lighter weight due to directly-bonded sole.
- Combines flexibility with long-wearing performance.
- Designed for wide range of general work environments such as construction and manufacturing.



FLEXBOND Men's 6-inch Boot 4216 **NT** **W** **EH**
UPPER: Full Grain, Waterproof Spice Trampler Leather
FOOTBED: Cambrelle® Covered Polyurethane
SHANK: Non-metallic
LAST: 691
CONSTRUCTION: Direct Attach
RATING: ASTM F2413-11, M/1/75/C/75, EH
CARE: Leather Protector, NaturSeal™
SIZES: D 7-12,13,14,15 EE 8-12,13,14



SOLE RESISTANCE CHART

Rubber-PU Auger

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes

MADE IN CHINA



FLEXBOND Men's 6-inch Boot 4421 **NT** **MT** **EH**
UPPER: Full Grain Crazyhorse Leather
FOOTBED: Cambrelle® Covered Polyurethane
SHANK: Non-metallic
LAST: 691
CONSTRUCTION: Direct Attach
RATING: ASTM F2413-11, M/1/75/C/75, Mt/75, EH
CARE: Leather Protector, NaturSeal™
SIZES: D 8-12,13,14 EE 8-12,13



SOLE RESISTANCE CHART

Rubber-PU Auger

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes

MADE IN CHINA



FLEXBOND Men's 8-inch Boot
4422 **NT** **MT** **EH**

UPPER: Full Grain Crazyhorse Leather
FOOTBED: Cambrelle® Covered Polyurethane
SHANK: Non-metallic
LAST: 691
CONSTRUCTION: Direct Attach
RATING: ASTM F2413-11, M/1/75/C/75, Mt/75, EH
CARE: Leather Protector, NaturSeal™
SIZES: D 8-12,13,14 EE 8-12,13



SOLE RESISTANCE CHART

Rubber-PU Auger

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CHINA



FLEXBOND Women's 5-inch Boot
2327 **ST** **EH**

UPPER: Full Grain, Waterproof Spice Trampler Leather
FOOTBED: Cambrelle® Covered Polyurethane
SHANK: Non-metallic
LAST: 691
CONSTRUCTION: Direct Attach
RATING: ASTM F2413-11, F/1/75/C/75, EH
CARE: Leather Protector, NaturSeal™
SIZES: B 6-10,11 D 6-10



SOLE RESISTANCE CHART

PU Cascade I

Slip	Better
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes



MADE IN CHINA

DIRECT ATTACH TO WELT CONSTRUCTION

**BONDED STRENGTH
WITH
SINGLE-STITCHED
DURABILITY**

BRNR XP

DYNAFORCE®

SUPERSOLE® 2.0

SUPERSOLE®

MAXBOND



BRNR XP



DynaForce®



SuperSole® 2.0



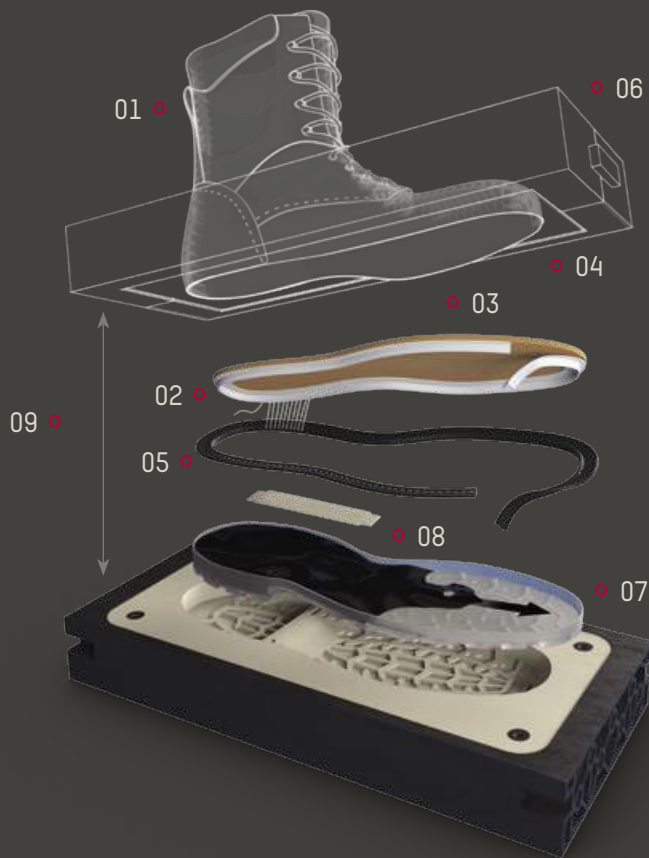
SuperSole®



MaxBond

HOW IT'S BUILT:

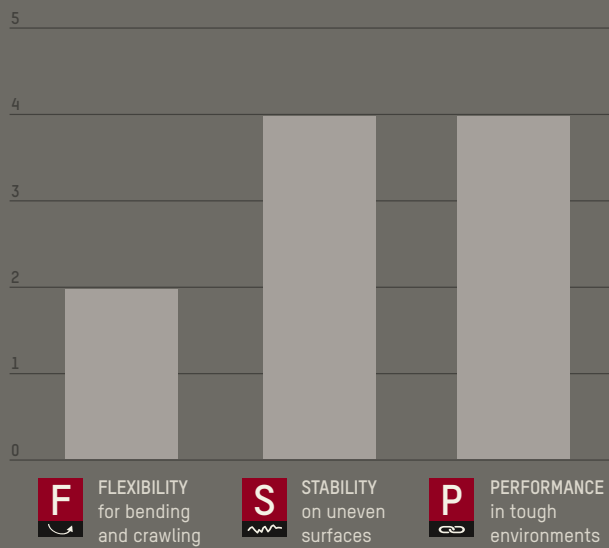
A special bonding process creates an incredible sole-to-welt fusion, with the urethane sole mixture locking securely onto the underside fibers of the welt for a very tough and stable result.



BOTTOMING STEPS

- 01 – Premium leather uppers are completed.
- 02 – Insoles are cut and the plyrib (a leather or synthetic ridge) is attached.
Provides a durable frame for attaching the upper
- 03 – Each insole is temporarily tacked to the last.
The last is a foot-shaped mold that determines the exact size, width and volume of the boot
- 04 – Leather upper is formed around the last and then stitched to the sides of the plyrib.
This process ensures that each boot built on this last fits exactly the same.
- 05 – Plastic welt with special underside fibers is stitched onto the plyrib.
This adds a durable connection point for the bottom
- 06 – Upper/welt combination is loaded into the top mold holder.
- 07 – A clear, higher density formula urethane is injected into the bottom mold.
This creates the durable outer shell of the sole
- 08 – A special lower density urethane mix is poured into the bottom mold, on top of the clear layer.
This creates the cushioning inner portion of the sole
- 09 – The top mold is snapped onto the sole mold. Urethane in the dual density sole mold rises, securely binding to the underside fibers of welt.
An unbreakable bond is created between the upper and bottom.

KEY MEASUREMENTS



DIRECT ATTACH TO WELT CONSTRUCTION RESULTS:

The innovative bonded sole pairs stability with the legendary durability of a stitched-on upper, creating a combination that delivers protection in tough industrial environments.



DIRECT ATTACH TO WELT

BRNR XP

DYNAFORCE®

SUPERSOLE® 2.0

SUPERSOLE®

MAXBOND

DIRECT ATTACH TO WELT



BRNR XP

Built to withstand hard work.

- Superior comfort with Quadrex V2 footbed.
- Best-in-class slip-resistance with GripTek Sole.
- Great for oil and gas environments, construction, and manufacturing.

BRNR XP 6-INCH

2403 MEN'S 6" BOOT



BRNR XP

DYNAFORCE®

SUPERSOLE® 2.0

SUPERSOLE®

MAXBOND



SPECS:

- 01 – RED WING LEATHER
- 02 – TRIPLE-STITCHED TOE AND HEEL OVERLAYS
- 03 – DIRECT ATTACH TO WELT CONSTRUCTION
- 04 – POLYURETHANE MIDSOLE
- 05 – QUADREX V2 FOOTBED
- 06 – GRIPTEK RUBBER SOLE WITH INNOVATIVE LUG DESIGN
- 07 – MADE IN USA WITH IMPORTED MATERIALS
- 08 – NANO COMPOSITE TOE CAP

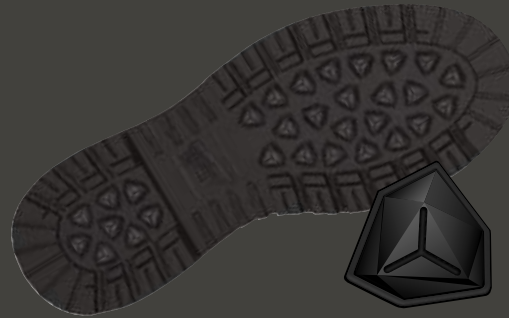
BRNR XP TECHNOLOGY

Designed to deliver exceptional comfort, protection and slip resistance, this platform stands up to some of the harshest conditions in any field, from the manufacturing floor to the construction site, out on an oil rig or down in a mine.



QUADREX V2 - MULTI-LAYER FOOTBED SYSTEM

Multiple layers provide the superior underfoot comfort that cushions with every heel strike.



DUALX PLATFORM WITH GRIPTEK SOLE

Dual density platform provides both comfort and durability with best-in-class slip-resistance.

DIRECT ATTACH TO WELT
FIJACION DIRECTA PEGADO/EMPALMILLADO

BRNR XP

DYNAFORCE®

SUPERSOLE® 2.0

SUPERSOLE®

MAXBOND

NEW

BRNR XP Men's 6-inch Boot

3500 **NT** **W** **PR** **EH**

UPPER: Full Grain, Waterproof Blackened Taos Leather

FOOTBED: Quadrex V2 Multi-Layer System

SHANK: Fiberglass

LAST: 687

CONSTRUCTION: Direct Attach Welt

RATING: ASTM F2413-11, M/1/75/C/75, EH PR, CSA Grade 1, ESR Rated, PR

CARE: Leather Cleaner, Leather Protector, NaturSeal™

SIZES: D 7-12,13,14,15 EE 7-12,13,14,15 H 8-12,13



ASSEMBLED IN THE USA W/IMPORTED COMPONENTS

SOLE RESISTANCE CHART

Dual Density GripTek

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes



NEW

BRNR XP Men's 6-inch Boot

2400 **NT** **W** **EH**

UPPER: Full Grain, Waterproof Black Taos Leather

FOOTBED: Quadrex V2 Multi-Layer System

SHANK: Fiberglass

LAST: 687

CONSTRUCTION: Direct Attach Welt

RATING: ASTM F2413-11, M/1/75/C/75, EH

CARE: Leather Cleaner, Leather Protector, NaturSeal™

SIZES: D 7-12,13,14,15 EE 7-12,13,14,15 H 8-12,13



MADE IN THE USA W/IMPORTED MATERIALS

PR Puncture Resistant
Resistente a las Perforaciones

MT Metatarsal Guard
Protector del Metatarso

EH Electrical Hazard
Peligro Eléctrico

SD Static-Dissipative
Disipador de Estática

1.800.328.9453
redwingshoes.com




NEW **BRNR XP Men's 6-inch Boot**
2403 **NT** **Waterproof** **EH**
UPPER: Full Grain, Waterproof Oro Taos Leather
FOOTBED: Quadrex V2 Multi-Layer System
SHANK: Fiberglass
LAST: 697
CONSTRUCTION: Direct Attach Welt
RATING: ASTM F2413-11, M/1/75/C/75, EH
CARE: Leather Cleaner, Leather Protector, NaturSeal™
SIZES: D 7-12,13,14,15 EE 7-12,13,14,15 H 8-12,13



SOLE RESISTANCE CHART

Dual Density GripTek

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes



ASSEMBLED IN THE **USA** W/IMPORTED COMPONENTS




NEW **BRNR XP Men's 8-inch Boot**
3524 **NT** **Waterproof** **PR** **EH**
UPPER: Full Grain, Waterproof Blackened Taos Leather
FOOTBED: Quadrex V2 Multi-Layer System
SHANK: Fiberglass
LAST: 687
CONSTRUCTION: Direct Attach Welt
RATING: ASTM F2413-11, M/1/75/C/75, EH PR, CSA Grade 1, ESR Rated, PR
CARE: Leather Cleaner, Leather Protector, NaturSeal™
SIZES: D 7-12,13,14,15 EE 7-12,13,14,15 H 8-12,13



SOLE RESISTANCE CHART

Dual Density GripTek

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes



ASSEMBLED IN THE **USA** W/IMPORTED COMPONENTS




NEW **BRNR XP Men's 11-inch Pull-On Boot**
3553 **NT** **Waterproof** **PR** **EH**
UPPER: Full Grain, Waterproof Blackened Taos Leather
FOOTBED: Quadrex V2 Multi-Layer System
SHANK: Fiberglass
LAST: 687
CONSTRUCTION: Direct Attach Welt
RATING: ASTM F2413-11, M/1/75/C/75, EH PR, CSA Grade 1, ESR Rated, PR
CARE: Leather Cleaner, Leather Protector, NaturSeal™
SIZES: D 7-12,13,14,15 EE 7-12,13,14,15 H 8-12,13



SOLE RESISTANCE CHART

Dual Density GripTek

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes



ASSEMBLED IN THE **USA** W/IMPORTED COMPONENTS




NEW **BRNR XP Men's 11-inch Pull-On Boot**
2253 **NT** **Waterproof** **EH**
UPPER: Full Grain, Waterproof Oro Taos Leather
FOOTBED: Quadrex V2 Multi-Layer System
SHANK: Fiberglass
LAST: 687
CONSTRUCTION: Direct Attach Welt
RATING: ASTM F2413-11, M/1/75/C/75, EH
CARE: Leather Cleaner, Leather Protector, NaturSeal™
SIZES: D 7-12,13,14,15 EE 7-12,13,14,15 H 8-12,13



SOLE RESISTANCE CHART

Dual Density GripTek

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes



ASSEMBLED IN THE **USA** W/IMPORTED COMPONENTS

DYNAFORCE®

Innovative technology built to absorb underfoot pressure and keep feet comfortable all day.

- Built-in insole provides overall stability, support and comfort by redistributing underfoot pressure evenly across the foot.
- Offers exceptional all-day comfort.
- Minimizes foot-pounding shock on hard surfaces.
- Solid construction that's built to last.
- Ideal for long periods on your feet in tough work environments such as the oil and gas industry, construction, manufacturing and railroads.



DIRECT ATTACH TO WELT
 FIJACIÓN DIRECTA PEGADO/EMPALMILLADO

BRNR XP

DYNAFORCE®



NEW

DYNAFORCE® Men's 6-inch Boot
4404 **ST** **W** **S** **EH** **1204** **W** **S** **EH**

UPPER: Full Grain, Waterproof Weathered Oak Voyageur Leather
FOOTBED: ComfortForce®

SHANK: Fiberglass

LAST: 694

CONSTRUCTION: SuperSole® Welt

RATING: (4404) ASTM F2413-11, M/1/75/C/75, EH (1204) ASTM F2892-11, EH

CARE: Leather Protector, NaturSeal™

SIZES: D 7-12,13,14,15 EE 7-12,13,14 H 8-12,13,14



SOLE RESISTANCE CHART

Horizon™ DL SuperSole®	
Slip	Good
Oil/Gas	Best
Chemicals	Better
Abrasions	Better
Non-Marking	Yes



SUPERSOLE® 2.0

MADE IN THE USA W/IMPORTED MATERIALS



DYNAFORCE® Men's 6-inch Boot
4215 **ST** **W** **EH** **415** **W** **EH**

UPPER: Full Grain, Waterproof Mahogany Voyageur Leather

FOOTBED: ComfortForce®

SHANK: Non-metallic

LAST: 694

CONSTRUCTION: SuperSole® Welt

RATING: (4215) ASTM F2413-11, M/1/75/C/75, EH (415) ASTM F2892-11, EH

CARE: Leather Protector, NaturSeal™

SIZES: B 10-12,13,14 D 7-12,13,14,15 EE 7-12,13,14 H 8-12,13,14



SOLE RESISTANCE CHART

Horizon™ DL SuperSole®	
Slip	Good
Oil/Gas	Best
Chemicals	Better
Abrasions	Better
Heat	Good
Non-Marking	Yes



SUPERSOLE®

MAXBOND

MADE IN THE USA W/IMPORTED MATERIALS

PR Puncture Resistant
Resistente a las Perforaciones

MT Metatarsal Guard
Protector del Metatarso

EH Electrical Hazard
Peligro Eléctrico

SD Static-Dissipative
Disipador de Estática

1.800.328.9453
redwingshoes.com




DYNAFORCE® Men's 6-inch Boot
4217 **ST** **W** **EH**
UPPER: Full Grain, Waterproof Black Voyageur Leather
FOOTBED: ComfortForce®
SHANK: Non-metallic
LAST: 694
CONSTRUCTION: SuperSole® Welt
RATING: ASTM F2413-11, M/1/75/C/75, EH
CARE: Leather Protector, NaturSeal™
SIZES: B 10-12,13,14 D 7-12,13,14,15 EE 7-12,13,14 H 8-12,13,14



SOLE RESISTANCE CHART

Horizon™ DL SuperSole®	
Slip	Good
Oil/Gas	Best
Chemicals	Better
Abrasions	Better
Heat	Good
Non-Marking	Yes



MADE IN THE **USA** W/IMPORTED MATERIALS




DYNAFORCE® Men's 6-inch Boot
2212 **ST** **EH** **912** **EH**
UPPER: Full Grain Golden Bighorn Leather
FOOTBED: ComfortForce®
SHANK: Non-metallic
LAST: 694
CONSTRUCTION: SuperSole® Welt
RATING: (2212) ASTM F2413-11, M/1/75/C/75, EH (912) ASTM F2892-11, EH
CARE: Leather Protector
SIZES: A 10-12,13,14 B 9-12,13,14,15 D 6-12,13,14,15,16 E 8-12,13 EE 6-12,13,14,15 H 8-12,13



SOLE RESISTANCE CHART

Horizon™ DL SuperSole®	
Slip	Good
Oil/Gas	Best
Chemicals	Better
Abrasions	Better
Heat	Good
Non-Marking	Yes



MADE IN THE **USA** W/IMPORTED MATERIALS




DYNAFORCE® Men's 6-inch Boot
2213 **ST** **EH**
UPPER: Full Grain Black Turbo Vegas Leather
FOOTBED: ComfortForce®
SHANK: Non-metallic
LAST: 694
CONSTRUCTION: SuperSole® Welt
RATING: ASTM F2413-11, M/1/75/C/75, EH
CARE: Black Shoe Cream, Leather Protector
SIZES: B 9-12,13,14,15 D 6-12,13,14,15,16 EE 6-12,13,14,15 H 8-12,13



SOLE RESISTANCE CHART

Horizon™ DL SuperSole®	
Slip	Good
Oil/Gas	Best
Chemicals	Better
Abrasions	Better
Heat	Good
Non-Marking	Yes



MADE IN THE **USA** W/IMPORTED MATERIALS




NEW **DYNAFORCE® Men's 8-inch Boot**
4442 **ST** **W** **EH** **1242** **W** **EH**
UPPER: Full Grain, Waterproof Weathered Oak Voyageur Leather
FOOTBED: ComfortForce®
SHANK: Fiberglass
LAST: 694
CONSTRUCTION: SuperSole® Welt
RATING: (4442) ASTM F2413-11, M/1/75/C/75, EH (1242) ASTM F2892-11, EH
CARE: Leather Protector, NaturSeal™
SIZES: (4442) B 10-12,13,14 D 7-12,13,14,15 EE 7-12,13,14 H 8-12,13,14 (1242) D 7-12,13,14,15 EE 7-12,13,14 H 8-12,13,14



SOLE RESISTANCE CHART

Horizon™ DL SuperSole®	
Slip	Good
Oil/Gas	Best
Chemicals	Better
Abrasions	Better
Heat	Good
Non-Marking	Yes



MADE IN THE **USA** W/IMPORTED MATERIALS



DYNAFORCE® Men's 8-inch Boot
4200 ST W EH **400** W EH
UPPER: Full Grain, Waterproof Mahogany Voyageur Leather
FOOTBED: ComfortForce®
SHANK: Non-metallic
LAST: 694
CONSTRUCTION: SuperSole® Welt
RATING: (4200) ASTM F2413-11, M/I/75/C/75, EH (400) ASTM F2892-11, EH
CARE: Leather Protector, NaturSeal™
SIZES: B 10-12,13,14 D 7-12,13,14,15 EE 7-12,13,14 H 8-12,13,14



SOLE RESISTANCE CHART

Horizon™ DL SuperSole®	
Slip	Good
Oil/Gas	Best
Chemicals	Better
Abrasions	Better
Heat	Good
Non-Marking	Yes

MADE IN THE **USA** W/IMPORTED MATERIALS



DYNAFORCE® Men's 8-inch Boot
2203 ST EH **903** EH
UPPER: Full Grain Golden Bighorn Leather
FOOTBED: ComfortForce®
SHANK: Non-metallic
LAST: 694
CONSTRUCTION: SuperSole® Welt
RATING: (2203) ASTM F2413-11, M/I/75/C/75, EH (903) ASTM F2892-11, EH
CARE: Leather Protector
SIZES: B 9-12,13,14,15 D 6-12,13,14,15,16 EE 6-12,13,14,15 H 8-12,13



SOLE RESISTANCE CHART

Horizon™ DL SuperSole®	
Slip	Good
Oil/Gas	Best
Chemicals	Better
Abrasions	Better
Heat	Good
Non-Marking	Yes

MADE IN THE **USA** W/IMPORTED MATERIALS



DYNAFORCE® Men's 11-inch Pull-On Boot
2272 ST W EH **1172** W EH
UPPER: Full Grain, Waterproof and Mahogany Voyageur Leather
FOOTBED: Removable Polyurethane
SHANK: Non-metallic
LAST: 696
CONSTRUCTION: SuperSole® Welt
RATING: (2272) ASTM F2413-11, M/I/75/C/75, EH (1172) ASTM F2892-11, EH
CARE: Leather Protector, NaturSeal™
SIZES: B 10-12,13,14 D 7-12,13,14,15 EE 7-12,13,14 H 8-12,13,14



SOLE RESISTANCE CHART

Horizon™ DL SuperSole®	
Slip	Good
Oil/Gas	Best
Chemicals	Better
Abrasions	Better
Heat	Good
Non-Marking	Yes

MADE IN THE **USA** W/IMPORTED MATERIALS



NEW **DYNAFORCE® Men's 11-inch Pull-On Boot**
2261 ST EH
UPPER: Full Grain Golden Bighorn Leather
FOOTBED: Removable Polyurethane
SHANK: Non-metallic
LAST: 696
CONSTRUCTION: SuperSole® Welt
RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Leather Protector
SIZES: B 9-12,13,14,15 D 6-12,13,14,15 EE 6-12,13,14,15 H 8-12,13



SOLE RESISTANCE CHART

Horizon™ DL SuperSole®	
Slip	Good
Oil/Gas	Best
Chemicals	Better
Abrasions	Better
Heat	Good
Non-Marking	Yes

MADE IN THE **USA** W/IMPORTED MATERIALS

BRNR XP

DYNAFORCE®

SUPERSOLE® 2.0

SUPERSOLE®

MAXBOND

PR Puncture Resistant
Resistente a las Perforaciones

MT Metatarsal Guard
Protector del Metatarso

EH Electrical Hazard
Peligro Eléctrico

SD Static-Dissipative
Disipador de Estática

1.800.328.9453
redwingshoes.com

DIRECT ATTACH TO WELT
FIJACIÓN DIRECTA PEGADO/EMPALMILLADO

BRNR XP

DYNAFORCE®

SUPERSOLE® 2.0

A softer inner sole provides cushion and comfort. A harder outer sole offers durability and protection.

- Dual-density urethane creates a versatile sole that does it all.
- Premium comfort in tough work environments.
- Extra-long wearing outsole resists chemicals and oil.
- Good for tough work environments such as the oil and gas industry, construction, manufacturing and railroads.



SUPERSOLE® 2.0



SUPERSOLE® 2.0 Men's 6-inch Boot 3504

ST **W** **PR** **EH**

UPPER: Full Grain, Waterproof Nutmeg Ebbtide Leather
FOOTBED: ComfortForce®
SHANK: Fiberglass
LAST: 694
CONSTRUCTION: Dual Density SuperSole® Welt
RATING: ASTM F2413-11, M/1/75/C/75, EH, CSA Grade 1, ESR Rated, PR
CARE: Leather Protector, NaturSeal™
SIZES: B 10-12,13,14 D 7-12,13,14,15 E 8-12,13 EEE 8-12,13



SOLE RESISTANCE CHART	
Aztec SuperSole® 2.0	
Slip	Better
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes



MADE IN THE USA

SUPERSOLE®

MAXBOND



SUPERSOLE® 2.0 Men's 6-inch Boot 3507

ST **PR** **EH**

UPPER: Full Grain, Waterproof Black Star Leather
FOOTBED: ComfortForce®
SHANK: Fiberglass
LAST: 694
CONSTRUCTION: Dual Density SuperSole® Welt
RATING: ASTM F2413-11, M/1/75/C/75, EH PR, CSA Grade 1, ESR Rated, PR
CARE: Leather Protector, NaturSeal™, Shoe Cream
SIZES: B 9-12,13,14 D 7-12,13,14,15 EE 7-12,13,14 H 8-12,13



SOLE RESISTANCE CHART	
Aztec SuperSole® 2.0	
Slip	Better
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes



MADE IN THE USA

- ST** Steel Toe / Puntera de Acero
- AT** Aluminum Toe / Puntera de Aluminio
- NT** Non-Metallic Toe / Puntera No Metálica
- W** Waterproof / Impermeable
- I** Insulated / Con Aislamiento



SUPERSOLE® 2.0 Men's 6-inch Boot
2406/82406 **ST** **EH** **606/88606** **EH**

UPPER: Full Grain, Water-Resistant Nutmeg Ebbtide Leather
FOOTBED: ComfortForce®
SHANK: Fiberglass
LAST: (2406) 694 (606) 695
CONSTRUCTION: Dual Density SuperSole® Welt
RATING: (2406) ASTM F2413-11, M/I/75/C/75, EH (606) ASTM F2892-11, EH
CARE: Leather Protector, NaturSeal™
SIZES: (2406/606) A 10-12,13,14 B 8-12,13,14,15 C 8-12,13 D 6-12,13,14,15,16 E 7-12,13 EE 6-12,13,14,15 H 7-12,13,14,15 (82406/88606) **B 16,17,18 D 17,18 EE 16,17,18**



SOLE RESISTANCE CHART

Aztec SuperSole® 2.0

Slip	Better
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes

MADE IN THE USA



SUPERSOLE® 2.0 Men's 6-inch Boot
604 **EH**

UPPER: Full Grain, Waterproof Nutmeg Ebbtide Leather
FOOTBED: ComfortForce®
SHANK: Fiberglass
LAST: 694
CONSTRUCTION: Dual Density SuperSole® Welt
RATING: ASTM F2892-11, EH
CARE: Leather Protector, NaturSeal™
SIZES: B 10-12,13,14 D 7-12,13,14,15 E 8-12,13 EEE 8-12,13



SOLE RESISTANCE CHART

Aztec SuperSole® 2.0

Slip	Better
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes

MADE IN THE USA



SUPERSOLE® 2.0 Men's 6-inch Boot
607 **EH**

UPPER: Full Grain, Water-Resistant Black Star Leather
FOOTBED: ComfortForce®
SHANK: Fiberglass
LAST: 695
CONSTRUCTION: Dual Density SuperSole® Welt
RATING: ASTM F2892-11, EH
CARE: Leather Protector, NaturSeal™, Shoe Cream
SIZES: A 10-12,13,14 B 8-12,13,14,15 C 8-12,13 D 6,6½,7-12,13,14,15,16 E 7-12,13 EE 6-7½,8-12,13,14,15 H 7,7½,8-12,13,14,15



SOLE RESISTANCE CHART

Aztec SuperSole® 2.0

Slip	Better
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes

MADE IN THE USA



SUPERSOLE® 2.0 Men's 6-inch Boot
676 **EH**

UPPER: Full Grain Calico Brawny Leather
FOOTBED: ComfortForce®
LAST: 694
CONSTRUCTION: Dual Density SuperSole® Welt
RATING: ASTM F2892-11, EH
CARE: Leather Protector, NaturSeal™
SIZES: D 7-12,13,14,15 EE 8-12,13,14 H 8-12,13,14



SOLE RESISTANCE CHART

SuperSole® 2.0 Wedge

Slip	Better
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes

MADE IN THE USA



SUPERSOLE® 2.0 Men's 8-inch Boot
2412 **ST** **W** **PR** **EH**

UPPER: Full Grain, Waterproof Nutmeg Ebbtide Leather
FOOTBED: ComfortForce®
SHANK: Fiberglass
LAST: 694
CONSTRUCTION: Dual Density SuperSole® Welt
RATING: ASTM F2413-11, M/1/75/C/75, EH PR, CSA Grade 1, ESR Rated, PR
CARE: Leather Protector, NaturSeal™
SIZES: B 10-12,13,14 D 6-12,13,14,15 E 7-12,13 EEE 7-12,13,14,15



MADE IN THE USA

SOLE RESISTANCE CHART

Aztec SuperSole® 2.0

Slip	Better
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes



SUPERSOLE® 2.0 Men's 8-inch Boot
2416 **ST** **W** **PR** **EH**

UPPER: Full Grain, Waterproof Black Yukon Leather
FOOTBED: ComfortForce®
SHANK: Fiberglass
LAST: 694
CONSTRUCTION: Dual Density SuperSole® Welt
RATING: ASTM F2413-11, M/1/75/C/75, EH PR, CSA Grade 1, ESR Rated, PR
CARE: Leather Protector, NaturSeal™, Shoe Cream
SIZES: B 10-12,13 D 7-12,13,14 EEE 8-12,13



MADE IN THE USA

SOLE RESISTANCE CHART

Aztec SuperSole® 2.0

Slip	Better
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes



SUPERSOLE® 2.0 Men's 8-inch Boot
2414 **ST** **W** **PR** **EH**

UPPER: Full Grain, Waterproof Nutmeg Ebbtide Leather
FOOTBED: ComfortForce®
SHANK: Fiberglass
LAST: 694
CONSTRUCTION: Dual Density SuperSole® Welt
RATING: ASTM F2413-11, M/1/75/C/75, EH PR, CSA Grade 1, ESR Rated, PR
CARE: Leather Protector, NaturSeal™
SIZES: B 10-12,13,14 D 7-12,13,14,15 E 7-12,13 EEE 7-12,13,14



MADE IN THE USA

SOLE RESISTANCE CHART

Aztec SuperSole® 2.0

Slip	Better
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes



SUPERSOLE® 2.0 Men's 8-inch Boot
4273 **ST** **W** **PR** **EH**

UPPER: Full Grain, Waterproof Black Yukon Leather
FOOTBED: Nylon Covered Polyurethane
SHANK: Fiberglass
LAST: 694
CONSTRUCTION: SuperSole® Welt
RATING: ASTM F2413-11, M/1/75/C/75, EH PR, CSA Grade 1, ESR Rated, PR
CARE: Leather Protector, NaturSeal™, Shoe Cream
SIZES: D 7-12,13,14,15 EE 8-12,13,14 H 8-12,13
Zipper kits for this footwear style are available for purchase (96227). 8 fits sizes 7-9½, 11 fits sizes 10-12, 14 fits sizes 13+.



MADE IN THE USA W/IMPORTED MATERIALS

SOLE RESISTANCE CHART

Dual Density Mini Lug II

Slip	Better
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes



SUPERSOLE® 2.0 Men's 8-inch Boot

3508 ST PR EH

UPPER: Full Grain, Water-Resistant Nutmeg Ebbtide Leather

FOOTBED: ComfortForce®

SHANK: Fiberglass

LAST: 694

CONSTRUCTION: Dual Density SuperSole® Welt

RATING: ASTM F2413-11, M/1/75/C/75, EH PR, CSA Grade 1, ESR Rated, PR

CARE: Leather Protector, NaturSeal™

SIZES: B 10-12,13,14 D 7-12,13,14,15,16 EE 7-12,13,14 H 8-12,13



SOLE RESISTANCE CHART

Aztec SuperSole® 2.0

Slip	Better
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes



MADE IN THE USA



SUPERSOLE® 2.0 Men's 8-inch Boot

2408/82408 ST EH **608/88608** EH

UPPER: Full Grain, Water-Resistant Nutmeg Ebbtide Leather

FOOTBED: ComfortForce®

SHANK: Fiberglass

LAST: (2408) 694 (608) 695

CONSTRUCTION: Dual Density SuperSole® Welt

RATING: (2408) ASTM F2413-11, M/1/75/C/75, EH (608) ASTM F2892-11, EH

CARE: Leather Protector, NaturSeal™

SIZES: (2408) B 8-12,13,14,15 D 6-12,13,14,15,16 E 8-12,13 EE 7-12,13,14,15 H 8-12,13,14,15

(608) B 9-12,13,14,15 D 7-12,13,14,15,16 E 8-12,13 EE 7-12,13,14,15 H 9-12,13,14

(82408/88608) **B 16,17,18 D 17,18 EE 16,17,18**



SOLE RESISTANCE CHART

Aztec SuperSole® 2.0

Slip	Better
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes



MADE IN THE USA

BRNR XP

DYNAFORCE®



SUPERSOLE® 2.0 Men's 8-inch Boot

1412/81412 W S EH

UPPER: Full Grain, Waterproof Nutmeg Ebbtide Leather

FOOTBED: ComfortForce®

SHANK: Fiberglass

LAST: 695

CONSTRUCTION: Dual Density SuperSole® Welt

RATING: ASTM F2892-11, EH

CARE: Leather Protector, NaturSeal™

SIZES: (1412) B 10-12,13,14 D 7-12,13,14,15 E 7-12,13 EEE 7-12,13,14,15

(81412) **B 15,16,17,18 D 16,17,18**



SOLE RESISTANCE CHART

Aztec SuperSole® 2.0

Slip	Better
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes



MADE IN THE USA

SUPERSOLE® 2.0



SUPERSOLE® 2.0 Men's 8-inch Boot

914 W EH

UPPER: Full Grain, Waterproof Nutmeg Ebbtide Leather

FOOTBED: ComfortForce®

SHANK: Fiberglass

LAST: 695

CONSTRUCTION: Dual Density SuperSole® Welt

RATING: ASTM F2892-11, EH

CARE: Leather Protector, NaturSeal™

SIZES: B 10-12,13,14 D 7-12,13,14,15 E 8-12,13 EEE 8-12,13,14



SOLE RESISTANCE CHART

Aztec SuperSole® 2.0

Slip	Better
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes



MADE IN THE USA

SUPERSOLE®

MAXBOND

PR Puncture Resistant
Resistente a las Perforaciones

MT Metatarsal Guard
Protector del Metatarso

EH Electrical Hazard
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SUPERSOLE® 2.0 Men's 8-inch Boot
678 **EH**
UPPER: Full Grain Calico Brawny Leather
FOOTBED: ComfortForce®
LAST: 694
CONSTRUCTION: Dual Density SuperSole® Welt
RATING: ASTM F2892-11, EH
CARE: Leather Protector, NaturSeal™
SIZES: D 7-12,13,14,15 EE 8-12,13,14 H 8-12,13,14



SOLE RESISTANCE CHART

SuperSole® 2.0 Wedge

Slip	Better
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes

MADE IN THE **USA**

BRNR XP



SUPERSOLE® 2.0 Men's 11-inch Pull-On Boot
3505 **ST** **PR** **EH**
UPPER: Full Grain, Water-Resistant Amber Portage Leather
FOOTBED: ComfortForce®
SHANK: Fiberglass
LAST: 696
CONSTRUCTION: Dual Density SuperSole® Welt
RATING: ASTM F2413-11, M/1/75/C/75, EH PR, CSA Grade 1, ESR Rated, PR
CARE: Leather Protector, NaturSeal™
SIZES: D 7-12,13,14,15 EE 7-12,13 H 8-12,13



SOLE RESISTANCE CHART

Aztec SuperSole® 2.0

Slip	Better
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes

MADE IN THE **USA**

DYNAFORCE®



SUPERSOLE® 2.0 Men's 11-inch Pull-On Boot
2405 **ST** **EH**
UPPER: Full Grain, Water-Resistant Amber Portage Leather
FOOTBED: ComfortForce®
SHANK: Fiberglass
LAST: 696
CONSTRUCTION: Dual Density SuperSole® Welt
RATING: ASTM F2413-11, M/1/75/C/75, EH
CARE: Boot Oil, Leather Protector
SIZES: B 9-12,13,14 D 7-12,13,14,15 EE 6-12,13,14 H 8-12,13



SOLE RESISTANCE CHART

Aztec SuperSole® 2.0

Slip	Better
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes

MADE IN THE **USA**

SUPERSOLE® 2.0

SUPERSOLE®

MAXBOND

ST Steel Toe
Puntera de Acero

AT Aluminum Toe
Puntera de Aluminio

NT Non-Metallic Toe
Puntera No Metálica

W Waterproof
Impermeable

I Insulated
Con Aislamiento

SUPERSOLE®

Time-tested, purpose-built design for durability and comfort in some of the toughest working conditions.

- The durability and stability of a welt solidly stitched to the upper.
- Direct-molded sole adds even more stability.
- Proven craftsmanship that's built right every time.
- Designed to stay tough in harsh environments.
- Good for tough work environments such as the oil and gas industry, construction, manufacturing and railroads.



FIJACION DIRECTA PEGADO/EMPALMILLADO

BRNR XP

DYNAFORCE®

SUPERSOLE® 2.0

SUPERSOLE®

MAXBOND



SUPERSOLE® Men's 6-inch Boot

4433 ST W MT EH

UPPER: Full Grain, Waterproof Dark Brown Gambler Leather
FOOTBED: Redbed™ featuring Agion® anti-microbial treatment
SHANK: Fiberglass
LAST: 694

CONSTRUCTION: SuperSole® Welt

RATING: ASTM F2413-11, M/1/75/C/75, Mt/75, EH
CARE: Leather Protector, Mink Oil, NaturSeal™
SIZES: B 10-12,13,14 D 8-12,13,14,15 EE 8-12,13,14 H 8-12,13



MADE IN THE USA WITH IMPORTED MATERIALS

SOLE RESISTANCE CHART

Horizon™ DL SuperSole®	
Slip	Good
Oil/Gas	Best
Chemicals	Better
Abrasions	Better
Heat	Good
Non-Marking	Yes



SUPERSOLE® Men's 6-inch Boot

2245 ST EH

UPPER: Full Grain, Water-Resistant Amber Portage Leather
SHANK: Steel
LAST: 522

CONSTRUCTION: SuperSole® Welt

RATING: ASTM F2413-11, M/1/75/C/75, EH
CARE: Boot Oil, Leather Protector
SIZES: B 9-12,13,14 D 7-12,13,14,15,16 E 8-12,13 EE 6-7½,8-12,13
EEE 6-6½,7-12,13,14,15,16



MADE IN THE USA

SOLE RESISTANCE CHART

Diamond Lug SuperSole®	
Slip	Better
Oil/Gas	Best
Chemicals	Better
Abrasions	Better
Heat	Good
Non-Marking	Yes



PR Puncture Resistant
Resistente a las Perforaciones

MT Metatarsal Guard
Protector del Metatarso

EH Electrical Hazard
Peligro Eléctrico

SD Static-Dissipative
Disipador de Estática

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SUPERSOLE® Men's 6-inch Boot
202 **EH**
UPPER: Full Grain, Water-Resistant Copper Worksmith Leather
FOOTBED: ComfortForce®
SHANK: Steel
LAST: 325
CONSTRUCTION: SuperSole® Welt
RATING: ASTM F2892-11, EH
CARE: Boot Oil, Leather Protector
SIZES: B 9-12,13,14 D 6-12,13,14,15,16 E 7-12,13 EE 7-12,13,14 H 8-12,13



SOLE RESISTANCE CHART

Odyssey SuperSole®

Slip	Good
Oil/Gas	Best
Chemicals	Better
Abrasions	Better
Heat	Good
Non-Marking	Yes

MADE IN THE **USA**



SUPERSOLE® Men's 6-inch Boot
952 **EH**
UPPER: Full Grain, Water-Resistant Velva Boomer Leather
SHANK: Steel
LAST: 326
CONSTRUCTION: SuperSole® Welt
RATING: ASTM F2892-11, EH
CARE: Boot Oil, Leather Protector
SIZES: B 8-12,13,14,15 D 7-12,13,14 E 8-12 EEE 8-12,13



SOLE RESISTANCE CHART

Chevron SuperSole®

Slip	Good
Oil/Gas	Best
Chemicals	Better
Abrasions	Better
Heat	Good
Non-Marking	Yes

MADE IN THE **USA**



SUPERSOLE® Men's 8-inch Boot
4435 **ST** **Waterproof** **MT** **EH**
UPPER: Full Grain, Waterproof Dark Brown Gambler Leather
FOOTBED: Redbed™ featuring Agion® anti-microbial treatment
SHANK: Fiberglass
LAST: 694
CONSTRUCTION: SuperSole® Welt
RATING: ASTM F2413-11, M/1/75/C/75, Mt/75, EH
CARE: Leather Protector, Mink Oil, NaturSeal™
SIZES: D 7-12,13,14,15 EE 8-12,13,14 H 8-12,13



SOLE RESISTANCE CHART

Horizon™ DL SuperSole®

Slip	Good
Oil/Gas	Best
Chemicals	Better
Abrasions	Better
Heat	Good
Non-Marking	Yes

MADE IN THE **USA** W/IMPORTED MATERIALS



SUPERSOLE® Men's 8-inch Boot
3568 **ST** **PR** **EH**
UPPER: Full Grain Turbo Vegas Leather
FOOTBED: Redbed™ featuring Agion® anti-microbial treatment
LAST: 694
CONSTRUCTION: SuperSole® Welt
RATING: ASTM F2413-11, M/1/75/C/75, EH PR, CSA Grade 1, ESR Rated, PR
CARE: Boot Oil, Leather Protector
SIZES: D 8-12,13,14 EE 8-12,13,14



SOLE RESISTANCE CHART

Mesa SuperSole® Wedge

Slip	Better
Oil/Gas	Best
Chemicals	Better
Abrasions	Better
Heat	Good
Non-Marking	Yes

MADE IN THE **USA** W/IMPORTED MATERIALS



SUPERSOLE® Men's 8-inch Boot
4473 **ST** **PR** **EH**

UPPER: Full Grain, Waterproof Black Star Leather
SHANK: Fiberglass
LAST: 522
CONSTRUCTION: SuperSole® Welt

RATING: ASTM F2413-11, M/1/75/C/75, EH PR
CARE: Leather Protector, NaturSeal™, Shoe Cream
SIZES: B 9-12,13,14 D 4-12,13,14 E 8-12 EEE 8-12
Zipper kits for this footwear style are available for purchase (96226). 8 fits sizes 4-6½, 10 fits sizes 7-9½, 11 fits sizes 10+.



SOLE RESISTANCE CHART

Mini Lug SuperSole®

Slip	Good
Oil/Gas	Best
Chemicals	Better
Abrasions	Better
Heat	Good
Non-Marking	Yes




SUPERSOLE® Men's 8-inch Boot
2233 **ST** **EH**

UPPER: Full Grain, Water-Resistant Velva Boomer Leather
SHANK: Steel
LAST: 522
CONSTRUCTION: SuperSole® Welt

RATING: ASTM F2413-11, M/1/75/C/75, EH
CARE: Boot Oil, Leather Protector
SIZES: AA 10-12,13,14 A 10-12,13,14 B 8-12,13,14,15,16 C 8-12,13
 D 5-12,13,14,15,16,17,18 E 6-12,13,14 EE 7-12,13,14 EEE 6-12,13,14,15,16



SOLE RESISTANCE CHART

Mini Lug SuperSole®

Slip	Good
Oil/Gas	Best
Chemicals	Better
Abrasions	Better
Heat	Good
Non-Marking	Yes




SUPERSOLE® Men's 8-inch Boot
402 **EH**

UPPER: Full Grain, Water-Resistant Copper Worksmith Leather
FOOTBED: ComfortForce®
SHANK: Steel
LAST: 325
CONSTRUCTION: SuperSole® Welt

RATING: ASTM F2892-11, EH
CARE: Boot Oil, Leather Protector
SIZES: B 9-12,13,14 D 7-12,13,14,15 E 8-12,13 EE 8-12,13 H 8-12,13



SOLE RESISTANCE CHART

Odyssey SuperSole®

Slip	Good
Oil/Gas	Best
Chemicals	Better
Abrasions	Better
Heat	Good
Non-Marking	Yes




SUPERSOLE® Men's 8-inch Boot
953/88953 **EH**

UPPER: Full Grain, Water-Resistant Velva Boomer Leather
SHANK: Steel
LAST: 326
CONSTRUCTION: SuperSole® Welt

RATING: ASTM F2892-11, EH
CARE: Boot Oil, Leather Protector
SIZES: (953) AA 10-12,13,14 A 10-12,13,14 B 8-12,13,14,15 C 8-12,13
 D 5-12,13,14,15,16,17,18 E 7-12,13,14 EE 7-12,13,14,15,16 EEE 7-12,13,14
 (88953) B 16,17,18 EE 17,18



SOLE RESISTANCE CHART

Chevron SuperSole®

Slip	Good
Oil/Gas	Best
Chemicals	Better
Abrasions	Better
Heat	Good
Non-Marking	Yes




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SUPERSOLE®

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SUPERSOLE® Men's 11-inch Pull-On Boot
4436 **ST** **W** **MT** **EH**
UPPER: Full Grain, Waterproof Dark Brown Gambler Leather
FOOTBED: Redbed™ featuring Agion® anti-microbial treatment
SHANK: Fiberglass
LAST: 696
CONSTRUCTION: SuperSole® Welt
RATING: ASTM F2413-11, M/1/75/C/75, Mt/75, EH
CARE: Leather Protector, Mink Oil, NaturSeal™
SIZES: B 10-12,13,14 D 7-12,13,14,15 EE 7-12,13,14 H 8-12,13



SOLE RESISTANCE CHART

Horizon™ DL SuperSole®	
Slip	Good
Oil/Gas	Best
Chemicals	Better
Abrasions	Better
Heat	Good
Non-Marking	Yes

MADE IN THE **USA** W/IMPORTED MATERIALS

BRNR XP



SUPERSOLE® Men's 11-inch Pull-On Boot
2230 **ST** **W** **EH**
UPPER: Full Grain, Waterproof Raindance Leather
FOOTBED: ComfortForce®
SHANK: Fiberglass
LAST: 696
CONSTRUCTION: SuperSole® Welt
RATING: ASTM F2413-11, M/1/75/C/75, EH
CARE: Leather Protector, NaturSeal™
SIZES: B 10-12,13,14 D 7-12,13,14,15 EE 7-12,13,14 H 8-12,13



SOLE RESISTANCE CHART

Mini Lug SuperSole®	
Slip	Good
Oil/Gas	Best
Chemicals	Better
Abrasions	Better
Heat	Good
Non-Marking	Yes

MADE IN THE **USA** W/IMPORTED MATERIALS

DYNAFORCE®



SUPERSOLE® Men's 11-inch Pull-On Boot
4441 **ST** **W** **EH**
UPPER: Full Grain, Water-Resistant Velva Boomer Leather
SHANK: Steel
LAST: 522
CONSTRUCTION: SuperSole® Welt
RATING: ASTM F2413-11, M/1/75/C/75, EH
CARE: Boot Oil, Leather Protector
SIZES: D 6-12,13,14 EE 7-12,13,14



SOLE RESISTANCE CHART

Mini Lug SuperSole®	
Slip	Good
Oil/Gas	Best
Chemicals	Better
Abrasions	Better
Heat	Good
Non-Marking	Yes

MADE IN THE **USA**

SUPERSOLE® 2.0

SUPERSOLE®

MAXBOND



SUPERSOLE® Men's 11-inch Pull-On Boot
2231/82231 **ST** **EH**
UPPER: Full Grain, Water-Resistant Velva Boomer Leather
SHANK: Steel
LAST: 522
CONSTRUCTION: SuperSole® Welt
RATING: ASTM F2413-11, M/1/75/C/75, EH
CARE: Boot Oil, Leather Protector
SIZES: AA 10-12,13,14 A 10-12,13,14 B 4-12,13,14,15,16 C 8-12,13
D 5-12,13,14,15,16 E 6-12,13,14 EE 7-12,13,14,15 EEE 6-12,13,14,15,16
(82231) **B 17,18 D 17,18 EE 16,17,18**



SOLE RESISTANCE CHART

Mini Lug SuperSole®	
Slip	Good
Oil/Gas	Best
Chemicals	Better
Abrasions	Better
Heat	Good
Non-Marking	Yes

MADE IN THE **USA**



SUPERSOLE® Men's 11-inch Pull-On Boot

4470 ST EH

UPPER: Full Grain, Water-Resistant Briar Pit Stop Leather

FOOTBED: ComfortForce®

SHANK: Steel

LAST: 199

CONSTRUCTION: SuperSole® Welt

RATING: ASTM F2413-11, M/I/75/C/75, EH

CARE: Boot Oil, Leather Protector

SIZES: B 9-12,13,14 D 7-12,13,14,15 E 8-11 EE 7-12,13,14



SOLE RESISTANCE CHART

Diamond Back SuperSole®

Slip	Good
Oil/Gas	Best
Chemicals	Better
Abrasions	Better
Heat	Good
Non-Marking	Yes



MADE IN THE **USA**



SUPERSOLE® Men's 11-inch Pull-On Boot

1105 EH

UPPER: Full Grain, Water-Resistant Acorn Hillfire Leather

SHANK: Steel

LAST: 17

CONSTRUCTION: SuperSole® Welt

RATING: ASTM F2892-11, EH

CARE: Boot Oil, Leather Protector

SIZES: AA 10-12,13,14 A 10,10½,11,11½,12,13 B 8,8½,9-12,13,14,15 C 8,8½-12,13 D 6-12,13,14,15,16 E 7,7½,8,8½-12,13,14 EE 7,7½,8-12,13,14 EEE 7,7½,8,8½-12,13,14



SOLE RESISTANCE CHART

Chevron SuperSole®

Slip	Good
Oil/Gas	Best
Chemicals	Better
Abrasions	Better
Heat	Good
Non-Marking	Yes



MADE IN THE **USA**



SUPERSOLE® Men's 11-inch Pull-On Boot

1132 EH

UPPER: Full Grain, Water-Resistant Briar Pit Stop Leather

FOOTBED: ComfortForce®

SHANK: Steel

LAST: 199

CONSTRUCTION: SuperSole® Welt

RATING: ASTM F2892-11, EH

CARE: Boot Oil, Leather Protector

SIZES: B 9,9½-12,13,14 D 7-12,13,14,15 E 8-11 EE 8-12,13,14



SOLE RESISTANCE CHART

Diamond Back SuperSole®

Slip	Good
Oil/Gas	Best
Chemicals	Better
Abrasions	Better
Heat	Good
Non-Marking	Yes



MADE IN THE **USA**



SUPERSOLE® Men's 11-inch Pull-On Boot

1159 EH

UPPER: Full Grain, Water-Resistant Rambo Leather

SHANK: Steel

LAST: 17

CONSTRUCTION: SuperSole® Welt

RATING: ASTM F2892-11, EH

CARE: Boot Oil, Leather Protector

SIZES: B 10-12,13 D 7-12,13,14 EE 7,7½,8-12,13



SOLE RESISTANCE CHART

Chevron SuperSole®

Slip	Good
Oil/Gas	Best
Chemicals	Better
Abrasions	Better
Heat	Good
Non-Marking	Yes



MADE IN THE **USA**

BRNR XP

DYNAFORCE®

SUPERSOLE® 2.0

SUPERSOLE®

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Resistente a las Perforaciones

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EH Electrical Hazard
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MAXBOND

The perfect blend of toughness, stability and durability that never stops working until the job is done right.

- Cordura® uppers are lighter weight and chemical resistant.
- Bonded sole design ensures durability.
- Versatile work boots for a wide range of work environments. Performs well where chemicals are present, such as the oil and gas industry and manufacturing.



MAXBOND Men's 8-inch Boot 2491 **ST** **W** **EH**
 UPPER: Brown Cordura®
 FOOTBED: ComfortForce®
 SHANK: Fiberglass
 LAST: 694
CONSTRUCTION: Dual Density SuperSole® Welt
RATING: ASTM F2413-11, M/1/75/C/75, EH
SIZES: D 4-12,13,14,15 EE 6-12,13,14



SOLE RESISTANCE CHART

Dual Density Mini Lug II

Slip	Better
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes

MADE IN THE USA W/IMPORTED MATERIALS



MAXBOND Men's 8-inch Boot 2493 **ST** **W** **EH**
 UPPER: Black Cordura
 FOOTBED: Removable Polyurethane
 SHANK: Non-metallic
 LAST: 694
CONSTRUCTION: Direct Attach Welt
RATING: ASTM F2413-11, M/1/75/C/75, EH
SIZES: D 7-12,13,14,15 EE 6-12,13,14



SOLE RESISTANCE CHART

Dual Density Mini Lug II

Slip	Better
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes

MADE IN CHINA



MAXBOND Men's 12-inch Pull-On Boot

2499 **ST** **EH**

UPPER: Brown Cordura®

FOOTBED: ComfortForce®

SHANK: Fiberglass

LAST: 696

CONSTRUCTION: Direct Attach Welt

RATING: ASTM F2413-11, M/1/75/C/75, EH

SIZES: D 7-12,13,14,15 EE 8-12,13



SOLE RESISTANCE CHART

Dual Density Mini Lug II

Slip	Better
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes



MADE IN CHINA

DIRECT ATTACH TO WELT
FIJACION DIRECTA PEGADO/EMPALMILLADO



MAXBOND Men's 11-inch Pull-On Boot

4293 **ST** **EH**

UPPER: Black Cordura

FOOTBED: Removable Polyurethane

SHANK: Non-metallic

LAST: 696

CONSTRUCTION: Direct Attach Welt

RATING: ASTM F2413-11, M/1/75/C/75, EH

SIZES: D 7-12,13,14,15 EE 8-12,13



SOLE RESISTANCE CHART

Dual Density Mini Lug II

Slip	Better
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes



MADE IN CHINA

BRNR XP

DYNAFORCE®

SUPERSOLE® 2.0

SUPERSOLE®

MAXBOND

PR Puncture Resistant
Resistente a las Perforaciones

MT Metatarsal Guard
Protector del Metatarso

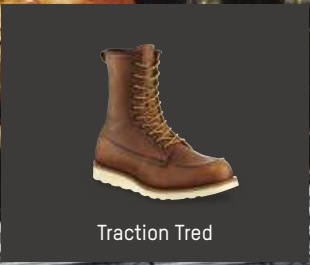
EH Electrical Hazard
Peligro Eléctrico

SD Static-Dissipative
Disipador de Estática

1.800.328.9453
redwingshoes.com

WELT CONSTRUCTION

HEAVY-DUTY CRAFTSMANSHIP THAT'S DOUBLE- STITCHED TO LAST.



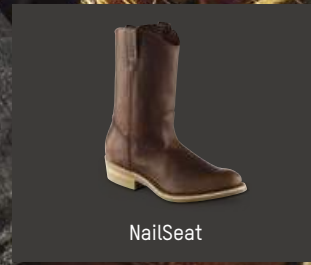
Traction Tred



LoggerMax



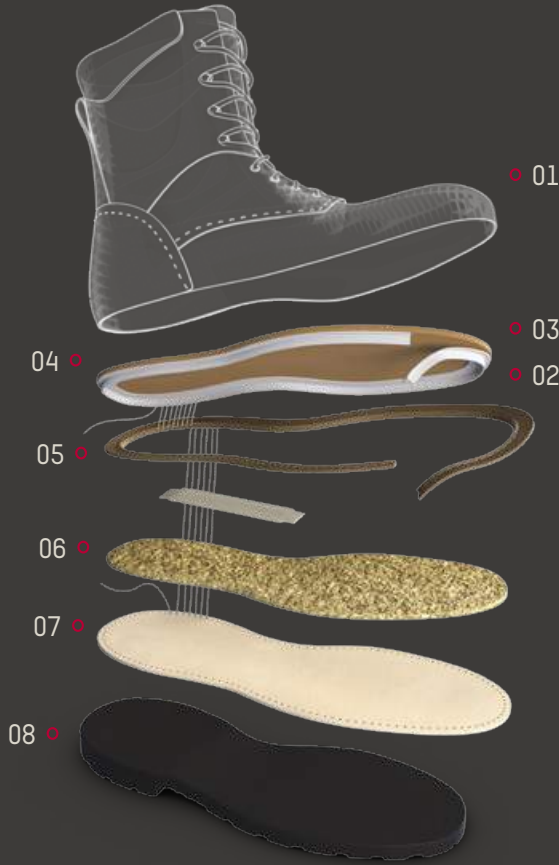
TruWelt



NailSeat

HOW IT'S BUILT:

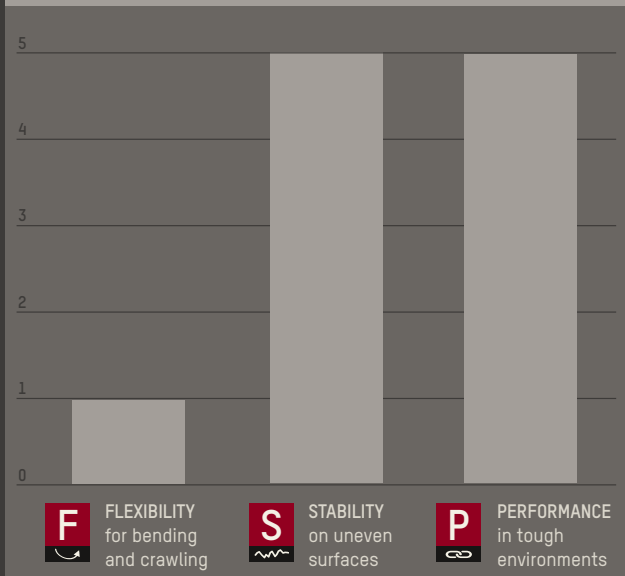
Locked together with two separate lines of stitching that add strength from the upper on down, and stability from the bottom on up.



BOTTOMING STEPS

- 01 - Leather upper is completed.
- 02 - Insoles are cut and the plyrib (a leather or synthetic ridge) is attached.
This provides a durable frame for attaching the upper
- 03 - Each insole is temporarily tacked to the last.
The last is a foot-shaped mold that determines the exact size, width and volume of the boot
- 04 - The leather upper is formed around the last and then stitched to the sides of the plyrib (a term called side lasting).
This process ensures that each boot built on this last fits exactly the same.
- 05 - A durable welt is sewn onto the plyrib.
Creates an ultra-durable connection point for the upper.
- 06 - Welt cavity is filled with cork.
Over time the cork forms to the bottom of the foot, creating a customized, comfortable fit.
- 07 - Doubler is glued and stitched over the cork-filled welt.
A layer of stability is created.
- 08 - Purpose-built sole is cemented to the doubler, finishing the process.

KEY MEASUREMENTS



WELT CONSTRUCTION RESULTS:

Delivering time-tested durability with exceptional underfoot stability, these boots stay comfortably tough around the clock to tame the most demanding work environments.

TRACTION TRED

LOGGERMAX

TRUWELT

NAILSEAT

WELT



TRACTION TRED

The iconic flat-bottomed sole, no heel to trip you up, no intentions of letting you down.

- Flat-bottom design provides better feel under foot.
- Superb stability with no heel to trip you up.
- Shallow lug pattern doesn't pick up mud.



TRACTION TRED Men's Chukka 595 **EH**

UPPER: Full Grain, Water-Resistant Brown Norseman Leather
LAST: 210
CONSTRUCTION: Goodyear Leather Welt
RATING: ASTM F2892-11, EH
CARE: Leather Protector
SIZES: B 9-12,13 D 6-12,13,14 EE 8-12



SOLE RESISTANCE CHART

Vibram® Gumlite Wedge

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Good
Heat	Better
Non-Marking	Yes



MADE IN THE USA



NEW TRACTION TRED Men's 6-inch Boot 2415 **NT** **EH** 405 **EH**

UPPER: Full Grain, Waterproof Red Oak Mesa Leather
FOOTBED: Removable Polyurethane
LAST: 325
CONSTRUCTION: Goodyear Leather Welt
RATING: (2415) ASTM F2413-11, M/I/75/C/75, EH (405) ASTM F2892-11, EH
CARE: Leather Protector, NaturSeal™
SIZES: D 7-12,13,14,15 EE 8-12,13,14



SOLE RESISTANCE CHART

Rubber-Blown Rubber Traction Tred

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN VIETNAM



TRACTION TRED Men's 6-inch Boot
10875/88875

UPPER: Full Grain, Water-Resistant Oro-iginal Leather
LAST: 23
CONSTRUCTION: Goodyear Leather Welt
CARE: Boot Oil, Leather Protector
SIZES: (10875) B 10-12,13,14 D 6-12,13,14,15 E 7-11 EE 8-12,13
(88875) D 16,17,18,19,20



SOLE RESISTANCE CHART

Traction Tred Cushion Crepe Wedge

Slip	Best
Oil/Gas	Good
Chemicals	Best
Abrasions	Good
Heat	Better
Non-Marking	Yes



MADE IN THE USA



NEW

TRACTION TRED Men's 8-inch Boot
2418 **NT** **EH** **411** **EH**

UPPER: Full Grain, Waterproof Red Oak Mesa Leather
FOOTBED: Nylon Covered Polyurethane
LAST: 325
CONSTRUCTION: Goodyear Leather Welt
RATING: (2418) ASTM F2413-11, M/I/75/C/75, EH (411) ASTM F2892-11, EH
CARE: Leather Protector, NaturSeal™
SIZES: D 7-12,13,14,15 EE 8-12,13,14



SOLE RESISTANCE CHART

Rubber-Blown Rubber Traction Tred

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN VIETNAM



TRACTION TRED Men's 8-inch Boot
10877/88877

UPPER: Full Grain, Water-Resistant Oro-iginal Leather
LAST: 23
CONSTRUCTION: Goodyear Leather Welt
CARE: Boot Oil, Leather Protector
SIZES: (10877) AA 10-12,13,14 B 9-12,13,14 C 9-12 D 6-12,13,14,15 E 8-12,13 EE 8-12,13 H 8-11
(88877) D 16,17,18,19,20



SOLE RESISTANCE CHART

Traction Tred Cushion Crepe Wedge

Slip	Best
Oil/Gas	Good
Chemicals	Best
Abrasions	Good
Heat	Better
Non-Marking	Yes



MADE IN THE USA



TRACTION TRED Men's 9-inch Pull-On Boot
866 **EH**

UPPER: Full Grain, Water-Resistant Oro-iginal Leather
LAST: 17
CONSTRUCTION: Goodyear Leather Welt
RATING: ASTM F2892-11, EH
CARE: Boot Oil, Leather Protector
SIZES: B 9-12,13 D 7-12,13,14 E 7-12,13 EEE 8-12



SOLE RESISTANCE CHART

Traction Tred Cushion Crepe Wedge

Slip	Best
Oil/Gas	Good
Chemicals	Best
Abrasions	Good
Heat	Better
Non-Marking	Yes



MADE IN THE USA



LOGGERMAX

Tough, aggressive lug soles offer sure footing.

- o Rugged, heavy-duty platform.
- o Very aggressive lug sole.
- o Excellent traction.
- o Ideal for the logging industry.



LOGGERMAX Men's 9-inch Logger Boot 4416

ST **W** **E** **H**

UPPER: Full Grain, Waterproof Black Scout Leather
 FOOTBED: Nylon Covered Polyurethane
 SHANK: Lineman Steel
 LAST: 634
 CONSTRUCTION: Goodyear Welt
 RATING: ASTM F2413-11, M/1/75/C/75, EH
 CARE: Leather Protector, NaturSeal™
 SIZES: D 7-12,13,14,15 EE 8-12,13,14



SOLE RESISTANCE CHART

Vibram® 360 Logger TC-4 Plus		
Slip	Best	
Oil/Gas	Best	
Chemicals	Better	
Abrasions	Best	
Heat	Best	
Non-Marking	Yes	

MADE IN CHINA



LOGGERMAX Men's 9-inch Logger Boot 4417 616

ST **W** **E** **H** **W** **E** **H**

UPPER: Full Grain, Waterproof Gaucho Yuma Leather
 FOOTBED: Nylon Covered Polyurethane
 SHANK: Lineman Steel
 LAST: (4417) 634 (616) 635
 CONSTRUCTION: Goodyear Welt
 RATING: (4417) ASTM F2413-11, M/1/75/C/75, EH (616) ASTM F2892-11, EH
 CARE: Leather Protector, NaturSeal™
 SIZES: D 7-12,13,14,15 EE 8-12,13,14 H 9-12,13



SOLE RESISTANCE CHART

Vibram® 360 Logger TC-4 Plus		
Slip	Best	
Oil/Gas	Best	
Chemicals	Better	
Abrasions	Best	
Heat	Best	
Non-Marking	Yes	

MADE IN CHINA



LOGGERMAX Men's 9-inch Logger Boot
4420 **ST** **EH** **620** **EH**

UPPER: Full Grain, Waterproof Gaucho Yuma Leather
FOOTBED: Nylon Covered Polyurethane
SHANK: Lineman Steel
LAST: (4420) 634 (620) 635
CONSTRUCTION: Goodyear Leather Welt
RATING: (4420) ASTM F2413-11, M/I/75/C/75, EH (620) ASTM F2892-11, EH
CARE: Leather Protector, NaturSeal™
SIZES: D 7-12,13,14,15 EE 8-12,13,14



SOLE RESISTANCE CHART

Vibram® 360 Logger TC-4 Plus

Slip	Best
Oil/Gas	Best
Chemicals	Better
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CHINA



LOGGERMAX Men's 9-inch Logger-Lineman Boot
2218 **ST** **EH**

UPPER: Full Grain, Water-Resistant Black Boomer Leather
SHANK: Lineman Steel
LAST: 50
CONSTRUCTION: Goodyear Welt
RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Black Shoe Cream, Boot Oil, Leather Protector
SIZES: B 9-12,13,14 D 6-12,13,14,15,16 E 8-12,13 EE 8-12,13,14



SOLE RESISTANCE CHART

Vibram® Logger

Slip	Best
Oil/Gas	Best
Chemicals	Better
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN THE USA



LOGGERMAX Men's 9-inch Logger Boot
218

UPPER: Full Grain, Water-Resistant Black Boomer Leather
SHANK: Lineman Steel
LAST: 50
CONSTRUCTION: Goodyear Welt
RATING: Meets NFPA Wildland Specs
CARE: Black Shoe Cream, Boot Oil, Leather Protector
SIZES: C 4½-12½ D 7-13,14,15 E 6-13 EEE 8-11



SOLE RESISTANCE CHART

Vibram® Logger Fire and Ice

Slip	Best
Oil/Gas	Best
Chemicals	Better
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN THE USA



MADE TO ORDER

LOGGERMAX Women's 9-inch Logger-Lineman
1698

UPPER: Full Grain, Water-Resistant Black Boomer Leather
SHANK: Lineman Steel
LAST: 698
CONSTRUCTION: Goodyear Leather Welt
RATING: Meets NFPA Wildland Specs
CARE: Boot Oil, Leather Protector, Shoe Cream
SIZES: B 5-10 D 5-10 EE 5-10



SOLE RESISTANCE CHART

Vibram® Lug Fire and Ice

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN THE USA



TRUWELT

Heavy-duty welted construction designed with extra strength double stitching for the most brutal jobs.

- Classic true welted design.
- Double-stitched soles for superior strength.
- Doubler layer above sole provides added stability.
- Designed for the toughest environments such as manufacturing, welding, and construction.



TRUWELT Men's Chukka 2156 **EH**

UPPER: Full Grain, Water-Resistant Acorn Hillfire Leather
FOOTBED: Cambrelle® Covered Urethane
SHANK: Steel
LAST: 323
CONSTRUCTION: Goodyear Leather Welt
RATING: ASTM F2892-11, EH
CARE: Leather Protector
SIZES: B 10-12,13,14 D 7-12,13,14,15 EE 7-12,13 H 8-12



SOLE RESISTANCE CHART	
S.C. Much II Urethane	
Slip	Better
Oil/Gas	Better
Chemicals	Better
Abrasions	Good
Heat	Good
Non-Marking	Yes



TRUWELT Men's 6-inch Boot 4403 **ST** **EH**

UPPER: Full Grain, Waterproof Coffee Bean Cascade Leather
FOOTBED: ComfortForce®
SHANK: Steel
LAST: 694
CONSTRUCTION: Goodyear Leather Welt
RATING: ASTM F2413-11, M/VI75/C/75, EH
CARE: Leather Protector, NaturSeal™
SIZES: D 7-12,13,14 EE 8-12,13 H 8-12,13



SOLE RESISTANCE CHART	
Vibram® Montana TC-4 Plus	
Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes





TRUWEL Men's 6-inch Boot

971 **ST** **EH**

UPPER: Full Grain, Waterproof Black Leather

FOOTBED: ComfortForce®

SHANK: Non-metallic

LAST: 694

CONSTRUCTION: Goodyear Welt

RATING: ASTM F2413-11, M/1/75/C/75, EH

CARE: Leather Protector, NaturSeal™, Shoe Cream

SIZES: D 7-12,13,14 EE 8-12,13



SOLE RESISTANCE CHART

Vibram® Lug TC-4 Plus

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CHINA



TRUWEL Men's 6-inch Boot

5686 **ST** **MT** **EH**

UPPER: Full Grain Dark Brown Pueblo Leather

FOOTBED: Removable Polyurethane

SHANK: Steel

LAST: 703

CONSTRUCTION: Goodyear Welt

RATING: ASTM F2413-11, M/1/75/C/75, Mt/75, EH

CARE: Boot Oil, Leather Protector

SIZES: M 7-12,13,14 WW 8-12,13,14



SOLE RESISTANCE CHART

Vibram® Alpha TC-4 Plus

Slip	Best
Oil/Gas	Best
Chemicals	Better
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CHINA



TRUWEL Men's 8-inch Boot

4405 **ST** **EH**

UPPER: Full Grain, Waterproof Coffee Bean Cascade Leather

FOOTBED: ComfortForce®

SHANK: Steel

LAST: 694

CONSTRUCTION: Goodyear Leather Welt

RATING: ASTM F2413-11, M/1/75/C/75, EH

CARE: Leather Protector, NaturSeal™

SIZES: D 7-12,13,14 EE 8-12,13 H 8-12,13



SOLE RESISTANCE CHART

Vibram® Montana TC-4 Plus

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CHINA



TRUWEL Men's 8-inch Boot

4492 **ST** **MT** **EH**

UPPER: Full Grain Brown Overtime Leather

SHANK: Fiberglass

LAST: 522

CONSTRUCTION: Goodyear Welt

RATING: ASTM F2413-11, M/1/75/C/75, Mt/75, EH

CARE: Boot Oil, Leather Protector

SIZES: D 7-12,13,14,15 EE 8-12,13,14



SOLE RESISTANCE CHART

Decathlon

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN THE USA



TRUWEL Men's 9-inch Boot

3527 **AT** **Waterproof** **PR** **EH**

UPPER: Full Grain, Waterproof Black Yukon Leather
FOOTBED: ComfortForce®
SHANK: Steel
LAST: 610
CONSTRUCTION: Goodyear Welt

RATING: ASTM F2413-11, M/1/75/C/75, EH, CSA Grade 1, ESR Rated, PR
CARE: Leather Protector, NaturSeal™, Shoe Cream
SIZES: D 7-12,13,14,15 EE 8-12,13,14



SOLE RESISTANCE CHART

Vibram® Lug Fire and Ice

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CHINA



TRUWEL Men's 10-inch Boot

4489 **ST** **Waterproof** **Insulated** **MT** **EH**

UPPER: Full Grain, Waterproof Gaucho Yuma Leather
FOOTBED: Cambrelle® Covered Polyurethane
SHANK: Steel
LAST: 694
CONSTRUCTION: Goodyear Welt


RATING: ASTM F2413-11, M/1/75/C/75, Mt/75, EH
CARE: Leather Protector, NaturSeal™
SIZES: D 7-12,13,14,15 EE 8-12,13,14 H 8-12,13



SOLE RESISTANCE CHART

Vibram® Montana

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CHINA



TRUWEL Men's 10-inch Boot

4499 **ST** **Waterproof** **MT** **EH**

UPPER: Full Grain, Waterproof Gaucho Yuma Leather
FOOTBED: Cambrelle® Covered Polyurethane
SHANK: Steel
LAST: 694
CONSTRUCTION: Goodyear Leather Welt


RATING: ASTM F2413-11, M/1/75/C/75, Mt/75, EH
CARE: Leather Protector, NaturSeal™
SIZES: D 7-12,13,14,15,16 EE 8-12,13,14



SOLE RESISTANCE CHART

Vibram® Montana

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CHINA



TRUWEL Men's 10-inch Pull-On Boot

988 **ST** **EH**

UPPER: Full Grain, Water-Resistant Black Scout Leather
FOOTBED: Removable Polyurethane
SHANK: Steel
LAST: 696
CONSTRUCTION: Goodyear Welt

RATING: ASTM F2413-11, M/1/75/C/75, EH
CARE: Leather Protector, NaturSeal™
SIZES: D 7-12,13,14 EE 8-12,13



SOLE RESISTANCE CHART

Vibram® Lug TC-4 Plus

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CHINA

ST Steel Toe
Puntera de Acero

AT Aluminum Toe
Puntera de Aluminio

NT Non-Metallic Toe
Puntera No Metálica

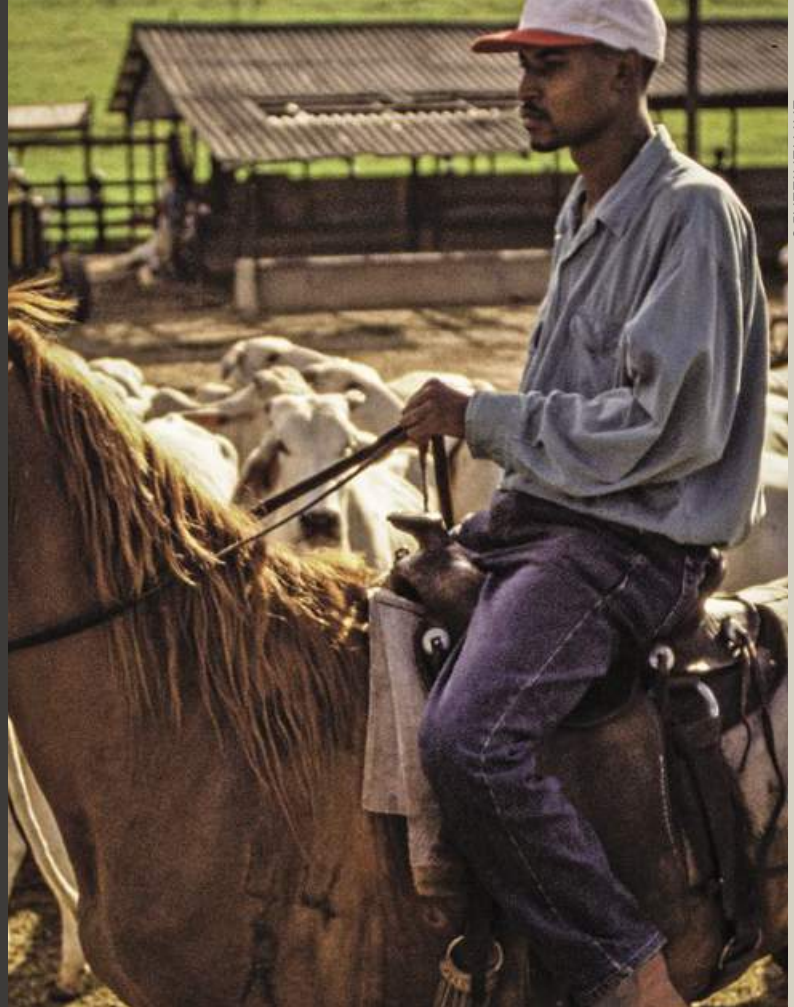
Waterproof
Impermeable

Insulated
Con Aislamiento

NAILSEAT

Pull-on boots with nailed-on heels that won't pull off, even in the toughest work environments.

- Nails cinch over to lock the heel in place.
- Designed for heavy industrial uses.
- Comfortable pull-on styling.
- Good for manufacturing, construction and ranch environments.



WELT
EMPALMILLADO

TRACTION TRED

LOGGERMAX

TRUWELT

NAILSEAT



NAILSEAT Men's 11-inch Pull-On Boot 1155

UPPER: Full Grain, Water-Resistant Brown Boomer Leather

SHANK: Steel

LAST: 72

CONSTRUCTION: Goodyear Leather Welt

CARE: Boot Oil, Leather Protector

SIZES: B 9-12,13,14 C 9-12,13 D 6-12,13,14,15,16 E 7,7½,8-12,13 EE 7-12,13

EEE 7,7½,8-12,13,14



SOLE RESISTANCE CHART

Vibram® Chemigum Cork

Slip	Better
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN THE USA



MADE TO ORDER

NAILSEAT Men's 11-inch Pull-On Boot 1178

UPPER: Full Grain, Water-Resistant Brown Boomer Leather

SHANK: Steel

LAST: 17

CONSTRUCTION: Goodyear Leather Welt

CARE: Boot Oil, Leather Protector

SIZES: B 9-12,13,14 C 9-12 D 5-12,13,14 E 7-12,13 EE 7-12 EEE 6-11



SOLE RESISTANCE CHART

Nitrile Cork

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN THE USA

PR Puncture Resistant
Resistente a las Perforaciones

MT Metatarsal Guard
Protector del Metatarso

EH Electrical Hazard
Peligro Eléctrico

SD Static-Dissipative
Disipador de Estática

1.800.328.9453
redwingshoes.com



INJECTION CONSTRUCTION

SEAMLESSLY DESIGNED TO OUTPERFORM RUBBER BOOTS

INJEX™

- Flexible and exceptionally tough.
- Great resistance to chemicals and corrosive fluids.



INJEX™ XPL Men's 17-inch Pull-On Boot
59001 **ST** **W** **PR** **EH**
 UPPER: Polyurethane
 FOOTBED: Removable Polyurethane
 SHANK: Steel
 LAST: 300
 CONSTRUCTION: Injection
 RATING: ASTM F2413-11, M/1/75/C/75, EH, PR
 SIZES: D 7-12,13,14,15

SOLE RESISTANCE CHART

Mini Lug RBR

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Better
Non-Marking	Yes



MADE IN THE USA W/IMPORTED MATERIALS

ST Steel Toe
Puntera de Acero

W Waterproof
Impermeable

PR Puncture Resistant
Resistente a las Perforaciones

EH Electrical Hazard
Peligro Eléctrico

HOW IT'S BUILT:

A revolutionary polyurethane injection process creates a solid one-piece upper that is securely bonded to the sole for seamless, leak-resistant construction and legendary durability.

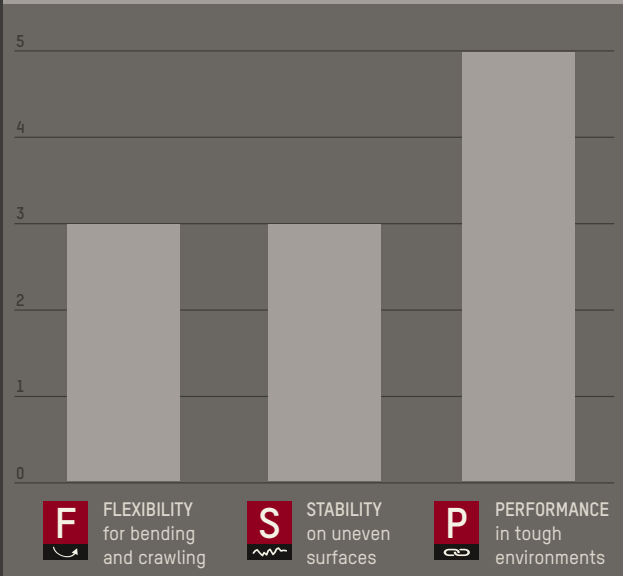


BOTTOMING STEPS

- 01 - Liner sock is stretched over a foot/leg mold.
Creates a comfort layer around the foot and leg.
- 02 - An insole and steel shank are positioned underfoot.
Adds protection and support.
- 03 - Pre-made sole is prepped and heated, then raised to meet the bottom of the insole.
A variety of purpose-built soles can be interchanged with boot upper to customize performance on different surfaces.
- 04 - Polyurethane is injected into the mold from the bottom up, creating a chemical reaction that rises and fills the mold around the outside of the leg.
A durable boot with superb water- and chemical-resistance is formed.
- 05 - The mold is opened and the boot is removed from the foot/leg mold.

INJEX™

KEY MEASUREMENTS



INJECTION CONSTRUCTION RESULTS:

Built for unmatched durability in the harshest industrial environments, providing chemical-resistant protection in a watertight, one-piece design that outlasts PVC and rubber boots.

WORX

WORX FOOTWEAR



WORX
FOOTWEAR

WORX[®]
BY RED WING SHOES

WORX CONSTRUCTION CATEGORIES AND THEIR FAMILIES

CEMENT CONSTRUCTION



Zinc Series
Casual inspired work footwear

PAGE 80



Carbide Series
Lightweight, athletic inspired work footwear

PAGE 84



Stainless Series
Light and flexible uniform work footwear

PAGE 86



Copper Series
Back to the basics work footwear

PAGE 88



Bronze Series
The latest safety features combined with support and comfort

PAGE 89



Cobalt Series
Outdoor inspired work footwear

PAGE 90



Iron Series
Rugged work footwear

PAGE 93



Talus Series
General utility work footwear

PAGE 95

STITCHDOWN

DIRECT ATTACH CONSTRUCTION



Adamite Series
Lightweight, slip-resistant work footwear

PAGE 97



Electrum Series
Solid, yet flexible uniform footwear

PAGE 99

DIRECT ATTACH TO WELT CONSTRUCTION



Truss Series
Strong general utility work footwear

PAGE 100



Joist Series
Classic Romeo style rugged work footwear

PAGE 102



I-Beam Series
Metatarsal protection rugged work footwear

PAGE 103

WELT CONSTRUCTION



Taconite Series
Heavy-duty metatarsal protection work footwear

PAGE 104



Gravel Series
Heavy-duty general utility work footwear

PAGE 106



The icons used for identifying protection and features of Red Wing and WORX products have been updated. Please review this detailed information available on page 128.

CEMENT

ZINC SERIES
CARBIDE SERIES
STAINLESS SERIES
COPPER SERIES
BRONZE SERIES
COBALT SERIES
IRON SERIES

STITCHDOWN

TALUS SERIES

DIRECT ATTACH

ADAMITE SERIES
ELECTRUM SERIES

DIRECT ATTACH TO WELT

TRUSS SERIES
JOIST SERIES
I-BEAM SERIES

WELT

TACONITE SERIES
GRAVEL SERIES

WORX

WORX FAMILIES - TABLE OF CONTENTS

WORX
FOOTWEAR

CEMENT CONSTRUCTION FAST AND FLEXIBLE ON YOUR FEET

HOW IT'S BUILT

A simple construction process solidly cements the sole directly to the upper using the lightest weight, most flexible fastening solution available - no weight added!

CEMENT CONSTRUCTION RESULTS

All-day comfort and flexibility that conforms to the job in a lightweight design that's built for speed without fatigue in warehouses and other light-duty environments.

ZINC

CARBIDE

STAINLESS

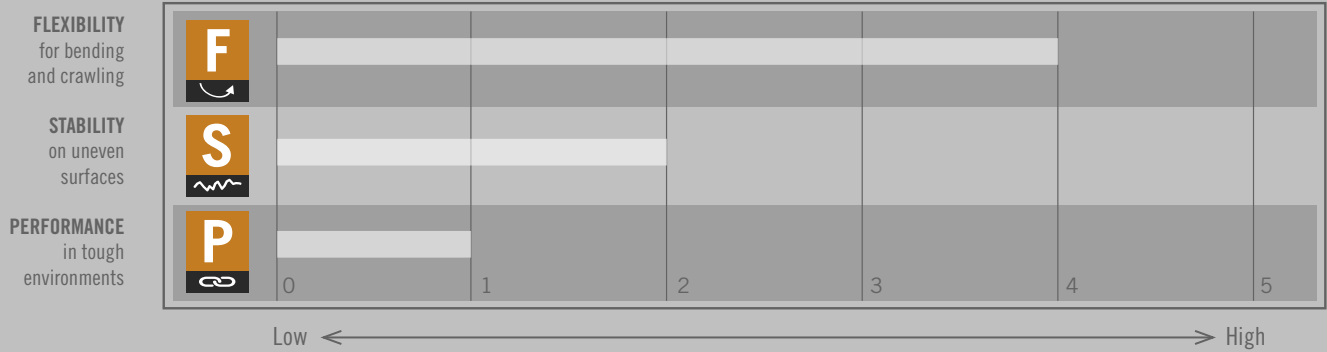
COPPER

BRONZE

COBALT

IRON

KEY MEASUREMENTS



ZINC SERIES Casual inspired work footwear



ZINC Men's Slip-On 5024 **NT** **EH**

UPPER: Full Grain Black Leather
FOOTBED: Removable Polyurethane
SHANK: Non-metallic
LAST: 882
CONSTRUCTION: Cement

RATING: ASTM F2413-11, M/1/75/C/75, EH
CARE: Leather Protector
SIZES: M 7-12,13,14 WW 8-12,13,14



SOLE RESISTANCE CHART

StarGrip® X2

Slip	Best
Oil/Gas	Best
Chemicals	Better
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CAMBODIA



ZINC Men's Oxford 5023 **NT** **EH** **NEW** 6402 **EH**

UPPER: Full Grain Black Leather
FOOTBED: Removable Polyurethane
SHANK: Non-metallic
LAST: 882
CONSTRUCTION: Cement

RATING: (5023) ASTM F2413-11, M/1/75/C/75, EH (6402) ASTM F2892-11, EH
CARE: Leather Protector
SIZES: M 7-12,13,14 WW 8-12,13,14



SOLE RESISTANCE CHART

StarGrip® X2

Slip	Best
Oil/Gas	Best
Chemicals	Better
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CAMBODIA

ST Steel Toe
Puntera de Acero

AT Aluminum Toe
Puntera de Aluminio

NT Non-Metallic Toe
Puntera No Metálica

Waterproof
Impermeable

Insulated
Con Aislamiento



ZINC Men's Oxford
6422 EH

UPPER: Full Grain Brown Leather
FOOTBED: Removable Polyurethane
SHANK: Non-metallic
LAST: 882
CONSTRUCTION: Cement
RATING: ASTM F2892-11, EH
CARE: Leather Protector
SIZES: M 7-12,13,14 WW 8-12,13,14



SOLE RESISTANCE CHART

StarGrip® X2

Slip	Best
Oil/Gas	Best
Chemicals	Better
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CAMBODIA



NEW **ZINC Men's Oxford**
6401 SD

UPPER: Full Grain Brown Leather
FOOTBED: Removable Polyurethane-SD
SHANK: Non-metallic
LAST: 882
CONSTRUCTION: Cement
RATING: ASTM F2892-11, SD
CARE: Leather Protector
SIZES: M 7-12,13,14 WW 8-12,13,14



SOLE RESISTANCE CHART

StarGrip® X2

Slip	Best
Oil/Gas	Best
Chemicals	Better
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CAMBODIA



ZINC Men's 5-inch Romeo
5025 NT EH

UPPER: Full Grain Black Leather
FOOTBED: Removable Polyurethane
SHANK: Non-metallic
LAST: 882
CONSTRUCTION: Cement
RATING: ASTM F2413-11, M/1/75/C/75, EH
CARE: Leather Protector
SIZES: M 7-12,13,14 WW 8-12,13,14



SOLE RESISTANCE CHART

StarGrip® X2

Slip	Best
Oil/Gas	Best
Chemicals	Better
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CAMBODIA



ZINC Men's 5-inch Romeo
5026 NT EH **6426** EH

UPPER: Full Grain Brown Leather
FOOTBED: Removable Polyurethane
SHANK: Non-metallic
LAST: 882
CONSTRUCTION: Cement
RATING: (5026) ASTM F2413-11, M/1/75/C/75, EH (6426) ASTM F2892-11, EH
CARE: Leather Protector
SIZES: M 7-12,13,14 WW 8-12,13,14



SOLE RESISTANCE CHART

StarGrip® X2

Slip	Best
Oil/Gas	Best
Chemicals	Better
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CAMBODIA



ZINC Women's Slip-On 5112 **ST** **EH**

UPPER: Full Grain Gray Leather
FOOTBED: Removable Polyurethane
SHANK: Non-metallic
LAST: JVC2-914
CONSTRUCTION: Cement
RATING: ASTM F2413-11, F/175/C/75, EH
CARE: Leather Protector
SIZES: M 5-10,11 W 6-10



SOLE RESISTANCE CHART

WOTF StarGrip®

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CAMBODIA



ZINC Women's Slip-On 5114 **ST** **EH**

UPPER: Full Grain Brown Leather
FOOTBED: Removable Polyurethane
SHANK: Non-metallic
LAST: JVC2-914
CONSTRUCTION: Cement
RATING: ASTM F2413-11, F/175/C/75, EH
CARE: Leather Protector
SIZES: M 5-10,11 W 6-10



SOLE RESISTANCE CHART

WOTF StarGrip®

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CAMBODIA



ZINC Women's Slip-On 6112 **EH**

UPPER: Full Grain Black Leather
FOOTBED: Removable Polyurethane
SHANK: Non-metallic
LAST: JVC2-914
CONSTRUCTION: Cement
RATING: ASTM F2892-11, EH
CARE: Leather Protector, Polish
SIZES: M 5-10,11 W 6-10



SOLE RESISTANCE CHART

WOTF StarGrip®

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CAMBODIA



NEW **ZINC Women's Slip-On 6102** **SD**

UPPER: Full Grain Brown Leather
FOOTBED: Removable Polyurethane-SD
SHANK: Non-metallic
LAST: JVC2-914
CONSTRUCTION: Cement
RATING: ASTM F2892-11, SD
CARE: Leather Protector
SIZES: M 5-10,11 W 6-10



SOLE RESISTANCE CHART

WOTF StarGrip®

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CAMBODIA



ZINC Women's Oxford

5113 **ST** **EH**

UPPER: Full Grain Gray Leather
FOOTBED: Removable Polyurethane
SHANK: Non-metallic
LAST: JVC2-914
CONSTRUCTION: Cement
RATING: ASTM F2413-11, F1/75/C/75, EH
CARE: Leather Protector
SIZES: M 5-10,11 W 6-10



SOLE RESISTANCE CHART

WOTF StarGrip®

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CAMBODIA



ZINC Women's Oxford

5115 **ST** **EH**

UPPER: Full Grain Brown Leather
FOOTBED: Removable Polyurethane
SHANK: Non-metallic
LAST: JVC2-914
CONSTRUCTION: Cement
RATING: ASTM F2413-11, F1/75/C/75, EH
CARE: Leather Protector
SIZES: M 5-10,11 W 6-10



SOLE RESISTANCE CHART

WOTF StarGrip®

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CAMBODIA



ZINC Women's Oxford

6113 **EH**

UPPER: Full Grain Black Leather
FOOTBED: Removable Polyurethane
SHANK: Non-metallic
LAST: JVC2-914
CONSTRUCTION: Cement
RATING: ASTM F2892-11, EH
CARE: Leather Protector, Polish
SIZES: M 5-10,11 W 6-10



SOLE RESISTANCE CHART

WOTF StarGrip®

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CAMBODIA

CEMENT
PEGADO

ZINC

CARBIDE

STAINLESS

COPPER

BRONZE

COBALT

IRON



CARBIDE Men's Athletic
5007 **AT** **EH**
UPPER: Synthetic Leather and Nylon Mesh
FOOTBED: Removable Polyurethane
SHANK: Non-metallic
LAST: 228
CONSTRUCTION: Cement
RATING: ASTM F2413-11, M/1/75/C/75, EH
SIZES: M 7-12,13,14,15 WW 8-12,13,14



SOLE RESISTANCE CHART

Rubber-EVA Viper

Slip	Best
Oil/Gas	Good
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	No



MADE IN VIETNAM



CARBIDE Men's Athletic
5010 **AT** **EH**
UPPER: Synthetic Leather and Nylon Mesh
FOOTBED: Removable Polyurethane
SHANK: Non-metallic
LAST: 228
CONSTRUCTION: Cement
RATING: ASTM F2413-11, M/1/75/C/75, EH
SIZES: M 7-12,13,14,15 WW 8-12,13,14



SOLE RESISTANCE CHART

Rubber-EVA Viper

Slip	Best
Oil/Gas	Good
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	No



MADE IN VIETNAM



CARBIDE Men's Athletic
5012 **AT** **EH**
UPPER: Synthetic Leather and Nylon Mesh
FOOTBED: Removable Polyurethane
SHANK: Non-metallic
LAST: 228
CONSTRUCTION: Cement
RATING: ASTM F2413-11, M/1/75/C/75, EH
SIZES: M 7-12,13,14,15 WW 8-12,13,14



SOLE RESISTANCE CHART

Rubber-EVA Viper

Slip	Best
Oil/Gas	Good
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	No



MADE IN VIETNAM



CARBIDE Men's Athletic
5009 **AT** **EH**
UPPER: Synthetic Leather and Nylon Mesh
FOOTBED: Removable Polyurethane
SHANK: Non-metallic
LAST: 228
CONSTRUCTION: Cement
RATING: ASTM F2413-11, M/1/75/C/75, EH
SIZES: M 7-12,13,14,15 WW 8-12,13,14



SOLE RESISTANCE CHART

Rubber-EVA Viper

Slip	Best
Oil/Gas	Good
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	No



MADE IN VIETNAM

ST Steel Toe
Puntera de Acero

AT Aluminum Toe
Puntera de Aluminio

NT Non-Metallic Toe
Puntera No Metálica

Waterproof
Impermeable

Insulated
Con Aislamiento



CARBIDE Men's Athletic

5015 **ST** **SD**

UPPER: Synthetic Black Leather
FOOTBED: Removable Polyurethane-SD
SHANK: Non-metallic
LAST: 892
CONSTRUCTION: Cement
RATING: ASTM F2413-11, M/I/75/C/75, SD
CARE: Leather Protector
SIZES: M 7-12,13,14 WW 8-12,13



SOLE RESISTANCE CHART

SSRT Sure-Tech

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes



MADE IN CAMBODIA



CARBIDE Men's Athletic

5016 **ST** **SD**

UPPER: Synthetic Brown Leather
FOOTBED: Removable Polyurethane-SD
SHANK: Non-metallic
LAST: 892
CONSTRUCTION: Cement
RATING: ASTM F2413-11, M/I/75/C/75, SD
CARE: Leather Protector
SIZES: M 7-12,13,14 WW 8-12,13



SOLE RESISTANCE CHART

SSRT Sure-Tech

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes



MADE IN CAMBODIA



CARBIDE Women's Athletic

5108 **AT** **EH**

UPPER: Synthetic Leather and Nylon Mesh
FOOTBED: Removable Polyurethane
SHANK: Non-metallic
LAST: 228
CONSTRUCTION: Cement
RATING: ASTM F2413-11, F/I/75/C/75, EH
CARE: Leather Protector
SIZES: M 5-10,11 W 6-10



SOLE RESISTANCE CHART

Rubber-EVA Viper

Slip	Best
Oil/Gas	Good
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	No



MADE IN VIETNAM



CARBIDE Women's Athletic

5111 **AT** **EH**

UPPER: Synthetic Leather and Nylon Mesh
FOOTBED: Removable Polyurethane
SHANK: Non-metallic
LAST: 228
CONSTRUCTION: Cement
RATING: ASTM F2413-11, F/I/75/C/75, EH
SIZES: M 5-10,11 W 6-10



SOLE RESISTANCE CHART

Rubber-EVA Viper

Slip	Best
Oil/Gas	Good
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	No



MADE IN VIETNAM

STAINLESS SERIES Light and flexible uniform work footwear



STAINLESS Men's Slip-On
6558 **NT** **EH**
UPPER: Polyurethane Coated Brown Leather
FOOTBED: Removable Polyurethane
SHANK: Non-metallic
LAST: 882
CONSTRUCTION: Cement
RATING: ASTM F2413-11, M/1/75/C/75, EH
CARE: Leather Protector, Polish
SIZES: M 7-12,13,14 WW 8-12,13



SOLE RESISTANCE CHART

SSRT Diamond

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes



MADE IN CAMBODIA



STAINLESS Men's Oxford
6555 **NT** **EH**
UPPER: Polyurethane Coated Brown Leather
FOOTBED: Removable Polyurethane
SHANK: Non-metallic
LAST: 882
CONSTRUCTION: Cement
RATING: ASTM F2413-11, M/1/75/C/75, EH
CARE: Leather Protector
SIZES: M 7-12,13,14 WW 8-12,13



SOLE RESISTANCE CHART

SSRT Diamond

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes



MADE IN CAMBODIA



STAINLESS Men's Oxford
5018 **ST** **SD**
UPPER: Full Grain Black Leather
FOOTBED: Removable Polyurethane-SD
SHANK: Non-metallic
LAST: 882
CONSTRUCTION: Cement
RATING: ASTM F2413-11, M/1/75/C/75, SD
CARE: Leather Protector, Shoe Cream
SIZES: M 7-12,13,14 WW 8-12,13,14



SOLE RESISTANCE CHART

Rubber-EVA Motility

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CAMBODIA



STAINLESS Men's Chukka
5418 **ST** **SD**
UPPER: Full Grain Black Leather
FOOTBED: Removable Polyurethane-SD
SHANK: Non-metallic
LAST: 882
CONSTRUCTION: Cement
RATING: ASTM F2413-11, M/1/75/C/75, SD
CARE: Leather Protector, Shoe Cream
SIZES: M 7-12,13,14 WW 8-12,13,14



SOLE RESISTANCE CHART

Rubber-EVA Motility

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CAMBODIA

ST Steel Toe
Puntera de Acero

AT Aluminum Toe
Puntera de Aluminio

NT Non-Metallic Toe
Puntera No Metálica

Waterproof
Impermeable

Insulated
Con Aislamiento



STAINLESS Men's 5-inch Hiker Boot

6556 **NT** **EH**

UPPER: Polyurethane Coated Brown Leather

FOOTBED: Removable Polyurethane

SHANK: Non-metallic

LAST: 882

CONSTRUCTION: Cement

RATING: ASTM F2413-11, M/I/75/C/75, EH

CARE: Leather Protector

SIZES: M 7-12,13,14 WW 8-12,13



SOLE RESISTANCE CHART

SSRT Diamond

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes



MADE IN CAMBODIA



STAINLESS Women's Oxford

6553 **NT** **EH**

UPPER: Polyurethane Coated Black Leather

FOOTBED: Removable Polyurethane

SHANK: Non-metallic

LAST: 882

CONSTRUCTION: Cement

RATING: ASTM F2413-11, F/I/75/C/75, EH

CARE: Leather Protector, Polish

SIZES: M 6-10,11 WW 6-10



SOLE RESISTANCE CHART

SSRT Diamond

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes



MADE IN CAMBODIA



STAINLESS Women's Oxford

5118 **ST** **SD**

UPPER: Full Grain Black Leather

FOOTBED: Removable Polyurethane-SD

SHANK: Non-metallic

LAST: 882

CONSTRUCTION: Cement

RATING: ASTM F2413-11, F/I/75/C/75, SD

CARE: Leather Protector, Shoe Cream

SIZES: M 5-10,11 W 6-10



SOLE RESISTANCE CHART

Rubber-EVA Motility

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CAMBODIA

COPPER SERIES Back to the basics work footwear



COPPER Men's Oxford
6550 **NT** **EH**
UPPER: Polyurethane Coated Black Leather
FOOTBED: Removable Polyurethane
SHANK: Non-metallic
LAST: 882
CONSTRUCTION: Cement
RATING: ASTM F2413-11, M/1/75/C/75, EH
CARE: Leather Protector, Polish
SIZES: M 7-12,13,14,15 WW 8-12,13,14,15



SOLE RESISTANCE CHART

SSRT Diamond

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes



MADE IN CAMBODIA



COPPER Men's Chukka
6513 **NT** **EH**
UPPER: Polyurethane Coated Black Leather
FOOTBED: Removable EVA
SHANK: Non-metallic
LAST: 882
CONSTRUCTION: Cement
RATING: ASTM F2413-11, M/1/75/C/75, EH
CARE: Leather Protector, Polish
SIZES: M 5-12,13,14,15,16 WW 8-12,13



SOLE RESISTANCE CHART

Bid Rubber Cup

Slip	Best
Oil/Gas	Good
Chemicals	Better
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CAMBODIA



NEW **BRONZE** Men's 5-inch Hiker Boot
5402 **NT** **EH**
UPPER: Full Grain Black Leather
FOOTBED: Removable Polyurethane
SHANK: Non-metallic
LAST: 882
CONSTRUCTION: Cement
RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Leather Cleaner, Leather Protector
SIZES: M 7-12,13,14 WW 8-12,13,14



SOLE RESISTANCE CHART

Ascend	
Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CAMBODIA



NEW **BRONZE** Men's 5-inch Hiker Boot
5404 **NT** **EH**
UPPER: Full Grain Brown Leather and Abrasion Resistant Synthetic
FOOTBED: Removable Polyurethane
SHANK: Non-metallic
LAST: 882
CONSTRUCTION: Cement
RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Leather Cleaner, Leather Protector
SIZES: M 7-12,13,14 WW 8-12,13,14



SOLE RESISTANCE CHART

Ascend	
Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CAMBODIA



NEW **BRONZE** Women's 5-inch Hiker Boot
5116 **NT** **EH**
UPPER: Full Grain Black Leather
FOOTBED: Removable Polyurethane
LAST: 882
CONSTRUCTION: Cement
RATING: ASTM F2413-11, F/I/75/C/75, EH
CARE: Leather Cleaner, Leather Protector
SIZES: M 5-10,11 W 6-10



SOLE RESISTANCE CHART

Ascend	
Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CAMBODIA




NEW **BRONZE** Women's 5-inch Hiker Boot
5117 **NT** **EH**
UPPER: Full Grain Gray Leather and Abrasion Resistant Synthetic
FOOTBED: Removable Polyurethane
LAST: 882
CONSTRUCTION: Cement
RATING: ASTM F2413-11, F/I/75/C/75, EH
CARE: Leather Cleaner, Leather Protector
SIZES: M 5-10,11 W 6-10



SOLE RESISTANCE CHART

Ascend	
Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CAMBODIA

COBALT SERIES Outdoor-inspired work footwear



NEW COBALT Men's 3-inch Hiker Boot
5001 **ST** **MT** **EH**

UPPER: Full Grain Black Leather
FOOTBED: Removable Polyurethane
SHANK: Non-metallic
LAST: 882
CONSTRUCTION: Cement
RATING: ASTM F2413-11, M/1/75/C/75, Mt/75, EH
CARE: Leather Protector
SIZES: M 7-12,13,14 WW 8-12,13,14



SOLE RESISTANCE CHART

Rubber-PU Talon

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Non-Marking	Yes



MADE IN CAMBODIA



COBALT Men's 3-inch Hiker Boot
5303 **ST** **EH**

UPPER: Full Grain Black Leather
FOOTBED: Removable Polyurethane
SHANK: Non-metallic
LAST: 882
CONSTRUCTION: Cement
RATING: ASTM F2413-11, M/1/75/C/75, EH
CARE: Leather Protector
SIZES: M 7-12,13,14 WW 8-12,13,14



SOLE RESISTANCE CHART

Rubber-PU Talon

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CAMBODIA



NEW COBALT Men's 5-inch Hiker Boot
5405 **ST** **MT** **EH**

UPPER: Full Grain Brown Leather
FOOTBED: Removable Polyurethane
SHANK: Non-metallic
LAST: 882
CONSTRUCTION: Cement
RATING: ASTM F2413-11, M/1/75/C/75, Mt/75, EH
CARE: Leather Protector
SIZES: M 7-12,13,14 WW 8-12,13,14



SOLE RESISTANCE CHART

Rubber-PU Talon

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CAMBODIA



COBALT Men's 5-inch Hiker Boot
5400 **ST** **EH**

UPPER: Full Grain Brown Leather
FOOTBED: Removable Polyurethane
SHANK: Non-metallic
LAST: 882
CONSTRUCTION: Cement
RATING: ASTM F2413-11, M/1/75/C/75, EH
CARE: Leather Protector
SIZES: M 7-12,13,14 WW 8-12,13,14



SOLE RESISTANCE CHART

Rubber-PU Talon

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CAMBODIA

ST Steel Toe
Puntera de Acero

AT Aluminum Toe
Puntera de Aluminio

NT Non-Metallic Toe
Puntera No Metálica

Waterproof
Impermeable

Insulated
Con Aislamiento



COBALT Men's 5-inch Hiker Boot

5401 **ST** **EH**

UPPER: Full Grain Black Leather
FOOTBED: Removable Polyurethane
SHANK: Non-metallic
LAST: 882
CONSTRUCTION: Cement
RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Leather Protector
SIZES: M 7-12,13,14 WW 8-12,13,14



SOLE RESISTANCE CHART

Rubber-PU Talon

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CAMBODIA



COBALT Men's 5-inch Hiker Boot

5501 **ST** **EH**

UPPER: Full Grain Black Leather
FOOTBED: Removable Polyurethane
SHANK: Non-metallic
LAST: 882
CONSTRUCTION: Cement
RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Leather Protector, Polish
SIZES: M 6-12,13,14,15,16 WW 8-12,13,14,15,16



SOLE RESISTANCE CHART

Rubber-PU Falcon

Slip	Best
Oil/Gas	Best
Chemicals	Better
Abrasions	Best
Heat	Best
Non-Marking	No



MADE IN CAMBODIA



COBALT Women's 3-inch Hiker Boot

5100 **ST** **EH**

UPPER: Full Grain Black Leather
FOOTBED: Removable Polyurethane
SHANK: Non-metallic
LAST: 882
CONSTRUCTION: Cement
RATING: ASTM F2413-11, F/I/75/C/75, EH
CARE: Leather Protector
SIZES: M 5-10,11 W 6-10



SOLE RESISTANCE CHART

Rubber-PU Talon

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CAMBODIA

NEW

COBALT Women's 5-inch Hiker Boot

5119 **ST** **MT** **EH**

UPPER: Full Grain Brown Leather
FOOTBED: Removable Polyurethane
SHANK: Non-metallic
LAST: 882
CONSTRUCTION: Cement
RATING: ASTM F2413-11, F/I/75/C/75, Mt/75 EH
CARE: Leather Protector
SIZES: M 5-10,11 W 6-10



SOLE RESISTANCE CHART

Rubber-PU Talon

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CAMBODIA

PR Puncture Resistant
Resistente a las Perforaciones

MT Metatarsal Guard
Protector del Metatarso

EH Electrical Hazard
Peligro Eléctrico

SD Static-Dissipative
Disipador de Estática

1.800.328.9453
redwingshoes.com



COBALT Women's 5-inch Hiker Boot

5106  

UPPER: Full Grain Brown Leather

FOOTBED: Removable Polyurethane

SHANK: Non-metallic

LAST: 882

CONSTRUCTION: Cement

RATING: ASTM F2413-11, F/1/75/C/75, EH

CARE: Leather Protector

SIZES: M 5-10,11 W 6-10



SOLE RESISTANCE CHART

Rubber-PU Talon

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CAMBODIA



IRON Men's 5-inch Boot

5601 **NT** **MT** **EH**

UPPER: Full Grain Black Leather
FOOTBED: Removable Polyurethane
SHANK: Non-metallic
LAST: 882

CONSTRUCTION: Cement

RATING: ASTM F2413-11, M/1/75/C/75, Mt/75, EH

CARE: Leather Protector, Polish
SIZES: M 4-12,13,14 WW 8-12,13,14



SOLE RESISTANCE CHART

Rubber-PU Falcon

Slip	Best
Oil/Gas	Best
Chemicals	Better
Abrasions	Best
Heat	Best
Non-Marking	No



MADE IN CAMBODIA



IRON Men's 5-inch Boot

5584 **ST** **MT** **EH**

UPPER: Nubuck Dark Brown Leather
FOOTBED: Removable Polyurethane
SHANK: Non-metallic
LAST: 882

CONSTRUCTION: Cement

RATING: ASTM F2413-11, M/1/75/C/75, Mt/75, EH

CARE: Leather Protector
SIZES: M 4-12,13,14,15,16 WW 8-12,13,14



SOLE RESISTANCE CHART

Rubber-PU Falcon

Slip	Best
Oil/Gas	Best
Chemicals	Better
Abrasions	Best
Heat	Best
Non-Marking	No



MADE IN CAMBODIA

STITCHDOWN CONSTRUCTION STITCHED FOR ALL-AROUND PERFORMANCE

HOW IT'S BUILT

The upper is stitched directly to the tough TPU plate which is grooved for forefoot flexibility. Then the TPU plate is fused with the cupsole, creating a comfortable, stable low profile design.

STITCHDOWN CONSTRUCTION RESULTS

The lightweight, low profile design is built to last, offering superb underfoot protection, exceptional fit with all-day comfort, plus the flexibility to move right along with you.

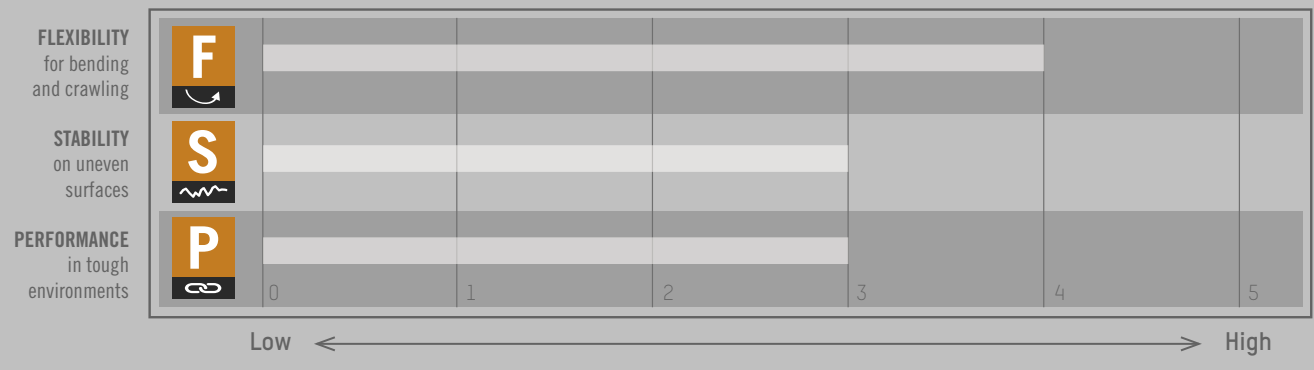
TALUS



BOTTOMING STEPS

- 01 The upper is built, and then stitched to the TPU plate
 TPU plate creates underfoot protection and torsional rigidity
 Grooved TPU platform offers forefoot flexibility
 Stitching configuration provides stability and durability
- 02 Cup shaped TPU plate is glued to the matching rubber cupsole
 A durable bond is created
- 03 Existing footbed is inserted and fits inside cup-shaped TPU plate.
 Cup-shaped TPU platform and footbed keep foot closer to the ground for added stability

KEY MEASUREMENTS





NEW

TALUS Men's 6-inch Boot
5624 **ST** **EH**

UPPER: Full Grain, Waterproof Black Leather
FOOTBED: Removable Polyurethane
SHANK: Non-metallic
LAST: 156
CONSTRUCTION: Stitchdown-Cement
RATING: ASTM F2413-11, M/1/75/C/75, EH
CARE: Leather Protector, NaturSeal™
SIZES: M 7-12,13,14 WW 8-12,13,14



SOLE RESISTANCE CHART

Rubber ComfortFlex

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CAMBODIA



NEW

TALUS Men's 6-inch Boot
5600 **ST** **MT** **EH**

UPPER: Full Grain Brown Leather
FOOTBED: Removable Polyurethane
SHANK: Non-metallic
LAST: 156
CONSTRUCTION: Stitchdown-Cement
RATING: ASTM F2413-11, M/1/75/C/75, Mt/75, EH
CARE: Leather Protector
SIZES: M 7-12,13,14 WW 8-12,13,14



SOLE RESISTANCE CHART

Rubber ComfortFlex

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CAMBODIA



TALUS Men's 6-inch Boot
5615 **ST** **EH**

UPPER: Full Grain Brown Leather
FOOTBED: Removable Polyurethane
SHANK: Non-metallic
LAST: 156
CONSTRUCTION: Stitchdown-Cement
RATING: ASTM F2413-11, M/1/75/C/75, EH
CARE: Leather Protector
SIZES: M 7-12,13,14 WW 8-12,13,14



SOLE RESISTANCE CHART

Rubber ComfortFlex

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CAMBODIA



TALUS Men's 8-inch Boot
5815 **ST** **EH**

UPPER: Full Grain Brown Leather
FOOTBED: Removable Polyurethane
SHANK: Non-metallic
LAST: 156
CONSTRUCTION: Stitchdown-Cement
RATING: ASTM F2413-11, M/1/75/C/75, EH
CARE: Leather Protector
SIZES: M 7-12,13,14 WW 8-12,13,14



SOLE RESISTANCE CHART

Rubber ComfortFlex

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CAMBODIA



TALUS Men's 11-inch Pull-On Boot
5715 **ST** **EH**
UPPER: Full Grain Brown Leather
FOOTBED: Removable Polyurethane
SHANK: Non-metallic
LAST: 156
CONSTRUCTION: Stitchdown-Cement
RATING: ASTM F2413-11, M/1/75/C/75, EH
CARE: Leather Protector
SIZES: M 7-12,13,14 WW 8-12,13,14



SOLE RESISTANCE CHART

Rubber ComfortFlex

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CAMBODIA



NEW **TALUS Women's 6-inch Boot**
5128 **ST** **EH**
UPPER: Full Grain, Waterproof Black Leather
FOOTBED: Removable Polyurethane
SHANK: Non-metallic
LAST: W156
CONSTRUCTION: Stitchdown-Cement
RATING: ASTM F2413-11, F/1/75/C/75, EH
CARE: Leather Protector, NaturSeal™
SIZES: M 5-10,11,12 W 6-10,11



SOLE RESISTANCE CHART

Rubber ComfortFlex

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CAMBODIA



NEW **TALUS Women's 6-inch Boot**
5131 **ST** **EH**
UPPER: Full Grain Brown Leather
FOOTBED: Removable Polyurethane
SHANK: Non-metallic
LAST: W156
CONSTRUCTION: Cement - Welt
RATING: ASTM F2413-11, F/1/75/C/75, EH
CARE: Leather Protector
SIZES: M 5-10,11,12 W 6-10,11



SOLE RESISTANCE CHART

Rubber ComfortFlex

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CAMBODIA

DIRECT ATTACH CONSTRUCTION BONDED FOR STRENGTH AND FLEXIBILITY

HOW IT'S BUILT

Teaming solid bonded strength with proven flexibility throughout to provide the perfect solution for bending, climbing, crawling while performing demanding work.

DIRECT ATTACH CONSTRUCTION RESULTS

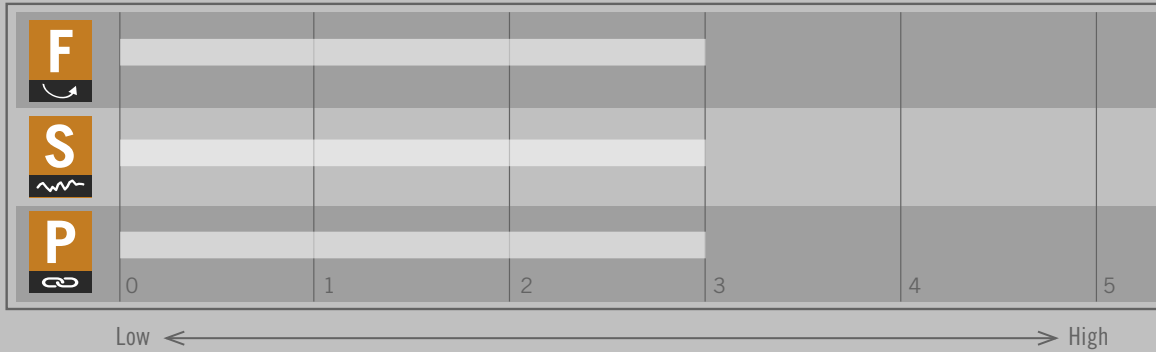
By directly bonding the upper to the sole, the boot retains its toughness while remaining light and agile. The strong bond requires no additional fasteners, retaining exceptional flexibility.

KEY MEASUREMENTS

FLEXIBILITY
for bending
and crawling

STABILITY
on uneven
surfaces

PERFORMANCE
in tough
environments



ADAMITE

ELECTRUM

DIRECT ATTACH

ADAMITE SERIES Lightweight, slip-resistant work footwear



ADAMITE Men's 6-inch Boot

5623

UPPER: Full Grain, Waterproof Brown Leather and Abrasion Resistant Nylon

FOOTBED: Removable Polyurethane

SHANK: Steel

LAST: 882

CONSTRUCTION: Direct Attach

RATING: ASTM F2413-11, M/1/75/C/75, EH

CARE: Leather Protector, NaturSeal™

SIZES: M 5-12,13,14 WW 5-12,13,14



SOLE RESISTANCE CHART

Direct Attach StarGrip®

Slip	Best
Oil/Gas	Best
Chemicals	Better
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CHINA



NEW

ADAMITE Men's 6-inch Boot

5625

UPPER: Full Grain, Waterproof Black Leather

FOOTBED: Removable Polyurethane

SHANK: Steel

LAST: 882

CONSTRUCTION: Direct Attach

RATING: ASTM F2413-11, M/1/75/C/75, EH

CARE: Leather Protector, NaturSeal™

SIZES: M 5-12,13,14,15 WW 8-12,13,14



SOLE RESISTANCE CHART

Direct Attach StarGrip®

Slip	Best
Oil/Gas	Best
Chemicals	Better
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CHINA

Puncture Resistant
Resistente a las Perforaciones

Metatarsal Guard
Protector del Metatarso

Electrical Hazard
Peligro Eléctrico

Static-Dissipative
Disipador de Estática

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redwingshoes.com



NEW

ADAMITE Men's 8-inch Boot

5802    

UPPER: Full Grain, Waterproof Brown Leather

FOOTBED: Removable Polyurethane

SHANK: Steel

LAST: 882

CONSTRUCTION: Direct Attach

RATING: ASTM F2413-11, M/I/75/C/75, EH

CARE: Leather Protector, NaturSeal™

SIZES: M 5-12,13,14,15 WW 8-12,13,14



SOLE RESISTANCE CHART

Direct Attach StarGrip®

Slip	Best
Oil/Gas	Best
Chemicals	Better
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CHINA



ELECTRUM Men's 6-inch Boot

5611 **NT** **EH**

UPPER: Full Grain, Waterproof Black Leather and Abrasion Resistant Nylon
FOOTBED: Removable Polyurethane
SHANK: Non-metallic
LAST: 691
CONSTRUCTION: Direct Attach
RATING: ASTM F2413-11, M/1/75/C/75, EH
CARE: Leather Protector, Polish
SIZES: M 7-12,13,14 WW 8-12,13



SOLE RESISTANCE CHART

PU Cascade I

Slip	Better
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes



MADE IN CHINA



ELECTRUM Men's 6-inch Boot

5266 **NT** **EH**

UPPER: Full Grain Black Leather and Abrasion Resistant Nylon
FOOTBED: Removable Polyurethane
SHANK: Non-metallic
LAST: 691
CONSTRUCTION: Direct Attach
RATING: ASTM F2413-11, M/1/75/C/75, EH
CARE: Leather Protector, Polish
SIZES: M 4-12,13,14 WW 8-12,13



SOLE RESISTANCE CHART

PU Cascade I

Slip	Better
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes



MADE IN CHINA



ELECTRUM Men's 6-inch Boot

6266 **EH**

UPPER: Full Grain Black Leather and Abrasion Resistant Nylon
FOOTBED: Removable Polyurethane
SHANK: Non-metallic
LAST: 691
CONSTRUCTION: Direct Attach
RATING: ASTM F2892-11, EH
CARE: Leather Protector, Polish
SIZES: M 4-12,13,14 WW 8-12,13



SOLE RESISTANCE CHART

PU Cascade I

Slip	Better
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes



MADE IN CHINA



ELECTRUM Men's 8-inch Boot

5290 **NT** **EH**

UPPER: Full Grain Black Leather and Abrasion Resistant Nylon
FOOTBED: Removable Polyurethane
SHANK: Non-metallic
LAST: 691
CONSTRUCTION: Direct Attach
RATING: ASTM F2413-11, M/1/75/C/75, EH
CARE: Leather Protector, Polish
SIZES: M 7-12,13,14 WW 8-12,13



SOLE RESISTANCE CHART

PU Cascade I

Slip	Better
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes

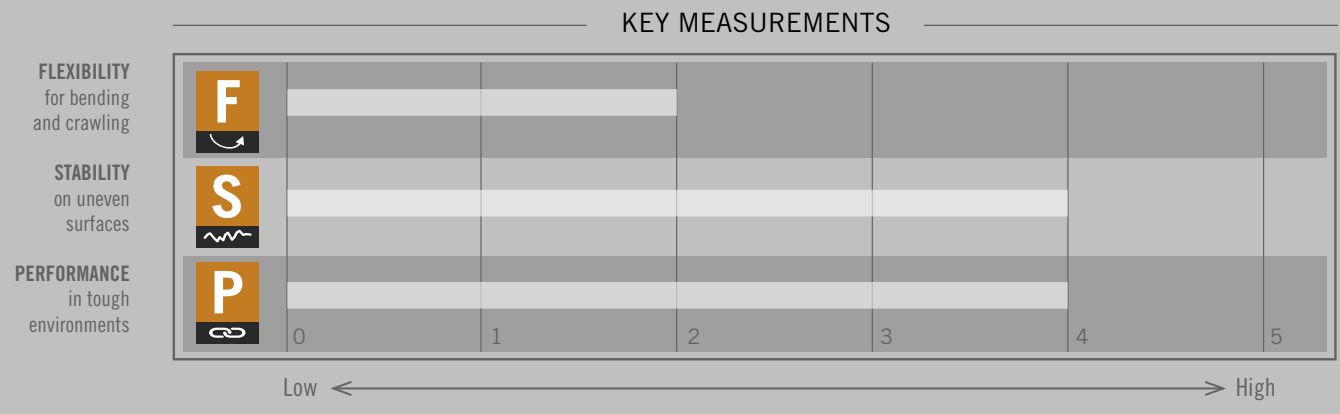


MADE IN CHINA

DIRECT ATTACH TO WELT CONSTRUCTION BONDED STRENGTH WITH SINGLE-STITCHED DURABILITY

HOW IT'S BUILT A special bonding process creates an incredible sole-to-welt fusion, with the urethane sole mixture locking securely onto the underside fibers of the welt for a very tough and stable result.

DIRECT ATTACH TO WELT CONSTRUCTION RESULTS The innovative bonded sole pairs stability with the legendary durability of a stitched on upper, creating a combination that delivers protection in tough industrial environments.



TRUSS SERIES Strong general utility work footwear



TRUSS Men's 6-inch Boot 5606 **ST** **EH**
UPPER: Full Grain, Waterproof Brown Leather
FOOTBED: Removable Polyurethane
SHANK: Steel
LAST: 696
CONSTRUCTION: Direct Attach Welt
RATING: ASTM F2413-11, M/1/75/C/75, EH
CARE: Leather Protector, NaturSeal™
SIZES: M 8-12,13,14 WW 8-12,13



SOLE RESISTANCE CHART

ENDURANCE Arrowhead

Slip	Good
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes



MADE IN CHINA



TRUSS Men's 6-inch Boot 5800 **ST** **PR** **EH**
UPPER: Full Grain, Oil Tanned Brown Leather
FOOTBED: Removable Polyurethane
SHANK: Steel
LAST: 800
CONSTRUCTION: Direct Attach Welt
RATING: ASTM F2413-11, M/1/75/C/75, EH, CSA Grade 1, ESR Rated, PR
CARE: Boot Oil, Leather Protector
SIZES: M 7-12,13,14 WW 8-12,13



SOLE RESISTANCE CHART

ENDURANCE Cross Wire

Slip	Good
Oil/Gas	Best
Chemicals	Better
Abrasions	Best
Heat	Good
Non-Marking	Yes



MADE IN CHINA

- ST** Steel Toe
Puntera de Acero
- AT** Aluminum Toe
Puntera de Aluminio
- NT** Non-Metallic Toe
Puntera No Metálica
- Waterproof
Impermeable
- Insulated
Con Aislamiento



TRUSS Men's 6-inch Boot
5605 **ST** **EH**
 UPPER: Full Grain Brown Leather
 FOOTBED: Removable Polyurethane
 SHANK: Steel
 LAST: 800
 CONSTRUCTION: Direct Attach Welt
 RATING: ASTM F2413-11, M/I/75/C/75, EH
 CARE: Leather Protector
 SIZES: M 7-12,13,14 WW 8-12,13,14

KING TOE

SOLE RESISTANCE CHART

ENDURANCE Cross Wire

Slip	Good
Oil/Gas	Best
Chemicals	Better
Abrasions	Best
Heat	Good
Non-Marking	Yes



MADE IN CHINA



TRUSS Men's 6-inch Boot
5607 **ST** **EH**
 UPPER: Full Grain Black Leather
 FOOTBED: Removable Polyurethane
 SHANK: Steel
 LAST: 800
 CONSTRUCTION: Direct Attach Welt
 RATING: ASTM F2413-11, M/I/75/C/75, EH
 CARE: Black Shoe Cream, Leather Protector
 SIZES: M 7-12,13,14 WW 8-12,13,14

KING TOE

SOLE RESISTANCE CHART

ENDURANCE Cross Wire

Slip	Good
Oil/Gas	Best
Chemicals	Better
Abrasions	Best
Heat	Good
Non-Marking	Yes



MADE IN CHINA



TRUSS Men's 8-inch Boot
5805 **ST** **EH**
 UPPER: Full Grain Brown Leather
 FOOTBED: Removable Polyurethane
 SHANK: Steel
 LAST: 800
 CONSTRUCTION: Direct Attach Welt
 RATING: ASTM F2413-11, M/I/75/C/75, EH
 CARE: Leather Protector
 SIZES: M 7-12,13,14 WW 8-12,13,14

KING TOE

SOLE RESISTANCE CHART

ENDURANCE Cross Wire

Slip	Good
Oil/Gas	Best
Chemicals	Better
Abrasions	Best
Heat	Good
Non-Marking	Yes



MADE IN CHINA



TRUSS Men's 10-inch Pull-On Boot
5700 **ST** **EH**
 UPPER: Full Grain, Waterproof Brown Leather
 FOOTBED: Removable Polyurethane
 SHANK: Steel
 LAST: 696
 CONSTRUCTION: Direct Attach Welt
 RATING: ASTM F2413-11, M/I/75/C/75, EH
 CARE: Leather Protector, NaturSeal™
 SIZES: M 8-12,13,14 WW 8-12,13

CORE
 STYLE

SOLE RESISTANCE CHART

ENDURANCE Arrowhead

Slip	Good
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes



MADE IN CHINA

PR Puncture Resistant
 Resistente a las Perforaciones

MT Metatarsal Guard
 Protector del Metatarso

EH Electrical Hazard
 Peligro Eléctrico

SD Static-Dissipative
 Disipador de Estática

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TRUSS

JOIST

I-BEAM

DIRECT ATTACH
 TO WELT



**TRUSS Men's 10-inch Pull-On Boot
5701** **ST** **EH**

UPPER: Polyurethane Coated Brown Leather
FOOTBED: Removable Polyurethane
SHANK: Steel
LAST: 702
CONSTRUCTION: Direct Attach Welt
RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Leather Protector
SIZES: M 7-12,13,14 WW 8-12,13



SOLE RESISTANCE CHART

ENDURANCE Arrowhead

Slip	Good
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes



MADE IN CHINA

JOIST SERIES Classic Romeo-style rugged work footwear



**JOIST Men's 6-inch Romeo
5424** **ST** **EH**

UPPER: Full Grain, Oil Tanned Black Leather
FOOTBED: Removable Polyurethane
SHANK: Steel
LAST: 702
CONSTRUCTION: Direct Attach Welt
RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Leather Protector, Polish
SIZES: M 7-12,13,14 WW 8-12,13



SOLE RESISTANCE CHART

ENDURANCE Arrowhead

Slip	Good
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes



MADE IN CHINA



**JOIST Men's 6-inch Romeo
5425** **ST** **EH**

UPPER: Oiled Nubuck Dark Brown Leather
FOOTBED: Removable Polyurethane
SHANK: Steel
LAST: 702
CONSTRUCTION: Direct Attach Welt
RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Leather Protector
SIZES: M 7-12,13,14 WW 8-12,13



SOLE RESISTANCE CHART

ENDURANCE Arrowhead

Slip	Good
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes



MADE IN CHINA

ST Steel Toe
Puntera de Acero

AT Aluminum Toe
Puntera de Aluminio

NT Non-Metallic Toe
Puntera No Metálica

Waterproof
Impermeable

Insulated
Con Aislamiento



I-BEAM Men's 6-inch Boot
5610 **ST** **MT** **EH**

UPPER: Full Grain Brown Leather
FOOTBED: Removable Polyurethane
SHANK: Steel
LAST: 800

CONSTRUCTION: Direct Attach Welt

RATING: ASTM F2413-11, M/I/75/C/75, Mt/75, EH

CARE: Leather Protector

SIZES: M 4-12,13,14,15,16 WW 8-12,13,14



SOLE RESISTANCE CHART

ENDURANCE Cross Wire

Slip	Good
Oil/Gas	Best
Chemicals	Better
Abrasions	Best
Heat	Good
Non-Marking	Yes



MADE IN CHINA

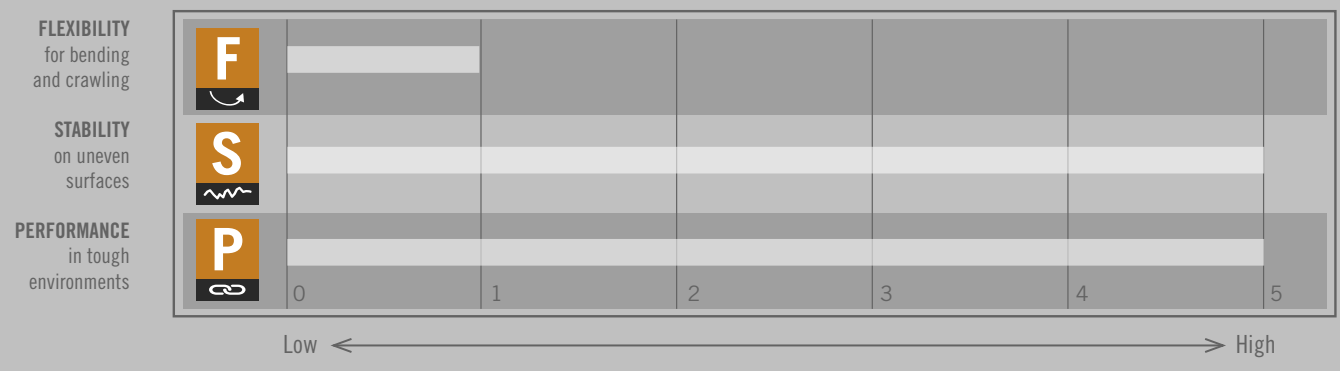
WELT CONSTRUCTION

HEAVY DUTY CRAFTSMANSHIP THAT'S DOUBLE-STITCHED TO LAST

HOW IT'S BUILT Locked together with two separate lines of stitching that add strength from the upper on down, and stability from the bottom on up.

WELT CONSTRUCTION RESULTS Delivering time-tested durability with exceptional underfoot stability, these boots stay comfortably tough around the clock to tame the most demanding work environments.

KEY MEASUREMENTS



TACONITE

GRAVEL

TACONITE SERIES Heavy-duty metatarsal protection work footwear



TACONITE Men's 6-inch Boot 5486 **ST** **MT** **EH**
UPPER: Full Grain Brown Leather
FOOTBED: Removable Polyurethane
SHANK: Steel
LAST: 703
CONSTRUCTION: Goodyear Welt
RATING: ASTM F2413-11, M/1/75/C/75, Mt/75, EH
CARE: Boot Oil, Leather Protector
SIZES: M 7-12,13,14 WW 8-12,13



SOLE RESISTANCE CHART

Rubber Resister

Slip	Best
Oil/Gas	Best
Chemicals	Better
Abrasions	Best
Heat	Best
Non-Marking	Yes

MADE IN CHINA



TACONITE Men's 6-inch Boot 5613 **ST** **MT** **EH**
UPPER: Full Grain Black Leather
FOOTBED: Removable Polyurethane
SHANK: Steel
LAST: 800
CONSTRUCTION: Goodyear Welt
RATING: ASTM F2413-11, M/1/75/C/75, Mt/75, EH
CARE: Leather Protector
SIZES: M 7-12,13,14 WW 8-12,13,14



SOLE RESISTANCE CHART

Rubber Resister

Slip	Best
Oil/Gas	Best
Chemicals	Better
Abrasions	Best
Heat	Best
Non-Marking	Yes

MADE IN CHINA

- Steel Toe**
Puntera de Acero
- Aluminum Toe**
Puntera de Aluminio
- Non-Metallic Toe**
Puntera No Metálica
- Waterproof**
Impermeable
- Insulated**
Con Aislamiento



TACONITE Men's 6-inch Boot
5626 **ST** **MT** **EH**

UPPER: Full Grain Brown Leather
FOOTBED: Removable Polyurethane
SHANK: Steel
LAST: 703
CONSTRUCTION: Goodyear Welt
RATING: ASTM F2413-11, M/1/75/C/75, Mt/75, EH
CARE: Boot Oil, Leather Protector
SIZES: M 6-12,13,14 WW 8-12,13



SOLE RESISTANCE CHART

Rubber Resister

Slip	Best
Oil/Gas	Best
Chemicals	Better
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CHINA



TACONITE Men's 8-inch Boot
5918 **ST** **PR** **MT** **EH**

UPPER: Full Grain Brown Leather
FOOTBED: Removable Polyurethane
SHANK: Steel
LAST: 800
CONSTRUCTION: Goodyear Welt
RATING: ASTM F2413-11, M/1/75/C/75, Mt/75, EH, CSA Grade 1, ESR Rated, PR
CARE: Leather Protector
SIZES: M 7-12,13,14 WW 8-12,13,14



SOLE RESISTANCE CHART

Rubber Resister

Slip	Best
Oil/Gas	Best
Chemicals	Better
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CHINA



TACONITE Men's 8-inch Boot
5489 **ST** **MT** **EH**

UPPER: Full Grain Brown Leather
FOOTBED: Removable Polyurethane
SHANK: Steel
LAST: 703
CONSTRUCTION: Goodyear Welt
RATING: ASTM F2413-11, M/1/75/C/75, Mt/75, EH
CARE: Boot Oil, Leather Protector
SIZES: M 8-12,13,14 WW 8-12,13



SOLE RESISTANCE CHART

Rubber Resister

Slip	Best
Oil/Gas	Best
Chemicals	Better
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CHINA



TACONITE Men's 10-inch Pull-On Boot
5829 **ST** **MT** **EH**

UPPER: Full Grain Brown Leather
FOOTBED: Removable Polyurethane
SHANK: Steel
LAST: 702-2
CONSTRUCTION: Goodyear Welt
RATING: ASTM F2413-11, M/1/75/C/75, Mt/75, EH
CARE: Boot Oil, Leather Protector
SIZES: M 7-12,13,14 W 7-12,13



SOLE RESISTANCE CHART

Rubber Resister

Slip	Best
Oil/Gas	Best
Chemicals	Better
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CHINA

PR Puncture Resistant
Resistente a las Perforaciones

MT Metatarsal Guard
Protector del Metatarso

EH Electrical Hazard
Peligro Eléctrico

SD Static-Dissipative
Disipador de Estática

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CEMENT
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WELT
EMPALMILLADO



GRAVEL Men's 6-inch Boot

5906 **ST** **PR** **EH**

UPPER: Full Grain Brown Leather
FOOTBED: Removable Polyurethane
SHANK: Steel
LAST: 800

CONSTRUCTION: Goodyear Welt

RATING: ASTM F2413-11, M/1/75/C/75, EH, CSA Grade 1, ESR Rated, PR

CARE: Leather Protector

SIZES: M 7-12,13,14 WW 8-12,13,14



SOLE RESISTANCE CHART

Rubber Resister

Slip	Best
Oil/Gas	Best
Chemicals	Better
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CHINA

STITCHDOWN
p. 94

TACONITE



GRAVEL Men's 6-inch Boot

5335 **ST** **EH**

UPPER: Full Grain Black Leather
FOOTBED: Removable Polyurethane
SHANK: Steel
LAST: 702

CONSTRUCTION: Goodyear Welt

RATING: ASTM F2413-11, M/1/75/C/75, EH

CARE: Boot Oil, Polish

SIZES: M 8-12,13,14 WW 8-12,13



SOLE RESISTANCE CHART

StarGrip®

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Better
Non-Marking	Yes



MADE IN CHINA

DIRECT ATTACH
p. 97

GRAVEL



GRAVEL Men's 8-inch Boot

5908 **ST** **PR** **EH**

UPPER: Full Grain Brown Leather
FOOTBED: Removable Polyurethane
SHANK: Steel
LAST: 800

CONSTRUCTION: Goodyear Welt

RATING: ASTM F2413-11, M/1/75/C/75, EH, CSA Grade 1, ESR Rated, PR

CARE: Leather Protector

SIZES: M 7-12,13,14 WW 8-12,13,14



SOLE RESISTANCE CHART

Rubber Resister

Slip	Best
Oil/Gas	Best
Chemicals	Better
Abrasions	Best
Heat	Best
Non-Marking	Yes



MADE IN CHINA

DIRECT ATTACH
TO WELT p. 100

WELT



WORX

REFERENCE PAGES - TABLE OF CONTENTS



REFERENCE PAGES



FULL LINE

The full-line section shows each brand divided by safety and soft toe. All styles are grouped in categories and follow the same order as the catalog.

PAGE
108



TECHNICAL SPECS

Reference all the technical information here from product technology definitions to detailed specs on each boot or shoe.

PAGE
125



SHOE MAINTENANCE

Information on all the care products that are recommended for footwear.

PAGE
159

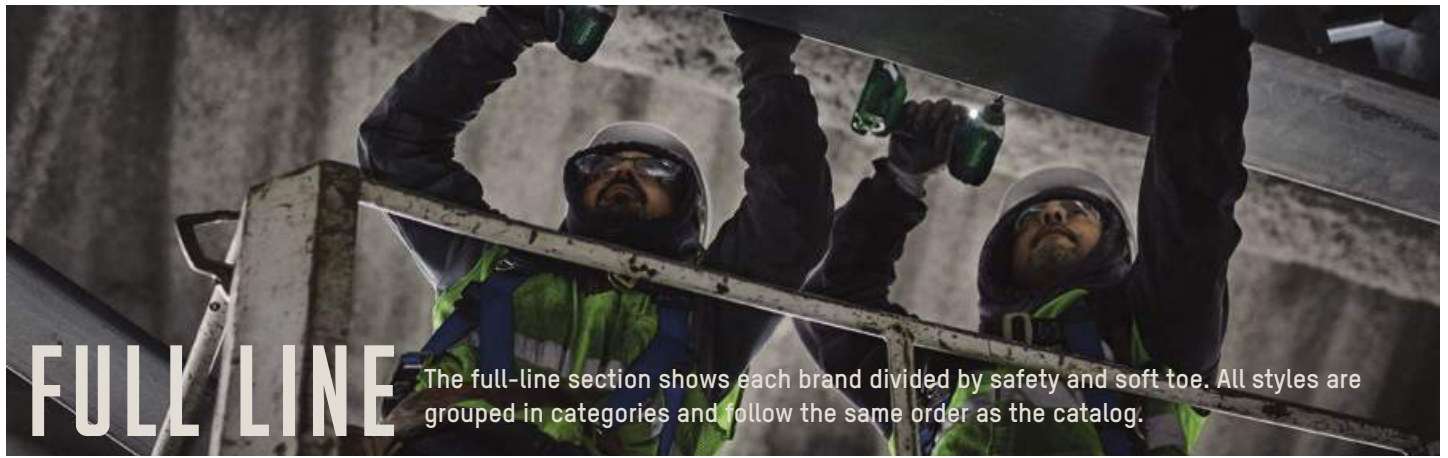


MISCELLANEOUS

Ordering and warranty information for both Red Wing and WORX products.

PAGE
164

REFERENCE
PAGES



FULL LINE

The full-line section shows each brand divided by safety and soft toe. All styles are grouped in categories and follow the same order as the catalog.

RED WING SAFETY TOE

<p>NEW 6706 Men's Pg. 13</p> <p>NT EH</p>	<p>NEW 6705 Men's Pg. 13</p> <p>NT SD</p>	<p>NEW 6709 Men's Pg. 13</p> <p>NT EH</p>	<p>NEW 6708 Men's Pg. 14</p> <p>NT SD</p>	<p>NEW 6712 Men's Pg. 14</p> <p>NT SD</p>
COMFORTPRO				
<p>NEW 6710 Men's Pg. 14</p> <p>NT EH</p>	<p>NEW 6711 Men's Pg. 14</p> <p>NT SD</p>	<p>NEW 2306 Women's Pg. 15</p> <p>NT SD</p>	<p>NEW 2308 Women's Pg. 15</p> <p>NT SD</p>	<p>NEW 2307 Women's Pg. 15</p> <p>NT SD</p>
CEMENT				
COMFORTPRO				
<p>NEW 2309 Women's Pg. 15</p> <p>NT SD</p>	<p>NEW 6608 Men's Pg. 17</p> <p>NT EH</p>	<p>NEW 6605 Men's Pg. 17</p> <p>NT EH</p>	<p>NEW 6603 Men's Pg. 17</p> <p>NT EH</p>	<p>6330 Men's Pg. 18</p> <p>AT EH</p>
COMFORTPRO		TRBO		ATHLETICS

RED WING SAFETY TOE

RED WING FULL LINE

FULL LINE

RED WING SAFETY TOE

RED WING SOFT TOE

WORK SAFETY TOE

WORK SOFT TOE

CEMENT

6334
Men's
Pg. 18



AT EH

6338
Men's
Pg. 19



AT EH

6342
Men's
Pg. 19



AT EH

6337
Men's
Pg. 19



AT SD

6640
Men's
Pg. 19



ST EH

ATHLETICS

2338
Women's
Pg. 20



AT EH

2339
Women's
Pg. 20



AT EH

6672
Men's
Pg. 21



AT EH

3503
Men's
Pg. 21



ST PR EH

6681
Men's
Pg. 21



NT EH

ATHLETICS

TRUHIKER

3541
Men's
Pg. 22



ST PR EH

6692
Men's
Pg. 22



AT EH

3561
Men's
Pg. 22



ST EH PR

6670
Men's
Pg. 22



ST EH

6674
Men's
Pg. 23



AT EH

TRUHIKER

6690
Men's
Pg. 23



AT EH

2205
Men's
Pg. 23



AT EH

TRUHIKER

PR Puncture Resistant
Resistente a las Perforaciones

MT Metatarsal Guard
Protector del Metatarso

EH Electrical Hazard
Peligro Eléctrico

SD Static-Dissipative
Disipador de Estática

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redwingshoes.com

RED WING SAFETY TOE

CEMENT TO WELT



6671
Men's
Pg. 26

AT



6675
Men's
Pg. 26

AT



2401
Men's
Pg. 27

AT



2409
Men's
Pg. 27

AT



4448
Men's
Pg. 27

AT

FLEXFORCE™



NEW
3513
Men's
Pg. 32

NT



2407
Men's
Pg. 32

NT



4402
Men's
Pg. 32

NT



NEW
3552
Men's
Pg. 32

NT



NEW
3516
Men's
Pg. 33

NT

KING TOE® ADC



4427
Men's
Pg. 33

NT



4202
Men's
Pg. 33

NT



3533
Men's
Pg. 34

ST



6633
Men's
Pg. 34

ST



6634
Men's
Pg. 35

ST

KING TOE® ADC

KING TOE®

DIRECT ATTACH



2260
Men's
Pg. 35

NT



3506
Men's
Pg. 35

NT



3536
Men's
Pg. 35

ST



2240
Men's
Pg. 36

NT



4456
Men's
Pg. 36

NT

KING TOE®

Steel Toe
Puntera de Acero

Aluminum Toe
Puntera de Aluminio

Non-Metallic Toe
Puntera No Metálica

Waterproof
Impermeable

Insulated
Con Aislamiento

RED WING SAFETY TOE

DIRECT ATTACH

 2234 Men's Pg. 36  	 2235 Men's Pg. 36  	 2241 Men's Pg. 37  	 3510 Men's Pg. 37   	 3548 Men's Pg. 37     
KING TOE®				

 2244 Men's Pg. 37    	 3530 Men's Pg. 38     	 3512 Men's Pg. 38    	 2280 Men's Pg. 38   	 4487 Men's Pg. 39    
KING TOE®				

 2340 Women's Pg. 39   	 6800 Men's Pg. 41  	 6601 Men's Pg. 41   	 6606 Men's Pg. 41   	 6801 Men's Pg. 41   
KING TOE®		FUSE FX		

 2436 Men's Pg. 42   	 4423 Men's Pg. 42   	 4409 Men's Pg. 42  	 4412 Men's Pg. 43  	 4426 Men's Pg. 43  
CRV™				



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Protector del Metatarso



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Peligro Eléctrico



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RED WING SAFETY TOE

DIRECT ATTACH



2438
Men's
Pg. 43

AT EH



4239
Men's
Pg. 43

AT EH



4216
Men's
Pg. 44

NT EH



4421
Men's
Pg. 44

NT MT EH



4422
Men's
Pg. 45

NT MT EH

CRV™

FLEXBOND



2327
Women's
Pg. 45

ST EH

FLEXBOND

DIRECT ATTACH TO WELT



NEW
3500
Men's
Pg. 49

NT PR EH



NEW
2400
Men's
Pg. 49

NT EH



NEW
2403
Men's
Pg. 50

NT EH



NEW
3524
Men's
Pg. 50

NT PR EH



NEW
3553
Men's
Pg. 50

NT PR EH

BRNR



NEW
2253
Men's
Pg. 50

NT EH

BRNR



NEW
4404
Men's
Pg. 51

ST EH



4215
Men's
Pg. 51

ST EH



4217
Men's
Pg. 52

ST EH



2212
Men's
Pg. 52

ST EH

DYNAFORCE®

Steel Toe
Puntera de Acero

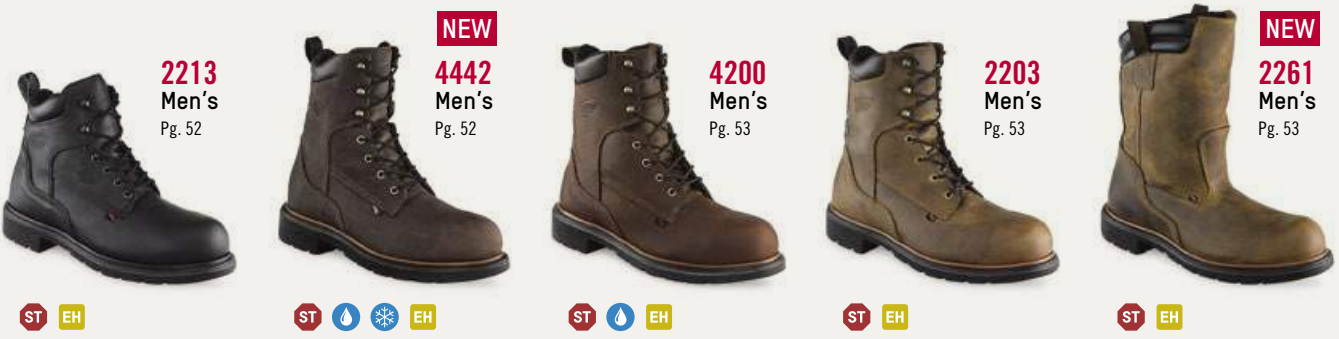
Aluminum Toe
Puntera de Aluminio

Non-Metallic Toe
Puntera No Metálica

Waterproof
Impermeable

Insulated
Con Aislamiento

RED WING SAFETY TOE



ST EH

ST EH

ST EH

ST EH

ST EH

DYNAFORCE®



ST EH

ST PR EH

ST PR EH

ST EH

ST PR EH

DYNAFORCE®

SUPERSOLE® 2.0



ST PR EH

ST PR EH

ST PR EH

ST PR EH

ST EH

SUPERSOLE® 2.0



ST PR EH

ST EH

ST MT EH

ST EH

ST MT EH

SUPERSOLE® 2.0

SUPERSOLE®

DIRECT ATTACH TO WELT

RED WING SAFETY TOE

RED WING SOFT TOE

WORK SAFETY TOE

WORK SOFT TOE

PR Puncture Resistant
Resistente a las Perforaciones

MT Metatarsal Guard
Protector del Metatarso

EH Electrical Hazard
Peligro Eléctrico

SD Static-Dissipative
Disipador de Estática

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RED WING SAFETY TOE

RED WING FULL LINE
GAMA COMPLETA RED WING

RED WING SAFETY TOE

RED WING SOFT TOE

WORX SAFETY TOE

WORX SOFT TOE

DIRECT ATTACH TO WELT

WELT



3568
Men's
Pg. 60

ST PR EH



4473
Men's
Pg. 61

ST PR EH



2233
Men's
Pg. 61

ST EH



4436
Men's
Pg. 62

ST Water MT EH



2230
Men's
Pg. 62

ST Water EH

SUPERSOLE®



4441
Men's
Pg. 62

ST Snow EH



2231
Men's
Pg. 62

ST EH



4470
Men's
Pg. 63

ST EH



2491
Men's
Pg. 64

ST Water EH



2493
Men's
Pg. 64

ST Water EH

SUPERSOLE®

MAXBOND



2499
Men's
Pg. 65

ST Water EH



4293
Men's
Pg. 65

ST Water EH

MAXBOND



NEW
2415
Men's
Pg. 68

NT Water EH



NEW
2418
Men's
Pg. 69

NT Water EH



4416
Men's
Pg. 70

ST Water Snow EH



4417
Men's
Pg. 70

ST Water Snow EH



4420
Men's
Pg. 71

ST Water EH

TRACTION TRED

LOGGERMAX

ST Steel Toe
Puntera de Acero

AT Aluminum Toe
Puntera de Aluminio

NT Non-Metallic Toe
Puntera No Metálica

Waterproof
Impermeable

Insulated
Con Aislamiento

RED WING SAFETY TOE

WELT



2218
Men's
Pg. 71

ST EH

LOGGERMAX



4403
Men's
Pg. 72

ST EH



971
Men's
Pg. 73

ST EH



5686
Men's
Pg. 73

ST MT EH



4405
Men's
Pg. 73

ST EH

TRUWELT



4492
Men's
Pg. 73

ST MT EH



3527
Men's
Pg. 74

AT PR EH



4489
Men's
Pg. 74

ST MT EH



4499
Men's
Pg. 74

ST MT EH



988
Men's
Pg. 74

ST EH

TRUWELT

INJECTION



59001
Men's
Pg. 76

ST PR EH

INJEX™

PR Puncture Resistant
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EH Electrical Hazard
Peligro Eléctrico

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RED WING SOFT TOE

CEMENT

CEMENT TO WELT

NEW

8705
Men's
Pg. 13



SD

NEW

8706
Men's
Pg. 13



SD

NEW

8712
Men's
Pg. 14



SD

NEW

8603
Men's
Pg. 17



Waterproof SD

8337
Men's
Pg. 20



SD

COMFORTPRO

TRBO

ATHLETICS

8672
Men's
Pg. 21



Waterproof EH

8692
Men's
Pg. 22



EH

8670
Men's
Pg. 22



Waterproof EH

8675
Men's
Pg. 23



Waterproof EH

8690
Men's
Pg. 23



Waterproof EH

TRUHIKER

8683
Men's
Pg. 23



Waterproof EH

TRUHIKER

401
Men's
Pg. 27



Waterproof EH

FLEXFORCE®

RED WING SOFT TOE

DIRECT ATTACH



133
Men's
Pg. 34

EH



432
Men's
Pg. 35

Water, Snow, EH



435
Men's
Pg. 36

Water, EH



1447
Men's
Pg. 38

Water, EH



436
Men's
Pg. 42

Water, EH

KING TOE®

CRV™



423
Men's
Pg. 42

Water, EH



609
Men's
Pg. 42

EH



438
Men's
Pg. 43

Water, EH

CRV™



NEW
1204
Men's
Pg. 51

Water, Snow, EH



415
Men's
Pg. 51

Water, EH



912
Men's
Pg. 52

EH



NEW
1242
Men's
Pg. 52

Water, Snow, EH



400
Men's
Pg. 53

Water, EH

DYNAFORCE®

DIRECT ATTACH TO WELT



903
Men's
Pg. 53

EH



1172
Men's
Pg. 53

Water, EH



606
Men's
Pg. 55

EH



604
Men's
Pg. 55

Water, EH



607
Men's
Pg. 55

EH

DYNAFORCE®

SUPERSOLE® 2.0

RED WING SAFETY TOE

RED WING SOFT TOE

WORK SAFETY TOE

WORK SOFT TOE

PR Puncture Resistant
Resistente a las Perforaciones

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Protector del Metatarso

EH Electrical Hazard
Peligro Eléctrico

SD Static-Dissipative
Disipador de Estática

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RED WING SOFT TOE

DIRECT ATTACH TO WELT

WELT



676
Men's
Pg. 55

EH



608
Men's
Pg. 57

EH



1412
Men's
Pg. 57

Waterproof, Insulated, EH



914
Men's
Pg. 57

Waterproof, EH



678
Men's
Pg. 58

EH

SUPERSOLE® 2.0



202
Men's
Pg. 60

EH



952
Men's
Pg. 60

EH



402
Men's
Pg. 61

EH



953
Men's
Pg. 61

EH



1105
Men's
Pg. 63

EH

SUPERSOLE®



1132
Men's
Pg. 63

EH



1159
Men's
Pg. 63

EH

SUPERSOLE®



595
Men's
Pg. 68

EH



405
Men's
Pg. 68

Waterproof, EH



10875
Men's
Pg. 69



411
Men's
Pg. 69

Waterproof, EH



10877
Men's
Pg. 69

TRACTION TRED

RED WING SOFT TOE

WELT



866
Men's
Pg. 69

EH

TRACTION TRED



616
Men's
Pg. 70

EH

620
Men's
Pg. 71

EH



218
Men's
Pg. 71

LOGGERMAX



1698
Women's
Pg. 71



2156
Men's
Pg. 72

EH

TRUWELT



1155
Men's
Pg. 75

NAILSEAT



1178
Men's
Pg. 75

PR Puncture Resistant
Resistente a las Perforaciones

MT Metatarsal Guard
Protector del Metatarso

EH Electrical Hazard
Peligro Eléctrico

SD Static-Dissipative
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WORX SAFETY TOE

WORX FULL LINE
GAMA COMPLETA WORX

RED WING SAFETY TOE

RED WING SOFT TOE

WORX SAFETY TOE

WORX SOFT TOE

CEMENT



5024
Men's
Pg. 80

NT EH



5023
Men's
Pg. 80

NT EH



5025
Men's
Pg. 81

NT EH



5026
Men's
Pg. 81

NT EH



5112
Women's
Pg. 82

ST EH

ZINC



5114
Women's
Pg. 82

ST EH



5113
Women's
Pg. 82

ST EH



5115
Women's
Pg. 83

ST EH



5007
Men's
Pg. 84

AT EH



5010
Men's
Pg. 84

AT EH

ZINC

CARBIDE



5012
Men's
Pg. 84

AT EH



5009
Men's
Pg. 84

AT EH



5015
Men's
Pg. 85

ST SD



5016
Men's
Pg. 85

ST SD



5108
Women's
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AT EH

CARBIDE



5111
Women's
Pg. 85

AT EH



6558
Men's
Pg. 86

NT EH



6555
Men's
Pg. 86

NT EH



5018
Men's
Pg. 86

ST SD



5418
Men's
Pg. 86

ST SD

CARBIDE

STAINLESS

ST Steel Toe
Puntera de Acero

AT Aluminum Toe
Puntera de Aluminio

NT Non-Metallic Toe
Puntera No Metálica

Waterproof
Impermeable

Insulated
Con Aislamiento

WORX SAFETY TOE

CEMENT



6556
Men's
Pg. 90

NT EH



6553
Women's
Pg. 87

NT EH



5118
Women's
Pg. 87

ST SD



6550
Men's
Pg. 88

NT EH



6513
Men's
Pg. 88

NT EH

STAINLESS

COPPER



NEW
5402
Men's
Pg. 89

NT EH



NEW
5404
Men's
Pg. 89

NT EH



NEW
5116
Women's
Pg. 89

NT EH



NEW
5117
Women's
Pg. 89

NT EH



NEW
5001
Men's
Pg. 90

ST MT EH

BRONZE

COBALT



5303
Men's
Pg. 90

ST EH



NEW
5405
Men's
Pg. 90

ST MT EH



5400
Men's
Pg. 90

ST EH



5401
Men's
Pg. 91

ST EH



5501
Men's
Pg. 91

ST EH

COBALT



5100
Women's
Pg. 91

ST EH



NEW
5119
Women's
Pg. 91

ST MT EH



5106
Women's
Pg. 92

ST EH



5601
Men's
Pg. 93

NT MT EH



5584
Men's
Pg. 93

ST MT EH

COBALT

IRON

PR Puncture Resistant
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EH Electrical Hazard
Peligro Eléctrico

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WORX SAFETY TOE

WORX FULL LINE
GAMA COMPLETA WORX

STITCHDOWN



NEW

5624
Men's
Pg. 95

ST EH



NEW

5600
Men's
Pg. 95

ST MT EH



5615
Men's
Pg. 95

ST EH



5815
Men's
Pg. 95

ST EH



5715
Men's
Pg. 96

ST EH

TALUS



NEW

5128
Women's
Pg. 96

ST EH



NEW

5131
Women's
Pg. 96

ST EH

TALUS

RED WING SAFETY TOE

RED WING SOFT TOE

WORX SAFETY TOE

WORX SOFT TOE

DIRECT ATTACH



5623
Men's
Pg. 97

NT EH



NEW

5625
Men's
Pg. 97

NT EH



NEW

5802
Men's
Pg. 98

NT EH

ADAMITE



5611
Men's
Pg. 99

NT EH



5266
Men's
Pg. 99

NT EH



5290
Men's
Pg. 99

NT EH

ELECTRUM

ST Steel Toe
Puntera de Acero

AT Aluminum Toe
Puntera de Aluminio

NT Non-Metallic Toe
Puntera No Metálica

Waterproof
Impermeable

Insulated
Con Aislamiento

WORX SAFETY TOE

DIRECT ATTACH TO WELT



5606
Men's
Pg. 100

ST EH



5800
Men's
Pg. 100

ST PR EH



5605
Men's
Pg. 101

ST EH



5607
Men's
Pg. 101

ST EH



5805
Men's
Pg. 101

ST EH

TRUSS



5700
Men's
Pg. 101

ST EH



5701
Men's
Pg. 102

ST EH



5424
Men's
Pg. 102

ST EH



5425
Men's
Pg. 102

ST EH



5610
Men's
Pg. 103

ST MT EH

TRUSS

JOIST

I-BEAM



5486
Men's
Pg. 104

ST MT EH



5613
Men's
Pg. 104

ST MT EH



5626
Men's
Pg. 105

ST MT EH



5918
Men's
Pg. 105

ST PR MT EH



5489
Men's
Pg. 105

ST MT EH

TACONITE

WELT



5829
Men's
Pg. 105

ST MT EH



5906
Men's
Pg. 106

ST PR EH



5335
Men's
Pg. 106

ST EH



5908
Men's
Pg. 106

ST PR EH

TACONITE

GRAVEL

PR Puncture Resistant
Resistente a las Perforaciones

MT Metatarsal Guard
Protector del Metatarso

EH Electrical Hazard
Peligro Eléctrico

SD Static-Dissipative
Disipador de Estática

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WORX SOFT TOE

CEMENT



6402
Men's
Pg. 80

EH



6422
Men's
Pg. 81

EH



NEW
6401
Men's
Pg. 81

SD



6426
Men's
Pg. 81

EH



6112
Women's
Pg. 82

EH

ZINC

NEW



6102
Women's
Pg. 82

SD



6113
Women's
Pg. 83

EH

ZINC

DIRECT ATTACH



6266
Men's
Pg. 99

EH

ELECTRUM



RED WING AND WORX TECHNICAL SPECIFICATIONS

DEVELOPING PURPOSE-BUILT WORK BOOTS
FOR SUPERIOR PERFORMANCE AND PROTECTION.

Red Wing work footwear is renowned for leading-edge technologies that ensure premium performance for the life of the product. These technologies ensure comfortable protection for modern craftsmen.

RED WING & WORX TECH SPECS
PECIFICACIONES TÉCNICAS RED WING Y WORX

TECH SPECS

RED WING'S TESTING LAB PROVIDES AMPLE SUPPORT FOR PROVING TECHNOLOGY.

In 2016, the doors opened to Red Wing's world-class quality testing lab in its new location. Each and every day, the talented team of technicians completes tests to ensure product strength and durability. The new lab gathers all of our testing equipment into one area while enabling current expansion with new testing equipment for footwear.

Lab Manager Lori Hyllengren's vast experience and dedication to quality testing is known throughout the industry and around the globe. The involvement of Lori and her team allows us to remain leaders in our industry, giving us insight into and a voice in the creation and update of industry standards.



The new location down the street from the original lab, provides a larger, brighter space and an improved layout.

GENERAL TECH

RED WING BOOT CONSTRUCTION ANIMATIONS AND TRAINING

BE SURE TO CHECK OUT
TRAINING AVAILABLE FOR
THIS NEW ORGANIZATION.

Red Wing is dedicated to this new organization process and is committed to providing information to all those who need to use it. For training on this process, please reference the E-Mods available on ShoeU and YouTube.

CEMENT Fast and flexible on your feet with a lightweight solution that's built for speed >	OPANKA Light and comfortable with an extra stitch of durability >	CEMENT TO WELT Treats your feet two-fold with flexibility in the forefoot and stability in the heel >	DIRECT ATTACH Bonded strength with single-stitched durability >
DIRECT ATTACH TO WELT Bonded strength with single-stitched durability >	WELT Exceptional stability and durability for demanding environments >	INJECTION Seamlessly designed to outperform PVC and rubber boots >	

RED WING TECH

WORX TECH

SHOE U:

log in and click on: MY LEARNING. Look for:

- MKT120 – Product Organization Intro
- MKT125 – Construction Categories

(Problems accessing? Email: shoe.u@redwingshoes.com for help.)

YOUTUBE:

Product Organization Intro:
<https://youtu.be/06eK-G3brVk>

Construction Categories:
<https://youtu.be/UEP6A81fIXw>



UPPER TECHNOLOGY



RW LEATHER
Handcrafted leather from S.B. Foot Tanning Co..

Starting with hides from U.S. raised cattle with minimal surface imperfections, we control every step of the process, using time-honored techniques to craft leather with natural beauty and unmatched durability.



GOODHUE LEATHER
Consistent, durable leather from S.B. Foot Tanning Co.

Handcrafted, full grain leather manufactured by our S.B. Foot Tanning Company in Red Wing, Minnesota. Goodhue Leather is crafted using time-proven techniques, to yield the right color, consistency and durability.



INJEX™
Injected polyurethane material

InJex™ injected polyurethane is a lightweight material specially formulated to provide excellent cushioning, flexibility, durability and support. It resists corrosive fluids, hazardous chemicals and other wet environments that can wreak havoc on traditional rubber boots.

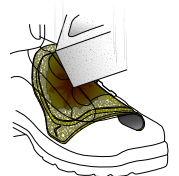


Extreme durability.



FORCESHIELD™
Flexible impact absorption

A revolutionary thin, soft material that offers amazing impact absorption yet it is flexible and comfortable. ForceShield provides protection from dangerous workplace drop and impact hazards while meeting ASTM standards.



Force from impact is dissipated.



CUSHIN™
Comfort tongue technology

Minimizes pressure some workers feel on their shin or ankle from the top of the boot tongue. A four-way stretch nylon offers relief and flexibility while walking, and an internal padded waffle mesh maintains premium comfort.



Minimizes pressure on shin.



Boa® lacing system:
Revolutionary closure system.

Boa® technology makes getting in and out of lace-up boots faster and easier than ever. Turn the dial to tighten laces to the perfect tension, with no pressure points. One click of the reel releases the laces instantly.



Quick on and off convenience.



FORCEGUARD™
Added protection for durability

This technology is a protective covering that provides long-wearing abrasion, oil and chemical resistance on critical areas of the boot.



Rubber covering for durability.



KING TOE®
More toe room

Larger toe box provides 44% more toe room and comfort than our standard work boots.

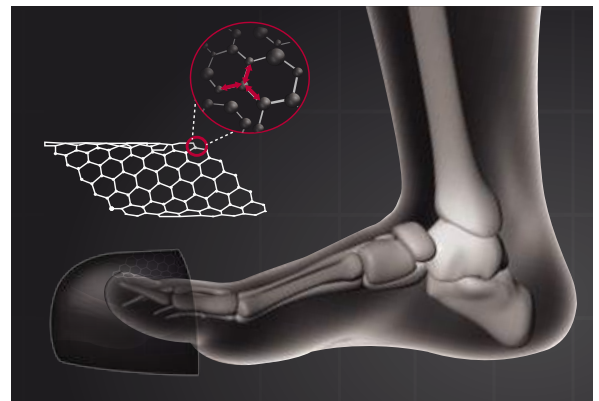


44% more toe room.

NEW NANO TOE TECHNOLOGY

Nano Carbon composite material is 40% stronger than regular fiberglass. A thinner wall design provides more room for enhanced comfort. Meets all international standards, including ASTM, CSA, EN 125685. It's the first safety toe cap made of Nano carbon technology. This innovative technology provides protection and lightweight comfort.

- 100% non-metallic
- Low thermo conductivity
- Thin wall design
- Corrosion resistance
- Ultra light
- Anti-electrostatic





LINING TECHNOLOGY



RED WING WATERPROOF

3-layers for waterproof protection

This system uses a 3-layer approach to keep feet dry. 1 - Linings help move moisture away from the foot to keep it dry. 2 - Foam provides cushioning and a comfortable fit. 3 - A waterproof bootie is a barrier to keep water out. Tricot, a protective material, is applied to the outside of the bootie to ensure a complete waterproof system.



Perspiration moves away from the foot while water stays out.



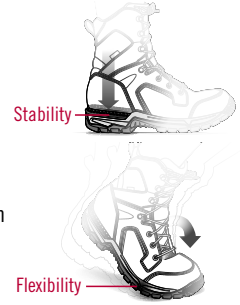
INSOLE TECHNOLOGY



FLEXFORCE®

Flexible forefoot, stable heel

This technology combines increased flexibility in the forefoot with a stable platform in the heel. A superior dual-construction process incorporates a welted heel for extra stability, with flexible cement construction in the forefoot for added cushion and a comfortable fit. Elements from our exclusive DynaForce® insole are built in to reduce underfoot pressure.



Stability

Flexibility



BLOOD-BORNE PATHOGEN PROTECTION

Provides resistance to penetration of blood-borne pathogens.

Incorporates a waterproof membrane that is highly breathable. In addition, the membrane has been shown to provide resistance to penetration of blood-borne pathogens per ASTM F1671. However, no product offers total protection. In spite of the high quality standards to which this footwear and the membrane are produced, the barrier properties can be compromised by many factors, including wear, tears, delamination, sewing or imperfect seams.

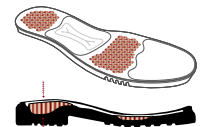
Under no circumstances will Red Wing Shoe Company, Inc., or the manufacturer of the membrane, be responsible for damages arising from the use of this product.



DYNAFORCE®

Reduces underfoot pressure

A built-in insole system that absorbs pressure and provides overall support, stability and comfort. This innovative technology dramatically reduces underfoot pressure, and blocks painful pressure points by redistributing them evenly across the foot while minimizing shock.



Absorbs pressure, provides support.



GORE-TEX® WATERPROOF MEMBRANE

Prevents water getting in, while perspiration moves out.

Red Wing uses GORE-TEX® for the ultimate in comfort and protection. The GORE-TEX® membrane blocks moisture from the outside, while allowing moisture inside to evaporate. GORE-TEX® has over 9 billion pores per square inch that prevent water from getting to your feet while allowing sweat vapor to pass right through, keeping your feet dry and comfortable in all conditions.



COMFORTFORCE®

Removable footbed

This removable footbed features unique Venturi air perforations to help keep feet cool and dry all day. The special weave pattern helps channel the energy caused by walking, and the arch is curved to add extra comfort.



Provides extra comfort.



3M™ THINSULATE™ INSULATION

Insulation for active feet.

Insulation for footwear that is thin, warm and lightweight, with the versatility to be worn outside and inside, to work and at work, keeping active feet comfortable even in damp conditions.



RW REDBED™

4-layer underfoot comfort system.

Advanced comfort via 4-layer construction of a moisture managing fabric cover, impact absorbing urethane foam, heel and motion wrap-around stabilizer and heel strike gel elastomer cushion pad. Also features perforated ventilation, instep supporting columns, longitudinal arch support and engineered heel wall geometry for upper heel strike control.



3M™ THINSULATE™ ULTRA INSULATION

The ultimate insulation for long hours.

The ultimate insulation for cold weather boots, 3M™ Thinsulate™ Ultra Insulation is thin, warm and lightweight, with the durability to withstand long hours of hard wear and keep feet warm even in damp conditions.



CSA GRADE 1 & ESR CLASSIFICATION

Canadian Standards Association approval.

Refers to the Canadian Standards Association's (CSA) approval (CAN/CSA-Z195-09) for protective footwear.



SWEN-FLEX®

Non-metallic, puncture-resistant insoles.

These non-metallic, puncture-resistant insoles are manufactured from high-strength, woven fibres. They meet or exceed all world standards for puncture resistance, including CSA, ASTM and EN.



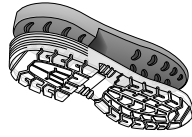
SOLE TECHNOLOGY



SUPERSOLE® 2.0

Comfort inside. Durable outside.

Dual density urethane sole designed with inner sole to provide cushion and comfort, and outer sole to provide durability and protection. This premium sole not only provides top performance in traction, abrasion resistance, cut resistance, oil and chemical resistance, but also delivers maximum comfort.



Top performing premium sole.



SUPERSOLE®

Comfort inside. Durable outside.

Single density urethane sole designed to provide durability and comfort. It delivers performance factors of abrasion resistance, cut resistance, traction, and oil and chemical resistance.



Mini Lug SuperSole®



HEAT-RESISTANT OUTSOLES

Performance on hot surfaces.

Soles that have been designed and tested to perform on high heat surfaces. Soles identified as HRO are heat resistant to melting at a minimum of 475° Fahrenheit.



Durable sole resists melting.



VIBRAM®

Versatile, performance outsoles.

Exceptional design intersects with innovative rubber compounds to create versatile, performance outsoles. Vibram® outsoles offer excellent traction and high abrasion resistance in a multitude of environments.



Vibram® Summit Sole

UPDATED ICON REFERENCE

The icons used for identifying protection and features of Red Wing and WORX products have been updated.

Please review the new colors and updated art that relates more closely to the protection it represents.

Waterproof and Insulated icons are now blue, which references water or cool temperatures.

The Electrical Hazard and Static Dissipative icon both use yellow squares. This yellow color quickly represents electrical protection. EH and SD protection cannot exist in the same boot. Always look closely to identify the EH or SD noted in the square.



STEEL TOE:

Tempered steel toe caps.



ALUMINUM TOE:

Durable, aluminum toe caps are 31% lighter than steel.



NON-METALLIC TOE:

Non-metallic toe caps designed for metal sensitive areas.

All safety toes meet ASTM F2413-11, I/75C/75 standards for impact and compression.



WATERPROOF:

Boot construction that keeps feet dry in wet conditions.



INSULATED:

Layers of insulating components provide warmth.



PUNCTURE RESISTANT:

Non-metallic or steel midsole reduces foot injuries due to sole puncture.



METATARSAL GUARD:

Equipped with a guard that protects the metatarsal area and toes from falling objects.



ELECTRICAL HAZARD:

Extra protection from accidental contact with electrically energized objects.



STATIC-DISSIPATIVE:

Helps control the amount of electrical discharge from the body, ideal for sensitive electronic environments.

All protection methods meet ASTM F2413-11 standards.

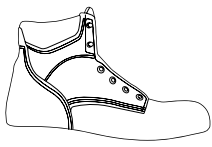
SELLING PROGRAMS



CORE STYLE

Best performing shoe styles.

To increase the service level on our best performing shoe styles, the Core Style initiative means higher in-stocks, greater inventory levels and better service response time to ensure customer satisfaction. The best-selling styles are labeled "Core Style" in the catalog. Please reference these styles when placing your orders.



UPPERS are the combination of materials that cover and support the top of the foot. Depending on the style, these parts may include leather, linings, waterproofing, insulation, hardware, laces, and toe protection. Each of the components of the Upper serve a specific purpose and work together to provide the premium functionality and durability that Red Wing is known for.

LEATHERS are the major components in boot durability, wear and performance. We select the right leather for each boot to meet the demands of your customer's working environment.

PERFORMANCE MEASURES	Temper	The general firmness of a particular leather, usually rated on a scale from 1 the firmest to 10 the softest.
	Weight	Thickness of the leather, which ranks from thinnest to thickest: LM, M, HM, H, HH, PHH, HHH.
	Water-Resistant	Leather that has been tanned to resist moisture penetration, allowing water and other liquids to run off in order to keep the foot dry.
	Waterproof	Leather that has been tanned and treated so that water cannot penetrate and the foot is kept dry under all conditions.
	Full Grain	The outermost layer of leather whose grain has not been corrected or reduced. This is the highest quality leather available.
	Polishable	Leather that can be polished, is easily cleaned and has a tight surface to reduce absorption.

HARDWARE enhances the lacing capabilities of work shoes and boots. Each type of hardware used by Red Wing is specifically selected to give the wearer the best fit and enhance the overall appearance of the boot.

HARDWARE MATERIALS	Buckles	Durable and provide an ultra quick release making the boot easier to take off and put on than with traditional laces.
	D-Rings	D-rings let the lace flow through easily so a boot can be fit snugly in just one pull.
	Eyelets	Stamped from brass sheet stock, these eyelets resist perspiration, moisture and rusting. They are cinched through the leather to protect the leather from the laces and provide long-lasting fit and comfort.
	Haverhill	Designed so the lace can be pulled through the loop easily and is riveted to the leather for extra strength and long-lasting durability.
	Stud Hooks	Stamped from stock into a slug form, these hooks are very strong and will not collapse when hit, bumped, or banged. Their smaller size prevents them from hooking each other. Because they are riveted into the leather, they will not rip out.
	Klondike Hooks	Larger than stud hooks, this traditional hardware is stamped out of metal to form a hook that is especially easy to work and allows speed in putting on or taking off your boots. Red Wing's Klondikes are exceptionally strong compared to inferior alternatives.

LININGS are the materials inside the boot that come in direct contact with the foot. A variety of lining types are utilized in boot construction to ensure comfort and wearability.

LINER MATERIALS	Brushed Tricot	A nylon that is knit and processed to deliver soft comfort and durability while keeping the foot dry.
	Cambrelle®	This non-woven synthetic fabric provides excellent breathability and durability. The world's best-known and most-used branded shoe lining, Cambrelle® possesses superior abrasion resistance, ensuring you won't wear a hole in the lining.
	Dri-Lex®	This two-sided lining fabric keeps the foot dry and cool by pulling moisture away from the foot and sock. Approved by APMA for use in footwear.
	Alpine	While providing a soft touch, this lining moves moisture away from the foot and is treated to be anti-bacterial and anti-fungal.
	Twill	A cotton duck fabric that allows even shaping of the footwear to the foot, breathes well and dries quickly.

COUNTERS are the materials that are inserted in the back of the boot to help stabilize the heel and allow for a natural motion while walking.

TYPES	Backstay Reinforcer	Generally made of fiber board, this traditional counter allows the shoe to get the break-in feeling quickly while providing superior support
	Heel-Molded	This thermoplastic material actually takes the shape of the last resulting in a more durable and longer lasting counter.

WATERPROOF boots are created when the shoe and its materials are treated so water cannot penetrate through the boot to the foot.



RED WING WATERPROOF:

This system uses a 3-layer approach to keep feet dry.

1. Linings help move moisture away from the foot to keep it dry.
2. Foam provides cushioning and a comfortable fit.
3. A waterproof bootie is a barrier to keep water out. Tricot, a protective material, is applied to the outside of the bootie to ensure a complete waterproof system.



GORE-TEX®:

Red Wing uses GORE-TEX® for the ultimate in comfort and protection. The GORE-TEX® membrane blocks moisture from the outside, while allowing moisture inside to evaporate. GORE-TEX® has over 9 billion pores per square inch that prevent water from getting to your feet while allowing sweat vapor to pass right through, keeping your feet dry and comfortable in all conditions.

INSULATION protects the body from cold by trapping the body's own heat and preventing it from escaping.



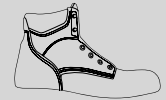
3M™ THINSULATE™ ULTRA INSULATION:

The ultimate insulation for cold weather boots, 3M™ Thinsulate™ Ultra Insulation is thin, warm and lightweight, with the durability to withstand long hours of hard wear and keep feet warm even in damp conditions.

BOOT BREAKOUT REFERENCE



FULL BOOT
Combination of upper and bottom.



UPPER
The combination of materials that cover and support the top of the foot.



FOOTBED
A shock-absorbing layer next to the foot.



INSOLE
Supportive layer directly under the foot or footbed.



MIDSOLE
Cushioning layer that provides shock absorption for comfort.



OUTSOLE
Provides grip, traction, stability and protection.



FOOTBEDS are what you feel most when you walk. They must be tough, stable and soft all at once. All of our footbeds are designed to keep your heel from flattening, absorbing impact and sending it in the right direction (heel-outer foot-ball-big toe). We use technically superior materials to ensure healthy walking day after day.

FOOTBED MATERIALS	
Cambrelle® Covered Polyurethane	This footbed gives you lasting comfort by adding the durability and abrasion resistance of Cambrelle® to the shock absorption of Red Wing's specially formulated urethane.
ComfortForce®	This removable unit features unique Venturi air perforations to help keep feet cool and dry all day. The special weave pattern helps channel the energy caused by walking and the arch is contoured to add extra comfort. The dual density material dissipates shock, keeping your feet from tiring as the workday wears on.
Dual Density Urethane/ Comfort Supreme	Using two unique urethanes, specially formulated by Red Wing, this footbed provides superior energy channeling and comfort.
FoamTech™ SD	Combines brushed polyester, open cell polyurethane and SD material composed of polyester and conductive fibers that results in a footbed that is extremely breathable and static-dissipative.
Nylon Covered Polyurethane	Combines the superior shock absorption and breathability of an open cell polyurethane with the durable plushness of nylon.
RedBed™	Advanced comfort via 4-layer construction of moisture managing fabric cover, impact absorbing urethane foam, heel and motion wrap-around stabilizer and heel strike gel elastomer cushion pad. Also features perforated ventilation, instep supporting columns, longitudinal arch support and engineered heel wall geometry for upper heel strike control.
SD Foil/Felt Cushion	This part urethane, part vinyl material allows for the dissipation of static electricity combined with the soft texture of felt.
Urethane w/PORON® Heel	Combines the unique shock absorption quality of these materials to ensure your comfort all day.



INSOLES keep the rest of the components working together. Below the insole you have stability, cushioning and wear resistance. From the insole up, there's comfort, stability and shock absorption working with the shape of your foot. Insoles vary in thickness to complement the features of the boot.

INSOLE MATERIALS	
Bon-Foam®	Utilizes the unique open cell structure of Bon-Foam® material with Bontex® to enhance the flow of air and help keep the foot cool and dry while adding to underfoot cushioning.
Leather/Leather Covered Cushion	Provides excellent moisture absorption in a lightweight natural material.
PORON®	This material is used for its three unique characteristics: cushioning, durability and light weight combined, with superior midsoles and outsole to provide long-lasting comfort and stability.
SD Foam	This part urethane, part vinyl material allows for the dissipation of static electricity combined with the soft cushion of foam.
Texon® w/Fleece	This lightweight material is ideal due to its durability. It only flexes in one direction (across the ball of the foot) to assist in the proper walking motion. The comfort of fleece is added to insulated boots.
DynaForce®	A built-in insole system that absorbs pressure and provides overall support, stability and comfort. This innovative technology dramatically reduces underfoot pressure, and blocks painful pressure points by redistributing them evenly across the foot while minimizing shock.

SHANKS provide structural and torsional rigidity to a boot and ensures it flexes near the forefoot and not the heel.

SHANK MATERIALS	
Non-metallic:	Lighter than steel but with exceptional strength, non-metallic shanks don't set off metal detectors in airports or secure building sites.
Steel	Made from one of the most durable and dependable materials on earth. Red Wing uses steel shanks to support your feet.
Lineman	Wider than traditional steel shanks, it is designed to provide extra strength and support to withstand the rigors of climbing.

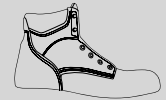


MIDSOLES provide cushioning and stability. We take extra care in the midsole to ensure that cushioned stability stays constant for the life of the boot.

BOOT BREAKOUT REFERENCE



FULL BOOT
 Combination of upper and bottom.



UPPER
 The combination of materials that cover and support the top of the foot.



FOOTBED
 A shock-absorbing layer next to the foot.



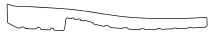
INSOLE
 Supportive layer directly under the foot or footbed.



MIDSOLE
 Cushioning layer that provides shock absorption for comfort.



OUTSOLE
 Provides grip, traction, stability and protection.



OUTSOLES perform two functions. They withstand abuse from below, yet aren't so rigid your body "jars" with impact. They also cushion, but not to the point your feet tire out.

MATERIALS We use specially formulated urethane and rubbers that achieve the perfect outsole for any condition.

OUTSOLE MATERIALS	Urethane	We mold our urethane outsoles using a unique formula that puts cushioning and durability in a lightweight boot.
	Polyurethane	A class of versatile polymers that are tough, yet flexible. Provides underfoot comfort, flexibility and slip resistance.
	Thermoplastic Urethane	A class of plastics with many useful properties, including elasticity, transparency, and resistance to oil, grease and abrasion.
	Rubber	Rubber outsoles are abrasion resistant. They are durable enough to last through your longest days and provide excellent resistance to cuts and scratches.
	Crepe	This cellular rubber gives you the durability of traditional rubber with less weight so your feet and legs don't tire as the day goes on.

PERFORMANCE Red Wing soles are tested to the highest industry standards.

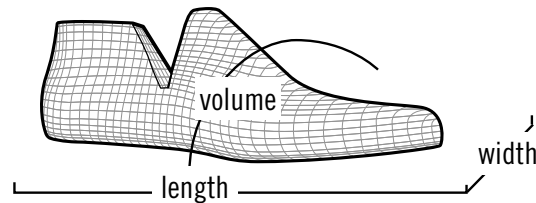
OUTSOLE MEASUREMENTS	Slip Resistance	A key feature in soles. All soles are tested for traction based on the wet average of Mark II & SATRA tests. This is a measurement of friction on wet quarry tile. The greater the friction, the greater the traction.
	Oil/Gas Resistance	Resists swelling of the sole from absorption of oil and gas.
	Chemical Resistance	Resists acids and caustic chemicals.
	Abrasions Resistance	Resists abrasive surfaces like gravel, concrete & asphalt.
	Heat Resistance	Resists melting at a minimum of 475° Fahrenheit.
	Non-Marking	Does not leave marks on non-abrasive flooring surfaces.

(For specific soles and their ratings, see Red Wing sole chart on pages 135-136 and WORX sole chart on page 152.)

LASTS The last is the solid form around which a shoe is molded. The fit of a shoe depends on its design, shape and volume. Lasts must accommodate the anatomical features of the foot, while shaping the finished appearance of the boot.

The dimensions of the last correspond to the size and width of the boot. One last can be used in many styles, resulting in different looking, but similar fitting boots. If a customer previously fit into a shoe made with a certain last, they should fit into any style built around that last.

For a last comparison chart, see Red Wing chart on page 134 and WORX on page 151.



MADE TO ORDER STYLES AND SIZES

Made to order styles and sizes are noted throughout the Red Wing product section.

MADE-TO-ORDER STYLES

Made-to-order styles satisfy demand for boot styles that are not part of our in-stock selection but have a loyal customer following. These additional styles are noted next to the photo.

Please allow 7-14 working days for delivery.



MADE-TO-ORDER SIZES

Made-to-Order sizes are available in many of our regular in-stock styles for hard-to-fit feet. These additional sizes are highlighted in red in the various sections of the catalog.

Please allow 7-14 working days for delivery.



WORK ENVIRONMENT HAZARDS

Every work environment exposes workers to different types of hazards. Each employer is required to perform a workplace assessment to determine the presence of work hazards and the need for personal protective equipment (PPE). In the case of foot injuries, common potential hazards include falling or rolling objects, electrical shock or piercing of footwear soles with sharp objects. There are countless situations and hazards that occur in the workplace everyday that can cause serious foot injury. The best protection from the work hazards that you can and cannot anticipate is quality PPE. For footwear, Red Wing Shoe Company is committed to providing quality, safety footwear for many types of workers and their working environments.

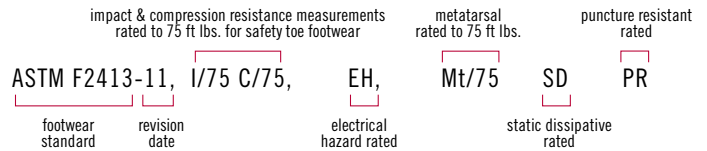
The footwear protection guidelines in this catalog were gathered to provide a general overview and quick comparison of global footwear safety standards. This information is not a definitive standard and we encourage you to refer to the official safety standard for clarification.

PROTECTION STANDARDS Red Wing safety shoes and boots adhere to the most rigorous industry safety standards, regardless of how extreme the conditions. Workers the world over have come to depend on Red Wing boots as the standard in safety footwear performance. Two major governing bodies regulate safety standards in North America: ASTM and CSA.

ASTM International: ASTM plays a leadership role in setting safety standards for footwear and other products.

ASTM F2413-11: Standard Specification for Performance Requirements for Protective (Safety) Toe Cap Footwear. Applies to the following hazards: I, C, Mt, Cd, EH, SD, PR

I/75C/75: This rating is for impact and compression resistance. It determines a shoe's capacity to protect the toe area against falling or rolling objects. "I/75 and C/75" refer to the impact and compression energy in foot pounds for which the boot is rated. Class 75 is the highest level and is recommended for most applications.



Canadian Standards Association (CSA): CSA is a not-for-profit, membership-based association that develops Canadian standards to enhance public safety and health. The standard for foot protection is listed as CSA approved.

CSA Grade 1 & ESR Rated: Refers to the Canadian Standards Association's (CSA) approval (CAN/CSA-Z195-09) for protective footwear.



green tag

Indicates the highest Canadian standard, 125 joules of energy, for toe impact with sole protection. There is a puncture-resistant midsole in every pair of CSA Grade 1 footwear that withstands a force of not less than 1200 N.



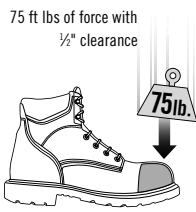
orange tag

Indicates soles that provide resistance to electrical shock. Under dry conditions, leakage current shall not exceed 1 mA when footwear is exposed to 18 kV at 60Hz for 1 minute.

ASTM F2892-11: Refers to the ASTM Standard Specification for Performance Requirements for Soft Toe Protective Footwear (Non-Safety/Non-Protective Toe). ASTM developed non-safety toe cap (soft toe) requirements to allow manufacturers to demonstrate the performance level of non-safety toe cap (soft toe) footwear. This specification covers minimum requirements for the performance of footwear to provide protection against a variety of workplace hazards other than the toe area that can potentially result in injury, for example, electrical hazard and static dissipative.

Conductive Footwear: Designed to dissipate static electricity from the body, through the shoes into grounded floors. Minimizes static electricity, which reduces the possibility of ignition of volatile chemicals or explosives. **WARNING:** Conductive footwear is not to be worn near open electrical circuits or highly charged objects of any kind requiring electrical hazard (non-conductive) footwear. Red Wing does not currently manufacture or market conductive footwear.

TOE PROTECTION Heavy falling or dropped objects and vehicles in motion are work hazards your customers face every day. In many cases, employers require protective footwear; in other cases, it just makes good sense. Red Wing has three types of toe caps to choose from. All of Red Wing's safety toe footwear meets ASTM F2413-11, I/75C/75 standards for impact and compression.



Protection at toe area from drop hazards, rolling objects and crushing accidents.



ST Steel Toe: Made of one of the most durable and dependable materials on earth, steel toe caps provide ultimate protection for the most hazardous environments.



NT Non-metallic Toe: Made from varying combinations of nylon, plastic, and fiberglass, this toe cap provides the protection of a steel toe cap without the inconvenience of tripping metal detectors.

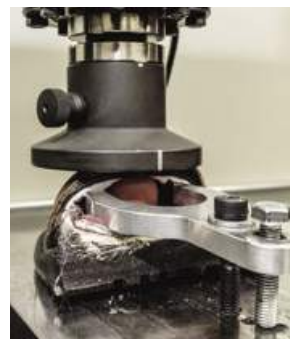


AT Aluminum Toe: Made from aluminum material, these caps are 31% lighter than steel while still meeting the same safety standards.



TESTING: Impact Resistance tests the shoe's capacity to protect the toe area of the foot against falling objects. For Impact testing, a weight is dropped onto the protective toe cap area of the footwear. The clearance remaining inside the cap after impact is then determined. Each standard identifies the atmospheric conditions of the test, the shape of the striker, the amount of weight and distance from which the weight must be dropped, the velocity of the drop and the impact energy delivered.

Left: The weight is dropped onto the protective toe cap area.



TESTING: Compression Resistance tests the shoe's capacity to protect the toe area of the foot against heavy rolling objects. For Compression testing, the toe cap area of the footwear is compressed between parallel platens at a given rate of speed until the required compressive force is reached. The clearance remaining inside the cap after the compression is then determined.

Left: The toe cap is being compressed between the parallel platens.

OTHER PROTECTION CHARACTERISTICS Red Wing designs and builds boots with protection for various applications, including Electrical Hazard, Static-Dissipative, Puncture Resistant, and Metatarsal Guard. All Red Wing safety footwear for use in North America meets ASTM F2413-11 standards.

PR PUNCTURE RESISTANT



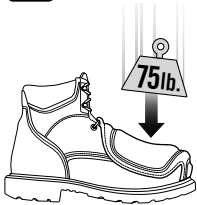
Puncture Resistant standards for reducing the possibility of puncture wounds to the sole of the foot by penetrating objects. Footwear contains a puncture-resistant protective device, such as the midsole, that must be an integral part of the shoe to meet ASTM F2413-11. Must withstand a minimum force of not less than 270 pounds-force.

TESTING: Puncture resistant devices are tested using a sharp steel pin forced into the device at a given speed. The force required to puncture through the device is measured. The devices are also tested for flexibility and corrosion resistance.

Right: The steel pin is forced into the midsole to determine the amount of force required to puncture the material.



MT METATARSAL GUARD



Metatarsal Guard standards for protection of the upper foot and toe area. Developed to reduce or prevent injury to the wearer's metatarsal area (instep) and toes from "drop" hazards.

TESTING: For testing, a wax form is fit into the footwear and a weight is dropped onto the protected metatarsal area of the footwear, similar to the impact test. The height of the wax form after impact is then determined.

Right: The weight is dropped on the protected metatarsal area.



EH ELECTRICAL HAZARD

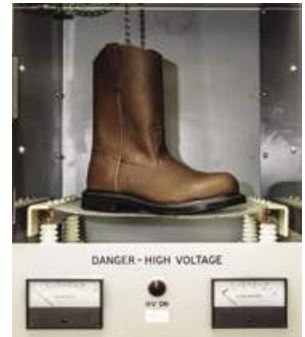


Electrical Hazard protective sole and heel. The sole construction of this footwear is designed to reduce hazards due to contact of the outsole with electrically energized parts, to provide a secondary source of protection. EH designates footwear that is designed to withstand 18,000 volts (rms) at 60Hz for one minute with no current flow or leakage in excess of 1.0 milliamperes (mA) under dry conditions.

WARNINGS: EH footwear is not to be worn near explosives or in other environments requiring conductive footwear. EH protection is severely deteriorated in the following conditions: excessive wear on the soling material or exposure to wet or humid environments or both.

TESTING: To test electric shock resistant properties, the footwear is placed on a metal mesh platform acting as a large electrode. The footwear is filled with small metal spheres and a second electrode is placed within the spheres. A specified high voltage is applied to the footwear through the metal platform for a given length of time. Resistance is determined by the current flow (or leakage) through the footwear.

Right: The boot is placed on the metal mesh platform. The gauges measure leakage through the footwear.



SD STATIC-DISSIPATIVE



Static-Dissipative standards for the reduction of the accumulation of excess static electricity by conducting the charge from the body to the ground, while maintaining electrical resistance from 10⁶ ohms (1 megohm) to 10⁸ ohms (100 megohms).

RECOMMENDED: Static-dissipative footwear should be worn only in clean environments and in conjunction with static-dissipative flooring.

TESTING: Test methods for Static Dissipation vary by standard, using either human subjects or metal spheres inside footwear that are placed on either a wet or dry base electrode plate. A specified voltage is applied for a prescribed time and the electrical resistance is measured. Test conditions also vary in specified atmospheric conditions.

Right: The tester steps on the base electrode plate while the electrical resistance is measured.



DISCLAIMER: Red Wing Shoe Company, Inc. and their agents expressly state that these descriptions do not represent the actual formal standard - it only provides a quick comparison and general descriptions of testing methods and requirements. Refer to the actual published standards for specific requirements.

This general standards reference guide does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of these standards to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.

The standards are subject to revision at any time by the responsible technical committee(s). ASTM standards must be reviewed every five years and if not revised, either re-approved or withdrawn.

DISCLAIMER: While all Red Wings protect your feet in one way or another, accidents can still happen and injuries can still occur. In an effort to prevent or minimize injury in the event of an accident, we offer footwear with the features above for added protection for your feet from the dangers of the job.

STYLES IN SIZES 4-18. THE RIGHT FIT FOR THE JOB.

Fit is everything. The boot has to fit your job as well as your foot. Only the right fitting boot will give you the comfort and performance you need on the job. At Red Wing we don't compromise fit for performance. That's why we make our boots in sizes 4-20 and widths AA-H.

Men's Extreme Width Styles						Men's Extreme Size Styles													
AA	H					From Size 4	From Size 5	To Size 15						To Size 16			To Size 18	To Size 20	
606	202	2156	2438	4404	6606	2231	218	133	903	2240	2493	4216	4489	6709	202	2438	88875	953	88875
607	400	2203	3500	4405	6608	2491	953	202	912	2244	2499	4217	4492	6710	423	3508	88877	2233	88877
912	401	2212	3505	4409	6640	4473	1178	218	914	2245	3500	4239	4499	6712	436	4239	88953	81412	
953	402	2213	3506	4412	6671		2231	400	952	2253	3504	4273	6330	6800	438	4409		82231	
1105	415	2230	3507	4417	6675		2233	401	953	2260	3505	4293	6334	6801	606	4412		82406	
2212	423	2234	3508	4423	6681		2491	402	1105	2261	3506	4402	6337	8337	607	4423		82408	
2231	432	2235	3510	4426	6705		4473	405	1132	2272	3507	4404	6338	8603	608	4426		88606	
2233	435	2240	3512	4427	6706			411	1155	2280	3508	4409	6342	8672	609	4499		88608	
2406	436	2244	3513	4433	6708			415	1172	2400	3510	4412	6601	8675	903	6337		88875	
	438	2253	3516	4435	6709			423	1204	2401	3512	4416	6603	8683	912	6601		88877	
	606	2260	3524	4436	6710			432	1242	2403	3513	4417	6605	8690	953	6603		88953	
	607	2261	3530	4442	6712			435	1412	2405	3516	4420	6606	8705	1105	6605			
	608	2272	3548	4448	6800			436	1447	2406	3524	4423	6608	8706	1155	6606			
	609	2280	3552	4487	6801			438	2156	2407	3527	4426	6633	8712	2203	6608			
	616	2400	3553	4489	8337			604	2203	2408	3530	4427	6634	10875	2212	6800			
	676	2401	4200	6330	8603			606	2212	2409	3533	4433	6640	10877	2213	6801			
	678	2403	4202	6334	8683			607	2213	2412	3536	4435	6672	59001	2218	8337			
	903	2405	4215	6337	8705			608	2218	2414	3548	4436	6674	81412	2231	8603			
	912	2406	4217	6338	8706			609	2230	2415	3552	4442	6681		2233	81412			
	1172	2407	4239	6342	8712			616	2231	2418	3553	4448	6690		2235	82231			
	1204	2408	4273	6601	10877			620	2233	2436	4200	4456	6705		2245	82406			
	1242	2409	4402	6603				676	2234	2438	4202	4470	6706		2406	82408			
	1447	2436	4403	6605				678	2235	2491	4215	4487	6708		2408	88606			

Women's Extreme Width Styles		Women's Extreme Size Styles	
EE/Wide		From Size 5	
1698		1698	
2306		2306	
2307		2307	
2308		2308	

LAST REFERENCE CHART

The last is a solid form around which a shoe is molded. The dimensions of the last correspond to the size and width of the boot. One last can be used in many styles, resulting in different looking, but similar fitting boots. If a customer previously fit into a shoe made with a certain last, they should fit into any style built around that last.

17	23	50	72	156	157	199	210	220	221	223	224	225	226	228	230	231	300
866	10875	218	1155	401	2401	1132	595	3503	2205	8670	6705	8705	6710	6337	4448	6603	59001
1105	10877	2218			2409	4470		3541	6672	8672	6706	8706		6692		6605	
1159	88875				6671			3561	6674	8675	6708			8337		6608	
1178	88877				6675			6670	6690	8690	6709			8692		8603	
59001											6712						

302	305	323	325	326	522	600	610	634	635	687	691	694			695	696
2306	2338	2156	202	952	2231	423	3527	4416	616	2253	2327	400	2212	3508	4442	988
2307	2339		402	953	2233	436		4417	620	2400	4216	415	2213	3568	4489	1172
2308	6330		405	88953	2245	438		4420		3500	4421	604	2406	4200	4499	2230
2309	6334		411		4441	609				3524	4422	676	2408	4215	82406	2261
	6338		2415		4473	2436				3553		678	2412	4217	82408	2272
	6342		2418		4492	2438						903	2414	4273		2405
	6601				82231	4239						912	2416	4403		2499
	6606					4409						971	2491	4404		3505
	6800					4412						1204	2493	4405		4293
	6801					4423						1242	3504	4433		4436
						4426						2203	3507	4435		

697	698	703	800		801	882
2403	1698	5686	432	2280	3536	6640
6681	8683		435	2340	3548	
			1447	2407	3552	
			2234	3506	4202	
			2235	3510	4402	
			2240	3512	4427	
			2241	3513	4456	
			2244	3516	4487	
			2260	3530		

FOOTWEAR SIZE COMPARISON CHART FOR MOST COMMON INTERNATIONAL SYSTEMS

Please note that there is no real standard for converting shoes.

Your best option is to have your foot measured professionally at a local shoe store and get the Men's and Women's sizes directly from the measurement device.

USA Men's			3.5	4	4.5	5	5.5	6	6.5	7	7.5	8	8.5	9	9.5	10	10.5	11	11.5	12	13	14	15	16
USA Women's	4	4.5	5	5.5	6	6.5	7	7.5	8	8.5	9	9.5	10	10.5	11	12								
European	33.5	34	34.5	35	36	37	37.5	38	38.5	39	40	41	41.5	42	42.5	43	43.5	44	45	46	47	48	49	50
British	1.5	2	2.5	3	3.5	4	4.5	5	5.5	6	6.5	7	7.5	8	8.5	9	9.5	10	10.5	11	12	13	14	15
cm Men's			21.5	22	22.5	23	23.5	24	24.5	25	25.5	26	26.5	27	27.5	28	28.5	29	29.5	30	31	32	33	34
cm Women's	21	21.5	22	22.5	23	23.5	24	24.5	25	25.5	26	26.5	27	27.5	28	28.5								

RED WING SOLES

SOLE RESISTANCE CHART	Aztec SuperSole® 2.0	Chevron SuperSole®	Decathlon	Diamond Back SuperSole®	Diamond Lug SuperSole®	Dual Density BLVD	Dual Density GripTek	Dual Density Mini Lug II
Slip Resistance	Better	Good	Best	Good	Better	Best	Best	Better
Resistant to Oil/Gas	Best	Best	Best	Best	Best	Best	Best	Best
Resistant to Chemicals	Best	Better	Best	Better	Better	Best	Best	Best
Resistant to Abrasions	Best	Better	Best	Better	Better	Best	Best	Best
Heat Resistance	Good	Good	Best	Good	Good	Best	Best	Good
Non-Marking	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes
	604 *2405 *3504 606 *2406 *3505 607 *2408 *3507 608 *2412 *3508 914 *2414 1412 *2416	952 953 1105 1159	*4492	1132 *4470	*2245	*2306 *6709 *2307 *6710 *2308 *6712 *2309 8705 *6705 8706 *6706 8712 *6708	*2253 *2400 *2403 *3500 *3524 *3553	*2491 *2493 *2499 *4273 *4293

SOLE RESISTANCE CHART	Extensity™ Rubber	Horizon™ SuperSole® Horizon™ DL SuperSole®	Mesa SuperSole® Wedge	Mini Lug RBR	Mini Lug SuperSole®	Nitrile Cork	Odyssey SuperSole®	PU Cascade I
Slip Resistance	Best	Good	Better	Best	Good	Best	Good	Better
Resistant to Oil/Gas	Best	Best	Best	Best	Best	Best	Best	Best
Resistant to Chemicals	Best	Better	Better	Best	Better	Best	Better	Best
Resistant to Abrasions	Best	Better	Better	Best	Better	Best	Better	Best
Heat Resistance	Best	Good	Good	Better	Good	Best	Good	Good
Non-Marking	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes
	*6681 8683	400 *2212 *4433 415 *2213 *4435 903 *2261 *4436 912 *2272 *4442 1172 *4200 1204 *4215 1242 *4217 *2203 *4404	*3568	*59001	*2230 *2231 *2233 *4441 *4473	1178	202 402	*2327

SOLE RESISTANCE CHART	Rubber OmniTrax	Rubber Ranger	Rubber VariLug	Rubber-Blown Rubber Traction Tred	Rubber-EVA Stealth - Black & Pink	Rubber-EVA Stealth - Blue	Rubber-EVA Stealth - Green	Rubber-EVA Stealth - Olive Green	Rubber-EVA Stealth - Red
Slip Resistance	Best	Best	Best	Best	Best	Best	Best	Best	Best
Resistant to Oil/Gas	Best	Good	Best	Best	Best	Best	Better	Best	Better
Resistant to Chemicals	Best	Best	Best	Best	Best	Best	Best	Best	Best
Resistant to Abrasions	Best	Best	Best	Best	Best	Best	Best	Best	Best
Heat Resistance	Best	Better	Best	Good	Best	Better	Good	Good	Better
Non-Marking	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes
	*6601 *6606 *6800 *6801	•6692 8692	*2407 *3513 *3516 *3552 *4202 *4402 *4427	405 411 *2415 *2418	•2339 •6338	•2338	•6334	•6342	•6330

RED WING SOLES CONT.

SOLE RESISTANCE CHART	Rubber-EVA Viper	Rubber-EVA Xplorer	Rubber-PU Auger	S.C. Much II Urethane	SuperSole® 2.0 Wedge	TPU-PU Galaxy			Tempo	Traction Tred Cushion Crepe Wedge	
Slip Resistance	Best	Best	Best	Better	Better	Better			Good	Best	
Resistant to Oil/Gas	Better	Best	Best	Better	Best	Best			Best	Good	
Resistant to Chemicals	Best	Best	Best	Better	Best	Best			Best	Best	
Resistant to Abrasions	Best	Better	Best	Good	Best	Best			Best	Good	
Heat Resistance	Better	Best	Best	Good	Good	Good			Good	Better	
Non-Marking	No	Yes	Yes	Yes	Yes	Yes			No	Yes	
	•6337 8337	•2205 •3503 •3541 •3561 •6670 8670	*4216 *4421 *4422	2156	676 678	133 432 435 1447 *2234 *2235 *2240	*2241 *2244 *2260 *2280 *2340 *3533 *3536	*4456 *6633 *6634	423 436 438 609 •2436 •2438 •4239	•4409 •4412 •4423 •4426	866 10875 10877

SOLE RESISTANCE CHART	Traverse	Vibram® 360 Logger TC-4 Plus	Vibram® Alpha TC-4 Plus	Vibram® Chemigum Cork	Vibram® Galactic Fire & Ice	Vibram® Galactic TC-4 Plus	Vibram® Gumlite Wedge	Vibram® Logger
Slip Resistance	Best	Best	Best	Better	Best	Best	Best	Best
Resistant to Oil/Gas	Best	Best	Best	Best	Best	Best	Best	Best
Resistant to Chemicals	Best	Better	Better	Best	Best	Best	Best	Better
Resistant to Abrasions	Best	Best	Best	Best	Best	Best	Good	Best
Heat Resistance	Best	Best	Best	Best	Best	Best	Better	Best
Non-Marking	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes
	*6603 *6605 *6608 8603	616 620 *4416 *4417 *4420	*5686	1155	*3506 *3510 *3512 *3530 *3548 *4487	*6640	595	*2218

SOLE RESISTANCE CHART	Vibram® Logger Fire & Ice	Vibram® Lug Fire & Ice	Vibram® Lug TC-4 Plus	Vibram® Montana	Vibram® Montana TC-4 Plus	Vibram® Rubber-PU XClaim TC-4 Plus	Vibram® Summit TC-4 Plus
Slip Resistance	Best	Best	Best	Best	Best	Best	Best
Resistant to Oil/Gas	Best	Best	Best	Best	Best	Best	Best
Resistant to Chemicals	Best	Best	Best	Best	Best	Better	Best
Resistant to Abrasions	Best	Best	Best	Best	Best	Best	Best
Heat Resistance	Best	Best	Best	Best	Best	Best	Best
Non-Marking	Yes	Yes	Yes	Yes	Yes	Yes	Yes
	218	1698 •3527	*971 *988	*4489 *4499	*4403 *4405	401 •2401 •2409 •4448 •6671 •6675	•6672 •6674 •6690 8672 8675 8690

Slip Resistance/Traction is a key feature in soles. All soles are tested for traction based on the wet average of Mark II & SATRA Test. This is a measurement of friction on dry quarry tile. The greater the friction, the greater the traction. **Surfaces and containments will affect traction and slip resistance.

*Steel Toes •Aluminum Toes *Non-metallic

TECHNICAL SPECS BY STYLE NUMBER

Component	133	202	218	400	401	402	405
Upper:	Full Grain, Water-Resistant Black Yukon Leather	Full Grain, Water-Resistant Copper Worksmith Leather	Full Grain Black Boomer Leather	Full Grain, Waterproof Mahogany Voyageur Leather	Full Grain, Waterproof Brown Taos Leather	Full Grain, Water-Resistant Copper Worksmith Leather	Full Grain, Waterproof Red Oak Mesa Leather
Lining: Vamp Quarter	Combat Super Knit Spacer Mesh	Twill	Leather	Carrera Tricot	Combat Super Knit with Agion® anti-microbial Combat Super Knit with Agion® anti-microbial	Twill	Combat Super Knit Combat Super Knit
Waterproof:				Red Wing Waterproofing	Red Wing Waterproofing		Red Wing Waterproofing
Insulation:							
Hardware:	Gun Metal Eyelets	Gun Metal Eyelets, Stud Hooks	Nickel Eyelets, Stud Hooks	Antique Bronze Hooks, Eyelets	Black Eyelets, Stud Hooks	Gun Metal Eyelets, Stud Hooks	Matte Black Eyelets, Stud Hooks
Counter:	Heel-Molded	Leatherboard	Leatherboard	Leatherboard	Heel-Molded	Leatherboard	Heel-Molded
Footbed:	Nylon Covered Polyurethane	ComfortForce®		ComfortForce®	Nylon Covered Polyurethane	ComfortForce®	Nylon Covered Polyurethane
Insole:	Texon®	PORON®	PORON®	DynaForce®	DynaForce®	PORON®	Texon®
Shank:	Non-metallic	Steel	Lineman Steel	Non-metallic	Non-metallic	Steel	
Outsole:	TPU-PU Galaxy	Odyssey SuperSole®	Vibram® Logger Fire and Ice	Horizon™ DL SuperSole®	Vibram® Rubber-PU XClaim TC-4 Plus	Odyssey SuperSole®	Rubber-Blown Rubber Traction Tred
Construction:	Direct Attach	SuperSole® Welt	Storm Welt	SuperSole® Welt	Cement - Welt	SuperSole® Welt	Goodyear Leather Welt
Protective Cap:							
Last:	801	325	50	694	156	325	325
Sizes:	B 10-12,13,14 D 7-12,13,14,15 EE 8-12,13,14	B 9-12,13,14 D 6-12,13,14,15,16 E 7-12,13 EE 7-12,13,14 H 8-12,13	C 5-12 D 7-12,13,14,15 E 6-12,13 EEE 8-11	B 10-12,13,14 D 7-12,13,14,15 EE 7-12,13,14 H 8-12,13,14	D 7-12,13,14,15 EE 8-12,13,14 H 8-12,13,14	B 9-12,13,14 D 7-12,13,14,15 E 8-12,13 EE 8-12,13 H 8-12,13	D 7-12,13,14,15 EE 8-12,13,14
Care Options:	Leather Protector, NaturSeal™, Shoe Cream	Boot Oil, Leather Protector	Boot Oil, Leather Protector, Shoe Cream	Leather Protector, NaturSeal™	Leather Protector, NaturSeal™	Boot Oil, Leather Protector	Leather Protector, NaturSeal™
Protection Standards:	ASTM F2892-11, EH	ASTM F2892-11, EH	Meets NFPA Wildland Specs	ASTM F2892-11, EH	ASTM F2892-11, EH	ASTM F2892-11, EH	ASTM F2892-11, EH
Replacement Laces:	93057	93044	93590			93195	93002
Replacement Footbeds:	96325	96368		96369		96368	
Replacement Soles:		91749	91756	91751		91749	91757

Component	411	415	423	432	435	436	438
Upper:	Full Grain, Waterproof Red Oak Mesa Leather	Full Grain, Waterproof Mahogany Voyageur Leather	Full Grain, Waterproof Black Yukon Leather	Full Grain, Waterproof Hazelnut Trampler Leather	Full Grain, Waterproof Hazelnut Trampler Leather	Full Grain, Waterproof Brown Taos Leather	Full Grain, Waterproof Brown Taos Leather
Lining: Vamp Quarter	Combat Super Knit Combat Super Knit	Tricot Tricot	Combat Super Knit Combat Super Knit	Cambrelle® Alpine	Alpine Alpine	Combat Super Knit Combat Super Knit	Combat Super Knit Combat Super Knit
Waterproof:	Red Wing Waterproofing	Red Wing Waterproofing	Red Wing Waterproofing	Red Wing Waterproofing	Red Wing Waterproofing	Red Wing Waterproofing	Red Wing Waterproofing
Insulation:				400g 3M™ Thinsulate™ Ultra			
Hardware:	Matte Black Eyelets, Stud Hooks	Antique Bronze Hooks, Eyelets	Matte Black Lacers, Riveted Hooks	Gun Metal Eyelets, Stud Hooks	Gun Metal Eyelets, Stud Hooks	Matte Black Lacers, Riveted Hooks	Matte Black Lacers, Riveted Hooks
Counter:	Heel-Molded	Leatherboard	Heel-Molded	Heel-Molded	Heel-Molded	Heel-Molded	Heel-Molded
Footbed:	Nylon Covered Polyurethane	ComfortForce®	Removable Polyurethane	Nylon Covered Polyurethane	Nylon Covered Polyurethane	Removable Polyurethane	Removable Polyurethane
Insole:	Texon®	DynaForce®	Waterproof Strobel	Texon®	Texon®	Waterproof Strobel	Waterproof Strobel
Shank:		Non-metallic	Fiberglass	Non-metallic	Non-metallic	Fiberglass	Fiberglass
Outsole:	Rubber-Blown Rubber Traction Tred	Horizon™ DL SuperSole®	Tempo	TPU-PU Galaxy	TPU-PU Galaxy	Tempo	Tempo
Construction:	Goodyear Welt	SuperSole® Welt	Direct Attach	Direct Attach	Direct Attach	Direct Attach	Direct Attach
Protective Cap:							
Last:	325	694	600	800	800	600	600
Sizes:	D 7-12,13,14,15 EE 8-12,13,14	B 10-12,13,14 D 7-12,13,14,15 EE 7-12,13,14 H 8-12,13,14	B 9-12,13,14 D 7-12,13,14,15,16 EE 6-12,13,14,15 H 8-12,13,14	D 7-12,13,14,15 EE 7-12,13,14 H 8-12,13	D 7-12,13,14,15 EE 7-12,13,14 H 8-12,13	B 9-12,13,14 D 7-12,13,14,15,16 EE 6-12,13,14,15 H 8-12,13,14	B 9-12,13,14 D 7-12,13,14,15,16 EE 6-12,13,14,15 H 8-12,13,14
Care Options:	Leather Protector, NaturSeal™	Leather Protector, NaturSeal™	Black Shoe Cream, Leather Protector, NaturSeal™	Leather Protector, NaturSeal™	Leather Protector, NaturSeal™	Leather Protector, NaturSeal™	Leather Protector, NaturSeal™
Protection Standards:	ASTM F2892-11, EH	ASTM F2892-11, EH	ASTM F2892-11, EH	ASTM F2892-11, EH	ASTM F2892-11, EH	ASTM F2892-11, EH	ASTM F2892-11, EH
Replacement Laces:	93009			93002	93002		
Replacement Footbeds:		96369		96325	96325		
Replacement Soles:	91757	91751					

Component	595	604	606	607	608	609	616
Upper:	Full Grain, Water-Resistant Brown Norseman Leather	Full Grain, Waterproof Nutmeg Ebbtide Leather	Full Grain, Water-Resistant Nutmeg Ebbtide Leather	Full Grain, Water-Resistant Black Star Leather	Full Grain, Water-Resistant Nutmeg Ebbtide Leather	Full Grain Calico Leather	Full Grain, Waterproof Gaucho Yuma Leather
Lining: Vamp Quarter	Twill Leather	Cambrelle® Cambrelle®	Twill	Twill	Twill	Combat Super Knit Combat Super Knit	Combat Super Knit Combat Super Knit
Waterproof:		GORE-TEX®					Red Wing Waterproofing
Insulation:							400g 3M™ Thinsulate™ Ultra
Hardware:	Gun Metal Eyelets	Dark Gun Metal Eyelets, Hooks	Gun Metal Eyelets, Stud Hooks	Gun Metal Eyelets, Stud Hooks	Gun Metal Eyelets, Stud Hooks	Matte Black Lacers, Riveted Hooks	Gun Metal Eyelets, Stud Hooks
Counter:	Fiber	Leatherboard	Leatherboard	Leatherboard	Leatherboard	Heel-Molded	Heel-Molded
Footbed:		ComfortForce®	ComfortForce®	ComfortForce®	ComfortForce®	Removable Polyurethane	Nylon Covered Polyurethane
Insole:	PORON®	Texon®	PORON®	PORON®	PORON®	Non-woven	Bontex®
Shank:		Fiberglass	Fiberglass	Fiberglass	Fiberglass	Fiberglass	Lineman Steel
Outsole:	Vibram® Gumlite Wedge	Aztec SuperSole® 2.0	Aztec SuperSole® 2.0	Aztec SuperSole® 2.0	Aztec SuperSole® 2.0	Tempo	Vibram® 360 Logger TC-4 Plus
Construction:	Goodyear Leather Welt	Dual Density SuperSole® Welt	Dual Density SuperSole® Welt	Dual Density SuperSole® Welt	Dual Density SuperSole® Welt	Direct Attach	Goodyear Leather Welt
Protective Cap:							
Last:	210	694	695	695	695	600	635
Sizes:	B 9-12,13 D 6-12,13,14 EE 8-12	B 10-12,13,14 D 7-12,13,14,15 E 8-12,13 EEE 8-12,13	A 10-12,13,14 B 8-12,13,14,15 C 8-12,13 D 6-12,13,14,15,16 E 7-12,13 EE 6-12,13,14,15 H 7-12,13,14,15	A 10-12,13,14 B 8-12,13,14,15 C 8-12,13 D 6-12,13,14,15,16 E 7-12,13 EE 6-12,13,14,15 H 7-12,13,14,15	B 9-12,13,14,15 D 7-12,13,14,15,16 E 8-12,13 EE 7-12,13,14,15 H 9-12,13,14	B 9-12,13,14 D 7-12,13,14,15,16 EE 6-12,13,14,15 H 8-12,13,14	D 7-12,13,14,15 EE 8-12,13,14 H 9-12,13
Care Options:	Leather Protector	Leather Protector, NaturSeal™	Leather Protector, NaturSeal™	Leather Protector, NaturSeal™, Shoe Cream	Leather Protector, NaturSeal™	Leather Protector	Leather Protector, NaturSeal™
Protection Standards:	ASTM F2892-11, EH	ASTM F2892-11, EH	ASTM F2892-11, EH	ASTM F2892-11, EH	ASTM F2892-11, EH	ASTM F2892-11, EH	ASTM F2892-11, EH
Replacement Laces:	93171	93044	93044	93066	93195		93590
Replacement Footbeds:		96368	96368	96368	96368		
Replacement Soles:	91482	91752	91752	91752	91752		91241

Component	620	676	678	866	903	912	914
Upper:	Full Grain, Waterproof Gaucho Yuma Leather	Full Grain Calico Brawny Leather	Full Grain Calico Brawny Leather	Full Grain, Water-Resistant Oro-iginal Leather	Full Grain Golden Bighorn Leather	Full Grain Golden Bighorn Leather	Full Grain, Waterproof Nutmeg Ebbtide Leather
Lining: Vamp Quarter	Combat Super Knit Combat Super Knit	Carrera	Carrera	Leather	Combat Super Knit Combat Super Knit	Combat Super Knit Combat Super Knit	Cambrelle® Cambrelle®
Waterproof:	Red Wing Waterproofing						GORE-TEX®
Insulation:							
Hardware:	Matte Black Eyelets, Stud Hooks	Matte Black Eyelets, Stud Hooks	Matte Black Eyelets, Stud Hooks		Dark Gun Metal Eyelets, Hooks	Dark Gun Metal Eyelets, Hooks	Gun Metal Eyelets, Stud Hooks
Counter:	Heel-Molded	Leatherboard	Leatherboard	Leatherboard	Heel-Molded	Heel-Molded	Leatherboard
Footbed:	Nylon Covered Polyurethane	ComfortForce®	ComfortForce®		ComfortForce®	ComfortForce®	ComfortForce®
Insole:	Bontex®	Texon®	Texon®	Leather	DynaForce®	DynaForce®	Texon®
Shank:	Lineman Steel				Non-metallic	Non-metallic	Fiberglass
Outsole:	Vibram® 360 Logger TC-4 Plus	SuperSole® 2.0 Wedge	SuperSole® 2.0 Wedge	Traction Tred Cushion Crepe Wedge	Horizon™ DL SuperSole®	Horizon™ DL SuperSole®	Aztec SuperSole® 2.0
Construction:	Goodyear Leather Welt	Dual Density SuperSole® Welt	Dual Density SuperSole® Welt	Goodyear Leather Welt	SuperSole® Welt	SuperSole® Welt	Dual Density SuperSole® Welt
Protective Cap:							
Last:	635	694	694	17	694	694	695
Sizes:	D 7-12,13,14,15 EE 8-12,13,14	D 7-12,13,14,15 EE 8-12,13,14 H 8-12,13,14	D 7-12,13,14,15 EE 8-12,13,14 H 8-12,13,14	B 9-12,13 D 7-12,13,14 E 7-12,13 EEE 8-12	B 9-12,13,14,15 D 6-12,13,14,15,16 EE 6-12,13,14,15 H 8-12,13	A 10-12,13,14 B 9-12,13,14,15 D 6-12,13,14,15,16 E 8-12,13 EE 6-12,13,14,15 H 8-12,13	B 10-12,13,14 D 7-12,13,14,15 E 8-12,13 EEE 8-12,13,14
Care Options:	Leather Protector, NaturSeal™	Leather Protector, NaturSeal™	Leather Protector, NaturSeal™	Boot Oil, Leather Protector	Leather Protector	Leather Protector	Leather Protector, NaturSeal™
Protection Standards:	ASTM F2892-11, EH	ASTM F2892-11, EH	ASTM F2892-11, EH	ASTM F2892-11, EH	ASTM F2892-11, EH	ASTM F2892-11, EH	ASTM F2892-11, EH
Replacement Laces:	93590	93002	93009		93195	93075	93195
Replacement Footbeds:		96368	96368		96369	96369	96368
Replacement Soles:	91241	91754	91754	91240	91751	91751	91752

Component	952	953	971	988	1105	1132	1155
Upper:	Full Grain, Water-Resistant Velva Boomer Leather	Full Grain, Water-Resistant Velva Boomer Leather	Full Grain, Waterproof Black Leather	Full Grain, Water-Resistant Black Scout Leather	Full Grain, Water-Resistant Acorn Hillfire Leather	Full Grain, Water-Resistant Briar Pit Stop Leather	Full Grain, Water-Resistant Brown Boomer Leather
Lining: Vamp Quarter	Twill	Twill	Cambrelle®	Cambrelle®	Twill	Twill	Twill
Waterproof:			Red Wing Waterproofing				
Insulation:							
Hardware:	Gun Metal Eyelets, Klondike Hooks	Gun Metal Eyelets, Klondike Hooks	Gun Metal Speed Laces, Stud Hooks	Nickel Buckles			
Counter:	Leatherboard	Leatherboard	Heel-Molded	Heel-Molded	Fiber	Fiber	Fiber
Footbed:			ComfortForce®	Removable Polyurethane		ComfortForce®	
Insole:	PORON®	PORON®	Texon®	Texon®	PORON®	Texon®	PORON®
Shank:	Steel	Steel	Non-metallic	Steel	Steel	Steel	Steel
Outsole:	Chevron SuperSole®	Chevron SuperSole®	Vibram® Lug TC-4 Plus	Vibram® Lug TC-4 Plus	Chevron SuperSole®	Diamond Back SuperSole®	Vibram® Chemigum Cork
Construction:	SuperSole® Welt	SuperSole® Welt	Goodyear Welt	Goodyear Welt	SuperSole® Welt	SuperSole® Welt	Goodyear Leather Welt
Protective Cap:			594-6 WF Steel Toe	594-6 WF Steel Toe			
Last:	326	326	694	696	17	199	72
Sizes:	B 8-12,13,14,15 D 7-12,13,14 E 8-12 EEE 8-12,13	AA 10-12,13,14 A 10-12,13,14 B 8-12,13,14,15 C 8-12,13 D 5-12,13,14,15,16,17,18 E 7-12,13,14 EE 7-12,13,14,15,16 EEE 7-12,13,14	D 7-12,13,14 EE 8-12,13	D 7-12,13,14 EE 8-12,13	AA 10-12,13,14 A 10-12,13 B 8-12,13,14,15 C 8-12,13 D 6-12,13,14,15,16 E 7-12,13,14 EE 7-12,13,14 EEE 7-12,13,14	B 9-12,13,14 D 7-12,13,14,15 E 8-11 EE 8-12,13,14	B 9-12,13,14 C 9-12,13 D 6-12,13,14,15,16 E 7-12,13 EE 7-12,13 EEE 7-12,13,14
Care Options:	Boot Oil, Leather Protector	Boot Oil, Leather Protector	Leather Protector, NaturSeal™, Shoe Cream	Leather Protector, NaturSeal™	Boot Oil, Leather Protector	Boot Oil, Leather Protector	Boot Oil, Leather Protector
Protection Standards:	ASTM F2892-11, EH	ASTM F2892-11, EH	ASTM F2413-11, M/I/75/C/75, EH	ASTM F2413-11, M/I/75/C/75, EH	ASTM F2892-11, EH	ASTM F2892-11, EH	
Replacement Laces:	93352	93562	93066				
Replacement Footbeds:			96368			96368	
Replacement Soles:	91740	91740	91201	91511	91740	91730	91481

Component	1159	1172	1178	1204	1242	1412	1447
Upper:	Full Grain, Water-Resistant Rambo Leather	Full Grain, Waterproof Mahogany Voyageur Leather	Full Grain, Water-Resistant Brown Boomer Leather	Full Grain, Waterproof Weathered Oak Voyageur Leather	Full Grain, Waterproof Weathered Oak Voyageur Leather	Full Grain, Waterproof Nutmeg Ebbtide Leather	Full Grain, Waterproof Hazelnut Trampler Leather
Lining: Vamp Quarter	Twill	Carrera Tricot	Twill	Carrera Tricot	Carrera Tricot	Cambrelle® Cambrelle®	Combat Super Knit Combat Super Knit
Waterproof:		Red Wing Waterproofing		Red Wing Waterproofing	Red Wing Waterproofing	GORE-TEX®	Red Wing Waterproofing
Insulation:				400g 3M™ Thinsulate™ Ultra	400g 3M™ Thinsulate™ Ultra	400g 3M™ Thinsulate™ Ultra	
Hardware:				Dull Gilt Hooks, Eyelets	Dull Gilt Hooks, Eyelets	Gun Metal Eyelets, Stud Hooks	Gun Metal Eyelets, Stud Hooks
Counter:	Heel-Molded	Leatherboard	Heel-Molded	Leatherboard	Leatherboard	Leatherboard	Heel-Molded
Footbed:		Removable Polyurethane		ComfortForce®	ComfortForce®	ComfortForce®	Nylon Covered Polyurethane
Insole:	PORON®	DynaForce®	PORON®	DynaForce®	DynaForce®	Texon®	
Shank:	Steel	Non-metallic	Steel	Non-metallic	Fiberglass	Fiberglass	Non-metallic
Outsole:	Chevron SuperSole®	Horizon™ DL SuperSole®	Nitrile Cork	Horizon™ DL SuperSole®	Horizon™ DL SuperSole®	Aztec SuperSole® 2.0	TPU-PU Galaxy
Construction:	SuperSole® Welt	SuperSole® Welt	Goodyear Leather Welt	SuperSole® Welt	SuperSole® Welt	Dual Density SuperSole® Welt	Direct Attach
Protective Cap:							
Last:	17	696	17	694	694	695	800
Sizes:	B 10-12,13 D 7-12,13,14 EE 7-12,13	B 10-12,13,14 D 7-12,13,14,15 EE 7-12,13,14 H 8-12,13,14	B 9-12,13,14 C 9-12 D 5-12,13,14 E 7-12,13 EE 7-12 EEE 6-11	D 7-12,13,14,15 EE 7-12,13,14 H 8-12,13,14	D 7-12,13,14,15 EE 7-12,13,14 H 8-12,13,14	B 10-12,13,14 D 7-12,13,14,15 E 7-12,13 EEE 7-12,13,14,15	D 7-12,13,14,15 EE 7-12,13,14 H 8-12,13
Care Options:	Boot Oil, Leather Protector	Leather Protector, NaturSeal™	Boot Oil, Leather Protector	Leather Protector, NaturSeal™	Leather Protector, NaturSeal™	Leather Protector, NaturSeal™	Leather Protector, NaturSeal™
Protection Standards:	ASTM F2892-11, EH	ASTM F2892-11, EH		ASTM F2892-11, EH	ASTM F2892-11, EH	ASTM F2892-11, EH	ASTM F2892-11, EH
Replacement Laces:				93515	93515	93195	93009
Replacement Footbeds:				96369	96369	96368	96325
Replacement Soles:	91740	91751	91350	91751	91751	91752	

Component	1698	2156	2203	2205	2212	2213	2218
Upper:	Full Grain, Water-Resistant Black Boomer Leather	Full Grain, Water-Resistant Acorn Hillfire Leather	Full Grain Golden Bighorn Leather	Full Grain Mocha Crazy Horse Leather	Full Grain Golden Bighorn Leather	Full Grain Black Turbo Vegas Leather	Full Grain, Water-Resistant Black Boomer Leather
Lining: Vamp Quarter	Leather	Cambrelle® Cambrelle®	Combat Super Knit Combat Super Knit	Alpine Alpine	Combat Super Knit Combat Super Knit	Combat Super Knit Combat Super Knit	Carrera
Waterproof:							
Insulation:							
Hardware:	Nickel Eyelets, Stud Hooks	Gun Metal D-Rings, Stud Hooks	Dark Gun Metal Eyelets, Hooks	Black Eyelets, Stud Hooks	Dark Gun Metal Eyelets, Hooks	Black Eyelets, Stud Hooks	Nickel Eyelets, Stud Hooks
Counter:	Leatherboard	Heel-Molded	Heel-Molded	Heel-Molded	Heel-Molded	Heel-Molded	Leatherboard
Footbed:		Cambrelle® Covered Urethane	ComfortForce®	Removable EVA	ComfortForce®	ComfortForce®	
Insole:	PORON®	Texon®	DynaForce®	Texon®	DynaForce®		PORON®
Shank:	Lineman Steel	Steel	Non-metallic	Nylon	Non-metallic	Non-metallic	Lineman Steel
Outsole:	Vibram® Lug Fire and Ice	S.C. Much II Urethane	Horizon™ DL SuperSole®	Rubber-EVA Xplorer	Horizon™ DL SuperSole®	Horizon™ DL SuperSole®	Vibram® Logger
Construction:	Goodyear Leather Welt	Goodyear Leather Welt	SuperSole® Welt	Cement	SuperSole® Welt	SuperSole® Welt	Goodyear Welt
Protective Cap:			594-6 WF Steel Toe	Aluminum 88	594-6 WF Steel Toe	594-6 WF Steel Toe	500-6 Steel Toe
Last:	698	323	694	221	694	694	50
Sizes:	B 5-10 D 5-10 EE 5-10	B 10-12,13,14 D 7-12,13,14,15 EE 7-12,13 H 8-12	B 9-12,13,14,15 D 6-12,13,14,15,16 EE 6-12,13,14,15 H 8-12,13	D 8-12,13,14 EE 8-12,13	A 10-12,13,14 B 9-12,13,14,15 D 6-12,13,14,15,16 E 8-12,13 EE 6-12,13,14,15 H 8-12,13	B 9-12,13,14,15 D 6-12,13,14,15,16 EE 6-12,13,14,15 H 8-12,13	B 9-12,13,14 D 6-12,13,14,15,16 E 8-12,13 EE 8-12,13,14
Care Options:	Boot Oil, Shoe Cream, Leather Protector	Leather Protector	Leather Protector	Leather Protector	Leather Protector	Black Shoe Cream, Leather Protector	Black Shoe Cream, Boot Oil, Leather Protector
Protection Standards:	Meets NFPA Wildland Specs	ASTM F2892-11, EH	ASTM F2413-11, M/1/75/C/75, EH	ASTM F2413-11, M/1/75/C/75, EH	ASTM F2413-11, M/1/75/C/75, EH	ASTM F2413-11, M/1/75/C/75, EH	ASTM F2413-11, M/1/75/C/75, EH
Replacement Laces:	93590	93021	93195	93044	93075	93066	93590
Replacement Footbeds:		96339	96369		96369	96369	
Replacement Soles:	91248	91256	91751		91751	91751	91701

Component	2230	2231	2233	2234	2235	2240	2241
Upper:	Full Grain, Waterproof Raindance Leather	Full Grain, Water-Resistant Valva Boomer Leather	Full Grain, Water-Resistant Valva Boomer Leather	Full Grain, Water-Resistant Black Yukon Leather	Full Grain Poplar Frontier Leather	Full Grain, Waterproof Hazelnut Tramper Leather	Full Grain Hazelnut Tramper Leather
Lining: Vamp Quarter	Combat Super Knit with Agion® anti-microbial Combat Super Knit with Agion® anti-microbial	Carrera	Carrera	Combat Super Knit Spacer Mesh	Combat Super Knit Spacer Mesh	Alpine Alpine	Combat Super Knit Spacer Mesh
Waterproof:	Red Wing Waterproofing					Red Wing Waterproofing	
Insulation:							
Hardware:			Nickel Eyelets, Stud Hooks	Black Eyelets, Stud Hooks	Gun Metal Eyelets, Stud Hooks	Gun Metal Eyelets, Stud Hooks	Debossed Eyelet
Counter:	Leatherboard	Leatherboard	Leatherboard	Heel-Molded	Heel-Molded	Heel-Molded	Heel-Molded
Footbed:	ComfortForce®			Nylon Covered Polyurethane	Nylon Covered Polyurethane	Nylon Covered Polyurethane	Nylon Covered Polyurethane SD
Insole:	Texon®	PORON®	PORON®	Texon®	Texon®	Texon®	Nature Tex®
Shank:	Fiberglass	Steel	Steel	Non-metallic	Non-metallic	Non-metallic	Non-metallic
Outsole:	Mini Lug SuperSole®	Mini Lug SuperSole®	Mini Lug SuperSole®	TPU-PU Galaxy	TPU-PU Galaxy	TPU-PU Galaxy	TPU-PU Galaxy
Construction:	SuperSole® Welt	SuperSole® Welt	SuperSole® Welt	Direct Attach	Direct Attach	Direct Attach	Direct Attach
Protective Cap:	594-6 WF Steel Toe	2500 Steel Toe	500-6 Steel Toe	Tech-Toe	Tech-Toe	800 Tech Toe	800 Tech Toe
Last:	696	522	522	800	800	800	800
Sizes:	B 10-12,13,14 D 7-12,13,14,15 EE 7-12,13,14 H 8-12,13	AA 10-12,13,14 A 10-12,13,14 B 4-12,13,14,15,16 C 8-12,13 D 5-12,13,14,15,16 E 6-12,13,14 EE 7-12,13,14,15 EEE 6-12,13,14,15,16	AA 10-12,13,14 A 10-12,13,14 B 8-12,13,14,15,16 C 8-12,13 D 5-12,13,14,15,16,17,18 E 6-12,13,14 EE 7-12,13,14 EEE 6-12,13,14,15,16	D 7-12,13,14,15 EE 8-12,13,14 H 8-12,13,14	B 9-12,13,14,15 D 6-12,13,14,15,16 EE 7-12,13,14 H 8-12,13,14	B 10-12,13,14 D 7-12,13,14,15 EE 7-12,13,14 H 8-12,13	D 6-12,13,14 EE 8-12,13,14
Care Options:	Leather Protector, NaturSeal™	Boot Oil, Leather Protector	Boot Oil, Leather Protector	Leather Protector, NaturSeal™, Shoe Cream	Leather Protector	Leather Protector, NaturSeal™	Leather Protector, NaturSeal™
Protection Standards:	ASTM F2413-11, M/1/75/C/75, EH	ASTM F2413-11, M/1/75/C/75, EH	ASTM F2413-11, M/1/75/C/75, EH	ASTM F2413-11, M/1/75/C/75, EH	ASTM F2413-11, M/1/75/C/75, EH	ASTM F2413-11, M/1/75/C/75, EH	ASTM F2413-11, M/1/75/C/75, SD
Replacement Laces:			93560	93352	93002	93002	93002
Replacement Footbeds:	96368			96325	96325		
Replacement Soles:	91742	91742	91742				

Component	2244	2245	2253	2260	2261	2272	2280
Upper:	Full Grain, Waterproof Hazelnut Trampler Leather	Full Grain, Water-Resistant Amber Portage Leather	Full Grain, Waterproof Oro Taos Leather	Full Grain, Waterproof Hazelnut Trampler Leather	Full Grain Golden Bighorn Leather	Full Grain, Waterproof Mahogany Voyageur Leather	Full Grain, Waterproof Hazelnut Trampler Leather
Lining: Vamp Quarter	Alpine Alpine	Carrera	Combat Super Knit Combat Super Knit	Alpine Alpine	Combat Super Knit Combat Super Knit	Carrera Tricot	Alpine Alpine
Waterproof:	Red Wing Waterproofing		Red Wing Waterproofing	Red Wing Waterproofing		Red Wing Waterproofing	Red Wing Waterproofing
Insulation:	400g 3M™ Thinsulate™ Ultra			400g 3M™ Thinsulate™ Ultra			
Hardware:	Gun Metal Eyelets, Stud Hooks	Gun Metal Eyelets, Klondike Hooks		Gun Metal Eyelets, Stud Hooks			Gun Metal Eyelets, Stud Hooks
Counter:	Heel-Molded	Leatherboard	Heel-Molded	Heel-Molded	Heel-Molded	Leatherboard	Heel-Molded
Footbed:	Nylon Covered Polyurethane		Quadrex V2 Multi-Layer System	Nylon Covered Polyurethane	Removable Polyurethane	Removable Polyurethane	Nylon Covered Polyurethane
Insole:	Texon®	PORON®		Texon®	DynaForce®	DynaForce®	Texon®
Shank:	Non-metallic	Steel	Fiberglass	Non-metallic	Non-metallic	Non-metallic	Non-metallic
Outsole:	TPU-PU Galaxy	Diamond Lug SuperSole®	Dual Density GripTek	TPU-PU Galaxy	Horizon™ DL SuperSole®	Horizon™ DL SuperSole®	TPU-PU Galaxy
Construction:	Direct Attach	SuperSole® Welt	Direct Attach Welt	Direct Attach	SuperSole® Welt	SuperSole® Welt	Direct Attach
Protective Cap:	800 Tech Toe	500-6 Steel Toe	Non-Metallic Toe	800 Tech Toe	594-6 WF Steel Toe	594-6 WF Steel Toe	800 Tech Toe
Last:	800	522	687	800	696	696	800
Sizes:	D 7-12,13,14,15 EE 7-12,13,14 H 8-12,13	B 9-12,13,14 D 7-12,13,14,15,16 E 8-12,13 EE 6-12,13 EEE 6-12,13,14,15,16	D 7-12,13,14,15 EE 7-12,13,14,15 H 8-12,13	D 7-12,13,14,15 EE 7-12,13,14 H 8-12,13	B 9-12,13,14,15 D 6-12,13,14,15 EE 6-12,13,14,15 H 8-12,13	B 10-12,13,14 D 7-12,13,14,15 EE 7-12,13,14 H 8-12,13,14	D 7-12,13,14,15 EE 7-12,13,14 H 8-12,13
Care Options:	Leather Protector, NaturSeal™	Boot Oil, Leather Protector	Leather Cleaner, Leather Protector, NaturSeal™	Leather Protector, NaturSeal™	Leather Protector	Leather Protector, NaturSeal™	Leather Protector, NaturSeal™
Protection Standards:	ASTM F2413-11, M/1/75/C/75, EH	ASTM F2413-11, M/1/75/C/75, EH	ASTM F2413-11, M/1/75/C/75, EH	ASTM F2413-11, M/1/75/C/75, EH	ASTM F2413-11, M/1/75/C/75, EH	ASTM F2413-11, M/1/75/C/75, EH	ASTM F2413-11, M/1/75/C/75, EH
Replacement Laces:	93009	93744		93002			93009
Replacement Footbeds:							
Replacement Soles:		91246			91751	91751	

Component	2306	2307	2308	2309	2327	2338	2339
Upper:	Full Grain Sage Rosseto Leather	Full Grain Sage Rosseto Leather	Full Grain Nutmeg Frisco Leather	Full Grain Nutmeg Frisco Leather	Full Grain, Waterproof Spice Trampler Leather	Abrasion Resistant Mono-Mesh	Abrasion Resistant Mono-Mesh
Lining: Vamp Quarter	Combat Super Knit Raptor with Spunlace	Combat Super Knit Raptor with Spunlace	Combat Super Knit Raptor with Spunlace	Combat Super Knit Raptor with Spunlace	Cambrelle® Cambrelle®	Khaki Drill Mesh	Khaki Drill Mesh
Waterproof:					Red Wing Waterproofing		
Insulation:							
Hardware:		Nickel Eyelets		Nickel Eyelets	Lacers, Matte Black Eyelets		
Counter:	Heel-Molded	Heel-Molded	Heel-Molded	Heel-Molded	Heel-Molded	Heel-Molded	Heel-Molded
Footbed:	Nylon Covered Polyurethane SD	Nylon Covered Polyurethane SD	Nylon Covered Polyurethane SD	Nylon Covered Polyurethane SD	Cambrelle® Covered Polyurethane	Nylon Covered Open Cell Foam	Nylon Covered Open Cell Foam
Insole:	Non-woven SD	Non-woven SD	Non-woven SD	Non-woven SD	Non-woven	Non-woven	Non-woven
Shank:	Non-metallic	Non-metallic	Non-metallic	Non-metallic	Non-metallic	Nylon	Nylon
Outsole:	Dual Density BLVD	Dual Density BLVD	Dual Density BLVD	Dual Density BLVD	PU Cascade I	Rubber-EVA Stealth	Rubber-EVA Stealth
Construction:	Cement	Cement	Cement	Cement	Direct Attach	Cement	Cement
Protective Cap:	N224 Non-Metallic Toe	N224 Non-Metallic Toe	N224 Non-Metallic Toe	N224 Non-Metallic Toe	588 Steel Toe	305 Aluminum Toe	305 Aluminum Toe
Last:	302	302	302	302	691	305	305
Sizes:	B 5-10,11 D 5-10 EE 5-10	B 5-10,11 D 5-10 EE 5-10	B 5-10,11 D 5-10 EE 5-10	B 5-10,11 D 5-10 EE 5-10	B 6-10,11 D 6-10	B 6-10,11 D 6-10,11	B 6-10,11 D 6-10,11
Care Options:	Leather Cleaner, Leather Protector	Leather Cleaner, Leather Protector	Leather Cleaner, Leather Protector	Leather Cleaner, Leather Protector	Leather Protector, NaturSeal™		
Protection Standards:	ASTM F2413-11, F/1/75/C/75, SD	ASTM F2413-11, F/1/75/C/75, SD	ASTM F2413-11, F/1/75/C/75, SD	ASTM F2413-11, F/1/75/C/75, SD	ASTM F2413-11, F/1/75/C/75, EH	ASTM F2413-11, F/1/75/C/75, EH	ASTM F2413-11, F/1/75/C/75, EH
Replacement Laces:					93352		
Replacement Footbeds:							
Replacement Soles:							

Component	2340	2400	2401	2403	2405	2406	2407
Upper:	Full Grain, Waterproof Hazelnut Tramper Leather	Full Grain, Waterproof Black Taos Leather	Full Grain, Waterproof Brown Taos Leather	Full Grain, Waterproof Oro Taos Leather	Full Grain, Water-Resistant Amber Portage Leather	Full Grain, Water-Resistant Nutmeg Ebbtide Leather	Full Grain, Waterproof Black Yukon Leather
Lining: Vamp Quarter	Alpine Alpine	Combat Super Knit Combat Super Knit	Combat Super Knit with Agion® anti-microbial Combat Super Knit with Agion® anti-microbial	Combat Super Knit Combat Super Knit	Carrera	Carrera	Combat Alpine Supreme Breath Right
Waterproof:	Red Wing Waterproofing	Red Wing Waterproofing	Red Wing Waterproofing	Red Wing Waterproofing			Red Wing Waterproofing
Insulation:							
Hardware:	Gun Metal Eyelets, Stud Hooks	Black Eyelets, Double Rivet Hooks	Black Eyelets, Stud Hooks	Double Rivet Hooks, Gun Metal Eyelets		Gun Metal Eyelets, Stud Hooks	Black Eyelets, Stud Hooks
Counter:	Heel-Molded	Heel-Molded	Heel-Molded	Heel-Molded	Heel-Molded	Leatherboard	Heel-Molded
Footbed:	Nylon Covered Polyurethane	Quadrex V2 Multi-Layer System	Nylon Covered Polyurethane	Quadrex V2 Multi-Layer System	ComfortForce®	ComfortForce®	Quadrex Four-Layer System
Insole:	Texon®	Texon®	DynaForce®	Texon®	PORON®	PORON®	Non-woven
Shank:	Non-metallic	Fiberglass	Non-metallic	Fiberglass	Fiberglass	Fiberglass	TPU Torsion Control Plate
Outsole:	TPU-PU Galaxy	Dual Density GripTek	Vibram® Rubber-PU XClaim TC-4 Plus	Dual Density GripTek	Aztec SuperSole® 2.0	Aztec SuperSole® 2.0	Rubber VariLug
Construction:	Direct Attach	Direct Attach Welt	Cement - Welt	Direct Attach Welt	Dual Density SuperSole® Welt	Dual Density SuperSole® Welt	Direct Attach Non-Welt
Protective Cap:	800 Tech Toe	Non-Metallic Toe	88 Aluminum Toe	Non-Metallic Toe	594-6 WF Steel Toe	594-6 WF Steel Toe	800 Tech Toe
Last:	800	687	157	697	696	694	800
Sizes:	B 5-10,11 D 5-10 EE 6-10	D 7-12,13,14,15 EE 7-12,13,14,15 H 8-12,13	B 9-12,13,14 D 7-12,13,14,15 EE 8-12,13,14 H 8-12,13,14	D 7-12,13,14,15 EE 7-12,13,14,15 H 8-12,13	B 9-12,13,14 D 7-12,13,14,15 EE 6-12,13,14 H 8-12,13	A 10-12,13,14 B 8-12,13,14,15 C 8-12,13 D 6-12,13,14,15,16 E 7-12,13 EE 6-12,13,14,15 H 7-12,13,14,15	B 10-12,13,14 D 7-12,13,14,15 EE 7-12,13,14 H 8-12,13,14
Care Options:	Leather Protector, NaturSeal™	Leather Cleaner, Leather Protector, NaturSeal™	Leather Protector, NaturSeal™	Leather Cleaner, Leather Protector, NaturSeal™	Boot Oil, Leather Protector	Leather Protector, NaturSeal™	NaturSeal™
Protection Standards:	ASTM F2413-11, F/I/75/C/75, EH	ASTM F2413-11, M/I/75/C/75, EH	ASTM F2413-11, M/I/75/C/75, EH	ASTM F2413-11, M/I/75/C/75, EH	ASTM F2413-11, M/I/75/C/75, EH	ASTM F2413-11, M/I/75/C/75, EH	ASTM F2413-11, M/I/75/C/75, EH
Replacement Laces:	93021					93044	
Replacement Footbeds:					96368	96368	96358
Replacement Soles:					91752	91752	

Component	2408	2409	2412	2414	2415	2416	2418
Upper:	Full Grain, Water-Resistant Nutmeg Ebbtide Leather	Full Grain, Waterproof Brown Taos Leather	Full Grain, Waterproof Nutmeg Ebbtide Leather	Full Grain, Waterproof Nutmeg Ebbtide Leather	Full Grain, Waterproof Red Oak Mesa Leather	Full Grain, Waterproof Black Yukon Leather	Full Grain, Waterproof Red Oak Mesa Leather
Lining: Vamp Quarter	Carrera	Vision Vision	Cambrelle® Cambrelle®	Cambrelle® Cambrelle®	Combat Super Knit Combat Super Knit	Cambrelle® Cambrelle®	Combat Super Knit Combat Super Knit
Waterproof:		Red Wing Waterproofing	GORE-TEX®	GORE-TEX®		GORE-TEX®	Red Wing Waterproofing
Insulation:			400g 3M™ Thinsulate™ Ultra			400g 3M™ Thinsulate™ Ultra	
Hardware:	Gun Metal Eyelets, Stud Hooks	Black Eyelets, Stud Hooks	Gun Metal Eyelets, Stud Hooks	Gun Metal Eyelets, Stud Hooks	Black Eyelets, Stud Hooks	Black Eyelets, Stud Hooks	Black Eyelets, Stud Hooks
Counter:	Leatherboard	Heel-Molded	Leatherboard	Leatherboard	Heel-Molded	Leatherboard	Heel-Molded
Footbed:	ComfortForce®	Nylon Covered Polyurethane	ComfortForce®	ComfortForce®	Removable Polyurethane	ComfortForce®	Nylon Covered Polyurethane
Insole:	PORON®	DynaForce®	Swen-Flex®	Swen-Flex®	Bontex®	Swen-Flex®	Bontex®
Shank:	Fiberglass	Non-metallic	Fiberglass	Fiberglass	Fiberglass	Fiberglass	Fiberglass
Outsole:	Aztec SuperSole® 2.0	Vibram® Rubber-PU XClaim TC-4 Plus	Aztec SuperSole® 2.0	Aztec SuperSole® 2.0	Rubber-Blown Rubber Traction Tred	Aztec SuperSole® 2.0	Rubber-Blown Rubber Traction Tred
Construction:	Dual Density SuperSole® Welt	Cement - Welt	Dual Density SuperSole® Welt	Dual Density SuperSole® Welt	Goodyear Leather Welt	Dual Density SuperSole® Welt	Goodyear Leather Welt
Protective Cap:	594-6 WF Steel Toe	88 Aluminum Toe	594-6 WF Steel Toe	594-6 WF Steel Toe	Non-Metallic Toe	594-6 WF Steel Toe	Non-Metallic Toe
Last:	694	157	694	694	325	694	325
Sizes:	B 8-12,13,14,15 D 6-12,13,14,15,16 E 8-12,13 EE 7-12,13,14,15 H 8-12,13,14,15	D 7-12,13,14,15 EE 8-12,13,14 H 8-12,13,14	B 10-12,13,14 D 6-12,13,14,15 E 7-12,13 EEE 7-12,13,14,15	B 10-12,13,14 D 7-12,13,14,15 E 7-12,13 EEE 7-12,13,14	D 7-12,13,14,15 EE 8-12,13,14	B 10-12,13 D 7-12,13,14 EEE 8-12,13	D 7-12,13,14,15 EE 8-12,13,14
Care Options:	Leather Protector, NaturSeal™	Leather Protector, NaturSeal™	Leather Protector, NaturSeal™	Leather Protector, NaturSeal™	Leather Protector, NaturSeal™	Leather Protector, NaturSeal™, Shoe Cream	Leather Protector, NaturSeal™
Protection Standards:	ASTM F2413-11, M/I/75/C/75, EH	ASTM F2413-11, M/I/75/C/75, EH	ASTM F2413-11, M/I/75/C/75, EH, CSA Grade 1, ESR Rated, PR	ASTM F2413-11, M/I/75/C/75, EH, CSA Grade 1, ESR Rated, PR	ASTM F2413-11, M/I/75/C/75, EH	ASTM F2413-11, M/I/75/C/75, EH, CSA Grade 1, ESR Rated, PR	ASTM F2413-11, M/I/75/C/75, EH
Replacement Laces:	93195		93195	93195		93562	
Replacement Footbeds:	96368		96369	96368		96368	
Replacement Soles:	91752		91752	91752	91757	91752	91757

Component	2436	2438	2491	2493	2499	3500	3503	
Upper:	Full Grain, Waterproof Brown Taos Leather	Full Grain, Waterproof Brown Taos Leather	Brown Cordura®	Black Cordura	Brown Cordura®	Full Grain, Waterproof Blackened Taos Leather	Full Grain Gaucho Crazy Horse Leather	
Lining: Vamp Quarter	Combat Super Knit Combat Super Knit	Combat Super Knit Combat Super Knit	Cambrelle® Cambrelle®	Cambrelle® Cambrelle®		Combat Super Knit Combat Super Knit	Mesh Mesh	
Waterproof:	Red Wing Waterproofing	Red Wing Waterproofing	Red Wing Waterproofing	Red Wing Waterproofing	Red Wing Waterproofing	Red Wing Waterproofing		
Insulation:								
Hardware:	Matte Black Lacers, Riveted Hooks	Matte Black Lacers, Riveted Hooks		Black Eyelets, Stud Hooks		Brass Eyelets, Double Rivet Hooks	Nylon Webbing	
Counter:	Heel-Molded	Heel-Molded	Heel-Molded	Heel-Molded	Heel-Molded	Heel-Molded	Heel-Molded	
Footbed:	Removable Polyurethane	Removable Polyurethane	ComfortForce®	Removable Polyurethane	ComfortForce®	Quadrex V2 Multi-Layer System	Removable EVA	
Insole:	Waterproof Strobel	Waterproof Strobel	Texon®	Texon®	Texon®	Swen-Flex®	Swen-Flex®	
Shank:	Fiberglass	Fiberglass	Fiberglass	Non-metallic	Fiberglass	Fiberglass	Nylon	
Outsole:	Tempo	Tempo	Dual Density Mini Lug II	Dual Density Mini Lug II	Dual Density Mini Lug II	Dual Density GripTek	Rubber-EVA Xplorer	
Construction:	Direct Attach	Direct Attach	Dual Density SuperSole® Welt	Direct Attach Welt	Direct Attach Welt	Direct Attach Welt	Cement	
Protective Cap:	600 Aluminum Toe	600 Aluminum Toe	594-6 WF Steel Toe	594-6 WF Steel Toe	594-6 WF Steel Toe	Non-Metallic Toe	88 Steel Toe	
Last:	600	600	694	694	696	687	220	
Sizes:	B 9-12,13,14 D 7-12,13,14,15,16 EE 6-12,13,14,15 H 8-12,13,14	B 9-12,13,14 D 7-12,13,14,15,16 EE 6-12,13,14,15 H 8-12,13,14	D 4-12,13,14,15 EE 6-12,13,14	D 7-12,13,14,15 EE 6-12,13,14	D 7-12,13,14,15 EE 8-12,13	D 7-12,13,14,15 EE 7-12,13,14,15 H 8-12,13	D 8-12,13,14 EE 8-12,13	
Care Options:	Leather Protector, NaturSeal™	Leather Protector, NaturSeal™				Leather Cleaner, Leather Protector, NaturSeal™	Leather Protector	
Protection Standards:	ASTM F2413-11, M/175/C/75, EH	ASTM F2413-11, M/175/C/75, EH	ASTM F2413-11, M/175/C/75, EH	ASTM F2413-11, M/175/C/75, EH	ASTM F2413-11, M/175/C/75, EH	ASTM F2413-11, M/175/C/75, EH, CSA Grade 1, ESR Rated, PR	ASTM F2413-11, M/175/C/75, EH, CSA Grade 1, ESR Rated, PR	
Replacement Laces:			96224					
Replacement Footbeds:					96369			
Replacement Soles:			91755	91755	91755			

Component	3504	3505	3506	3507	3508	3510	3512
Upper:	Full Grain, Waterproof Nutmeg Ebbtide Leather	Full Grain, Water-Resistant Amber Portage Leather	Full Grain, Waterproof Mahogany Cider Leather	Full Grain, Waterproof Black Star Leather	Full Grain, Water-Resistant Nutmeg Ebbtide Leather	Full Grain, Water-Resistant Black Yukon Leather	Full Grain, Waterproof Black Yukon Leather
Lining: Vamp Quarter	Cambrelle® Cambrelle®	Carrera	Combat Super Knit Combat Super Knit	Carrera	Carrera	Combat Super Knit Combat Super Knit	Combat Super Knit Combat Super Knit
Waterproof:	GORE-TEX®		Red Wing Waterproofing				Red Wing Waterproofing
Insulation:							
Hardware:	Gun Metal Eyelets, Stud Hooks		Gun Metal Eyelets, Stud Hooks	Gun Metal Eyelets, Stud Hooks	Gun Metal Eyelets, Stud Hooks		Black Eyelets, Stud Hooks
Counter:	Leatherboard	Heel-Molded	Heel-Molded	Leatherboard	Leatherboard	Heel-Molded	Heel-Molded
Footbed:	ComfortForce®	ComfortForce®	Nylon Covered Polyurethane	ComfortForce®	ComfortForce®	Nylon Covered Polyurethane	Nylon Covered Polyurethane
Insole:	Swen-Flex®	Swen-Flex®	Swen-Flex®	Swen-Flex®	Swen-Flex®	Swen-Flex®	Swen-Flex®
Shank:	Fiberglass	Fiberglass	Non-metallic	Fiberglass	Fiberglass	Non-metallic	Non-metallic
Outsole:	Aztec SuperSole® 2.0	Aztec SuperSole® 2.0	Vibram® Galactic Fire and Ice	Aztec SuperSole® 2.0	Aztec SuperSole® 2.0	Vibram® Galactic Fire and Ice	Vibram® Galactic Fire and Ice
Construction:	Dual Density SuperSole® Welt	Dual Density SuperSole® Welt	Direct Attach	Dual Density SuperSole® Welt	Dual Density SuperSole® Welt	Direct Attach	Direct Attach
Protective Cap:	594-6 WF Steel Toe	594-6 WF Steel Toe	Tech-Toe	594-6 WF Steel Toe	594-6 WF Steel Toe	Tech-Toe	Tech-Toe
Last:	694	696	800	694	694	800	800
Sizes:	B 10-12,13,14 D 7-12,13,14,15 E 8-12,13 EEE 8-12,13	D 7-12,13,14,15 EE 7-12,13 H 8-12,13	D 7-12,13,14,15 EE 8-12,13,14 H 8-12,13	B 9-12,13,14 D 7-12,13,14,15 EE 7-12,13,14 H 8-12,13	B 10-12,13,14 D 7-12,13,14,15,16 EE 7-12,13,14 H 8-12,13	D 7-12,13,14,15 EE 8-12,13,14 H 8-12,13	D 7-12,13,14,15 EE 8-12,13,14 H 8-12,13
Care Options:	Leather Protector, NaturSeal™	Leather Protector, NaturSeal™	Leather Protector, NaturSeal™	Leather Protector, NaturSeal™, Shoe Cream	Leather Protector, NaturSeal™	Leather Protector, Shoe Cream	Leather Protector, NaturSeal™
Protection Standards:	ASTM F2413-11, M/175/C/75, EH, CSA Grade 1, ESR Rated, PR	ASTM F2413-11, M/175/C/75, EH, CSA Grade 1, ESR Rated, PR	ASTM F2413-11, M/175/C/75, EH, CSA Grade 1, ESR Rated, PR	ASTM F2413-11, M/175/C/75, EH, CSA Grade 1, ESR Rated, PR	ASTM F2413-11, M/175/C/75, EH, CSA Grade 1, ESR Rated, PR	ASTM F2413-11, M/175/C/75, EH, CSA Grade 1, ESR Rated, PR	ASTM F2413-11, M/175/C/75, EH, CSA Grade 1, ESR Rated, PR
Replacement Laces:	93195		93044	93066	93195		93562
Replacement Footbeds:	96368	96368		96368	96368		
Replacement Soles:	91752	91752		91752	91752		

Component	3513	3516	3524	3527	3530	3533	3536
Upper:	Full Grain, Waterproof Brown Rosseto Leather	Full Grain, Waterproof Brown Rosseto Leather	Full Grain, Waterproof Blackened Taos Leather	Full Grain, Waterproof Black Yukon Leather	Full Grain, Waterproof Mahogany Cider Leather	Full Grain, Water-Resistant Black Yukon Leather	Full Grain, Waterproof Hazelnut Trampler Leather
Lining: Vamp Quarter	Combat Alpine Combat Alpine	Combat Alpine Combat Alpine	Combat Super Knit Combat Super Knit	Cambrelle® Cambrelle®	Combat Super Knit Combat Super Knit	Cambrelle® Spacer Mesh	Alpine Alpine
Waterproof:	Red Wing Waterproofing	Red Wing Waterproofing	Red Wing Waterproofing	GORE-TEX®	Red Wing Waterproofing		Red Wing Waterproofing
Insulation:	400g 3M™ Thinsulate™ Ultra						
Hardware:	Dark Gun Metal Eyelets, Hooks	Dark Gun Metal Eyelets, Hooks	Brass Eyelets, Double Rivet Hooks	Black Eyelets, Stud Hooks	Gun Metal Eyelets, Stud Hooks	Dark Gun Metal Eyelets	Gun Metal Eyelets, Stud Hooks
Counter:	Heel-Molded	Heel-Molded	Heel-Molded	Heel-Molded	Heel-Molded	Heel-Molded	Heel-Molded
Footbed:	Quadrex Four-Layer System	Quadrex Four-Layer System	Quadrex V2 Multi-Layer System	ComfortForce®	Nylon Covered Polyurethane	Nylon Covered Polyurethane	Nylon Covered Polyurethane
Insole:	Swen-Flex®	Swen-Flex®	Swen-Flex®	Swen-Flex®	Swen-Flex®	Swen-Flex®	Swen-Flex®
Shank:	Non-metallic	Non-metallic	Fiberglass	Steel	Non-metallic	Non-metallic	Non-metallic
Outsole:	Rubber VariLug	Rubber VariLug	Dual Density GripTek	Vibram® Lug Fire and Ice	Vibram® Galactico Fire and Ice	TPU-PU Galaxy	TPU-PU Galaxy
Construction:	Direct Attach Non-Welt	Direct Attach Non-Welt	Direct Attach Welt	Goodyear Welt	Direct Attach	Direct Attach	Direct Attach
Protective Cap:	800 Tech Toe	800 Tech Toe	Non-Metallic Toe	588 Aluminum	Tech-Toe	82A WF Steel Toe	700-6 WF Steel Toe
Last:	800	800	687	610	800	801	800
Sizes:	D 7-12,13,14,15 EE 7-12,13,14 H 8-12,13,14	D 7-12,13,14,15 EE 7-12,13,14 H 8-12,13,14	D 7-12,13,14,15 EE 7-12,13,14,15 H 8-12,13	D 7-12,13,14,15 EE 8-12,13,14	D 7-12,13,14,15 EE 8-12,13,14 H 8-12,13	D 6-12,13,14,15 EE 8-12,13,14	D 7-12,13,14,15 EE 7-12,13,14
Care Options:	Leather Protector, NaturSeal™	Leather Protector, NaturSeal™	Leather Cleaner, Leather Protector, NaturSeal™	Leather Protector, NaturSeal™, Shoe Cream	Leather Protector, NaturSeal™	Leather Protector, Shoe Cream	Leather Protector, NaturSeal™
Protection Standards:	ASTM F2413-11, M/175/C/75, EH, CSA Grade 1, ESR Rated, PR	ASTM F2413-11, M/175/C/75, M/75, EH, CSA Grade 1, ESR Rated, PR	ASTM F2413-11, M/175/C/75, EH, CSA Grade 1, ESR Rated, PR	ASTM F2413-11, M/175/C/75, EH, CSA Grade 1, ESR Rated, PR	ASTM F2413-11, M/175/C/75, M/75, EH, CSA Grade 1, ESR Rated, PR	ASTM F2413-11, M/175/C/75, EH, CSA Grade 1, ESR Rated, PR	ASTM F2413-11, M/175/C/75, EH, CSA Grade 1, ESR Rated, PR
Replacement Laces:				93562	93195	93057	93002
Replacement Footbeds:							
Replacement Soles:				91248			

Component	3541	3548	3552	3553	3561	3568	4200
Upper:	Full Grain Gaucho Crazy Horse Leather	Full Grain, Waterproof Mahogany Cider Leather	Full Grain, Waterproof Brown Rosseto Leather	Full Grain, Waterproof Blackened Taos Leather	Suede, Waterproof Gray Leather	Full Grain Turbo Vegas Leather	Full Grain, Waterproof Mahogany Voyageur Leather
Lining: Vamp Quarter	Spacer Mesh Spacer Mesh	Combat Super Knit Combat Super Knit	Combat Alpine Combat Alpine	Combat Super Knit Combat Super Knit	Alpine Alpine	Carrera	Carrera Tricot
Waterproof:		Red Wing Waterproofing	Red Wing Waterproofing	Red Wing Waterproofing	Red Wing Waterproofing		Red Wing Waterproofing
Insulation:		800g 3M™ Thinsulate™ Ultra	400g 3M™ Thinsulate™ Ultra				
Hardware:	Antique Brass	Matte Black Lacers, Riveted Hooks	Dark Gun Metal Eyelets, Hooks		Nylon Webbing	Gun Metal Eyelets, Stud Hooks	Antique Bronze Hooks, Eyelets
Counter:	Heel-Molded	Heel-Molded	Heel-Molded	Heel-Molded	Heel-Molded	Leatherboard	
Footbed:	Removable Polyurethane	Nylon Covered Polyurethane	Quadrex Four-Layer System	Quadrex V2 Multi-Layer System	Removable EVA	Redbed™ with Agion® anti-microbial treatment	ComfortForce®
Insole:	Swen-Flex®	Swen-Flex®	Swen-Flex®	Swen-Flex®	Swen-Flex®	Swen-Flex®	DynaForce®
Shank:	Nylon	Non-metallic	Non-metallic	Fiberglass	Nylon		Non-metallic
Outsole:	Rubber-EVA Xplorer	Vibram® Galactico Fire and Ice	Rubber VariLug	Dual Density GripTek	Rubber-EVA Xplorer	Mesa SuperSole® Wedge	Horizon™ DL SuperSole®
Construction:	Cement	Direct Attach	Direct Attach Non-Welt	Direct Attach Welt	Cement	SuperSole® Welt	SuperSole® Welt
Protective Cap:	88 Steel Toe	Tech-Toe	800 Tech Toe	Non-Metallic Toe	88 Steel Toe	594-6 WF Steel Toe	594-6 WF Steel Toe
Last:	220	800	800	687	220	694	694
Sizes:	D 8-12,13,14 EE 8-12,13	D 7-12,13,14,15 EE 8-12,13,14 H 8-12,13	D 7-12,13,14,15 EE 7-12,13,14 H 8-12,13,14	D 7-12,13,14,15 EE 7-12,13,14,15 H 8-12,13	D 8-12,13,14 EE 8-12,13	D 8-12,13,14 EE 8-12,13,14	B 10-12,13,14 D 7-12,13,14,15 EE 7-12,13,14 H 8-12,13,14
Care Options:	Leather Protector, NaturSeal™	Leather Protector, NaturSeal™	Leather Protector, NaturSeal™	Leather Cleaner, Leather Protector, NaturSeal™	Leather Protector, NaturSeal™	Boot Oil, Leather Protector	Leather Protector, NaturSeal™
Protection Standards:	ASTM F2413-11, M/175/C/75, EH, CSA Grade 1, ESR Rated, PR	ASTM F2413-11, M/175/C/75, EH, CSA Grade 1, ESR Rated, PR	ASTM F2413-11, M/175/C/75, EH, CSA Grade 1, ESR Rated, PR	ASTM F2413-11, M/175/C/75, EH PR, CSA Grade 1, ESR Rated, PR	ASTM F2413-11, M/175/C/75, EH, CSA Grade 1, ESR Rated, PR	ASTM F2413-11, M/175/C/75, EH, CSA Grade 1, ESR Rated, PR	ASTM F2413-11, M/175/C/75, EH
Replacement Laces:	93290	93009			93069	93059	
Replacement Footbeds:						96388	96369
Replacement Soles:						91753	91751

Component	4202	4215	4216	4217	4239	4273	4293
Upper:	Full Grain, Waterproof Gaucho Leather	Full Grain, Waterproof Mahogany Voyageur Leather	Full Grain, Waterproof Spice Trampler Leather	Full Grain, Waterproof Black Voyageur Leather	Full Grain, Waterproof Brown Taos Leather	Full Grain, Waterproof Black Yukon Leather	Black Cordura
Lining: Vamp Quarter	Combat Alpine Supreme Breath Right	Carrera Tricot	Cambrelle Alpine	Carrera Tricot	Combat Super Knit Combat Super Knit	Combat Super Knit Combat Super Knit	Combat Super Knit with Agion® anti-microbial Combat Super Knit with Agion® anti-microbial
Waterproof:	Red Wing Waterproofing	Red Wing Waterproofing	Red Wing Waterproofing	Red Wing Waterproofing	Red Wing Waterproofing	Red Wing Waterproofing	Red Wing Waterproofing
Insulation:							
Hardware:		Antique Bronze Hooks, Eyelets		Antique Bronze Hooks, Eyelets		Black Eyelets	
Counter:	Heel-Molded	Leatherboard	Heel-Molded	Leatherboard	Heel-Molded	Leatherboard	Heel-Molded
Footbed:	Quadrex Four-Layer System	ComfortForce®	Cambrelle® Covered Polyurethane	ComfortForce®	Removable Polyurethane	Nylon Covered Polyurethane	Removable Polyurethane
Insole:	Non-woven	DynaForce®	Bontex®	DynaForce®	Waterproof Strobel	Swen-Flex®	Texon®
Shank:	TPU Torsion Control Plate	Non-metallic	Non-metallic	Non-metallic	Fiberglass	Fiberglass	Non-metallic
Outsole:	Rubber VariLug	Horizon™ DL SuperSole®	Rubber-PU Auger	Horizon™ DL SuperSole®	Tempo	Dual Density Mini Lug II	Dual Density Mini Lug II
Construction:	Direct Attach Non-Welt	SuperSole® Welt	Direct Attach	SuperSole® Welt	Direct Attach	SuperSole® Welt	Direct Attach Welt
Protective Cap:	800 Tech Toe	594-6 WF Steel Toe	Tech-Toe	594-6 WF Steel Toe	600 Aluminum Toe	594-6 WF Steel Toe	594-6 WF Steel Toe
Last:	800	694	691	694	600	694	696
Sizes:	B 10-12,13,14 D 7-12,13,14,15 EE 7-12,13,14 H 8-12,13,14	B 10-12,13,14 D 7-12,13,14,15 EE 7-12,13,14 H 8-12,13,14	D 7-12,13,14,15 EE 8-12,13,14	B 10-12,13,14 D 7-12,13,14,15 EE 7-12,13,14 H 8-12,13,14	B 9-12,13,14 D 7-12,13,14,15,16 EE 6-12,13,14,15 H 8-12,13,14	D 7-12,13,14,15 EE 8-12,13,14 H 8-12,13	D 7-12,13,14,15 EE 8-12,13
Care Options:	NaturSeal™	Leather Protector, NaturSeal™	Leather Protector, NaturSeal™	Leather Protector, NaturSeal™	Leather Protector, NaturSeal™	Leather Protector, NaturSeal™, Shoe Cream	
Protection Standards:	ASTM F2413-11, M/1/75/C/75, EH	ASTM F2413-11, M/1/75/C/75, EH	ASTM F2413-11, M/1/75/C/75, EH	ASTM F2413-11, M/1/75/C/75, EH	ASTM F2413-11, M/1/75/C/75, EH	ASTM F2413-11, M/1/75/C/75, EH, CSA Grade 1, ESR Rated, PR	ASTM F2413-11, M/1/75/C/75, EH
Replacement Laces:			96224			93562	
Replacement Footbeds:	96358	96369		96369			
Replacement Soles:		91751		91751		91755	91755

Component	4402	4403	4404	4405	4409	4412	4416
Upper:	Full Grain, Waterproof Gaucho Leather	Full Grain, Waterproof Coffee Bean Cascade Leather	Full Grain, Waterproof Weathered Oak Voyageur Leather	Full Grain, Waterproof Coffee Bean Cascade Leather	Full Grain Calico Leather	Full Grain Black Hot Pocket Leather	Full Grain, Waterproof Black Scout Leather
Lining: Vamp Quarter	Combat Alpine Supreme Breath Right	Cambrelle® Cambrelle®	Carrera Tricot	Cambrelle® Cambrelle®	Combat Super Knit Combat Super Knit	Combat Super Knit Combat Super Knit	Combat Super Knit Combat Super Knit
Waterproof:	Red Wing Waterproofing	Red Wing Waterproofing	Red Wing Waterproofing	Red Wing Waterproofing			Red Wing Waterproofing
Insulation:		400g 3M™ Thinsulate™ Ultra	400 Gram Thinsulate™ Ultra	400g 3M™ Thinsulate™ Ultra			400g 3M™ Thinsulate™ Ultra
Hardware:		Black Eyelets, Stud Hooks	Dull Gilt Hooks, Eyelets	Black Eyelets, Stud Hooks	Matte Black Lacers, Riveted Hooks	Matte Black Lacers, Riveted Hooks	Black Eyelets, Stud Hooks
Counter:	Heel-Molded	Heel-Molded	Leatherboard	Heel-Molded	Heel-Molded	Heel-Molded	Heel-Molded
Footbed:	Quadrex Four-Layer System	ComfortForce®	ComfortForce®	ComfortForce®	Removable Polyurethane	Removable Polyurethane	Nylon Covered Polyurethane
Insole:	Non-woven	Molded PU	DynaForce®	Molded PU	Non-woven	Non-woven	Bontex®
Shank:	TPU Torsion Control Plate	Steel	Fiberglass	Steel	Fiberglass	Fiberglass	Lineman Steel
Outsole:	Rubber VariLug	Vibram® Montana TC-4 Plus	Horizon™ DL SuperSole®	Vibram® Montana TC-4 Plus	Tempo	Tempo	Vibram® 360 Logger TC-4 Plus
Construction:	Direct Attach Non-Welt	Goodyear Leather Welt	SuperSole® Welt	Goodyear Leather Welt	Direct Attach	Direct Attach	Goodyear Welt
Protective Cap:	800 Tech Toe	594-6 WF Steel Toe	594-6 WF Steel Toe	594-6 WF Steel Toe	600 Aluminum Toe	600 Aluminum Toe	1506 WF
Last:	800	694	694	694	600	600	634
Sizes:	B 10-12,13,14 D 7-12,13,14,15 EE 7-12,13,14 H 8-12,13,14	D 7-12,13,14 EE 8-12,13 H 8-12,13	D 7-12,13,14,15 EE 7-12,13,14 H 8-12,13,14	D 7-12,13,14 EE 8-12,13 H 8-12,13	B 9-12,13,14 D 7-12,13,14,15,16 EE 6-12,13,14,15 H 8-12,13,14	B 9-12,13,14 D 7-12,13,14,15,16 EE 6-12,13,14,15 H 8-12,13,14	D 7-12,13,14,15 EE 8-12,13,14
Care Options:	NaturSeal™	Leather Protector, NaturSeal™	Leather Protector, NaturSeal™	Leather Protector, NaturSeal™	Leather Protector	Leather Protector	Leather Protector, NaturSeal™
Protection Standards:	ASTM F2413-11, M/1/75/C/75, EH	ASTM F2413-11, M/1/75/C/75, EH	ASTM F2413-11, M/1/75/C/75, EH	ASTM F2413-11, M/1/75/C/75, EH	ASTM F2413-11, M/1/75/C/75, EH	ASTM F2413-11, M/1/75/C/75, EH	ASTM F2413-11, M/1/75/C/75, EH
Replacement Laces:		93002	93515	93009			93027
Replacement Footbeds:	96358	96369	96369	96369			
Replacement Soles:		91239	91751	91239			91241

Component	4417	4420	4421	4422	4423	4426	4427
Upper:	Full Grain, Waterproof Gaucho Yuma Leather	Full Grain, Waterproof Gaucho Yuma Leather	Full Grain Crazyhorse Leather	Full Grain Crazyhorse Leather	Full Grain, Waterproof Black Yukon Leather	Full Grain Gray Aged Buck Leather	Full Grain, Waterproof Gaucho Leather
Lining: Vamp Quarter	Combat Super Knit Combat Super Knit	Combat Super Knit Combat Super Knit	Spacer Mesh Spacer Mesh	Spacer Mesh Spacer Mesh	Combat Super Knit Combat Super Knit	Combat Super Knit Combat Super Knit	Combat Alpine Supreme Breath Right
Waterproof:	Red Wing Waterproofing	Red Wing Waterproofing			Red Wing Waterproofing		Red Wing Waterproofing
Insulation:	400g 3M™ Thinsulate™ Ultra						
Hardware:	Black Eyelets, Stud Hooks	Matte Black Eyelets, Stud Hooks	Antique Brass	Antique Brass	Matte Black Lacers, Riveted Hooks	Matte Black Lacers, Riveted Hooks	Antique Brass Eyelets, Stud Hooks
Counter:	Heel-Molded	Heel-Molded	Heel-Molded	Heel-Molded	Heel-Molded	Heel-Molded	Heel-Molded
Footbed:	Nylon Covered Polyurethane	Nylon Covered Polyurethane	Cambrelle® Covered Polyurethane	Cambrelle® Covered Polyurethane		Removable Polyurethane	Quadrex Four-Layer System
Insole:	Bontex®	Bontex®	Bontex®	Bontex®	Waterproof Strobel	Non-woven	Non-woven
Shank:	Lineman Steel	Lineman Steel	Non-metallic	Non-metallic	Fiberglass	Fiberglass	TPU Torsion Control Plate
Outsole:	Vibram® 360 Logger TC-4 Plus	Vibram® 360 Logger TC-4 Plus	Rubber-PU Auger	Rubber-PU Auger	Tempo	Tempo	Rubber VariLug
Construction:	Goodyear Welt	Goodyear Leather Welt	Direct Attach	Direct Attach	Direct Attach	Direct Attach	Direct Attach Non-Welt
Protective Cap:	1506 WF	1506 WF	Tech-Toe	Tech-Toe	600 Aluminum Toe	600 Aluminum Toe	800 Tech Toe
Last:	634	634	691	691	600	600	800
Sizes:	D 7-12,13,14,15 EE 8-12,13,14 H 9-12,13	D 7-12,13,14,15 EE 8-12,13,14	D 8-12,13,14 EE 8-12,13	D 8-12,13,14 EE 8-12,13	B 9-12,13,14 D 7-12,13,14,15,16 EE 6-12,13,14,15 H 8-12,13,14	B 9-12,13,14 D 7-12,13,14,15,16 EE 6-12,13,14,15 H 8-12,13,14	B 10-12,13,14 D 7-12,13,14,15 EE 7-12,13,14 H 8-12,13,14
Care Options:	Leather Protector, NaturSeal™	Leather Protector, NaturSeal™	Leather Protector, NaturSeal™	Leather Protector, NaturSeal™	Black Shoe Cream, Leather Protector, NaturSeal™	Leather Protector	NaturSeal™
Protection Standards:	ASTM F2413-11, M/1/75/C/75, EH	ASTM F2413-11, M/1/75/C/75, EH	ASTM F2413-11, M/1/75/C/75, Mt/75, EH	ASTM F2413-11, M/1/75/C/75, Mt/75, EH	ASTM F2413-11, M/1/75/C/75, EH	ASTM F2413-11, M/1/75/C/75, EH	ASTM F2413-11, M/1/75/C/75, EH
Replacement Laces:	93590	93590	93044	93195			
Replacement Footbeds:							96358
Replacement Soles:	91241	91241					

Component	4433	4435	4436	4441	4442	4448	4456
Upper:	Full Grain, Waterproof Dark Brown Gambler Leather	Full Grain, Waterproof Dark Brown Gambler Leather	Full Grain, Waterproof Dark Brown Gambler Leather	Full Grain, Water-Resistant Velva Boomer Leather	Full Grain, Waterproof Weathered Oak Voyageur Leather	Full Grain, Waterproof Brown Taos Leather	Full Grain Poplar Frontier Leather
Lining: Vamp Quarter	Combat Super Knit Combat Super Knit	Combat Super Knit Combat Super Knit	Combat Super Knit Combat Super Knit	Cambrelle® Cambrelle®	Carrera Tricot	Combat Super Knit with Agion® anti-microbial Combat Super Knit with Agion® anti-microbial	Combat Super Knit Spacer Mesh
Waterproof:	Red Wing Waterproofing	Red Wing Waterproofing	Red Wing Waterproofing		Red Wing Waterproofing	Red Wing Waterproofing	
Insulation:				400g 3M™ Thinsulate™ Ultra	400g 3M™ Thinsulate™ Ultra		
Hardware:	Dark Gun Metal Eyelets, Stud Hooks	Dark Gun Metal Eyelets, Stud Hooks			Dull Gilt Hooks, Eyelets		Gun Metal Eyelets, Stud Hooks
Counter:	Heel-Molded	Heel-Molded	Heel-Molded	Leatherboard	Leatherboard	Heel-Molded	Heel-Molded
Footbed:	Redbed™ with Agion® anti-microbial treatment	Redbed™ with Agion® anti-microbial treatment	Redbed™ with Agion® anti-microbial treatment		ComfortForce®	Nylon Covered Polyurethane	Nylon Covered Polyurethane
Insole:	Texon®	Texon®	Texon®	PORON® w/Insulated Fleece	DynaForce®	DynaForce®	Texon®
Shank:	Fiberglass	Fiberglass	Fiberglass	Steel	Fiberglass	Non-metallic	Non-metallic
Outsole:	Horizon™ DL SuperSole®	Horizon™ DL SuperSole®	Horizon™ DL SuperSole®	Mini Lug SuperSole®	Horizon™ DL SuperSole®	Vibram® Rubber-PU XClaim TC-4 Plus	TPU-PU Galaxy
Construction:	SuperSole® Welt	SuperSole® Welt	SuperSole® Welt	SuperSole® Welt	SuperSole® Welt	Cement - Welt	Direct Attach
Protective Cap:	594-6 WF Steel Toe w/ Internal Metaguard	594-6 WF Steel Toe w/ Internal Metaguard	594-6 WF Steel Toe w/ Internal Metaguard	500-6 Steel Toe	594-6 WF Steel Toe	88 Aluminum Toe	Tech-Toe
Last:	694	694	696	522	694	230	800
Sizes:	B 10-12,13,14 D 8-12,13,14,15 EE 8-12,13,14 H 8-12,13	D 7-12,13,14,15 EE 8-12,13,14 H 8-12,13	B 10-12,13,14 D 7-12,13,14,15 EE 7-12,13,14 H 8-12,13	D 6-12,13,14 EE 7-12,13,14	B 10-12,13,14 D 7-12,13,14,15 EE 7-12,13,14 H 8-12,13,14	B 9-12,13,14 D 7-12,13,14,15 EE 8-12,13,14 H 8-12,13,14	D 7-12,13,14,15 EE 8-12,13,14
Care Options:	Leather Protector, Mink Oil, NaturSeal™	Leather Protector, Mink Oil, NaturSeal™	Leather Protector, Mink Oil, NaturSeal™	Boot Oil, Leather Protector	Leather Protector, NaturSeal™	Leather Protector, NaturSeal™	Leather Protector
Protection Standards:	ASTM F2413-11, M/1/75/C/75, Mt/75, EH	ASTM F2413-11, M/1/75/C/75, Mt/75, EH	ASTM F2413-11, M/1/75/C/75, Mt/75, EH	ASTM F2413-11, M/1/75/C/75, EH	ASTM F2413-11, M/1/75/C/75, EH	ASTM F2413-11, M/1/75/C/75, EH	ASTM F2413-11, M/1/75/C/75, Mt/75, EH
Replacement Laces:	93562	93095			93515		93195
Replacement Footbeds:	96388	96388	96368		96369		96325
Replacement Soles:	91751	91751	91751	91742	91751		

Component	4470	4473	4487	4489	4492	4499	5686
Upper:	Full Grain, Water-Resistant Briar Pit Stop Leather	Full Grain, Waterproof Black Star Leather	Full Grain Coffee Bean Cascade Leather	Full Grain, Waterproof Gaucho Yuma Leather	Full Grain Brown Overtime Leather	Full Grain, Waterproof Gaucho Yuma Leather	Full Grain Dark Brown Pueblo Leather
Lining: Vamp Quarter	Carrera	Carrera	Combat Super Knit Spacer Mesh	Cambrelle® Cambrelle®	Leather	Cambrelle® Cambrelle®	Nylon Dri-Lex®
Waterproof:			Red Wing Waterproofing	Red Wing Waterproofing		Red Wing Waterproofing	
Insulation:				400g 3M™ Thinsulate™ Ultra			
Hardware:		Black Eyelets		Black Eyelets, Stud Hooks	Gun Metal Eyelets, Stud Hooks	Black Eyelets, Stud Hooks	Gun Metal Eyelets
Counter:	Fiber	Leatherboard	Heel-Molded	Heel-Molded	Leatherboard	Heel-Molded	Heel-Molded
Footbed:	ComfortForce®		Nylon Covered Polyurethane	Cambrelle® Covered Polyurethane		Cambrelle® Covered Polyurethane	Removable Polyurethane
Insole:	Double Texon®	PORON®		Bontex®	PORON®	Bontex®	Polyurethane
Shank:	Steel	Fiberglass	Non-metallic	Steel	Fiberglass	Steel	Steel
Outsole:	Diamond Back SuperSole®	Mini Lug SuperSole®	Vibram® Galactic Fire and Ice	Vibram® Montana	Decathlon	Vibram® Montana	Vibram® Alpha TC-4 Plus
Construction:	SuperSole® Welt	SuperSole® Welt	Direct Attach	Goodyear Welt	Goodyear Welt	Goodyear Leather Welt	Goodyear Welt
Protective Cap:	199-6 WF Steel Toe	500-6 Steel Toe	800 Tech Toe	594-6 WF Steel Toe w/ Internal Metaguard	594-6 WF Steel Toe	594-6 WF Steel Toe w/ Internal Metaguard	Steel Toe
Last:	199	522	800	694	522	694	703
Sizes:	B 9-12,13,14 D 7-12,13,14,15 E 8-11 EE 7-12,13,14	B 9-12,13,14 D 4-12,13,14 E 8-12 EEE 8-12	B 10-12,13,14 D 7-12,13,14,15 EE 7-12,13,14 H 8-12,13,14	D 7-12,13,14,15 EE 8-12,13,14 H 8-12,13	D 7-12,13,14,15 EE 8-12,13,14	D 7-12,13,14,15,16 EE 8-12,13,14	M 7-12,13,14 WW 8-12,13,14
Care Options:	Boot Oil, Leather Protector	Leather Protector, NaturSeal™, Shoe Cream	Leather Protector, NaturSeal™	Leather Protector, NaturSeal™	Boot Oil, Leather Protector	Leather Protector, NaturSeal™	Boot Oil, Leather Protector
Protection Standards:	ASTM F2413-11, M/1/75/C/75, EH	ASTM F2413-11, M/1/75/C/75, EH PR	ASTM F2413-11, M/1/75/C/75, Mt/75, EH	ASTM F2413-11, M/1/75/C/75, Mt/75, EH	ASTM F2413-11, M/1/75/C/75, Mt/75, EH	ASTM F2413-11, M/1/75/C/75, Mt/75, EH	ASTM F2413-11, M/1/75/C/75, Mt/75, EH
Replacement Laces:		93562		93590		93590	93044
Replacement Footbeds:	96369			96324		96324	
Replacement Soles:	91730	91742		91239	91207	91239	91758

Component	6330	6334	6337	6338	6342	6601	6603
Upper:	Abrasion Resistant Mono-Mesh	Abrasion Resistant Mono-Mesh	Full Grain Leather Black Leather	Abrasion Resistant Mono-Mesh	Abrasion Resistant Mono-Mesh	Abrasion Resistant Mono-Mesh	Waterproof Split Gray Basalt Leather and Abrasion Resistant Mesh
Lining: Vamp Quarter	Khaki Drill Mesh	Khaki Drill Mesh	Nylon Nylon	Khaki Drill Mesh	Khaki Drill Mesh	Woven Nylon Woven Nylon	Combat Super Knit Combat Super Knit
Waterproof:						Red Wing Waterproofing	Red Wing Waterproofing
Insulation:							
Hardware:			Nylon Webbing			Non-metallic	Non-metallic
Counter:	Heel-Molded	Heel-Molded	Heel-Molded	Heel-Molded	Heel-Molded	Heel-Molded	Heel-Molded
Footbed:	Nylon Covered Open Cell Foam	Nylon Covered Open Cell Foam	Removable Polyurethane-SD	Nylon Covered Open Cell Foam	Nylon Covered Open Cell Foam	Nylon Covered Open Cell Foam	Removable Polyurethane
Insole:	Non-woven	Non-woven	Non-woven SD	Non-woven	Non-woven	Non-woven	Bontex®
Shank:	Nylon	Nylon	TPU	Nylon	Nylon	Non-metallic	
Outsole:	Rubber-EVA Stealth	Rubber-EVA Stealth	Rubber-EVA Viper	Rubber-EVA Stealth	Rubber-EVA Stealth	Rubber OmniTrax	Traverse
Construction:	Cement	Cement	Cement	Cement	Cement	Direct Attach Non-Welt	Cement
Protective Cap:	305 Aluminum Toe	305 Aluminum Toe	126 Aluminum Toe	305 Aluminum Toe	305 Aluminum Toe	305 Non-Metallic Toe	157 Non-Metallic Toe
Last:	305	305	228	305	305	305	231
Sizes:	D 7-12,13,14,15 EE 7-12,13,14,15 H 8-12,13	D 7-12,13,14,15 EE 7-12,13,14,15 H 8-12,13	B 10-12,13,14 D 6-12,13,14,15,16 EE 8-12,13,14 H 8-12,13	D 7-12,13,14,15 EE 7-12,13,14,15 H 8-12,13	D 7-12,13,14,15 EE 7-12,13,14,15 H 8-12,13	D 6-12,13,14,15,16 EE 7-12,13,14 H 8-12,13,14	D 6-12,13,14,15,16 EE 6-12,13,14,15 H 8-12,13,14
Care Options:			Leather Protector, Shoe Cream				Leather Protector, NaturSeal™
Protection Standards:	ASTM F2413-11, M/1/75/C/75, EH	ASTM F2413-11, M/1/75/C/75, EH	ASTM F2413-11, M/1/75/C/75, SD	ASTM F2413-11, M/1/75/C/75, EH	ASTM F2413-11, M/1/75/C/75, EH	ASTM F2413-11, M/1/75/C/75, EH	ASTM F2413-11, M/1/75/C/75, EH
Replacement Laces:			93073				
Replacement Footbeds:							
Replacement Soles:							

Component	6605	6606	6608	6633	6634	6640	6670
Upper:	Waterproof Split Brown Leather	Nubuck and Abrasion Resistant Mono-Mesh	Waterproof Split Black Leather	Full Grain, Water-Resistant Black Yukon Leather	Full Grain Hazelnut Trampler Leather	Full Grain Black Leather	Suede, Waterproof Gray Leather
Lining: Vamp Quarter	Combat Super Knit Combat Super Knit	Woven Nylon Woven Nylon	Combat Super Knit Combat Super Knit	Combat Super Knit Spacer Mesh	Combat Super Knit Spacer Mesh	Super Knit with Agion® anti-microbial treatment Super Knit with Agion® anti-microbial treatment	Alpine Alpine
Waterproof:	Red Wing Waterproofing	Red Wing Waterproofing	Red Wing Waterproofing				Red Wing Waterproofing
Insulation:							
Hardware:	Non-metallic	Non-metallic	Non-metallic	Black Eyelets	Matte Black Eyelets		Nylon Webbing
Counter:	Heel-Molded	Heel-Molded	Heel-Molded	Heel-Molded	Heel-Molded	Heel-Molded	Heel-Molded
Footbed:	Removable Polyurethane	Nylon Covered Open Cell Foam	Removable Polyurethane	Nylon Covered Polyurethane	Nylon Covered Polyurethane	Nylon Covered Polyurethane	Removable EVA
Insole:	Bontex®	Non-woven	Bontex®	Texon®	Texon®	Nature Tex®	
Shank:		Non-metallic	TPU	Non-metallic	Non-metallic	TPU	Nylon
Outsole:	Traverse	Rubber OmniTrax	Traverse	TPU-PU Galaxy	TPU-PU Galaxy	Vibram® Galactic TC-4 Plus	Rubber-EVA Xplorer
Construction:	Cement	Direct Attach Non-Welt	Cement	Direct Attach	Direct Attach	Cement	Cement
Protective Cap:	157 Non-Metallic Toe	305 Non-Metallic Toe	157 Non-Metallic Toe	800-6 WF	800-6 WF	882 Steel Toe	88 Steel Toe
Last:	231	305	231	801	801	882	220
Sizes:	D 6-12,13,14,15,16 EE 6-12,13,14,15 H 8-12,13,14	D 6-12,13,14,15,16 EE 7-12,13,14 H 8-12,13,14	D 6-12,13,14,15,16 EE 6-12,13,14,15 H 8-12,13,14	D 7-12,13,14,15 EE 8-12,13,14	B 10-12,13,14 D 7-12,13,14,15 EE 8-12,13,14	D 7-12,13,14,15 EE 7-12,13,14 H 8-12,13	D 8-12,13,14 EE 8-12,13
Care Options:	Leather Protector, NaturSeal™		Leather Protector, NaturSeal™	Leather Protector, Shoe Cream	Leather Protector	Leather Protector, Shoe Cream	Leather Protector, NaturSeal™
Protection Standards:	ASTM F2413-11, M/1/75/C/75, EH	ASTM F2413-11, M/1/75/C/75, EH	ASTM F2413-11, M/1/75/C/75, EH	ASTM F2413-11, M/1/75/C/75, EH	ASTM F2413-11, M/1/75/C/75, EH	ASTM F2413-11, M/1/75/C/75, EH	ASTM F2413-11, M/1/75/C/75, EH
Replacement Laces:				93057	93148		93069
Replacement Footbeds:				96325			
Replacement Soles:							

Component	6671	6672	6674	6675	6681	6690	6692
Upper:	Full Grain, Waterproof Black Frontier Leather	Full Grain, Waterproof Hazelnut Trampler Leather	Full Grain, Waterproof Hazelnut Trampler Leather	Full Grain, Waterproof Beeswax Frontier Leather	Full Grain, Waterproof Red Roan Leather	Full Grain, Waterproof Black Star Leather	Full Grain Gaucho Crazy Horse Leather
Lining: Vamp Quarter	Combat Super Knit Combat Super Knit	Alpine Spacer Mesh	Alpine Alpine	Combat Super Knit Combat Super Knit	Alpine Alpine	Alpine Alpine	Spacer Mesh Spacer Mesh
Waterproof:	Red Wing Waterproofing	Red Wing Waterproofing	Red Wing Waterproofing	Red Wing Waterproofing	Red Wing Waterproofing	Red Wing Waterproofing	
Insulation:							
Hardware:	Matte Black Eyelets, Nylon Webbing	D-Rings	D-Rings		Brass D-Rings, Stud Hooks	D-Rings	Antique Brass
Counter:	Heel-Molded	Heel-Molded	Heel-Molded	Heel-Molded	Heel-Molded	Heel-Molded	Heel-Molded
Footbed:	Nylon Covered Polyurethane	Nylon Covered Polyurethane	Nylon Covered Polyurethane	Nylon Covered Polyurethane	Nylon Covered Polyurethane	Nylon Covered Polyurethane	Removable Polyurethane
Insole:	DynaForce®	Texon®	Texon®	DynaForce®	Non-woven		Non-woven
Shank:	Non-metallic	Steel	Steel	Non-metallic	TC-Tech	Steel	Nylon
Outsole:	Vibram® Rubber-PU XClaim TC-4 Plus	Vibram® Summit TC-4 Plus	Vibram® Summit TC-4 Plus	Vibram® Rubber-PU XClaim TC-4 Plus	Extensy™ Rubber	Vibram® Summit TC-4 Plus	Rubber Ranger
Construction:	Cement - Welt	Cement	Cement	Cement - Welt	Strobel Stitched - Cement	Cement	Cement
Protective Cap:	88 Aluminum Toe	Aluminum 88	Aluminum 88	88 Aluminum Toe	88 Non-Metallic Toe	Aluminum 88	126 Aluminum Toe
Last:	157	221	221	157	697	221	228
Sizes:	B 9-12,13,14 D 7-12,13,14 EE 8-12,13,14 H 8-12,13,14	B 10-12,13,14 D 7-12,13,14,15 EE 8-12,13,14	B 10-12,13,14 D 7-12,13,14,15 EE 8-12,13,14	B 9-12,13,14 D 7-12,13,14 EE 8-12,13,14 H 8-12,13,14	B 9-12,13,14 D 7-12,13,14 D 6-12,13,14,15 EE 6-12,13,14 H 8-12,13	D 7-12,13,14,15 EE 8-12,13,14	D 8-12,13 EE 8-12,13
Care Options:	Leather Protector, NaturSeal™	Leather Protector, NaturSeal™	Leather Protector, NaturSeal™	Leather Protector, NaturSeal™	Leather Protector, NaturSeal™, Shoe Cream	Leather Protector, NaturSeal™, Shoe Cream	Leather Protector, NaturSeal™
Protection Standards:	ASTM F2413-11, M/1/75/C/75, EH	ASTM F2413-11, M/1/75/C/75, EH	ASTM F2413-11, M/1/75/C/75, EH	ASTM F2413-11, M/1/75/C/75, EH	ASTM F2413-11, M/1/75/C/75, EH	ASTM F2413-11, M/1/75/C/75, EH	ASTM F2413-11, M/1/75/C/75, EH
Replacement Laces:		93744	93069		93075	93069	93290
Replacement Footbeds:							
Replacement Soles:							

Component	6705	6706	6708	6709	6710	6711	6712	
Upper:	Full Grain Brown Rosseto Leather	Full Grain Black Rosseto Leather	Full Grain Brown Rosseto Leather	Full Grain Black Rosseto Leather	Full Grain Black Rosseto Leather	Full Grain Brown Rosseto Leather	Full Grain Leather	
Lining: Vamp Quarter	Combat Super Knit Raptor with Spunlace	Combat Super Knit Raptor with Spunlace	Combat Super Knit Raptor with Spunlace	Combat Super Knit Raptor with Spunlace	Combat Super Knit Raptor with Spunlace	Combat Super Knit Raptor with Spunlace	Combat Super Knit Raptor with Spunlace	
Waterproof:								
Insulation:								
Hardware:							Non-metallic	
Counter:	Heel-Molded	Heel-Molded	Heel-Molded	Heel-Molded	Heel-Molded	Heel-Molded	Heel-Molded	
Footbed:	Nylon Covered Polyurethane SD	Nylon Covered Polyurethane	Non-Woven SD	Nylon Covered Polyurethane	Nylon Covered Polyurethane	Nylon Covered Polyurethane SD	Nylon Covered Polyurethane SD	
Insole:	Non-woven SD	Non-woven	Non-woven SD	Non-woven	Non-woven	Non-woven	Non-woven SD	
Shank:	Non-metallic	Non-metallic	Non-metallic	Non-metallic	Non-metallic	Non-metallic	Non-metallic	
Outsole:	Dual Density BLVD	Dual Density BLVD	Dual Density BLVD	Dual Density BLVD	Dual Density BLVD	Dual Density BLVD	Dual Density BLVD	
Construction:	Cement	Cement	Cement	Cement	Cement	Cement	Cement	
Protective Cap:	N224 Non-Metallic Toe	N224 Non-Metallic Toe	N224 Non-Metallic Toe	N224 Non-Metallic Toe	N224 Non-Metallic Toe	N224 Non-Metallic Toe	N224 Non-Metallic Toe	
Last:	224	224	224	224	226	226	224	
Sizes:	D 7-12,13,14,15 EE 8-12,13 H 8-12,13	D 7-12,13,14,15 EE 8-12,13 H 8-12,13	D 7-12,13,14,15 EE 8-12,13 H 8-12,13	D 7-12,13,14,15 EE 8-12,13 H 8-12,13	D 7-12,13,14,15 EE 8-12,13 H 8-12,13	D 7-12,13,14,15 EE 8-12,13 H 8-12,13	D 7-12,13,14,15 EE 8-12,13 H 8-12,13	D 7-12,13,14,15 EE 8-12,13 H 8-12,13
Care Options:	Leather Cleaner, Leather Protector	Leather Cleaner, Leather Protector	Leather Cleaner, Leather Protector	Leather Cleaner, Leather Protector	Leather Cleaner, Leather Protector	Leather Cleaner, Leather Protector	Black Shoe Cream, Leather Protector	
Protection Standards:	ASTM F2413-11, M/175/C/75, SD	ASTM F2413-11, M/175/C/75, EH	ASTM F2413-11, M/175/C/75, SD	ASTM F2413-11, M/175/C/75, EH	ASTM F2413-11, M/175/C/75, EH	ASTM F2413-11, M/175/C/75, SD	ASTM F2413-11, M/175/C/75, SD	
Replacement Laces:								
Replacement Footbeds:								
Replacement Soles:								

Component	6800	6801	8337	8603	8670	8672	8675
Upper:	Abrasion Resistant Mono-Mesh	Abrasion Resistant Mono-Mesh	Full Grain Black Leather	Waterproof Split Gray Basalt Leather	Suede, Waterproof Gray Leather	Full Grain, Waterproof Hazelnut Trampler Leather	Full Grain, Waterproof Hazelnut Trampler Leather
Lining: Vamp Quarter	Woven Nylon Woven Nylon	Woven Nylon Woven Nylon	Nylon Nylon	Combat Super Knit Combat Super Knit	Alpine Alpine	Alpine Nylon Spacer Mesh	Alpine Alpine
Waterproof:		Red Wing Waterproofing		Red Wing Waterproofing	Red Wing Waterproofing	Red Wing Waterproofing	Red Wing Waterproofing
Insulation:							
Hardware:	Non-metallic	Non-metallic	Nylon Webbing	Non-metallic	Nylon Webbing	D-Rings	D-Rings
Counter:	Heel-Molded	Heel-Molded	Heel-Molded	Heel-Molded	Heel-Molded	Heel-Molded	Heel-Molded
Footbed:	Nylon Covered Open Cell Foam	Nylon Covered Open Cell Foam	Removable Polyurethane-SD	Removable Polyurethane	Removable EVA	Nylon Covered Polyurethane	Nylon Covered Polyurethane
Insole:	Non-woven	Non-woven	Non-woven SD	Bontex®		Texon®	Texon®
Shank:	Non-metallic	Non-metallic	TPU		Nylon	Steel	Steel
Outsole:	Rubber OmniTrax	Rubber OmniTrax	Rubber-EVA Viper	Traverse	Rubber-EVA Xplorer	Vibram® Summit TC-4 Plus	Vibram® Summit TC-4 Plus
Construction:	Direct Attach Non-Welt	Direct Attach Non-Welt	Cement	Cement	Cement	Cement	Cement
Protective Cap:	305 Non-Metallic Toe	305 Non-Metallic Toe					
Last:	305	305	228	231	223	223	223
Sizes:	D 6-12,13,14,15,16 EE 7-12,13,14 H 8-12,13,14	D 6-12,13,14,15,16 EE 7-12,13,14 H 8-12,13,14	B 10-12,13,14 D 6-12,13,14,15,16 EE 8-12,13,14 H 8-12,13	D 6-12,13,14,15,16 EE 6-12,13,14,15 H 8-12,13,14	D 8-12,13,14 EE 8-12,13	B 10-12,13,14 D 7-12,13,14,15 EE 8-12,13,14	D 7-12,13,14,15 EE 8-12,13,14
Care Options:			Leather Protector, Shoe Cream	Leather Protector, NaturSeal™	Leather Protector, NaturSeal™	Leather Protector, NaturSeal™	Leather Protector, NaturSeal™
Protection Standards:	ASTM F2413-11, M/175/C/75, SD	ASTM F2413-11, M/175/C/75, EH	ASTM F2892-11, SD	ASTM F2892-11, SD	ASTM F2892-11, EH	ASTM F2892-11, EH	ASTM F2892-11, EH
Replacement Laces:			93073		93069	93744	93069
Replacement Footbeds:							
Replacement Soles:							

Component	8683	8690	8692	8705	8706	8712	10875	
Upper:	Full Grain, Waterproof Red Roan Leather	Full Grain, Waterproof Black Star Leather	Full Grain Gaucho Crazy Horse Leather	Full Grain Brown Rosseto Leather	Full Grain Black Leather	Full Grain Leather	Full Grain, Water-Resistant Oro-iginal Leather	
Lining: Vamp Quarter	Alpine Alpine	Alpine Alpine	Spacer Mesh Spacer Mesh	Combat Super Knit Raptor with Spunlace	Combat Super Knit Raptor with Spunlace	Combat Super Knit Raptor with Spunlace	Leather	
Waterproof:	Red Wing Waterproofing	Red Wing Waterproofing						
Insulation:								
Hardware:	Gun Metal Speed Laces, Stud Hooks	D-Rings	Antique Brass			Non-metallic	Gun Metal Eyelets	
Counter:	Heel-Molded	Heel-Molded	Heel-Molded	Heel-Molded	Heel-Molded	Heel-Molded	Leatherboard	
Footbed:	Nylon Covered Polyurethane	Nylon Covered Polyurethane	Removable Polyurethane	Nylon Covered Polyurethane SD	Nylon Covered Polyurethane SD	Nylon Covered Polyurethane SD		
Insole:	Non-woven		Non-woven	Non-woven SD	Non-woven SD	Non-woven SD	Leather	
Shank:	TC-Tech	Steel	Nylon	Non-metallic	Non-metallic	Non-metallic		
Outsole:	Extensy™ Rubber	Vibram® Summit TC-4 Plus	Rubber Ranger	Dual Density BLVD	Dual Density BLVD	Dual Density BLVD	Traction Tred Cushion Crepe Wedge	
Construction:	Strobel Stitched - Cement	Cement	Cement	Cement	Cement	Cement	Goodyear Leather Welt	
Protective Cap:								
Last:	698	223	228	225	225	224	23	
Sizes:	B 10-12,13,14,15 D 7-12,13,14,15 EE 7-12,13,14 H 8-12,13	D 7-12,13,14,15 EE 8-12,13,14	D 8-12,13 EE 8-12,13	D 7-12,13,14,15 EE 8-12,13 H 8-12,13	D 7-12,13,14,15 EE 8-12,13 H 8-12,13	D 7-12,13,14,15 EE 8-12,13 H 8-12,13	D 7-12,13,14,15 EE 8-12,13 H 8-12,13	B 10-12,13,14 D 6-12,13,14,15 E 7-11 EE 8-12,13
Care Options:	Leather Protector, NaturSeal™, Shoe Cream	Leather Protector, NaturSeal™, Shoe Cream	Leather Protector, NaturSeal™	Leather Cleaner, Leather Protector	Black Shoe Cream	Black Shoe Cream, Leather Protector	Boot Oil, Leather Protector	
Protection Standards:	ASTM F2892-11, EH	ASTM F2892-11, EH	ASTM F2892-11, EH	ASTM F2892-11, SD	ASTM F2892-11, SD	ASTM F2892-11, SD		
Warranty:	1 Year Waterproof	1 Year Waterproof						
Replacement Laces:	93075	93069	93290				93400	
Replacement Footbeds:								
Replacement Soles:							91240	

Component	10877	59001
Upper:	Full Grain, Water-Resistant Oro-iginal Leather	Polyurethane
Lining: Vamp Quarter	Leather	Nylon Nylon
Waterproof:		Polyurethane
Insulation:		
Hardware:	Gun Metal Eyelets	
Counter:	Backstay Reinforcer	
Footbed:		Removable Polyurethane
Insole:	Leather	Lenzi PS5ES Puncture Resistant
Shank:		Steel
Outsole:	Traction Tred Cushion Crepe Wedge	Mini Lug RBR
Construction:	Goodyear Leather Welt	Injection
Protective Cap:		2500 Steel Toe
Last:	23	300
Sizes:	AA 10-12,13,14 B 9-12,13,14 C 9-12 D 6-12,13,14,15 E 8-12,13 EE 8-12,13 H 8-11	D 7-12,13,14,15
Care Options:	Boot Oil, Leather Protector	
Protection Standards:		ASTM F2413-11, M/I/75/C/75, EH, PR
Warranty:		
Replacement Laces:	93560	
Replacement Footbeds:		
Replacement Soles:	91240	

WORX TECHNICAL SPECS

THE RIGHT FIT FOR THE JOB.

Fit is everything. The boot has to fit your job as well as your foot. Only the right fitting boot will give you the comfort and performance you need on the job.

Men's Extreme Size Styles				Women's Extreme Size Styles
From Size 4	From Size 5	To Size 15	To Size 16	From Size 5
5266	5266	5007	5501	5100
5584	5584	5009	5584	5106
5601	5601	5010	5610	5108
5610	5610	5012	6513	5111
6266	5623	5501		5112
	5625	5584		5113
	5802	5610		5114
	6266	5625		5115
	6513	5802		5116
		6513		5117
		6550		5118
		6552		5119
				5128
				5131
				6102
				6112
				6113

LAST REFERENCE CHART

The last is a solid form around which a shoe is molded. The dimensions of the last correspond to the size and width of the boot. One last can be used in many styles, resulting in different looking, but similar fitting boots. If a customer previously fit into a shoe made with a certain last, they should fit into any style built around that last.

156	W156	228	691	696	702	702-2	703	800	882	892	JVC2-914	
5600	5128	5007	5266	5606	5335	5829	5486	5605	5001	5501	5015	5112
5615	5131	5009	5290	5700	5424		5489	5607	5018	5584	5016	5113
5624		5010	5611		5425		5626	5610	5023	5601		5114
5715		5012	6266		5701			5613	5024	5623		5115
5815		5108						5800	5025	5625		6102
		5111						5805	5026	5802		6112
								5906	5100	6401		6113
								5908	5106	6402		
								5918	5116	6422		
									5117	6426		
									5118	6513		
									5119	6550		
									5303	6552		
									5400	6553		
									5401	6555		
									5402	6556		
									5404	6558		
									5405			
									5418			

Bold type indicates safety toe style

WORX SOLES

SOLE RESISTANCE CHART	Ascend	Bid Rubber Cup	Direct Attach StarGrip®	ENDURANCE Arrowhead	ENDURANCE Cross Wire	PU Cascade I	Rubber ComfortFlex	Rubber Resister	Rubber-EVA Motility
Slip Resistance	Best	Best	Best	Good	Good	Better	Best	Best	Best
Resistant to Oil/Gas	Best	Good	Best	Best	Best	Best	Best	Best	Best
Resistant to Chemicals	Best	Better	Better	Best	Better	Best	Best	Better	Best
Resistant to Abrasions	Best	Best	Best	Best	Best	Best	Best	Best	Best
Heat Resistance	Best	Best	Best	Good	Good	Good	Best	Best	Best
Non-Marking	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes
	*5116 *5117 *5402 *5404	*6513	*5623 *5625 *5802	*5424 *5425 *5606 *5700 *5701	*5605 *5607 *5610 *5800 *5805	*5266 *5290 *5611 6266	*5128 *5131 *5600 *5615 *5624 *5715 *5815	*5486 *5489 *5586 *5613 *5626 *5829 *5906 *5908 *5918	*5018 *5118 *5418

SOLE RESISTANCE CHART	Rubber-EVA Viper	Rubber-PU Falcon	Rubber-PU Talon	SSRT Diamond	SSRT Sure-Tech	StarGrip®	StarGrip® X2	WOTF StarGrip®
Slip Resistance	Best	Best	Best	Best	Best	Best	Best	Best
Resistant to Oil/Gas	Good	Best	Best	Best	Best	Best	Best	Best
Resistant to Chemicals	Best	Better	Best	Best	Best	Best	Better	Best
Resistant to Abrasions	Best	Best	Best	Best	Best	Best	Best	Best
Heat Resistance	Good	Best	Best	Good	Good	Better	Best	Best
Non-Marking	No	No	Yes	Yes	Yes	Yes	Yes	Yes
	*5007 •5009 •5010 •5012 •5108 •5111	*5501 *5584 *5601	*5001 *5100 *5106 *5119 *5303 *5400 *5401 *5405	•6550 •6552 •6553 •6555 •6556 •6558	*5015 *5016	*5335	•5023 •5024 •5025 •5026 6401 6402 6422 6426	*5112 *5113 *5114 *5115 6102 6112 6113

Slip Resistance/Traction is a key feature in soles. All soles are tested or traction based on the wet average of Mark II & SATRA Test. This is a measurement of friction on dry quarry tile. The greater the friction, the greater the traction.

- * Steel Toe
- Aluminum Toe
- ° Non-metallic Toe

**Surfaces and containments will affect traction and slip resistance.

TECHNICAL SPECS BY STYLE NUMBER

Component	5001	5007	5009	5010	5012	5015	5016
Upper:	Full Grain Black Leather	Synthetic Leather and Nylon Mesh	Synthetic Leather and Nylon Mesh	Synthetic Leather and Nylon Mesh	Synthetic Leather and Nylon Mesh	Synthetic Black Leather	Synthetic Brown Leather
Lining: Vamp Quarter	Nylon Nylon	Woven Nylon Woven Nylon	Woven Nylon Woven Nylon	Woven Nylon Woven Nylon	Woven Nylon Woven Nylon	Spacer Mesh Spacer Mesh	Spacer Mesh Spacer Mesh
Waterproof:							
Insulation:							
Footbed:	Removable Polyurethane	Removable Polyurethane	Removable Polyurethane	Removable Polyurethane	Removable Polyurethane	Removable Polyurethane-SD	Removable Polyurethane-SD
Insole:	Non-woven	Non-woven	Non-woven	Non-woven	Non-woven	Nature Tex®	Nature Tex®
Shank:	Non-metallic	Non-metallic	Non-metallic	Non-metallic	Non-metallic		
Outsole:	Rubber-PU Talon	Rubber-EVA Viper	Rubber-EVA Viper	Rubber-EVA Viper	Rubber-EVA Viper	SSRT Sure-Tech	SSRT Sure-Tech
Construction:	Cement	Cement	Cement	Cement	Cement	Cement	Cement
Protective Cap:	Worx Steel Toe	126 Aluminum Toe	126 Aluminum Toe	126 Aluminum Toe	126 Aluminum Toe	892 Steel Toe	892 Steel Toe
Last:	882	228	228	228	228	892	892
Sizes:	M 7-12,13,14 WW 8-12,13,14	M 7-12,13,14,15 WW 8-12,13,14	M 7-12,13,14,15 WW 8-12,13,14	M 7-12,13,14,15 WW 8-12,13,14	M 7-12,13,14,15 WW 8-12,13,14	M 7-12,13,14 WW 8-12,13	M 7-12,13,14 WW 8-12,13
Care Options:	Leather Protector					Leather Protector	Leather Protector
Protection Standards:	ASTM F2413-11, M/1/75/C/75, Mt/75, EH	ASTM F2413-11, M/1/75/C/75, EH	ASTM F2413-11, M/1/75/C/75, EH	ASTM F2413-11, M/1/75/C/75, EH	ASTM F2413-11, M/1/75/C/75, EH	ASTM F2413-11, M/1/75/C/75, SD	ASTM F2413-11, M/1/75/C/75, SD

Component	5018	5023	5024	5025	5026	5100	5106
Upper:	Full Grain Black Leather	Full Grain Black Leather	Full Grain Black Leather	Full Grain Black Leather	Full Grain Brown Leather	Full Grain Black Leather	Full Grain Brown Leather
Lining: Vamp Quarter	Woven Nylon Woven Nylon	Polyester Polyester	Polyester Polyester	Polyester Polyester	Polyester Polyester	Nylon Nylon	Nylon Nylon
Waterproof:							
Insulation:							
Footbed:	Removable Polyurethane-SD	Removable Polyurethane	Removable Polyurethane	Removable Polyurethane	Removable Polyurethane	Removable Polyurethane	Removable Polyurethane
Insole:	Nature Tex®	Nature Tex®	Nature Tex®	Nature Tex®	Nature Tex®	Non-woven	Non-woven
Shank:	Non-metallic	Non-metallic	Non-metallic	Non-metallic	Non-metallic	Non-metallic	Non-metallic
Outsole:	Rubber-EVA Motility	StarGrip® X2	StarGrip® X2	StarGrip® X2	StarGrip® X2	Rubber-PU Talon	Rubber-PU Talon
Construction:	Cement	Cement	Cement	Cement	Cement	Cement	Cement
Protective Cap:	Worx Steel Toe	Worx Non-MetallicToe	Worx Non-MetallicToe	Worx Non-MetallicToe	Worx Non-MetallicToe	Worx Steel Toe	Worx Steel Toe
Last:	882	882	882	882	882	882	882
Sizes:	M 7-12,13,14 WW 8-12,13,14	M 7-12,13,14 WW 8-12,13,14	M 7-12,13,14 WW 8-12,13,14	M 7-12,13,14 WW 8-12,13,14	M 7-12,13,14 WW 8-12,13,14	M 5-10,11 W 6-10	M 5-10,11 W 6-10
Care Options:	Leather Protector, Shoe Cream	Leather Protector	Leather Protector	Leather Protector	Leather Protector	Leather Protector	Leather Protector
Protection Standards:	ASTM F2413-11, M/1/75/C/75, SD	ASTM F2413-11, M/1/75/C/75, EH	ASTM F2413-11, M/1/75/C/75, EH	ASTM F2413-11, M/1/75/C/75, EH	ASTM F2413-11, M/1/75/C/75, EH	ASTM F2413-11, F/1/75/C/75, EH	ASTM F2413-11, F/1/75/C/75, EH

Component	5108	5111	5112	5113	5114	5115	5116
Upper:	Synthetic Leather and Nylon Mesh	Synthetic Leather and Nylon Mesh	Full Grain Gray Leather	Full Grain Gray Leather	Full Grain Brown Leather	Full Grain Brown Leather	Full Grain Black Leather
Lining: Vamp Quarter	Woven Nylon Woven Nylon	Woven Nylon Woven Nylon	Polyester Polyester	Polyester Polyester	Polyester Polyester	Polyester Polyester	
Waterproof:							
Insulation:							
Footbed:	Removable Polyurethane	Removable Polyurethane	Removable Polyurethane	Removable Polyurethane	Removable Polyurethane	Removable Polyurethane	Removable Polyurethane
Insole:	Non-woven	Non-woven	Texon®	Texon®	Texon®	Texon®	Non-woven
Shank:	Non-metallic	Non-metallic	Non-metallic	Non-metallic	Non-metallic	Non-metallic	
Outsole:	Rubber-EVA Viper	Rubber-EVA Viper	WOTF StarGrip®	WOTF StarGrip®	WOTF StarGrip®	WOTF StarGrip®	Ascend
Construction:	Cement	Cement	Cement	Cement	Cement	Cement	Cement
Protective Cap:	126 Aluminum Toe	126 Aluminum Toe	Worx Steel Toe	Worx Steel Toe	Worx Steel Toe	Worx Steel Toe	Worx Non-MetallicToe
Last:	228	228	JVC2-914	JVC2-914	JVC2-914	JVC2-914	882
Sizes:	M 5-10,11 W 6-10	M 5-10,11 W 6-10	M 5-10,11 W 6-10	M 5-10,11 W 6-10	M 5-10,11 W 6-10	M 5-10,11 W 6-10	M 5-10,11 W 6-10
Care Options:	Leather Protector		Leather Protector	Leather Protector	Leather Protector	Leather Protector	Leather Cleaner, Leather Protector
Protection Standards:	ASTM F2413-11, F1/75/C/75, EH	ASTM F2413-11, F1/75/C/75, EH	ASTM F2413-11, F1/75/C/75, EH	ASTM F2413-11, F1/75/C/75, EH	ASTM F2413-11, F1/75/C/75, EH	ASTM F2413-11, F1/75/C/75, EH	ASTM F2413-11, F1/75/C/75, EH

Component	5117	5118	5119	5128	5131	5266	5290
Upper:	Full Grain Gray Leather and Abrasion Resistant Synthetic	Full Grain Black Leather	Full Grain Brown Leather	Suede, Waterproof Black Leather	Suede Brown Leather	Full Grain Black Leather and Abrasion Resistant Nylon	Full Grain Black Leather and Abrasion Resistant Nylon
Lining: Vamp Quarter		Woven Nylon Woven Nylon	Nylon Nylon	Nylon Nylon	Mesh Mesh	All Star	All Star All Star
Waterproof:				Waterproof Membrane			
Insulation:							
Footbed:	Removable Polyurethane	Removable Polyurethane-SD	Removable Polyurethane	Removable Polyurethane	Removable Polyurethane	Removable Polyurethane	Removable Polyurethane
Insole:	Non-woven	Nature Tex®	Non-woven	Molded TPU	Molded TPU	Non-woven	Non-woven
Shank:		Non-metallic	Non-metallic	Non-metallic	Non-metallic	Non-metallic	Non-metallic
Outsole:	Ascend	Rubber-EVA Motility	Rubber-PU Talon	Rubber ComfortFlex	Rubber ComfortFlex	PU Cascade I	PU Cascade I
Construction:	Cement	Cement	Cement	Stitchdown-Cement	Cement - Welt	Direct Attach	Direct Attach
Protective Cap:	Worx Non-MetallicToe	Worx Steel Toe	Worx Steel Toe	Worx Steel Toe	Worx Steel Toe	88 Non-Metallic Toe	88 Non-Metallic Toe
Last:	882	882	882	W156	W156	691	691
Sizes:	M 5-10,11 W 6-10	M 5-10,11 W 6-10	M 5-10,11 W 6-10	M 5-10,11,12 W 6-10,11	M 5-10,11,12 W 6-10,11	M 4-12,13,14 WW 8-12,13	M 7-12,13,14 WW 8-12,13
Care Options:	Leather Cleaner, Leather Protector	Leather Protector, Shoe Cream	Leather Protector	Leather Protector, NaturSeal™	Leather Protector	Leather Protector, Polish	Leather Protector, Polish
Protection Standards:	ASTM F2413-11, F1/75/C/75, EH	ASTM F2413-11, F1/75/C/75, SD	ASTM F2413-11, F1/75/C/75, Mt/75 EH	ASTM F2413-11, F1/75/C/75, EH	ASTM F2413-11, F1/75/C/75, EH	ASTM F2413-11, M1/75/C/75, EH	ASTM F2413-11, M1/75/C/75, EH

Component	5303	5335	5400	5401	5402	5404	5405
Upper:	Full Grain Black Leather	Full Grain Black Leather	Full Grain Brown Leather	Full Grain Black Leather	Full Grain Black Leather	Full Grain Brown Leather and Abrasion Resistant Synthetic	Full Grain Brown Leather
Lining: Vamp Quarter	Nylon Nylon	Polyester All Star	Nylon Nylon	Mesh Polyester			Nylon Nylon
Waterproof:							
Insulation:							
Footbed:	Removable Polyurethane	Removable Polyurethane	Removable Polyurethane	Removable Polyurethane	Removable Polyurethane	Removable Polyurethane	Removable Polyurethane
Insole:	Non-woven	Polyurethane	Non-woven	Non-woven	Non-woven	Non-woven	Non-woven
Shank:	Non-metallic	Steel	Non-metallic	Non-metallic	Non-metallic	Non-metallic	Non-metallic
Outsole:	Rubber-PU Talon	StarGrip®	Rubber-PU Talon	Rubber-PU Talon	Ascend	Ascend	Rubber-PU Talon
Construction:	Cement	Goodyear Welt	Cement	Cement	Cement	Cement	Cement
Protective Cap:	Worx Steel Toe	Worx Steel Toe	Worx Steel Toe	Worx Steel Toe	Worx Non-MetallicToe	Worx Non-MetallicToe	Worx Steel Toe
Last:	882	702	882	882	882	882	882
Sizes:	M 7-12,13,14 WW 8-12,13,14	M 8-12,13,14 WW 8-12,13	M 7-12,13,14 WW 8-12,13,14	M 7-12,13,14 WW 8-12,13,14	M 7-12,13,14 WW 8-12,13,14	M 7-12,13,14 WW 8-12,13,14	M 7-12,13,14 WW 8-12,13,14
Care Options:	Leather Protector	Boot Oil, Polish	Leather Protector	Leather Protector	Leather Cleaner, Leather Protector	Leather Cleaner, Leather Protector	Leather Protector
Protection Standards:	ASTM F2413-11, M/175/C/75, EH	ASTM F2413-11, M/175/C/75, EH	ASTM F2413-11, M/175/C/75, EH	ASTM F2413-11, M/175/C/75, EH	ASTM F2413-11, M/175/C/75, EH	ASTM F2413-11, M/175/C/75, EH	ASTM F2413-11, M/175/C/75, Mt/75, EH

Component	5418	5424	5425	5486	5489	5501	5584
Upper:	Full Grain Leather Black Leather	Full Grain, Oil Tanned Black Leather	Oiled Nubuck Dark Brown Leather	Full Grain Brown Leather	Full Grain Brown Leather	Full Grain Black Leather	Nubuck Dark Brown Leather
Lining: Vamp Quarter	Woven Nylon Woven Nylon	Woven Nylon All Star	Woven Nylon All Star	Polyester All Star	Polyester All Star	Polyester All Star	Polyester All Star
Waterproof:							
Insulation:							
Footbed:	Removable Polyurethane-SD	Removable Polyurethane	Removable Polyurethane	Removable Polyurethane	Removable Polyurethane	Removable Polyurethane	Removable Polyurethane
Insole:	Nature Tex®	Polyurethane	Polyurethane	Polyurethane	Polyurethane	Texon®	Texon®
Shank:	Non-metallic	Steel	Steel	Steel	Steel	Non-metallic	Non-metallic
Outsole:	Rubber-EVA Motility	ENDURANCE Arrowhead	ENDURANCE Arrowhead	Rubber Resister	Rubber Resister	Rubber-PU Falcon	Rubber-PU Falcon
Construction:	Cement	Direct Attach Welt	Direct Attach Welt	Goodyear Welt	Goodyear Welt	Cement	Cement
Protective Cap:	Worx Steel Toe	500-2 Steel Toe	500-2 Steel Toe	500-6 WF Steel Toe	500-6 WF Steel Toe	88 Steel Toe	588 Steel Toe
Last:	882	702	702	703	703	882	882
Sizes:	M 7-12,13,14 WW 8-12,13,14	M 7-12,13,14 WW 8-12,13	M 7-12,13,14 WW 8-12,13	M 7-12,13,14 WW 8-12,13	M 8-12,13,14 WW 8-12,13	M 6-12,13,14,15,16 WW 8-12,13,14,15,16	M 4-12,13,14,15,16 WW 8-12,13,14
Care Options:	Leather Protector, Shoe Cream	Leather Protector, Polish	Leather Protector	Boot Oil, Leather Protector	Boot Oil, Leather Protector	Leather Protector, Polish	Leather Protector
Protection Standards:	ASTM F2413-11, M/175/C/75, SD	ASTM F2413-11, M/175/C/75, EH	ASTM F2413-11, M/175/C/75, EH	ASTM F2413-11, M/175/C/75, Mt/75, EH	ASTM F2413-11, M/175/C/75, Mt/75, EH	ASTM F2413-11, M/175/C/75, EH	ASTM F2413-11, M/175/C/75, Mt/75, EH

Component	5600	5601	5605	5606	5607	5610	5611
Upper:	Full Grain Brown Leather	Full Grain Black Leather	Full Grain Brown Leather	Full Grain, Waterproof Brown Leather	Full Grain Black Leather	Full Grain Brown Leather	Full Grain, Waterproof Black Leather and Abrasion Resistant Nylon
Lining: Vamp Quarter	Nylon Nylon	All Star All Star	All Star All Star	All Star All Star	All Star All Star	All Star All Star	All Star All Star
Waterproof:				Waterproof Membrane			Sympatex®
Insulation:							
Footbed:	Removable Polyurethane	Removable Polyurethane	Removable Polyurethane	Removable Polyurethane	Removable Polyurethane	Removable Polyurethane	Removable Polyurethane
Insole:		Texon®	Polyurethane	Polyurethane	Polyurethane	Polyurethane	Non-woven
Shank:	Non-metallic	Non-metallic	Steel	Steel	Steel	Steel	Non-metallic
Outsole:	Rubber ComfortFlex	Rubber-PU Falcon	ENDURANCE Cross Wire	ENDURANCE Arrowhead	ENDURANCE Cross Wire	ENDURANCE Cross Wire	PU Cascade I
Construction:	Strobel Stitched - Cement	Cement	Direct Attach Welt	Direct Attach Welt	Direct Attach Welt	Direct Attach Welt	Direct Attach
Protective Cap:	Worx Steel Toe	882 Non-Metallic Toe	Worx Steel Toe	Steel Toe	Worx Steel Toe	700-6 WF Steel Toe	88 Non-Metallic Toe
Last:	156	882	800	696	800	800	691
Sizes:	M 7-12,13,14 WW 8-12,13,14	M 4-12,13,14 WW 8-12,13,14	M 7-12,13,14 WW 8-12,13,14	M 8-12,13,14 WW 8-12,13	M 7-12,13,14 WW 8-12,13,14	M 4-12,13,14,15,16 WW 8-12,13,14	M 7-12,13,14 WW 8-12,13
Care Options:	Leather Protector	Leather Protector, Polish	Leather Protector	Leather Protector, NaturSeal™	Black Shoe Cream, Leather Protector	Leather Protector	Leather Protector, Polish
Protection Standards:	ASTM F2413-11, M/175/C/75, Mt/75, EH	ASTM F2413-11, M/175/C/75, Mt/75, EH	ASTM F2413-11, M/175/C/75, EH	ASTM F2413-11, M/175/C/75, EH	ASTM F2413-11, M/175/C/75, EH	ASTM F2413-11, M/175/C/75, Mt/75, EH	ASTM F2413-11, M/175/C/75, EH

Component	5613	5615	5623	5624	5625	5626	5700
Upper:	Full Grain Black Leather	Full Grain Brown Leather	Full Grain, Waterproof Brown Leather and Abrasion Resistant Nylon	Full Grain, Waterproof Black Leather	Full Grain, Waterproof Black Leather	Full Grain Brown Leather	Full Grain, Waterproof Brown Leather
Lining: Vamp Quarter	All Star All Star	Nylon Nylon	All Star All Star	Nylon Nylon	Synthetic Mesh Synthetic Mesh	All Star All Star	All Star All Star
Waterproof:			Waterproof Membrane	Waterproof Membrane	Waterproof Membrane		Waterproof Membrane
Insulation:							
Footbed:	Removable Polyurethane	Removable Polyurethane	Removable Polyurethane	Removable Polyurethane	Removable Polyurethane	Removable Polyurethane	Removable Polyurethane
Insole:	Polyurethane	Molded TPU	Nature Tex®	Molded TPU	Nature Tex®	Polyurethane	Polyurethane
Shank:	Steel	Non-metallic	Steel	Non-metallic	Steel	Steel	Steel
Outsole:	Rubber Resister	Rubber ComfortFlex	Direct Attach StarGrip®	Rubber ComfortFlex	Direct Attach StarGrip®	Rubber Resister	ENDURANCE Arrowhead
Construction:	Goodyear Welt	Stitchdown-Cement	Direct Attach	Stitchdown-Cement	Direct Attach	Goodyear Welt	Direct Attach Welt
Protective Cap:	700-6 WF Steel Toe	Worx Steel Toe	Worx Non-MetallicToe	Worx Steel Toe	Worx Non-MetallicToe	500-6 Steel Toe & Metatarsal Guard	594-6 WF Steel Toe
Last:	800	156	882	156	882	703	696
Sizes:	M 7-12,13,14 WW 8-12,13,14	M 7-12,13,14 WW 8-12,13,14	M 5-12,13,14 WW 5-12,13,14	M 7-12,13,14 WW 8-12,13,14	M 5-12,13,14,15 WW 8-12,13,14	M 6-12,13,14 WW 8-12,13	M 8-12,13,14 WW 8-12,13
Care Options:	Leather Protector	Leather Protector	Leather Protector, NaturSeal™	Leather Protector, NaturSeal™	Leather Protector, NaturSeal™	Boot Oil, Leather Protector	Leather Protector, NaturSeal™
Protection Standards:	ASTM F2413-11, M/175/C/75, Mt/75, EH	ASTM F2413-11, M/175/C/75, EH	ASTM F2413-11, M/175/C/75, EH	ASTM F2413-11, M/175/C/75, EH	ASTM F2413-11, M/175/C/75, EH	ASTM F2413-11, M/175/C/75, Mt/75, EH	ASTM F2413-11, M/175/C/75, EH

Component	5701	5715	5800	5802	5805	5815	5829
Upper:	Polyurethane Coated Brown Leather	Full Grain Brown Leather	Full Grain, Oil Tanned Brown Leather	Full Grain, Waterproof Brown Leather	Full Grain Brown Leather	Full Grain Brown Leather	Full Grain Brown Leather
Lining: Vamp Quarter	Polyester	Nylon Nylon	Polyester All Star	Cosmo™ Comfort with Synthetic Mesh All Star	All Star All Star	Nylon Nylon	All Star All Star
Waterproof:				Waterproof Membrane			
Insulation:				Insulated			
Footbed:	Removable Polyurethane	Removable Polyurethane	Removable Polyurethane	Removable Polyurethane	Removable Polyurethane	Removable Polyurethane	Removable Polyurethane
Insole:	Polyurethane	Molded TPU	Polyurethane with Steel Plate	Non-woven	Polyurethane	Molded TPU	Polyurethane
Shank:	Steel	Non-metallic	Steel	Steel	Steel	Non-metallic	Steel
Outsole:	ENDURANCE Arrowhead	Rubber ComfortFlex	ENDURANCE Cross Wire	Direct Attach StarGrip®	ENDURANCE Cross Wire	Rubber ComfortFlex	Rubber Resister
Construction:	Direct Attach Welt	Stitchdown-Cement	Direct Attach Welt	Direct Attach	Direct Attach Welt	Stitchdown-Cement	Goodyear Welt
Protective Cap:	500-6 Steel Toe	Worx Steel Toe	82A WF Steel Toe	Worx Non-MetallicToe	Worx Steel Toe	Worx Steel Toe	500-6 WF Steel Toe
Last:	702	156	800	882	800	156	702-2
Sizes:	M 7-12,13,14 WW 8-12,13	M 7-12,13,14 WW 8-12,13,14	M 7-12,13,14 WW 8-12,13	M 5-12,13,14,15 WW 8-12,13,14	M 7-12,13,14 WW 8-12,13,14	M 7-12,13,14 WW 8-12,13,14	M 7-12,13,14 W 7-12,13
Care Options:	Leather Protector	Leather Protector	Boot Oil, Leather Protector	Leather Protector, NaturSeal™	Leather Protector	Leather Protector	Boot Oil, Leather Protector
Protection Standards:	ASTM F2413-11, M/1/75/C/75, EH	ASTM F2413-11, M/1/75/C/75, EH	ASTM F2413-11, M/1/75/C/75, EH, CSA Grade 1, ESR Rated, PR	ASTM F2413-11, M/1/75/C/75, EH	ASTM F2413-11, M/1/75/C/75, EH	ASTM F2413-11, M/1/75/C/75, EH	ASTM F2413-11, M/1/75/C/75, Mt/75, EH

Component	5906	5908	5918	6102	6112	6113	6266
Upper:	Full Grain Brown Leather	Full Grain Brown Leather	Full Grain Brown Leather	Full Grain Brown Leather	Full Grain Black Leather	Full Grain Black Leather	Full Grain Black Leather and Abrasion Resistant Nylon
Lining: Vamp Quarter	All Star All Star	All Star All Star	All Star All Star		Polyester Polyester	Polyester Polyester	All Star All Star
Waterproof:							
Insulation:							
Footbed:	Removable Polyurethane	Removable Polyurethane	Removable Polyurethane	Nylon Covered Polyurethane SD	Removable Polyurethane	Removable Polyurethane	Removable Polyurethane
Insole:	Swen-Flex®	Swen-Flex®	Polyurethane		Texon®	Texon®	Non-woven
Shank:	Steel	Steel	Steel	TPU	Non-metallic	Non-metallic	Non-metallic
Outsole:	Rubber Resister	Rubber Resister	Rubber Resister	WOTF StarGrip®	WOTF StarGrip®	WOTF StarGrip®	PU Cascade I
Construction:	Goodyear Welt	Goodyear Welt	Goodyear Welt	Cement	Cement	Cement	Direct Attach
Protective Cap:	Worx Steel Toe	Worx Steel Toe	Worx Steel Toe				
Last:	800	800	800	JVC2-914	JVC2-914	JVC2-914	691
Sizes:	M 7-12,13,14 WW 8-12,13,14	M 7-12,13,14 WW 8-12,13,14	M 7-12,13,14 WW 8-12,13,14	M 5-10,11 W 6-10	M 5-10,11 W 6-10	M 5-10,11 W 6-10	M 4-12,13,14 WW 8-12,13
Care Options:	Leather Protector	Leather Protector	Leather Protector	Leather Protector	Leather Protector, Polish	Leather Protector, Polish	Leather Protector, Polish
Protection Standards:	ASTM F2413-11, M/1/75/C/75, EH, CSA Grade 1, ESR Rated, PR	ASTM F2413-11, M/1/75/C/75, EH, CSA Grade 1, ESR Rated, PR	ASTM F2413-11, M/1/75/C/75, Mt/75, EH, CSA Grade 1, ESR Rated, PR	ASTM F2892-11, SD	ASTM F2892-11, EH	ASTM F2892-11, EH	ASTM F2892-11, EH

Component	6401	6402	6422	6426	6513	6550	6553
Upper:	Full Grain Brown Leather	Full Grain Black Leather	Full Grain Brown Leather	Full Grain Brown Leather	Polyurethane Coated Black Leather	Polyurethane Coated Black Leather	Polyurethane Coated Black Leather
Lining: Vamp Quarter	Polyester Polyester	Polyester Polyester	Polyester Polyester	Polyester Polyester	Polyester All Star	Polyester All Star	Polyester All Star
Waterproof:							
Insulation:							
Footbed:	Nylon Covered Polyurethane SD	Removable Polyurethane	Removable Polyurethane	Removable Polyurethane	Removable EVA	Removable Polyurethane	Removable Polyurethane
Insole:	Non-woven SD	Nature Tex®	Nature Tex®	Nature Tex®	Texon®	Texon®	Texon®
Shank:	Nylon	Nylon	Non-metallic	Non-metallic	Non-metallic	Non-metallic	Non-metallic
Outsole:	StarGrip® X2	StarGrip® X2	StarGrip® X2	StarGrip® X2	Bid Rubber Cup	SSRT Diamond	SSRT Diamond
Construction:	Cement	Cement	Cement	Cement	Cement	Cement	Cement
Protective Cap:					88 Non-Metallic Toe	88 Non-Metallic Toe	88 Non-Metallic Toe
Last:	882	882	882	882	882	882	882
Sizes:	M 7-12,13,14 WW 8-12,13,14	M 7-12,13,14 WW 8-12,13,14	M 7-12,13,14 WW 8-12,13,14	M 7-12,13,14 WW 8-12,13,14	M 5-12,13,14,15,16 WW 8-12,13	M 7-12,13,14,15 WW 8-12,13,14,15	M 6-10,11 WW 6-10
Care Options:	Leather Protector	Leather Protector	Leather Protector	Leather Protector	Leather Protector, Polish	Leather Protector, Polish	Leather Protector, Polish
Protection Standards:	ASTM F2892-11, SD	ASTM F2892-11, EH	ASTM F2892-11, EH	ASTM F2892-11, EH	ASTM F2413-11, M/I/75/C/75, EH	ASTM F2413-11, M/I/75/C/75, EH	ASTM F2413-11, F/I/75/C/75, EH

Component	6555	6556	6558
Upper:	Polyurethane Coated Brown Leather	Polyurethane Coated Brown Leather	Polyurethane Coated Brown Leather
Lining: Vamp Quarter	Polyester Micron	PK Nylon Micron	Polyester Micron
Waterproof:			
Insulation:			
Footbed:	Removable Polyurethane	Removable Polyurethane	Removable Polyurethane
Insole:	Non-woven	Non-woven	Non-woven
Shank:	Non-metallic	Non-metallic	Non-metallic
Outsole:	SSRT Diamond	SSRT Diamond	SSRT Diamond
Construction:	Cement	Cement	Cement
Protective Cap:	88 Non-Metallic Toe	88 Non-Metallic Toe	88 Non-Metallic Toe
Last:	882	882	882
Sizes:	M 7-12,13,14 WW 8-12,13	M 7-12,13,14 WW 8-12,13	M 7-12,13,14 WW 8-12,13
Care Options:		Leather Protector	Leather Protector, Polish
Protection Standards:	ASTM F2413-11, M/I/75/C/75, EH	ASTM F2413-11, M/I/75/C/75, EH	ASTM F2413-11, M/I/75/C/75, EH

RED WING CARE PRODUCTS



BEFORE

AFTER

SHOE MAINTENANCE
MANTENIMIENTO DE CALZADO

CLEAN

CONDITION

PROTECT

SHOE MAINTENANCE

A LITTLE CARE GOES A LONG WAY - JUST 3 EASY STEPS!



Without the proper maintenance, boots will show signs of wear. Red Wing offers solutions to help revitalize dry, cracked leather and extend the life of your boots.

CLEAN

CLEAN | ESSENTIAL LEATHER CLEANER



- 95139**
UNIT (24) 3 oz bottles with brush applicator
- Softens and lubricates
 - Extends life of leather
 - Protects and preserves leather

Made in **USA**

SAFE FOR:

✓ OIL-TANNED	SUEDE/NUBUCK
✓ DRY-TANNED	✓ WATERPROOF

CLEAN | ESSENTIAL SADDLE SOAP



- 95136**
UNIT (12) 3 oz tins
- Cleans and softens leather
 - Renews appearance
 - Maintains strength

Made in **USA**

SAFE FOR:

✓ OIL-TANNED	SUEDE/NUBUCK
✓ DRY-TANNED	WATERPROOF

CLEAN | ESSENTIAL SUEDE/NUBUCK KIT



- 95166**
UNIT 12 per case
- Includes brush and suede bar
 - Will not change color or texture of suede

Made in **USA**

SAFE FOR:

OIL-TANNED	✓ SUEDE/NUBUCK
DRY-TANNED	WATERPROOF

CONDITION | NATURSEAL™ LIQUID AND PASTE FORMULAS



Uses breakthrough technology to penetrate waterproof leather, enhancing breathability and pliability.

Made in **USA**



- A** 95146 Liquid
UNIT 1 gallon container
- B** 95147 Liquid
UNIT (12) 8 oz bottles
- C** 95144 Liquid
UNIT (12) 4 oz bottles

- D** 95148 Paste
UNIT (12) 8 oz containers
- E** 95145 Paste
UNIT (12) 4 oz containers
- F** 95153 Liquid refill bottle (empty)
UNIT (12) 16 oz container

SAFE FOR:

✓ OIL-TANNED	✓ SUEDE/NUBUCK
✓ DRY-TANNED	✓ WATERPROOF

Some darkening of leather will occur. Will darken and flatten the nap on suede leather. For fine leathers, try on a hidden spot first.

CONDITION | THE ORIGINAL BOOT OIL AND PASTE

The **ORIGINAL**

This tried-and-true formula restores dried-out leather to its natural softness and flexibility. It lubricates and preserves leather quality while adding water repellency.

Made in **USA**



- G** 95150 Oil
UNIT 1 gallon container
- H** 95151 Oil
UNIT (12) 32 oz containers
- I** 95130 Oil
UNIT (24) 8 oz bottles

- J** 95141 Paste
UNIT (24) 7 oz tins
- K** 95126 Black paste
UNIT (24) 3 oz tins
- L** 95152 Oil refill bottle (empty)
UNIT (12) 16 oz containers
- M** 95137 Oil trial size
UNIT (50) .24 oz packets

SAFE FOR:

✓ OIL-TANNED	SUEDE/NUBUCK
✓ DRY-TANNED	WATERPROOF

CONDITION | THE ORIGINAL MINK OIL PASTE



Trusted silicone and lanolin formula softens leather while adding water repellency.

Made in **USA**

- N** 95157 Paste
UNIT (1) 32 oz containers
- O** 95160 Paste
UNIT (24) 3 oz tin

- P** 95138 Paste trial size
UNIT (50) .24 oz packets

SAFE FOR:

✓ OIL-TANNED	SUEDE/NUBUCK
✓ DRY-TANNED	WATERPROOF

CONDITION

CONDITION | ALL NATURAL BOOT OIL AND PASTE FORMULAS

All Natural

All Natural conditioning products include a proprietary mixture of mink oil, pine pitch and beeswax. Designed to protect and extend the life of oil-tanned leather, these products offer an all-natural, non-chemical makeup.



Q 95132 Oil
UNIT (12) 8 oz containers

R 95143 Paste
(formerly known as All Natural Leather Dressing)
UNIT (12) 8 oz tin

Made in **USA**

SAFE FOR:

<input checked="" type="checkbox"/> OIL-TANNED	SUEDE/NUBUCK
<input type="checkbox"/> DRY-TANNED	WATERPROOF

CONDITION | ESSENTIAL BOOT POLISH

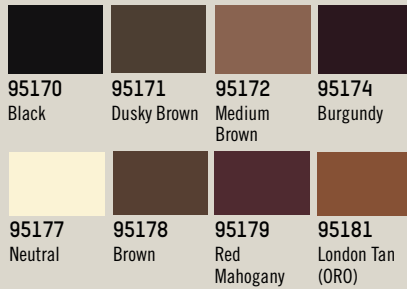


95178 Brown
UNIT (12) 1.55 oz jars

Made in **USA**

SAFE FOR:

<input type="checkbox"/> OIL-TANNED	SUEDE/NUBUCK
<input checked="" type="checkbox"/> DRY-TANNED	WATERPROOF



CONDITION | ESSENTIAL PASTE WAX



S 95131 Brown
UNIT (12) 3 oz tins

T 95127 Black
UNIT (12) 3 oz tins

Renews leather with shine and aids in water repellency.

Made in **USA**

SAFE FOR:

<input type="checkbox"/> OIL-TANNED	SUEDE/NUBUCK
<input checked="" type="checkbox"/> DRY-TANNED	WATERPROOF

CONDITION | POLISH BRUSH AND DAUBER



U 95165 Dauber (Sized to fit polish jar)
UNIT (24) 4" L x 1½" W

Made in **USA**

V 95164 Brush
UNIT (12) 6" L x 2" W

Made in **Israel**

Premium 100% natural horsehair brush and polish dauber ensure a deep and even finish when applying conditioning products. It could also be used for light-duty cleaning.

PROTECTION

PROTECTION | ESSENTIAL LEATHER PROTECTOR



95162

UNIT (12) 4 oz containers

- Creates an invisible shield for protection of leather and fabric.
- Seals out water, stains and dirt
- Makes leather easier to clean
- Will not darken or change color of leather

Made in **USA**

SAFE FOR:

✓ OIL-TANNED	✓ SUEDE/NUBUCK
✓ DRY-TANNED	✓ WATERPROOF

PROTECTION AND REPAIR

PROTECTION/REPAIR | TOE ARMOR™



95128 Brown

95129 Black

UNIT (6) 2 oz. containers

- Provides a layer of durable toe protection
- Environmentally friendly
- Easy clean up
- Cures in 24 hours

Made in **USA**



PROTECTION/REPAIR | TUFF TOE™



95133 Black

95134 Brown

UNIT (12) 1.7 fl. oz. containers

- Provides superior toe protection
- Bonds to almost any surface
- Five-minute set up
- Cures in 24 hours

Made in **USA**



PROTECTION/REPAIR | SHOE GOO®



95124

UNIT (12) 3.7 fl. oz. tubes

- Superior adhesive and sealant
- Easily and permanently repairs leather, vinyl, rubber, and canvas
- Dries to a waterproof, flexible rubber

Made in **USA**

PROTECTION/REPAIR | BOOT BUMPER™



95182 Black

95183 Dark Brown

95184 Tan

95185 Multi-pack display

UNIT (12 per case)

- One size fits all
- Designed to protect toe area
- Easy application with formulated glue

Made in **USA**



ORDERING INFORMATION

MERCHANDISE RETURNS

DEFECTIVE MERCHANDISE:

New Product – Red Wing Brands of America, Inc. (“Red Wing”) accepts returns of defective new merchandise. No prior authorization is required. A Return Merchandise Memo must accompany defective merchandise returns. The returned merchandise must be shipped prepaid via the most economical means. Both credit and transportation credit will be issued on returned merchandise deemed defective after inspection from Red Wing.

Worn Product - Red Wing accepts returns of defective worn merchandise. Red Wing Shoe Stores must complete the Return Merchandise Memo, and receive prior authorization from an ARM, ROM, or TSM. The approver will electronically send the Return Merchandise Memo to customer.relations@redwingshoes.com.

No prior authorization is required for Branded Accounts. A completed Return Merchandise Memo, original sales receipt, return receipt and freight receipt must accompany the defective merchandise returns. The returned merchandise must be shipped prepaid via the most economical means. Both credit and transportation credit will be issued on returned merchandise deemed defective after inspection from Red Wing.

SHIPPING ERRORS:

Red Wing accepts returns on merchandise that is sent in error. The returned merchandise must be returned to Red Wing within 30 days of delivery. A return merchandise memo must accompany the returned merchandise along with a copy of the invoice or packing slip indicating the returned merchandise. Merchandise returned without a copy of the invoice or packing slip will be assessed a \$10 per pair restocking fee. Merchandise not returned in the same condition as originally received will be assessed a \$10 per pair reconditioning fee. The returned merchandise must be shipped prepaid and via the most economical means. Transportation credit will be issued on returned shipping errors and prompt credit will be issued.

SPECIAL ORDERS:

Special order merchandise may be returned within 45 days of delivery. A return merchandise memo must accompany the returned merchandise along with a copy of the invoice or packing slip indicating the returned special order merchandise. Merchandise returned without a copy of the invoice or packing slip will be assessed a \$10 per pair restocking fee. Merchandise not returned in the same condition as originally received will be assessed a \$10 per pair reconditioning fee. A \$10 per pair re-stocking fee will be charged on all special orders returned after 45 days.

ALL OTHER RETURNS:

No other merchandise returns will be accepted without prior authorization from your Red Wing brand sales representative.

ALL DEFECTIVE AND NEW MERCHANDISE MUST BE RETURNED TO: Red Wing Brands of America, Inc. | Attn: Returns | 135 Cannon River Ave. | Red Wing, MN 55066

RED WING AND WORX DISTRIBUTION POLICY

It is the policy of Red Wing Brands of America, Inc. to sell its Red Wing branded products directly to selected retailers for resale at their approved outlets and only to end user customers. This policy prohibits a retailer from mailing Red Wing branded footwear to any customer who has not previously been fitted in a pair of Red Wing shoes at the retailer’s approved outlet. This policy prohibits the on-line sales of Red Wing branded work footwear. This policy also prohibits resale or shipment of Red Wing branded products by a retailer to any other business or location, whether domestic or international, which is not an authorized Red Wing branded account. Violation of this distribution policy may result in termination of a retailer’s right to sell Red Wing branded products.

CHANGE NOTICE: We have made every effort to make this catalog accurate. Due to improvement of product performance and availability of materials, there may be specification changes made during the year. Red Wing Brands of America, Inc. reserves the right to discontinue or drop products, sizes, widths or styles without prior notice. Policies, specifications and designs are subject to change without notice. For current warranty information, including return policies, please visit our website at: redwingshoes.com/red-wing-shoes-warranty.

RED WING WARRANTY

LIMITED WARRANTY RELATING TO RED WING BRANDED FOOTWEAR:

Footwear products bearing the “Red Wing” or “Red Wing Shoes” label are warranted against defects in workmanship and materials. If within 12 months of purchase, a defect occurs in a Red Wing branded footwear product as the result of normal use, Red Wing will repair the defect or exchange the product. Product failures caused by excessive or abusive wear conditions do not qualify for exchange or purchase credit. This warranty is available only to the original purchaser and is not transferable. No adjustment will be given without the original receipt of purchase. You must return your footwear to the Red Wing Shoe dealer from which the footwear was purchased.

DISCLAIMER: The limited warranty relating to Red Wing branded footwear is in lieu of any other express warranty. No agent, employee or representative of Red Wing has any authority to bind Red Wing to any affirmation, representation or warranty concerning Red Wing branded footwear products, except as stated herein. Red Wing shall not be liable for any consequential, incidental or punitive damages.

This limited product warranty gives you specific legal rights, and you may also have other rights that vary from state to state. Any implied warranties shall be effective for a period not exceeding 12 months from the date of purchase. Some states do not allow manufacturers to impose time limitations on certain implied warranties, so the above limitation may not apply to you.

WORX WARRANTY

LIMITED WARRANTY RELATING TO WORX FOOTWEAR:

WORX branded footwear products are warranted against defects in workmanship and materials. If within 6 months of purchase, a defect occurs in a WORX branded footwear product as the result of normal use, Red Wing Brands of America, Inc. (“Red Wing”) will repair the defect or exchange the product. Product failures caused by excessive or abusive wear conditions do not qualify for exchange or purchase credit. This warranty is available only to the original purchaser and is not transferable. No adjustment will be given without the original receipt of purchase. You must return your footwear to the WORX dealer from which the footwear was purchased.

DISCLAIMER: The limited warranty relating to WORX branded footwear is in lieu of any other express warranty. No agent, employee or representative of Red Wing has any authority to bind Red Wing to any affirmation, representation or warranty concerning WORX branded footwear products, except as stated herein. Red Wing shall not be liable for any consequential, incidental or punitive damages.

This limited product warranty gives you specific legal rights, and you may also have other rights that vary from state to state. Any implied warranties shall be effective for a period not exceeding 6 months from the date of purchase. Some states do not allow manufacturers to impose time limitations on certain implied warranties, so the above limitation may not apply to you.

RED WING SHOES®

**30 DAY
UNCONDITIONAL
COMFORT GUARANTEE**

If during the first thirty (30) days immediately following your purchase you are not satisfied with the comfort of your Red Wing branded work footwear for whatever reason, Red Wing will refund the purchase price to you, no questions asked, provided you still have your dated receipt of purchase. No adjustment will be given without the original receipt of purchase. You must return your footwear to the Red Wing Shoe dealer from which the footwear was purchased. Limit one return per customer. This guarantee does not apply to WORX, Red Wing Heritage, Irish Setter or Vasque branded footwear.

ComfortForce, Extensity, Grip-Tec, Red Wing Shoes, SuperSole, SuperSole 2.0, Foam-Tech, Decathlon, King Toe, RW Waterproof and Sure-Trak are trademarks of Red Wing Shoe Company, Inc.; Cambrelle and Dri-Lex are registered trademarks of Faytex Fabrics, Ltd; GORE-TEX is a registered trademark of W.L. Gore; Kevlar is a registered trademark of DuPont Corp.; PORON 4000 is a registered trademark of Rogers Corp; Texon is a registered trademark of United Shoe Machinery; Thinsulate is a trademark of 3M; Vibram and the

yellow label are registered trademarks of Vibram S. p.A. and Quabaug Corp.; Boa® is a registered trademark of Boa Technology, Inc. Maxum is a registered trademark of Meramec; Bon-Foam is a registered trademark of Bontex; Sympatex is a registered trademark of Sympatex Technologies GmbH; Agion Antimicrobial is a registered trademark of Agion Technologies; SwenFlex® is a registered trademark of Swenco; Lenzi® is a registered trademark of Guangzhou Vaiano Textiles.

FOR ORDERING INFORMATION AND QUESTIONS CALL:

Toll-Free:
1-800-328-9453

customer.orders@redwingshoes.com

For all International Customers in the United States and Canada:

Toll-Free: 1-800-471-8624

For all International Customers outside the United States and Canada:

Phone: 651-388-8211

Canada.orders@redwingshoes.com

TERMS & CONDITIONS

1% 15 days. Net 30 days. 12% annual interest on past due accounts (1% per month). A service charge of \$5.00 per order on orders of less than 6 pair of footwear will apply. There is a \$5.00 per order service charge on all drop ship orders. Prices are subject to change without notice. All footwear prices listed are FOB Red Wing MN. Men's shoes are not available in ½ sizes over 12. Women's shoes are not available in ½ sizes over 11.

Red Wing Shoe Company, Inc. in Red Wing, MN and the plant facility in Potosi, MO are ISO Quality Management System certified.

WORX® is a division of Red Wing Shoe Company, Inc.

redwingshoes.com

ICON REFERENCE



STEEL TOE
Tempered steel toe caps.



ALUMINUM TOE
Durable, aluminum toe caps are 31% lighter than steel.



NON-METALLIC TOE
Non-metallic toe caps designed for metal sensitive areas.



WATERPROOF
Boot construction that keeps feet dry in wet conditions.



INSULATED
Layers of insulating components provide warmth.



PUNCTURE-RESISTANT
Non-metallic or steel midsole reduces foot injuries due to sole puncture.



METATARSAL GUARD
Equipped with a guard that protects the metatarsal area and toes from falling objects.



ELECTRICAL HAZARD
Extra protection from accidental contact with electrically energized objects.



STATIC-DISSIPATIVE
Helps control the amount of electrical discharge from the body, ideal for sensitive electronic environments.

RED WING FOOTWEAR

WORX FOOTWEAR

A style number in **red** indicates a new Red Wing style.

A style number in **orange** indicates a new WORX style.

LAST CHARTS

Red Wing: p 134

WORX: p 151

STYLE #	Prod Pg	ST	AT	NT	Waterproof	Insulated	PR	MT	EH	SD	Spec Pg
133	34										137
202	60										137
218	71										137
400	53										137
401	27										137
402	61										137
405	68										137
411	69										137
415	51										137
423	42										137
432	35										137
435	36										137
436	42										137
438	43										137
595	68										138
604	55										138
606	55										138
607	55										138
608	57										138
609	42										138
616	70										138
620	71										138
676	55										138
678	58										138
866	69										138
903	53										138
912	52										138
914	57										138
952	60										139
953	61										139
971	73										139
988	74										139
1105	63										139
1132	63										139
1155	75										139
1159	63										139
1172	53										139
1178	75										139
1204	51										139
1242	52										139
1412	57										139
1447	38										139
1698	71										140
2156	72										140
2203	53										140
2205	23										140
2212	52										140
2213	52										140
2218	71										140
2230	62										140
2231	62										140
2233	61										140
2234	36										140
2235	36										140
2240	36										140

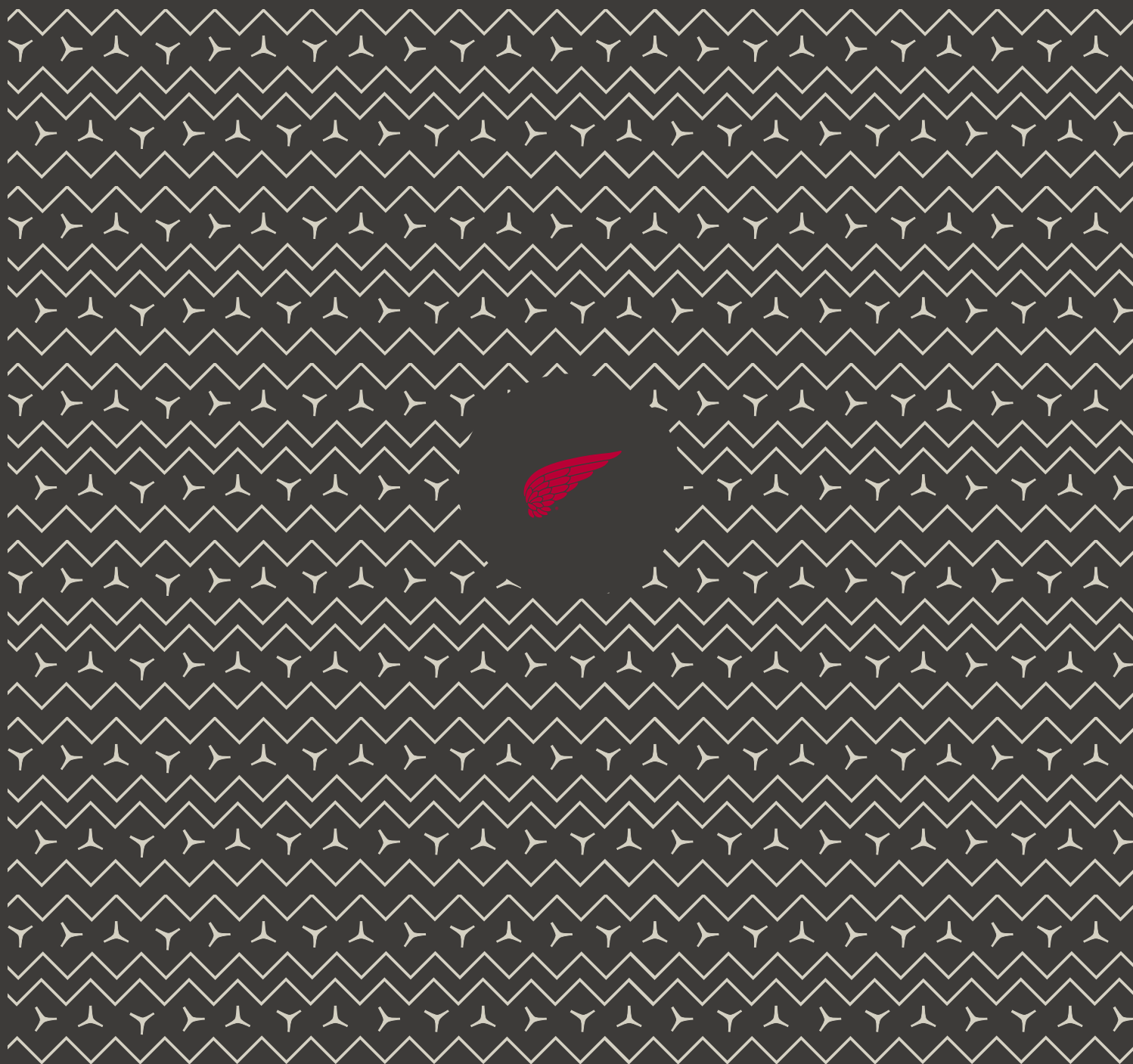
STYLE #	Prod Pg	ST	AT	NT	Waterproof	Insulated	PR	MT	EH	SD	Spec Pg
2241	37										140
2244	37										141
2245	59										141
2253	50										141
2260	35										141
2261	53										141
2272	53										141
2280	38										141
2306	15										141
2307	15										141
2308	15										141
2309	15										141
2327	45										141
2338	20										141
2339	20										141
2340	39										142
2400	49										142
2401	27										142
2403	50										142
2405	58										142
2406	55										142
2407	32										142
2408	57										142
2409	27										142
2412	56										142
2414	56										142
2415	68										142
2416	56										142
2418	69										142
2436	42										143
2438	43										143
2491	64										143
2493	64										143
2499	65										143
3500	49										143
3503	21										143
3504	54										143
3505	58										143
3506	35										143
3507	54										143
3508	57										143
3510	37										143
3512	38										143
3513	32										144
3516	33										144
3524	50										144
3527	74										144
3530	38										144
3533	34										144
3536	35										144
3541	22										144
3548	37										144
3552	32										144
3553	50										144
3561	22										144

STYLE #	Prod Pg	ST	AT	NT	PR	MT	EH	SD	Spec Pg
3568	60	●				●		●	144
4200	53	●		●				●	144
4202	33			●				●	145
4215	51	●		●				●	145
4216	44			●				●	145
4217	52	●		●				●	145
4239	43		●	●				●	145
4273	56	●		●		●		●	145
4293	65	●		●				●	145
4402	32			●				●	145
4403	72	●		●		●		●	145
4404	51	●		●		●		●	145
4405	73	●		●		●		●	145
4409	42		●					●	145
4412	43		●					●	145
4416	70	●		●		●		●	145
4417	70	●		●		●		●	146
4420	71	●		●				●	146
4421	44			●		●		●	146
4422	45			●		●		●	146
4423	42		●	●				●	146
4426	43		●					●	146
4427	33			●				●	146
4433	59	●		●		●		●	146
4435	60	●		●		●		●	146
4436	62	●		●		●		●	146
4441	62	●				●		●	146
4442	52	●		●		●		●	146
4448	27		●	●				●	146
4456	36			●		●		●	146
4470	63	●						●	147
4473	61	●				●		●	147
4487	39			●		●		●	147
4489	74	●		●		●		●	147
4492	73	●				●		●	147
4499	74	●		●		●		●	147
5001	90	●				●		●	153
5007	84		●					●	153
5009	84		●					●	153
5010	84		●					●	153
5012	84		●					●	153
5015	85	●						●	153
5016	85	●						●	153
5018	86	●						●	153
5023	80			●				●	153
5024	80			●				●	153
5025	81			●				●	153
5026	81			●				●	153
5100	91	●						●	153
5106	92	●						●	153
5108	85		●					●	154
5111	85		●					●	154
5112	82	●						●	154
5113	83	●						●	154
5114	82	●						●	154

STYLE #	Prod Pg	ST	AT	NT	PR	MT	EH	SD	Spec Pg
5115	83	●						●	154
5116	89			●				●	154
5117	89			●				●	154
5118	87	●						●	154
5119	91	●				●		●	154
5128	96	●		●				●	154
5131	96	●						●	154
5266	99			●				●	154
5290	99			●				●	154
5303	90	●						●	155
5335	106	●						●	155
5400	90	●						●	155
5401	91	●						●	155
5402	89			●				●	155
5404	89			●				●	155
5405	90	●				●		●	155
5418	86	●						●	155
5424	102	●						●	155
5425	102	●						●	155
5486	104	●				●		●	155
5489	105	●				●		●	155
5501	91	●						●	155
5584	93	●				●		●	155
5600	95	●				●		●	156
5601	93			●		●		●	156
5605	101	●						●	156
5606	100	●		●				●	156
5607	101	●						●	156
5610	103	●				●		●	156
5611	99			●		●		●	156
5613	104	●				●		●	156
5615	95	●						●	156
5623	97			●		●		●	156
5624	95	●		●				●	156
5625	97			●		●		●	156
5626	105	●				●		●	156
5686	73	●				●		●	147
5700	101	●		●				●	156
5701	102	●						●	157
5715	96	●						●	157
5800	100	●				●		●	157
5802	98			●		●		●	157
5805	101	●						●	157
5815	95	●						●	157
5829	105	●				●		●	157
5906	106	●				●		●	157
5908	106	●				●		●	157
5918	105	●				●		●	157
6102	82							●	157
6112	82							●	157
6113	83							●	157
6266	99							●	157
6330	18		●					●	147
6334	18		●					●	147
6337	19		●					●	147

STYLE #	Prod Pg	ST	AT	NT	PR	MT	EH	SD	Spec Pg
6338	19		●					●	147
6342	19		●					●	147
6401	81							●	158
6402	80							●	158
6422	81							●	158
6426	81							●	158
6513	88			●				●	158
6550	88			●				●	158
6553	87			●				●	158
6555	86			●				●	158
6556	87			●				●	158
6558	86			●				●	158
6601	41			●		●		●	147
6603	17			●		●		●	147
6605	17			●		●		●	148
6606	41			●		●		●	148
6608	17			●		●		●	148
6633	34			●				●	148
6634	35			●				●	148
6640	19			●				●	148
6670	22			●		●		●	148
6671	26			●		●		●	148
6672	21			●		●		●	148
6674	23			●		●		●	148
6675	26			●		●		●	148
6681	21			●		●		●	148
6690	23			●		●		●	148
6692	22			●				●	148
6705	13			●				●	149
6706	13			●				●	149
6708	14			●				●	149
6709	13			●				●	149
6710	14			●				●	149
6711	14							●	149
6712	14			●				●	149
6800	41			●				●	149
6801	41			●		●		●	149
8337	19							●	149
8603	17			●				●	149
8670	22			●				●	149
8672	21			●				●	149
8675	23			●				●	149
8683	23			●				●	150
8690	23			●				●	150
8692	22							●	150
8705	13							●	150
8706	13							●	150
8712	14							●	150
10875	69							●	150
10877	69							●	150
59001	76			●		●		●	150

2018 TRADE CATALOG



RED WING SHOES®

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314 MAIN STREET RED WING MINN.
1-800-328-9453

REDWINGSHOES.COM
CUSTOMER.ORDERS@REDWINGSHOES.COM
CANADA ORDERS: 800-471-8624

